

Harvatek 3.0mm Round LED LAMP**HV-46W3324M-T5A-U1780**

Official Product	HV-46W3324M-T5A-U1780	Customer Part No.	Data Sheet No.
	*****	*****	HV-46W3324M-T5A-U1780
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1. Life support devices or systems are devices or systems which, (a) are intended for surgical implant into the body, or (b) support or sustain life, and (c) whose failure to perform when properly used in accordance with instructions for use provided in the labeling, can be reasonably expected to result in a significant injury of the user.
2. A critical component in any component of a life support device or system whose failure to perform can be reasonably expected to cause the failure of the life support device or system, or to affect its safety or effectiveness.

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Compliance and Certification

ISO9002, QS9000 and ISO14001 Certified

RoHS Compliant



Orderable Information

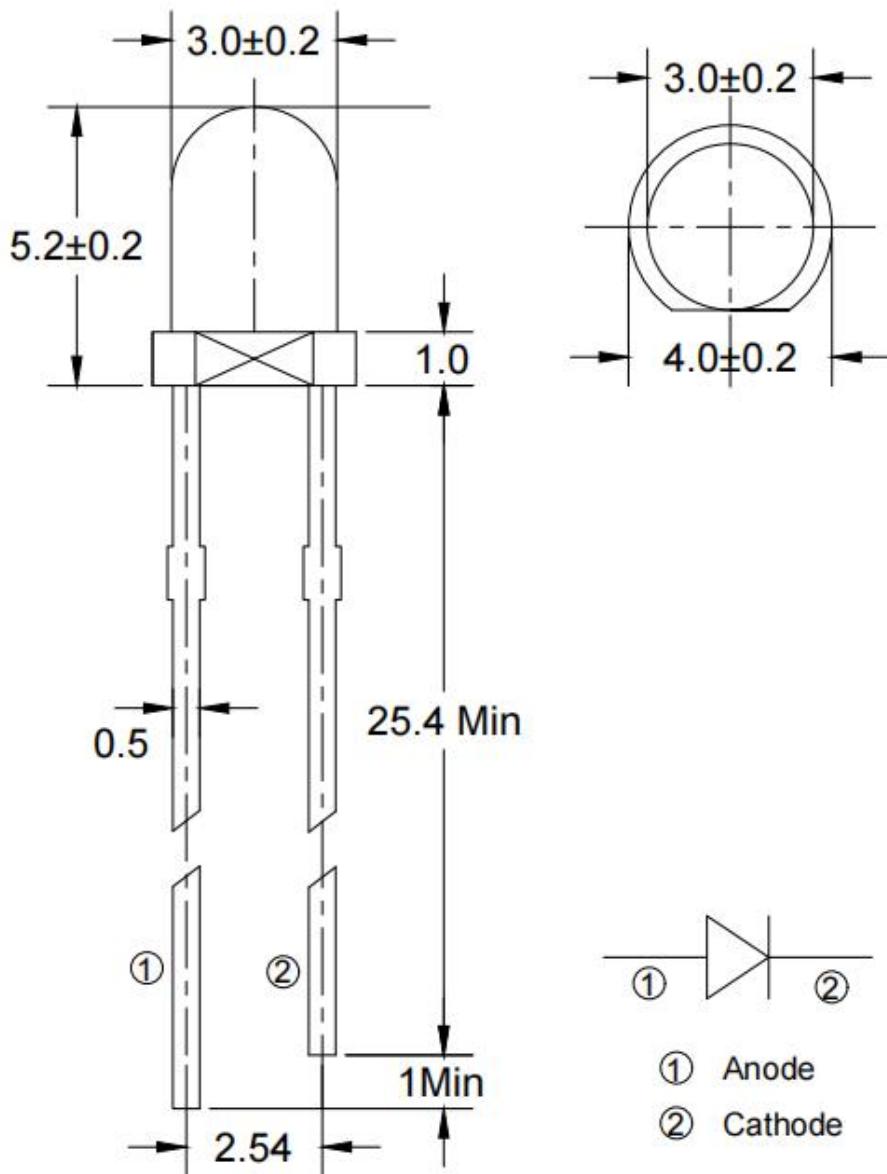
H V - 46W 3324 M - T5A - U1780

Series Name	Color Code	Remark
HV : HARVATEK	46W3324: 3.0mm Round LED LAMP,5.2mm Lens. InGaN 455nm White Chip M : White Diffused T5A: HARVATEK Part No.	U1780: Customer Product Code

