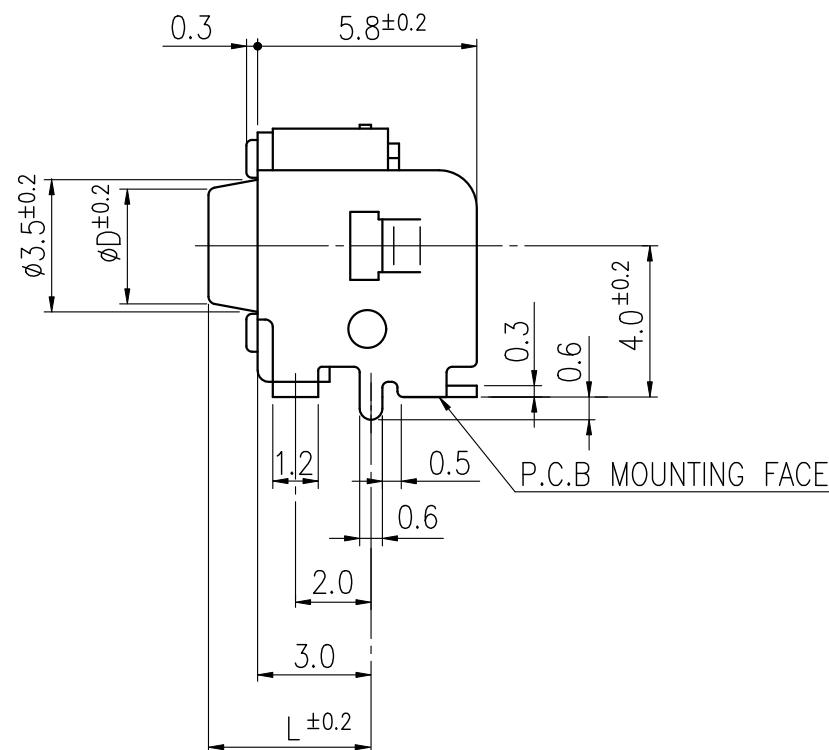
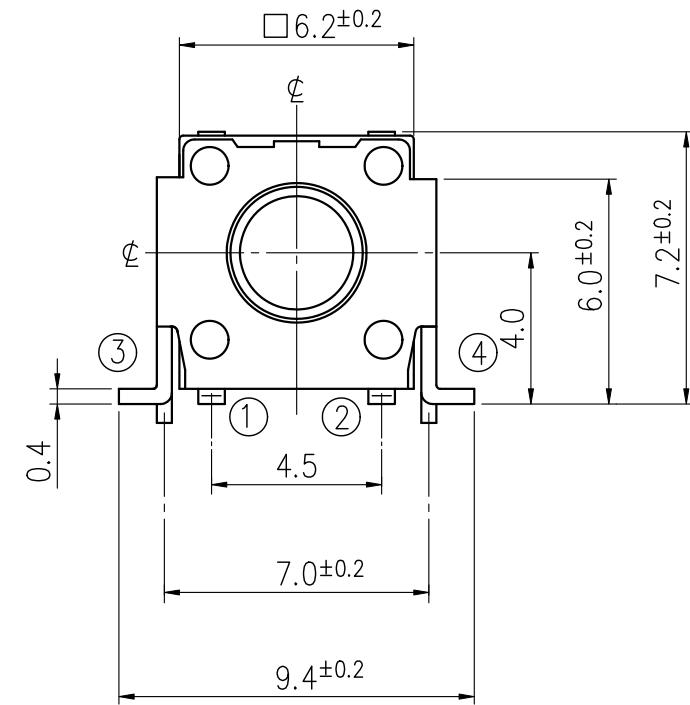
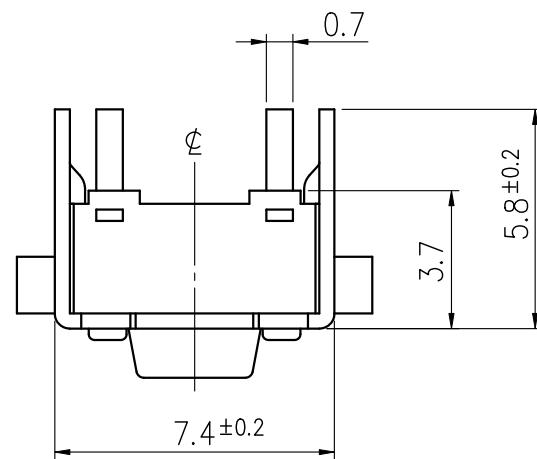
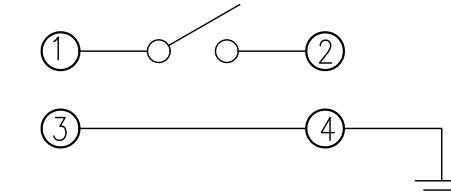


