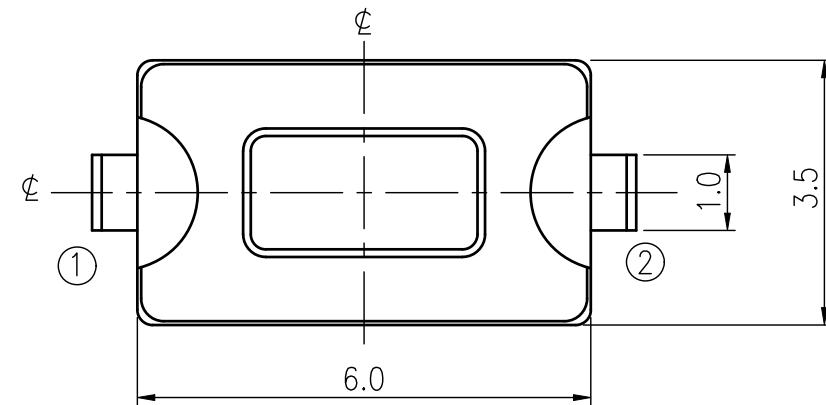


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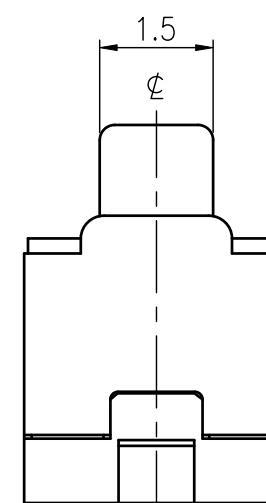
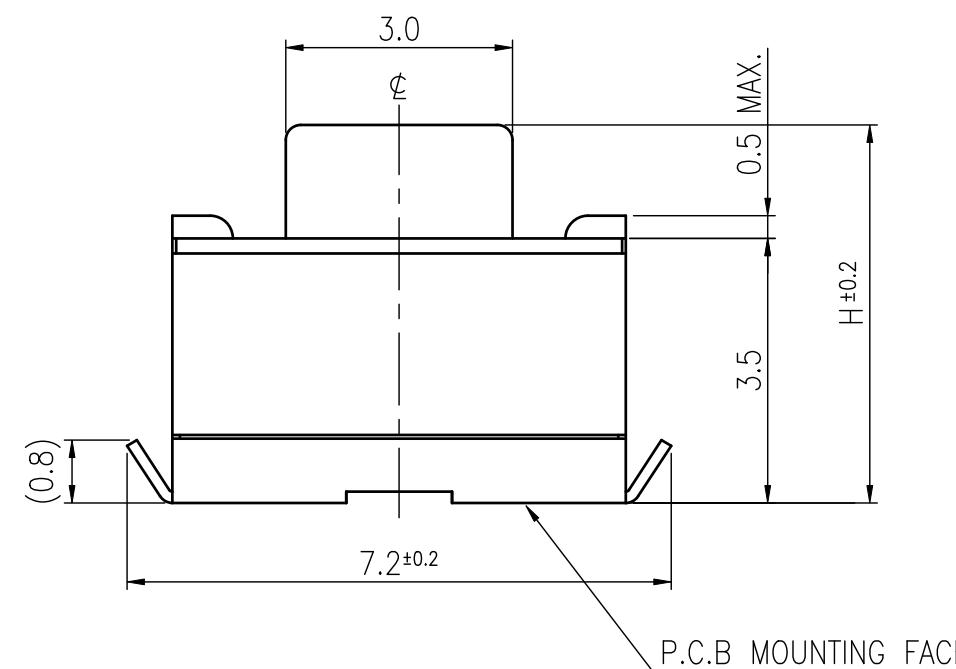