Features:

- Stable Color
- Popular 3.0mm through hole package, 5.2mm lens height.
- White Diffused lens

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Package Dimensions:**Notes:**

1. All dimensions are millimeters.
2. Tolerance is +/-0.25mm unless otherwise noted.
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Absolute Maximum Ratings at Ta=25°C

Parameter	Symbol	Rating	Unit
Forward Current	I _F	30	mA
Operating Temperature	T _{opr}	-40to+85	°C
Storage Temperature	T _{stg}	-40to+85	°C
Soldering Temperature*1	T _{sol}	260±5	°C
Power Dissipation	P _d	100	mW
Reverse Voltage	V _R	5	V
Peak Forward Current*2	I _{FP}	100	mA

*1:Soldering time \leq 5 seconds. *2:Pulse Width \leq 100μs and Duty \leq 1%

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Electrical and Optical Characteristic

Parameter	Symbol	Condition	Min.	Typ.	Max.	Unit
Forward Voltage	V_F	$I_F=5\text{ mA}$	/	2.8	3.1	V
Reverse Current	I_R	$V_R= 5\text{ V}$	/	/	10	μA
Luminous Intensity	I_V	$I_F=5\text{ mA}$	1000	2500	/	mcd
Chromaticity Coordinates	X	$I_F=20\text{ mA}$	/	0.30	/	/
	Y	$I_F=20\text{ mA}$	/	0.31	/	/
Viewing Angle	$2\theta_{1/2}$	$I_F=20\text{ mA}$	/	60	/	deg

Notes:

$\theta_{1/2}$ is the angle from optical centerline where the luminous intensity is 1/2 the optical centerline value.

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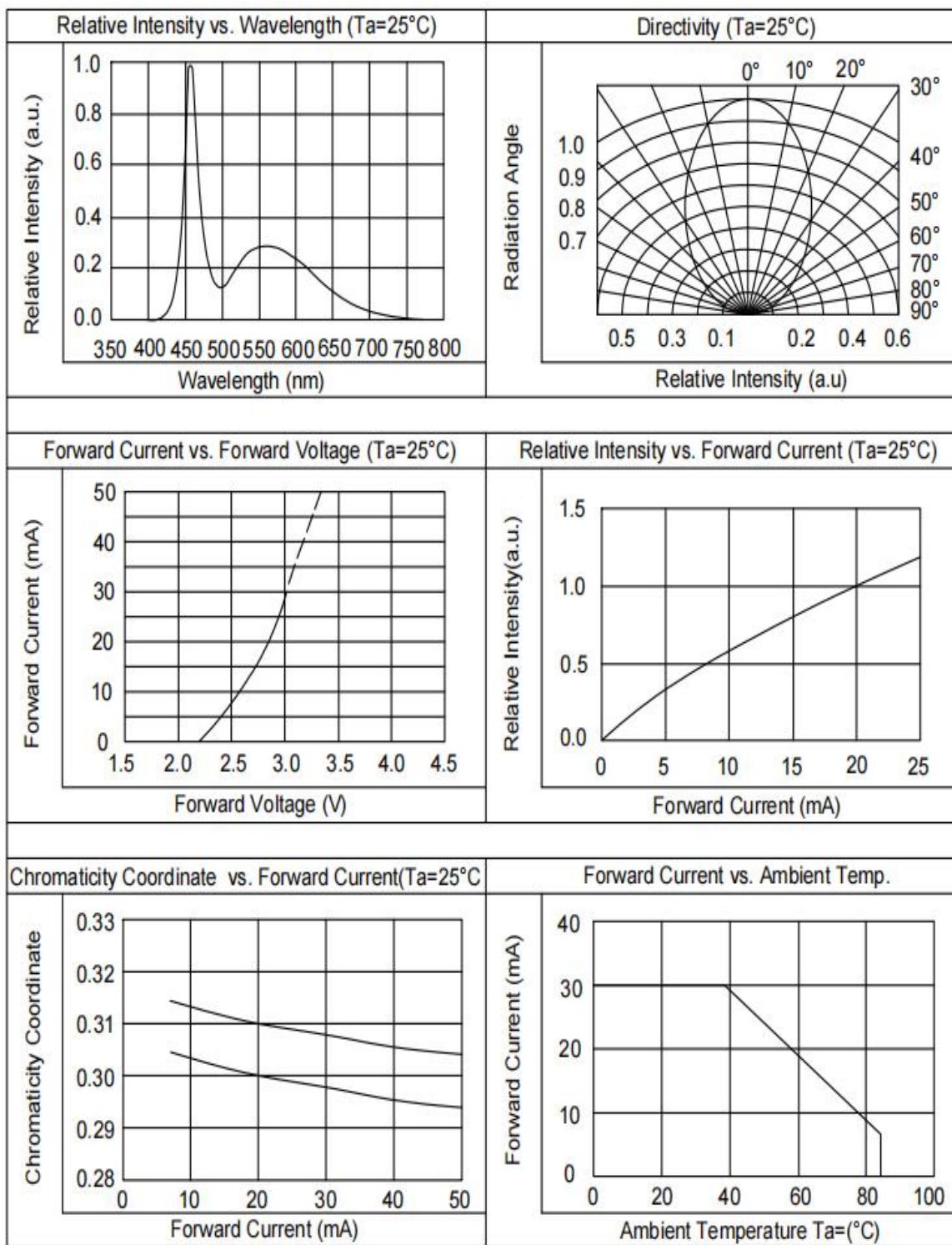
Specifications for Bin Grading:

I _v (mcd) I _F =5 mA		
Grade	Min.	Max
W	1000	2000
X	1600	3200
Y	2500	4500

Notes: Luminous intensity: +/-15%.

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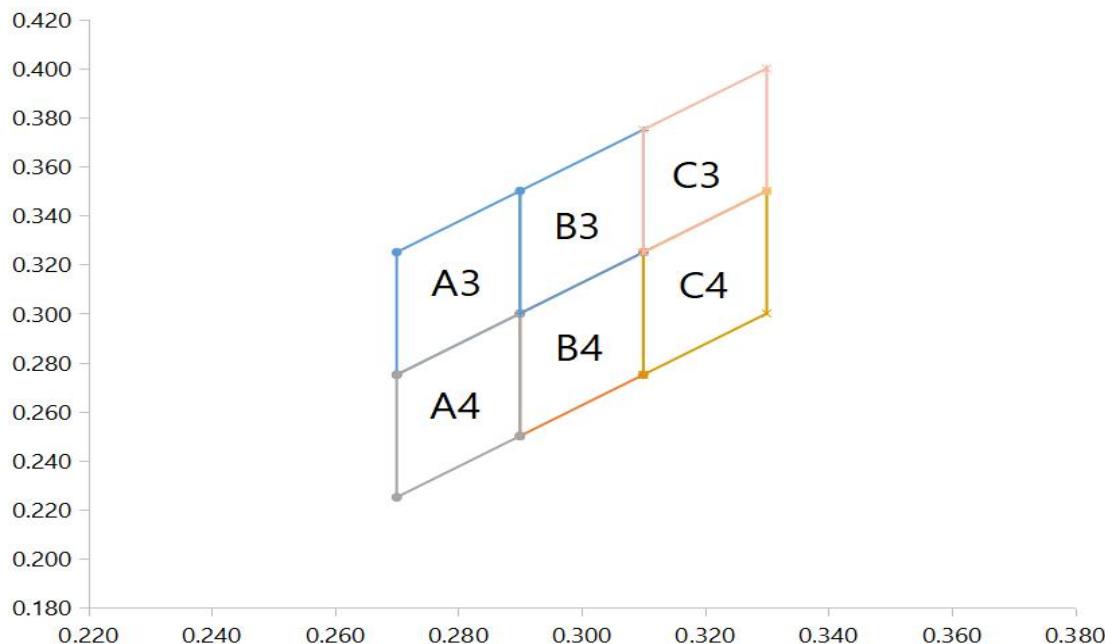
Typical Electrical / Optical Characteristics Curves