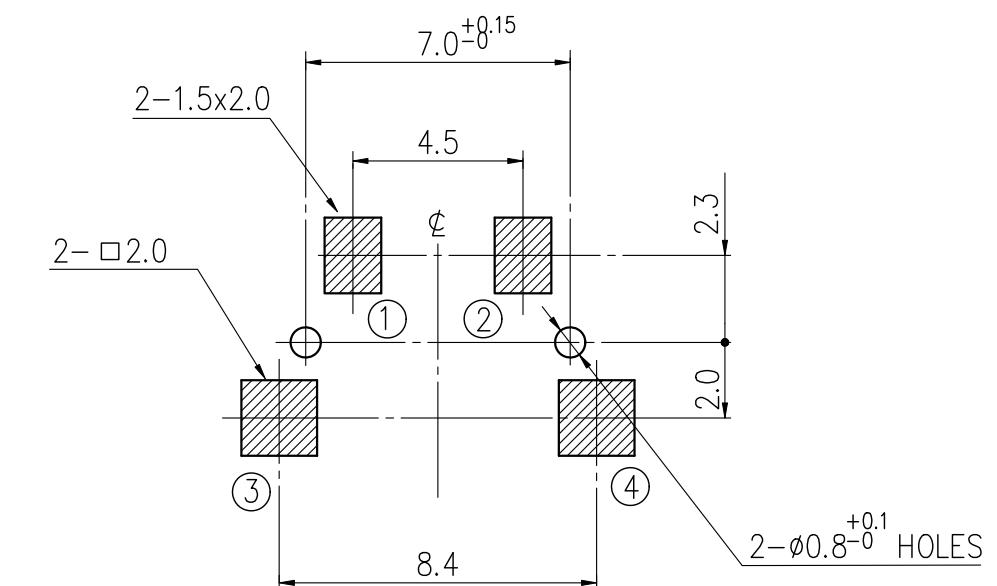
RoHS Compliant



SCHEMATIC



PIERCING PLAN



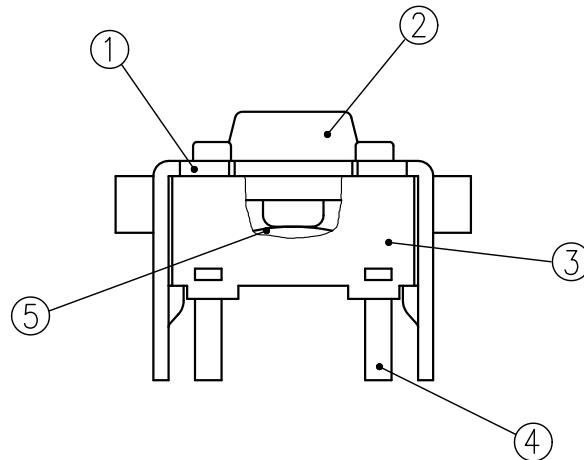
MODEL NO.	A		B		C		F		OPERATION FORCE	LIFE CYCLES
	L	ØD	L	ØD	L	ØD	L	ØD		
NTC304-DE1G-C 100T									100±50gf	1,000,000
NTC304-DE1G-C 160T	3.6	3.5	4.3	3.5	8.8	3.0	6.3	3.0	160±50gf	1,000,000
NTC304-DE1G-C 260T									260±50gf	200,000

