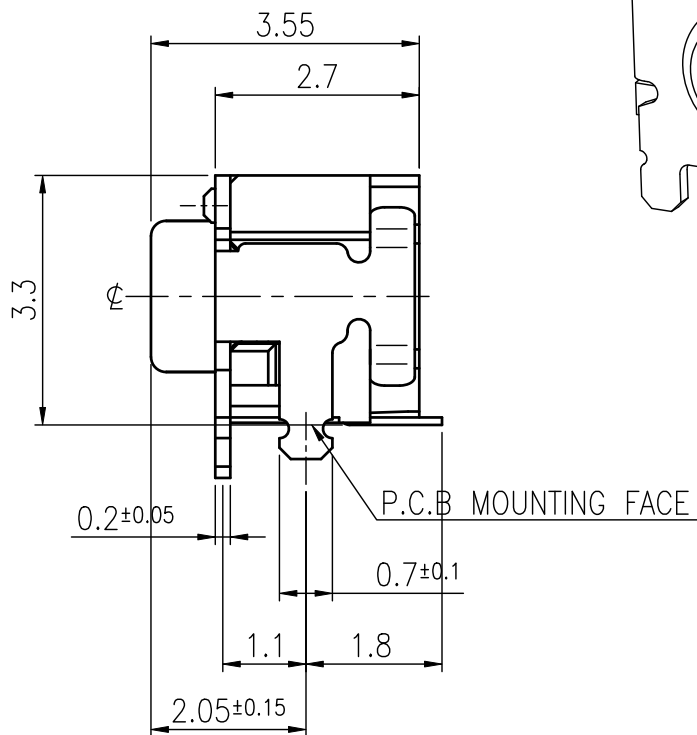
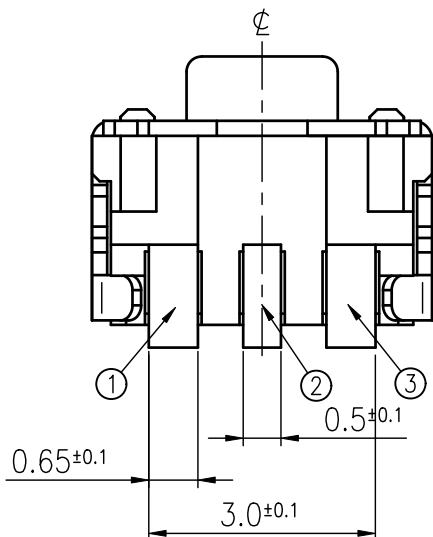
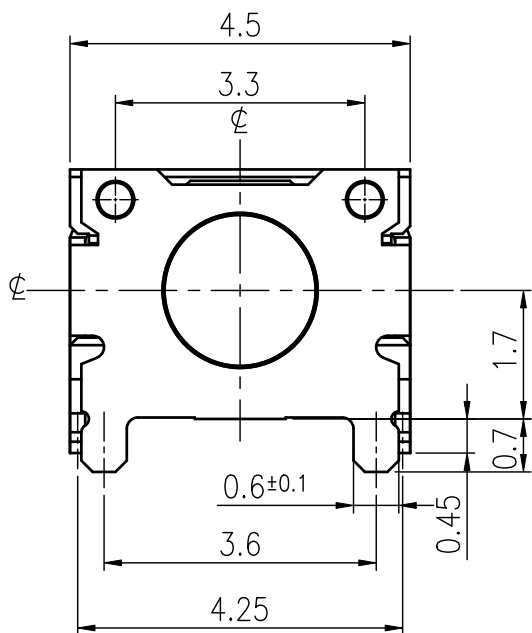
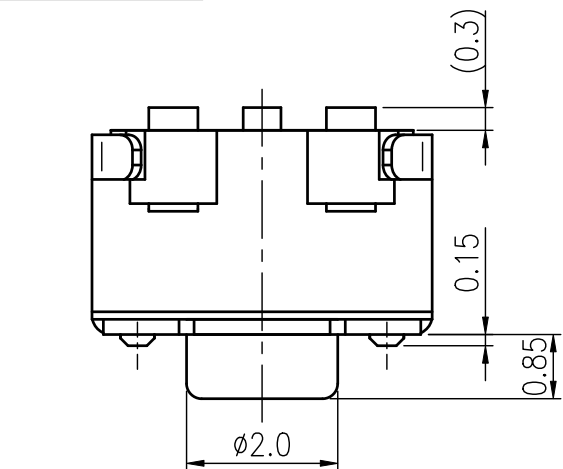