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C.I.E. Chromaticity Diagram

A3	X	0.270	0.270	0.290	0.290
	Y	0.275	0.325	0.350	0.300
A4	X	0.270	0.270	0.290	0.290
	Y	0.225	0.275	0.300	0.250
B3	X	0.290	0.290	0.310	0.310
	Y	0.300	0.350	0.375	0.325
B4	X	0.290	0.290	0.310	0.310
	Y	0.250	0.300	0.325	0.275
C3	X	0.310	0.310	0.330	0.330
	Y	0.325	0.375	0.400	0.350
C4	X	0.310	0.310	0.330	0.330
	Y	0.275	0.325	0.350	0.300



Note: Tolerance of each bin limit is ± 0.01

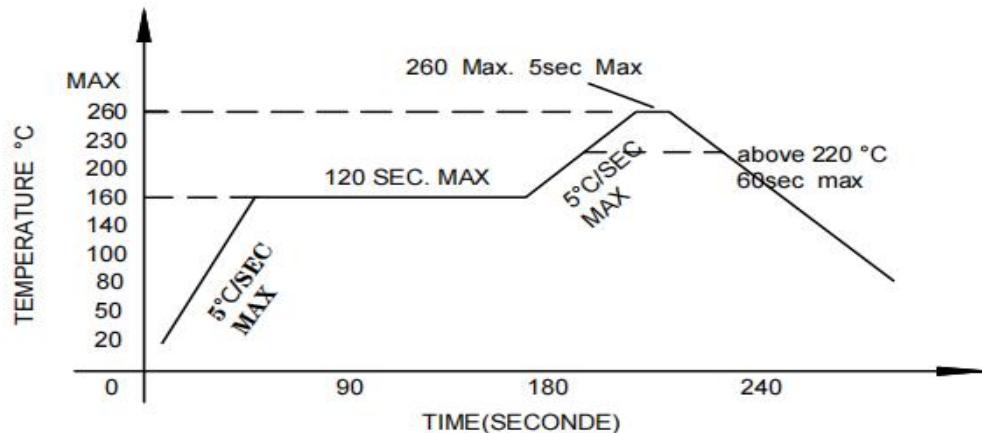
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Soldering condition

1. Careful attention should be paid during soldering. When soldering, leave more than 2mm from solder joint to Led, and soldering beyond the base of the tie bar is recommended.
2. Avoiding applying any stress to the lead frame while the LED are at high temperature particularly when soldering.
3. Dip and hand soldering should not be done more than one time.
4. After soldering the LED, the epoxy bulb should be protected from mechanical shock or vibration until the LED return to room temperature.
5. A rapid-rate process is not recommended for cooling the LED down from the peak temperature.
6. Although the recommended soldering conditions are specified in the above table, dip or hand soldering at the lowest possible temperature is desirable for the LED.
7. Wave soldering parameter must be set and maintain according to recommended temperature and dwell time in the solder wave.

• Recommended soldering conditions

Hand Soldering		Wave Soldering	
Temp. at tip of iron	300°C Max. (30W Max.)	Preheat temp.	160°C Max. (120 sec Max.)
Soldering time	3 sec Max.	Bath temp. & time	260 Max., 5 sec Max
Distance	2mm Min.(From solder joint to Led)	Distance	2mm Min. (From solder joint to Led)



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Reliability test items and conditions:

The reliability of products shall be satisfied with items listed below.

Confidence level: 97%

LTPD:3%

No	Item	Test Conditions	Test Hours/Cycle	Sample Size	Failure Judgment Criteria	Ac/Er
1	Solder Heat	TEMP:260°C±5°C	10 SEC	76 PCS	Iv≤Ivt*0.5 or Vf≥U or Vf≤L	0/1
2	Temperature Cycle	H:+100°C 15min ↓ 5min L:-40°C 15min	300 CYCLES	76 PCS		0/1
3	Thermal Shock	H:+100°C 5min ↓ 10sec L:-10°C 5min	300 CYCLES	76 PCS		0/1
4	High Temperature Storage	TEMP:100°C	1000 HRS	76 PCS		0/1
5	Low Temperature Storage	TEMP:-40°C	1000 HRS	76 PCS		0/1
6	DC Operating Life	TEMP:25°C IF=20mA	1000 HRS	76 PCS		0/1
7	High Temperature / High Humidity	85°C/85%RH	1000 HRS	76 PCS		0/1