REVISIONS

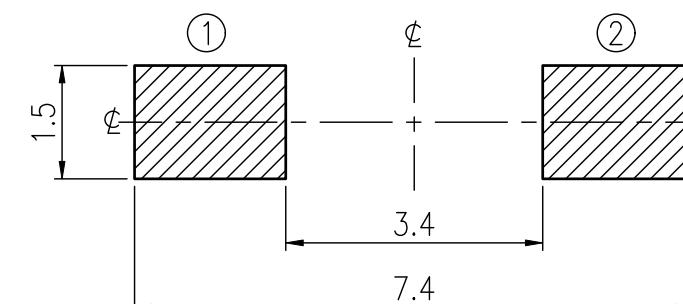
Rev	DESCRIPTION	DATE	DRAWER	Rev	DESCRIPTION	DATE	DRAWER
A	Initial Drawing	2019.09.03	Jane Shen	C			
B				D			
SPECIFICATIONS							
RATING	DC12V 50mA	TIMING					
CONTACT RESISTANCE	100mΩ MAX.	OPERATION (TORQUE)					
INSULATION RESISTANCE	DC500V – 100MΩ MIN.	STROKE (ANGLE)	0.15±0.1 mm				
WITHSTAND VOLTAGE	AC250V – 1 MINUTE	LIFE	CYCLES				
REMARKS:	Waterproof Grade : IP67						



SCHEMATIC



P.C.B LAYOUT

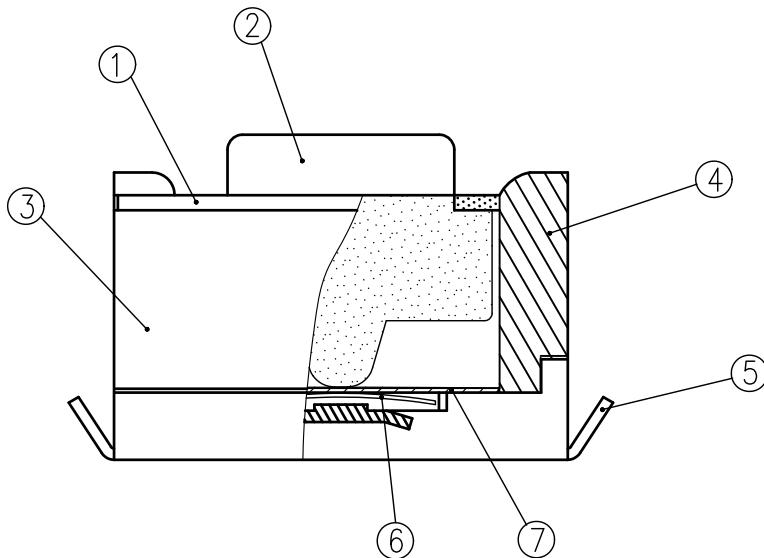


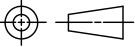
Model No.	H	OPERATING FORCE	LIFE
NTC203-AT1J-A160T	4.3	160±50 gf	50,000
NTC203-AT1J-B160T	5.0		
NTC203-AT1J-A260T	4.3	260±70 gf	30,000
NTC203-AT1J-B260T	5.0		

TOLERANCES UNLESS OTHERWISE SPECIFIED ±0.1			SIGNATURES		DATE	MODEL
			DRAWER	Jane Shen		
			CHECKED	<i>Landry Su</i>	2019.09.03	TACT SWITCH
	UNIT	SCALE	REVIEWED		2019.09.03	NO.
	mm	10/1	APPROVALS	<i>Qiyuan Chuang</i>		

TAIWAN MISAKI ELECTRONICS CO., LTD.

RoHS Compliant



NO.	PART NAME	Q'TY	MATERIAL		SPECIFICATION		
					SIGNATURES	DATE	M O D E L
					DRAWN Jane Shen	2019.09.03	TITLE TACT SWITCH
					CHK'D <i>Landry Su</i>	2019.09.03	
					REV'D		NO. NTC203-AT1J-A160T
					APP'D <i>Qiuyuan Chuang</i>	2019.09.03	
SYM	DESCRIPTION	DATE	APPROVED				
TAIWAN MISAKI ELECTRONICS CO.,LTD.					DWG NO. 	TC203-02	

# SPECIFICATIONS FOR TACT SWITCH

RoHS Compliant

Model: NTC203-AT1J Series

1. Test condition:

Standard test conditions shall be 5~35°C in temperature, 45~85%RH in humidity and 86~106Kpa in atmospheric pressure. Should any doubt arise in judgment, tests shall be conducted at 20±2°C in temperature, 60~70% RH in Humidity and 86~106 kpa in atmospheric pressure.