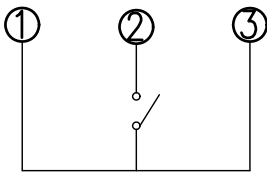
RoHS Compliant



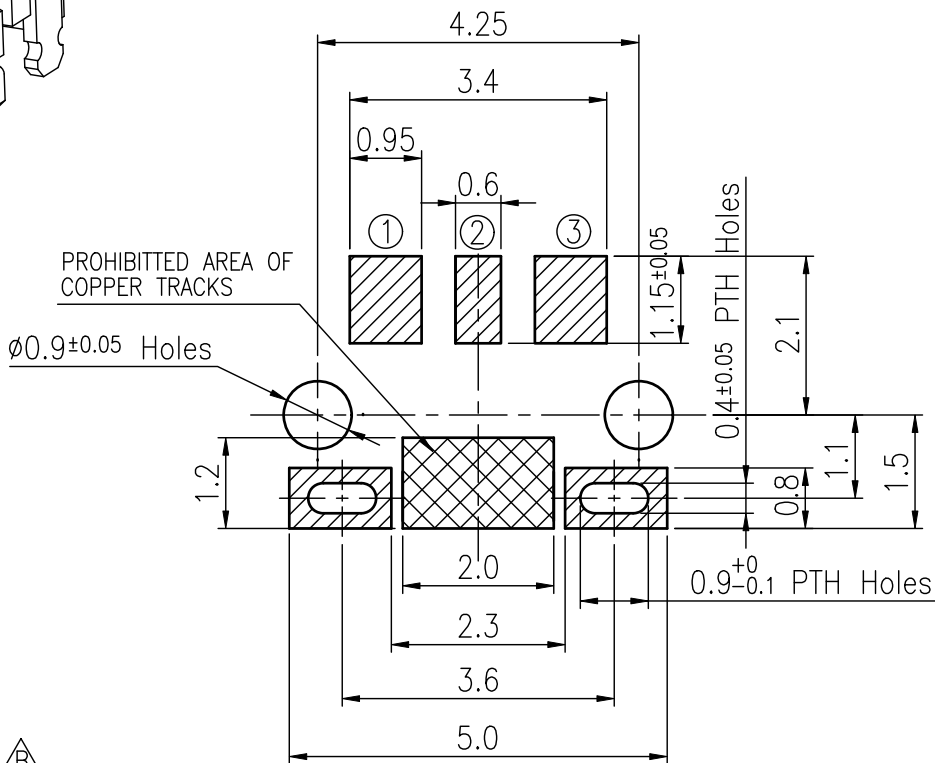
MODEL NO.	OPERATION	LIFE CYCLE
NTC325-ET1J-A160T	160±50gf	200,000
NTC325-ET1J-A250T	250±60gf	100,000

REVISIONS							
Rev	DESCRIPTION	DATE	DRAWER	REV	DESCRIPTION	DATE	DRAWER
A	Initial Drawing	2017.06.20	Jane Shen	C			
B	Change Drawing	2018.09.17	Jane Shen	D			
SPECIFICATIONS							
RATING		DC12V 50mA		TIMING			
CONTACT RESISTANCE		500mΩ MAX.		OPERATION (TORQUE)			
INSULATION RESISTANCE		DC500V-100MΩ MIN.		STROKE (ANGLE)		0.2±0.1mm	
WITHSTAND VOLTAGE		AC250V-1 MINUTE		LIFE		CYCLES	
REMARKS:							