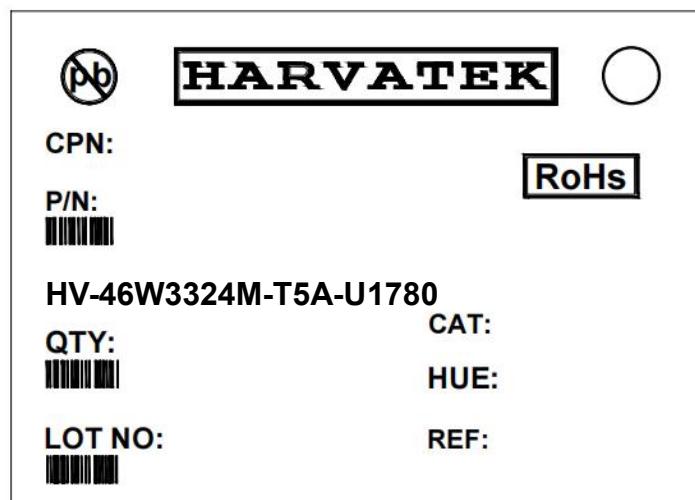
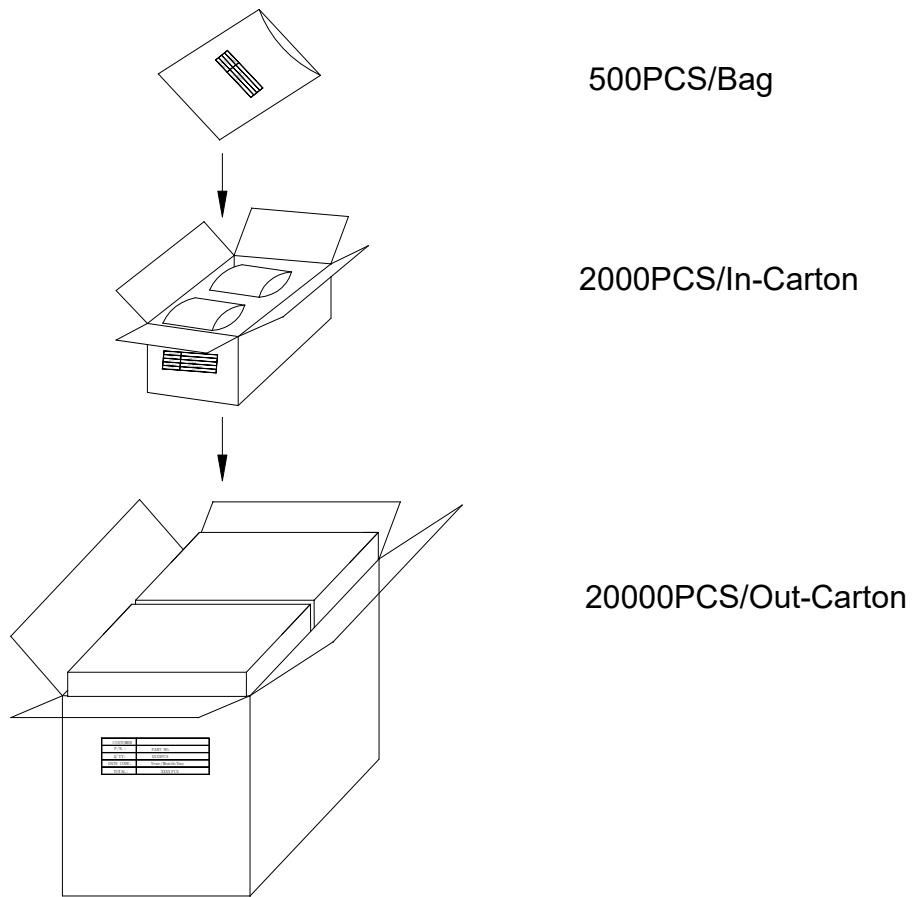
Note: Ivt: To test Iv value of the chip before the reliability test.

Iv: The test value of the chip that has completed the reliability test

U: Upper Specification Limit

L: Lower Specification Limit

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Packing Specification:

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Revision History

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