REVISIONS							
Rev	DESCRIPTION	DATE	DRAWER	Rev	DESCRIPTION	DATE	DRAWER
A	Initial Drawing	2012.10.26	Jane Shen	C			
B				D			
SPECIFICATIONS							
RATING	DC12V 50mA	TIMING					
CONTACT RESISTANCE	100mΩ MAX.	OPERATION (TORQUE)					
INSULATION RESISTANCE	DC500V – 100MΩ MIN.	STROKE (ANGLE)	0.25 ^{+0.2} _{-0.1} mm				
WITHSTAND VOLTAGE	AC250V – 1 MINUTE.	CONTACT RESISTANCE	2Ω MAX.				
REMARKS:		(AFTER CYCLES LIFE TEST)					

TOLERANCES UNLESS OTHERWISE SPECIFIED ±0.1			SIGNATURES	DATE	MODEL
			DRAWN	Jane Shen	TITLE TACT SWITCH
			CHECKED	Jamie Li	
	UNIT	SCALE	REVIEWED		NO. See Model No.
	mm	5/1	APPROVALS	Dennis Hung	

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NO.	PART NAME	Q'TY	MATERIAL		SPECIFICATION	
5	CONTACT PLATE	1	STAINLESS STEEL PLATE		Ag-PLATING	
4	TERMINAL	2	COPPER ALLOY		Ag-PLATING	
3	FRAME	1	LIQUID CRYSTAL POLYMER		BLACK COLOR	
2	STEM	1	LIQUID CRYSTAL POLYMER		<input type="checkbox"/> 100/BLUE, <input checked="" type="checkbox"/> 160/BLACK, <input type="checkbox"/> 260/NATURE COLOR	
1	BRACKET	1	CARBON STEEL PLATE		Sn-PLATING	
SYM	DESCRIPTION	DATE	APPROVED	SIGNATURES	DATE	MODEL
				DRAWN <i>Jane Shen</i>	2012.10.26	TITLE TACT SWITCH
				CHK'D <i>Jamie Li</i>	2012.10.26	
				REV'D		NO. NTC304-DE1G-C160T
				APP'D <i>Dennis Hung</i>	2012.10.29	
				DWG NO.	TC304-12	
TAIWAN MISAKI ELECTRONICS CO.,LTD.					Φ	

SPECIFICATIONS FOR TACT SWITCH

RoHS Compliant

Model: NTC304 Series

1. Test condition:

Standard test conditions shall be 5~35°C in temperature, 45~85%RH in humidity and 86~106Kpa in atmospheric pressure. Should any doubt arise in judgment, tests shall be conducted at 20±2°C in temperature, 60~70% RH in Humidity and 86~106 kpa in atmospheric pressure.

2. Operating temperature range: -40 ~ +85°C

Preservative temperature range: -40 ~ +85°C

3. Construction:

3.1 Shape and dimension are subject to attached drawing regulation.

3.2 Appearance: Whole should be a good completion, no rust, no crack and good plating.

4. Rating: 12V D.C. , 50mA.

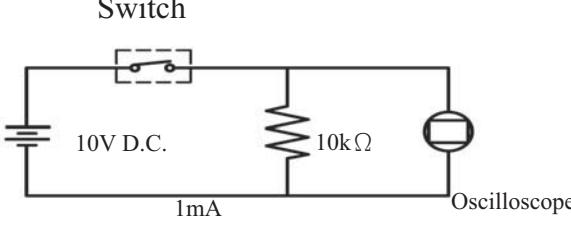
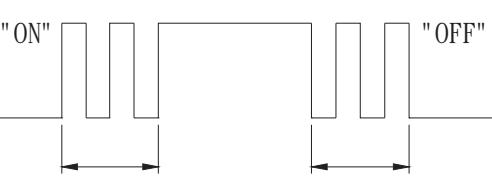
5. Electrical Performance:

No.	Items	Test conditions	Specifications
5.1	Contact Resistance	Shall be measure at 1kHz±200Hz (MAX. 20mV, MAX. 50mA.) or 1 A, 5V D.C. By voltage drop method.	100mΩ Max.
5.2	Insulation Resistance	Shall be measured by applying 500V D.C. Between all terminals and between the terminals and the frame for 1 minute ± 5 seconds.	100 MΩ Min.
5.3	Withstand Voltage	250V A.C. (50~60Hz 2mA) shall be applied between all terminals and between the terminals and the frame for 1 minute.	No dielectric breakdown shall be occurred.