SCHEMATIC



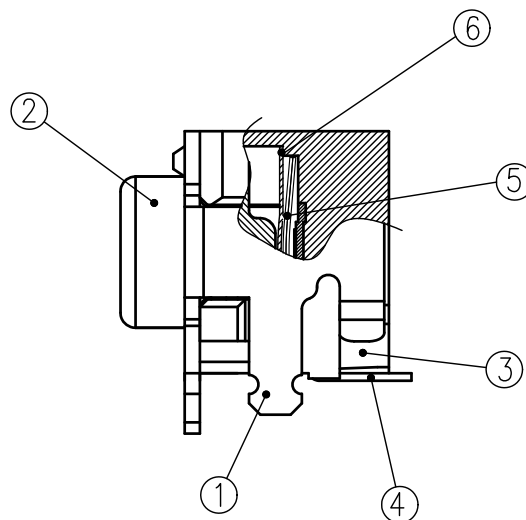
P.C.B. LAYOUT



HATCHED AREA SHOWS SOLDERING LAND
(TOLERANCES UNLESS OTHERWISE SPECIFIED ±0.1)

TOLERANCES UNLESS OTHERWISE SPECIFIED ±0.2			SIGNATURES		DATE	MODEL
			DRAWN	Jane Shen	2018.09.17	TACT SWITCH
			CHECKED			
			REVIEWED	Landy Pu	2018.09.17	NO. See Model No.
			APPROVALS	Dennis Hung	2018.09.17	

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6	TAPE	1	POLYIMIDE			
5	CONTACT PLATE	1	STAINLESS STEEL PLATE	Ag PLATING		
4	TERMINAL	3	COPPER ALLOY	Ag PLATING OVER Ni PLATING		
3	FRAME	1	POLYAMIDE RESIN	BLACK COLOR		
2	STEM	1	LIQUID CRYSTAL POLYMER	NATURE COLOR		
1	COVER	1	COPPER ALLOY	GOLD FLASH OVER Ni PLATING AT SOLDER TAIL		
NO.	PART NAME	Q'TY	MATERIAL	SPECIFICATION		
				SIGNATURES	DATE	M O D E L
				DRAWN Jane Shen	2017.06.20	TITLE TACT SWITCH
				CHK'D		
				REV'D Landry Su	2017.06.20	
				APP'D Dennis Hung	2017.06.20	NO. NTC325-ET1J-A160T
SYM	DESCRIPTION	DATE	APPROVED	DWG NO. NTC325-21		
TAIWAN MISAKI ELECTRONICS CO.,LTD.						

SPECIFICATIONS FOR TACT SWITCH

RoHS Compliant

Model: NTC325-_T1J _Series

1. Test condition:

Standard test conditions shall be 5~35°C in temperature, 45~85%RH in humidity and 86~106Kpa in atmospheric pressure. Should any doubt arise in judgment, tests shall be conducted at 20±2°C in temperature, 60~70% RH in Humidity and 86~106 kpa in atmospheric pressure.

2. Operating temperature range: -40 ~ +85°C

Preservative temperature range: Single condition: -40 ~ +85°C ; Taping condition: -20 ~ +60°C

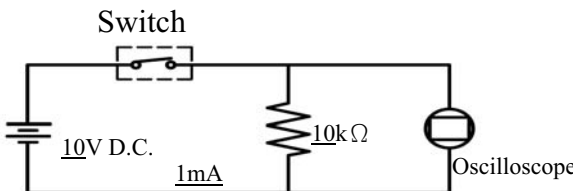
3. Construction:

3.1 Shape and dimension are subject to attached drawing regulation.

3.2 Appearance: Whole should be a good completion, no rust, no crack and good plating.

4. Rating: 12V D.C. , 50mA.

5. Electrical Performance:

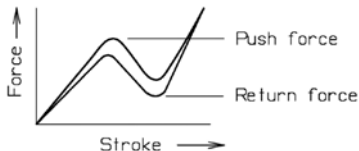
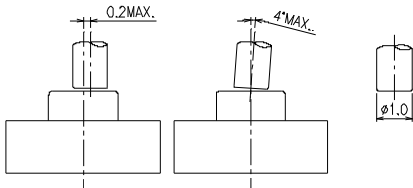
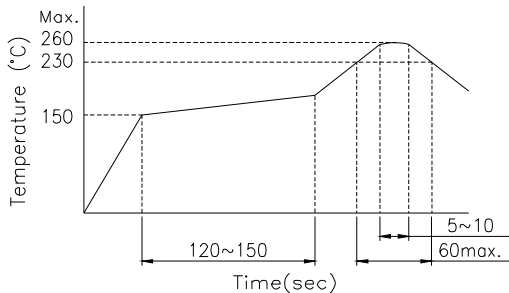
No.	Items	Test conditions	Specifications
5.1	Contact Resistance	Shall be measure at 1kHz±200Hz (MAX. 20mV, MAX. 50mA.) or 1 A, 5V D.C. By voltage drop method.	500mΩ Max.
5.2	Insulation Resistance	Shall be measured by applying 500V D.C. Between all terminals and between the terminals and the frame for 1 minute ± 5 seconds.	100MΩ Min.
5.3	Withstand Voltage	250V A.C. (50~60Hz 2mA) shall be applied between all terminals and between the terminals and the frame for 1 minute.	No dielectric breakdown shall be occurred.
5.4	Bounce	<p>Lightly striking the center of the stem at a rate encountered in normal use (3 to 4 operations per sec.)</p> 	<p>ON: 10m sec Max. OFF: 10m sec Max.</p>

			APPROVED BY	REVIEWED BY	CHECKED BY	DESIGNED BY	SPEC NO.
			Dennis Hung			Jane Shen 2015.10.20	SE-TC52N
B							PAGINATE
A							
SYM	DISCRIPTION	DATE					1/3

SPECIFICATIONS FOR TACT SWITCH

RoHS Compliant

6. Mechanical Performance:

No.	Items	Test conditions	Specifications
6.1	Operating Force	<p>Placing the switch such that the direction of switch operation is vertical and then gradually increasing the load applied to the center of the stem, the maximum load required for the switch to come to a stop shall be measured.</p> 	160 ± 50 gf. 250 ± 60 gf.
6.2	Travel	<p>Placing the switch such that the direction of switch operation is vertical and then applying a below static load to the center of the stem, the travel distance for the switch to come to a stop shall be measured.</p> 	0.2 ± 0.1 mm.
6.3	Control Strength	The static load of <u>2kgf</u> shall be applied on top of the terminal in every direction for 15 seconds in any direction on condition of once for one terminal.	Shall be free from extreme wobble, vent or electrical and mechanical abnormality. Not deformation of the appearance.
6.4	Solderability	<p>Soldering temperature: $235 \pm 5^\circ\text{C}$. Soldering time: 2 ± 0.5 seconds.</p>	75% or more of surface area of the portion immersed in solder shall be satisfied.
6.4	Solder Heat Resistance	<p>(1) Manual soldering temperature: Temperature: 350°C Max. Time: 3 Sec. Max. (2) Reflow Soldering: Number of reflow pass: 2 cycles.</p> 	<p>Shall be free from pronounced deforming in appearance. Of item 5.1~5.4 shall be satisfied. Of item 6.1~6.2 shall be satisfied.</p>

APPROVED BY

REVIEWED BY

CHECKED BY

DESIGNED BY

SPEC NO.