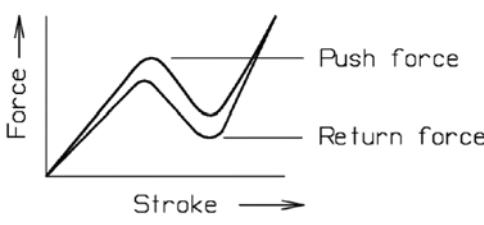
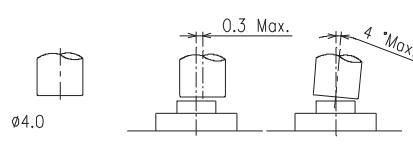
			APPROVED BY	REVIEWED BY	CHECKED BY	DESIGNED BY	SPEC NO.
			<i>Dennis Hung</i>				SE-TC26N
			2011.08.25		Jamie Li	2011.08.24	
A	NEW RELEASE						
SYM	DISCRIPTION	DATE					PAGINATE
							1/5

SPECIFICATIONS FOR TACT SWITCH

RoHS Compliant

No.	Items	Test conditions	Specifications
5.4	Bounce	<p>Lightly striking the center of the stem at a rate Encountered in normal use (3 to 4 operations per sec.)</p> <p>Switch</p>  <p>"ON"  "OFF"</p>	<p>ON: 10m sec Max. OFF:10m sec Max.</p>

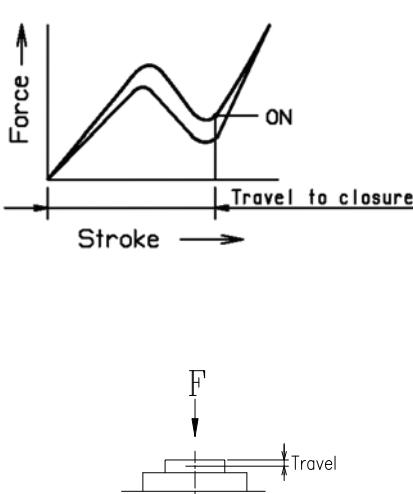
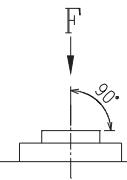
6. Mechanical Performance:

No.	Items	Test conditions	Specifications
6.1	Operating Force	<p>Placing the switch such that the direction of switch operation is vertical and then gradually increasing the load applied to the center of the stem the maximum load required for the switch to come to a stop shall be measured.</p>  	<p>Push force: 70 +/-30 gf 100 +/-50 gf 160 +/-50 gf 260 +/-50 gf 360 +/-80 gf</p> <p>Return force: 70~100gf : 10 gf min. 160gf : 20 gf min. 260gf : 30 gf min. 360gf : 40 gf min</p>

			APPROVED BY	REVIEWED BY	CHECKED BY	DESIGNED BY	SPEC NO.
			<i>Dennis Hung</i> 2011.08.25				SE-TC26N
A	NEW RELEASE				Jamie Li 2011.08.24	Jane Shen 2011.08.04	PAGINATE
SYM	DISCRIPTION	DATE					2/5

SPECIFICATIONS FOR TACT SWITCH

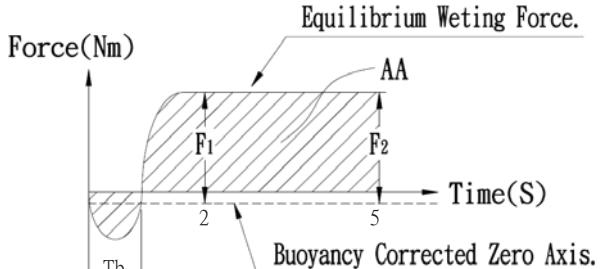
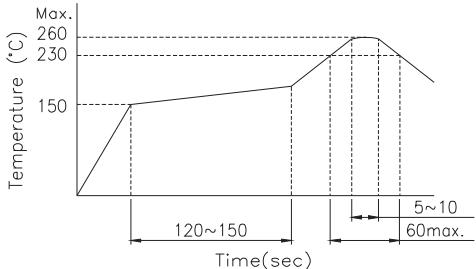
RoHS Compliant