Dennis Hung

Jane Shen
2015.10.20

SE-TC52N
PAGINATE

SYM DISRIPTION

DATE

2/3

SPECIFICATIONS FOR TACT SWITCH

RoHS Compliant

7. Weather Performance:

No.	Items	Test conditions	Specifications											
7.1	Humidity Test	(1) Temperature: 60±2℃ . (2) Relative humidity: 90~95% (3) Duration of test: 500 Hour. (4) Take off a drop water. (5) Standard conditions after test: 1 Hour.	Contact resistance: 500mΩ Max Of item 5.2~5.4 shall be satisfied. Of item 6.1~6.2 shall be satisfied.											
7.2	Heat Test	(1) Temperature: 85±2℃ . (2) Duration of test: 500 Hour. (3) Standard conditions after test: 1 Hour.												
7.3	Cold Test	(1) Temperature: -40±2℃ . (2) Duration of test: 500 Hour. (3) Take off a drop water. (4) Standard conditions after test: 1 Hour.												
7.4	Temperature cycle	(1) Test cycle: <u>20</u> cycles. (2) Standard conditions after test: 1 Hour. <table><tr><td></td><td>Temperature</td><td>Duration of test</td></tr><tr><td rowspan="4">1 cycles</td><td>20±5℃</td><td>1 Hour</td></tr><tr><td>-40±2℃</td><td>1 Hour</td></tr><tr><td>20±5℃</td><td>1 Hour</td></tr><tr><td>85±2℃</td><td>1 Hour</td></tr></table>			Temperature	Duration of test	1 cycles	20±5℃	1 Hour	-40±2℃	1 Hour	20±5℃	1 Hour	85±2℃
	Temperature	Duration of test												
1 cycles	20±5℃	1 Hour												
	-40±2℃	1 Hour												
	20±5℃	1 Hour												
	85±2℃	1 Hour												

8. Durability:

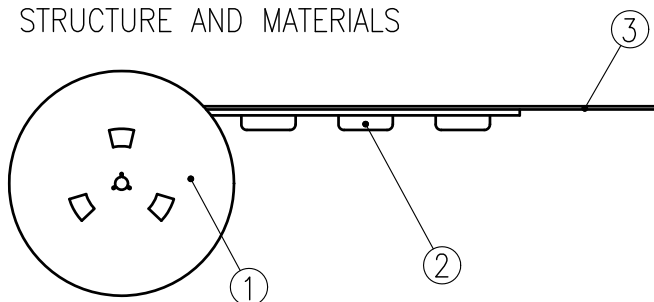
No.	Items	Test conditions	Specifications
8.1	Life Test	(1) Operating speed: 120 cycles/minute. (2) Push force: Maximum value of operation force. (3) Operation number: 160gf: 200,000 times. 250gf: 100,000times.	Contact Resistance: 1 Ω MAX. Operating Force: Within $\pm 30\%$ of specifications. Of item 5.2 shall be satisfied. Of item 6.2 shall be satisfied.

			APPROVED BY	REVIEWED BY	CHECKED BY	DESIGNED BY	SPEC NO.
			Dennis Hung			Jane Shen	SE-TC52N
B						2015.10.20	PAGINATE
A							
SYM	DISCRIPTION	DATE					3/3