No.	Items	Test conditions	Specifications
6.2	Travel	<p>Placing the switch such that the direction of switch operation is vertical and then applying a below static load to the center of the stem, the travel distance for the switch to come to a stop shall be measured.</p> 	0.25 +0.2/-0.1 mm.
6.3	Push Strength	<p>Placing the switch such that the direction of switch operation is vertical and then a below station load shall be applied in the direction of stem operation.</p> <p>3kgf for 60 seconds.</p> 	<p>The terminals must not fall off and no structure is damaged . Item 5.1~5.4 shall be satisfied. Item 6.1~6.2 shall be satisfied.</p>

			APPROVED BY	REVIEWED BY	CHECKED BY	DESIGNED BY	SPEC NO.
							SE-TC26N
							PAGINATE
A	NEW RELEASE						
SYM	DESCRIPTION	DATE					3/5

SPECIFICATIONS FOR TACT SWITCH

RoHS Compliant

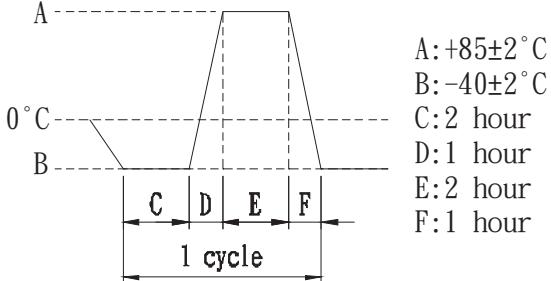
No.	Items	Test conditions	Specifications										
6.4	Solderability	<p>Test Temperature : $235 \pm 5^\circ\text{C}$ Immersion Angle : 90° Immersion Speed : 1 mm/sec. Immersion Depth : 0.1mm Dwell Time : 5 seconds</p>  <table border="1" data-bbox="446 819 1060 1156"> <thead> <tr> <th>Para.</th><th>Criteria</th></tr> </thead> <tbody> <tr> <td>Tb</td><td>≤ 1 second</td></tr> <tr> <td>F1</td><td>50% of maximum theoretical wetting force at or before two seconds</td></tr> <tr> <td>F2</td><td>No less than 90% of the F1 Value</td></tr> <tr> <td>AA</td><td>Area calculated using sample buoyancy and 50% maximum theoretical force</td></tr> </tbody> </table>	Para.	Criteria	Tb	≤ 1 second	F1	50% of maximum theoretical wetting force at or before two seconds	F2	No less than 90% of the F1 Value	AA	Area calculated using sample buoyancy and 50% maximum theoretical force	Conform to the criteria in the left table.
Para.	Criteria												
Tb	≤ 1 second												
F1	50% of maximum theoretical wetting force at or before two seconds												
F2	No less than 90% of the F1 Value												
AA	Area calculated using sample buoyancy and 50% maximum theoretical force												
6.5	Solder Heat Resistance	<p>(1) Manual soldering temperature: Temperature: 350°C Max. Time: 3 Sec. Max. (2) Reflow Soldering: Number of reflow pass: 2 cycles.</p> 	Shall be free from pronounced deforming in appearance. Item 5.1~5.4 shall be satisfied. Item 6.1~6.2 shall be satisfied.										