THE PACKING SPECIFICATIONS

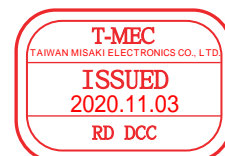
RoHS Compliant

1. STRUCTURE AND MATERIALS

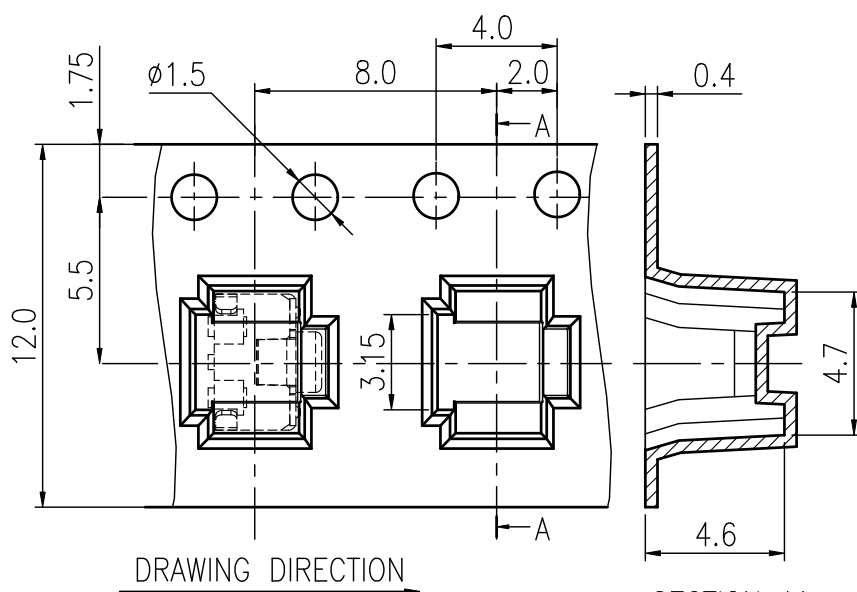


③	COVER TAPE	POLYESTER
②	CARRIER TAPE	POLYSTYRENE
①	REEL	POLYSTYRENE
NO.	PARTS NAME	MATERIALS

- PACKAGING QUANTITY : 1,800 PCS/REEL.
- MORE THAN 10 EMPTY POCKETS SHOULD BE REMAINED AT BOTH ENDS OF THE CARRIER TAPE FOR EACH REEL.
- SHORTAGE LESS THAN 10 PCS A REEL IS ACCERABLE BUT MORE THAN 3 RUNNING POCKETS SHORTAGE IS NOT ALLOWED.
- STRIPPING STRENGTH OF COVER TAPE IS BETWEEN 10 gf TO 130 gf AND STRIPPING ANGLE SHOULD BE WITHIN 165°~180°.
- THE PRODUCT IN THE POCKER OF CARRIER TAPE SHOULD BE PLACED IN A SPECIFIED CORRECT POSITION.
- TAPE AND REEL PER EIA-481
- DIMENSIONS :

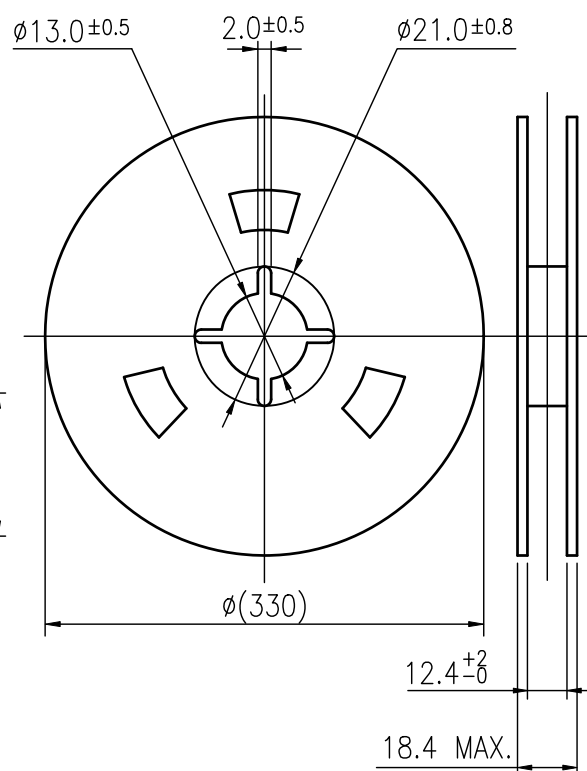
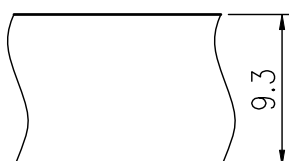


CARRIER TAPE



SECTION AA

COVER TAPE



				APPROVED BY	REVIEWED BY	CHECKED BY	DESIGNED BY	MODEL NO.
				Qiuyuan Chuang			Jane Shen	NTC325-(D,E)_J-
								PAGINATE.
								1/1
								SPEC NO.
								P-753
SYM	DISCRIPTION	DATE	APPROVED					

TAIWAN MISAKI ELECTRONICS CO.,LTD.