		APPROVED BY	REVIEWED BY	CHECKED BY	DESIGNED BY	SPEC NO.
		<i>Dennis Hung</i>				SE-TC26N
		2011.08.25				
A	NEW RELEASE					
SYM	DISCRIPTION	DATE				PAGINATE
						4/5

SPECIFICATIONS FOR TACT SWITCH

RoHS Compliant

7. Weather Performance:

No.	Items	Test conditions	Specifications
7.1	Humidity Test	(1) Temperature: $60\pm2^{\circ}\text{C}$. (2) Relative humidity: 90~95% (3) Duration of test: 500 Hour. (4) Take off drop water. (5) Standard conditions after test: 1 Hour.	Contact resistance: 500mΩ Max Item 5.2~5.4 shall be satisfied. Item 6.1~6.2 shall be satisfied.
7.2	Heat Test	(1) Temperature: $85\pm2^{\circ}\text{C}$. (2) Duration of test: 500 Hour. (3) Standard conditions after test: 1 Hour.	
7.3	Cold Test	(1) Temperature: $-40\pm2^{\circ}\text{C}$. (2) Duration of test: 500 Hour. (3) Take off drop water. (4) Standard conditions after test: 1 Hour.	Contact resistance: 500mΩ Max Item 5.2~5.4 shall be satisfied. Item 6.1~6.2 shall be satisfied.
7.4	Temperature cycle	(1) Test cycle: 20 cycles. (2) Standard conditions after test: 1 Hour.	 <p> A: $+85\pm2^{\circ}\text{C}$ B: $-40\pm2^{\circ}\text{C}$ C: 2 hour D: 1 hour E: 2 hour F: 1 hour 1 cycle </p>

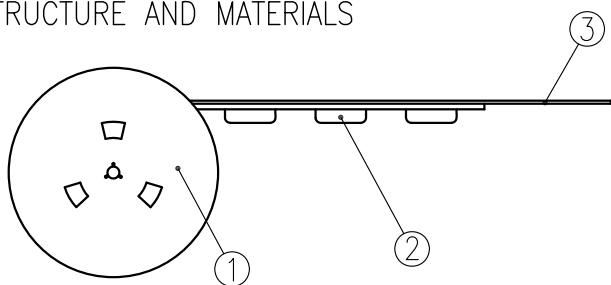
8. Durability:

No.	Items	Test conditions	Specifications
8.1	Life Test	(1) 5V D.C. , 5mA Resistance load. (2) Operating speed: 120 cycles/minute. (3) Push force: Maximum value of operation force. (4) Operating force: 70&100&160gf , life: 1,000,000 times. Operating force: 260&360gf , life: 200,000 times.	Contact Resistance: 2Ω MAX. Bounce: 20m sec Max.(ON,OFF) Operating Force: Within $\pm30\%$ of specifications. Item 5.2 shall be satisfied. Item 6.2 shall be satisfied.

			APPROVED BY	REVIEWED BY	CHECKED BY	DESIGNED BY	SPEC NO.
			Dennis Hung				SE-TC26N
			2011.08.25				
A	NEW RELEASE				Jamie Li		
SYM	DISCRIPTION	DATE			2011.08.24	Jane Shen	
						2011.08.04	PAGINATE
							5/5

THE PACKING SPECIFICATIONS

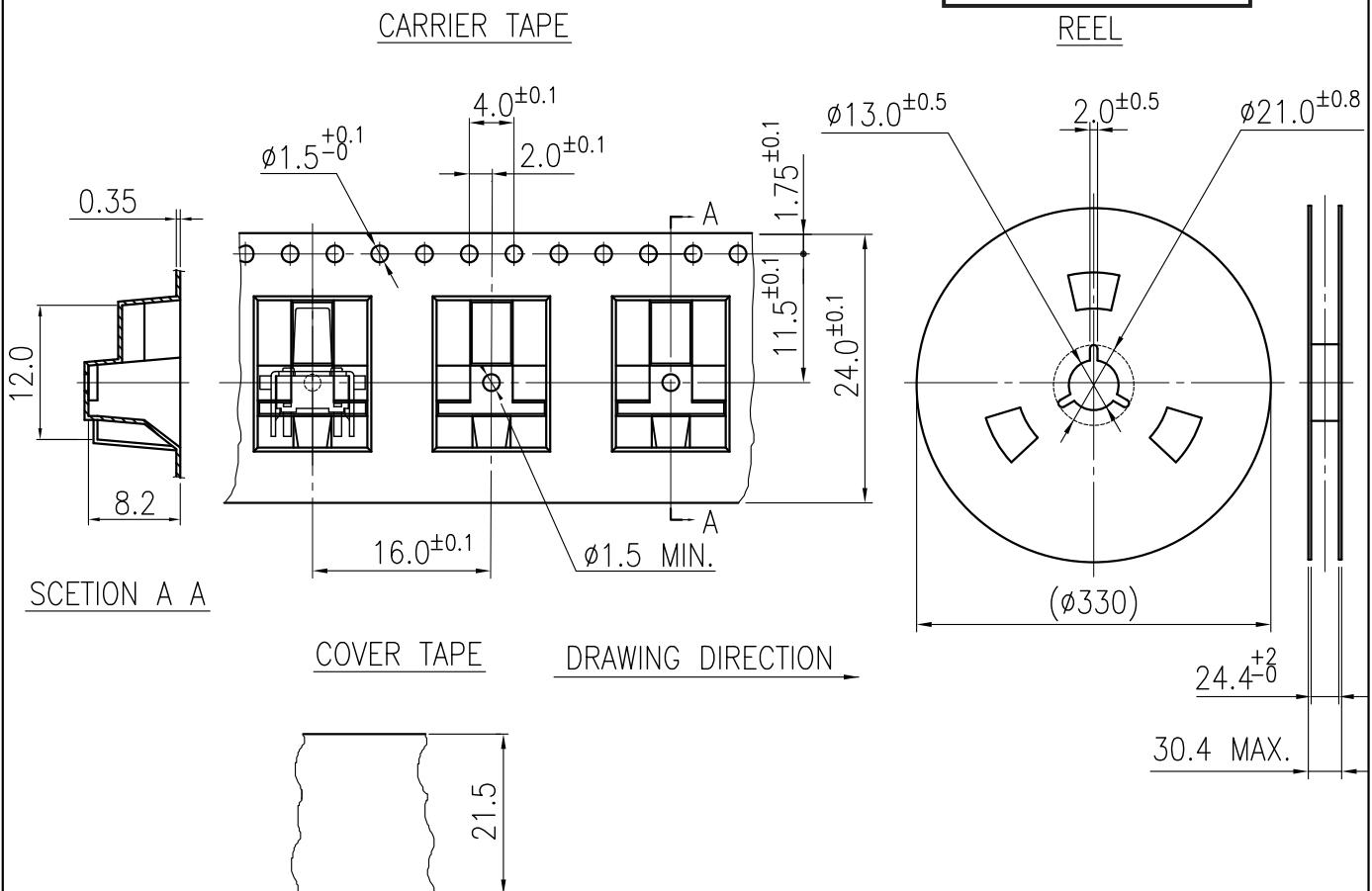
1. STRUCTURE AND MATERIALS



NO.	PARTS NAME	MATERIALS
③	COVER TAPE	POLYESTER
②	CARRIER TAPE	POLYSTYRENE
①	REEL	POLYSTYRENE

- PACKAGING QUANTITY : 500 PCS/REEL
- MORE THAN 10 EMPTY POCKETS SHOULD BE REMAINED AT BOTH ENDS OF THE CARRIER TAPE FOR EACH REEL.
- SHORTAGE LESS THAN 10 PCS A REEL IS ACCEPTABLE BUT MORE THAN 3 RUNNING POCKETS SHORTAGE IS NOT ALLOWED.
- STRIPPING STRENGTH OF COVER TAPE IS BETWEEN 10 gf TO 70 gf AND STRIPPING ANGLE SHOULD BE WITHIN $165^\circ \sim 180^\circ$.
- THE SWITCH SHOULD NOT BE STAYED IN CARRIER TAPE WHEN CARRIER TAPE UPSIDE DOWN.
- END OF CARRIER TAPE IS APART FROM REEL EASILY.
- DIMENSIONS :

Tape and Reel per EIA-481.



SYM	DISCRIPTION	DATE	APPROVED	APPROVED BY	CHECKED BY	DESIGNED BY	MODEL NO.
							NTC304-DE1G-C160T
						Sandy Yu	PAGINATE.
				2006.05.18	2006.05.18		SPEC NO.
						1/1	P-313