2. Operating temperature range: -40 ~ +85°C

Storage temperature range: -40 ~ +85°C

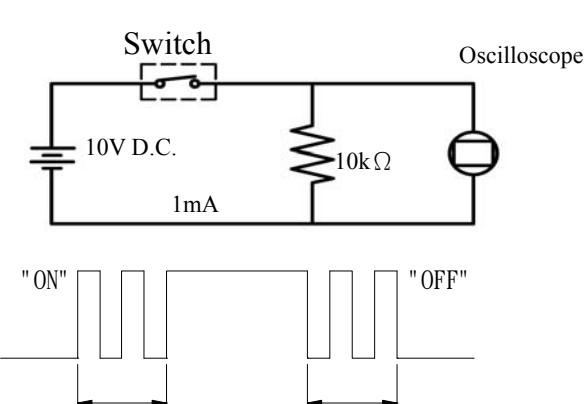
3. Construction:

3.1 Shape and dimension are subject to attached drawing regulation.

3.2 Appearance: Whole should be a good completion, no rust, no crack and good plating.

4. Rating: 12V D.C. , 50mA.

5. Electrical Performance:

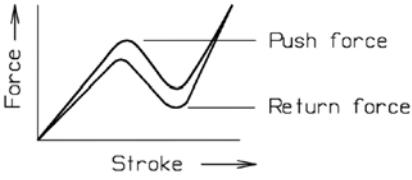
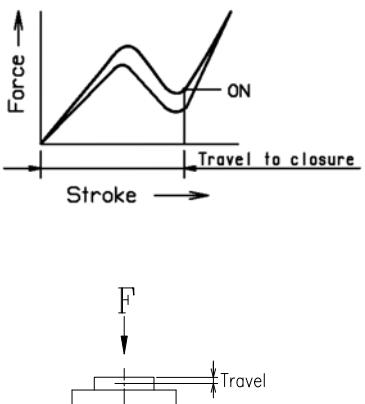
No.	Items	Test conditions	Specifications
5.1	Contact Resistance	Shall be measure at 1kHz±200Hz (MAX. 20mV, MAX. 50mA.) or 1 A, 5V D.C. By voltage drop method.	100mΩ Max.
5.2	Insulation Resistance	Shall be measured by applying 500V D.C. Between all terminals and between the terminals and the frame for 1 minute ± 5 seconds.	100 MΩ Min.
5.3	Withstand Voltage	250V A.C. (50~60Hz 2mA) shall be applied between all terminals and between the terminals and the frame for 1 minute.	No dielectric breakdown shall be occurred.
5.4	Bounce	<p>Lightly striking the center of the stem at a rate encountered in normal use ( 3 to 4 operations per sec.)</p> 	<p>ON: 10m sec Max. OFF:10m sec Max.</p>

			APPROVED BY	REVIEWED BY	CHECKED BY	DESIGNED BY	SPEC NO.
			Qiuyuan Chuang			Jane shen 2018.09.10	SE-TC101N
A	NEW RELEASE						PAGINATE
SYM	DISCRIPTION	DATE					1/5

# SPECIFICATIONS FOR TACT SWITCH

RoHS Compliant

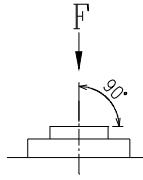
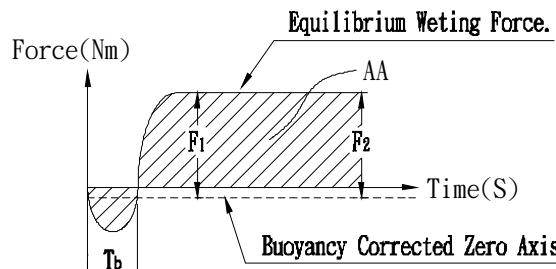
## 6. Mechanical Performance:

No.	Items	Test conditions	Specifications
6.1	Operating Force	<p>Placing the switch such that the direction of switch operation is vertical and then gradually increasing the load applied to the center of the stem, the maximum load required for the switch to come to a stop shall be measured.</p> 	<p>Push force:  <math>160 \pm 50\text{gf}</math>  <math>260 \pm 70\text{gf}</math></p> <p>Return force:  <math>20\text{ gf min.}</math></p>
6.2	Travel	<p>Placing the switch such that the direction of switch operation is vertical and then applying a below static load to the center of the stem, the travel distance for the switch to come to a stop shall be measured.</p> 	$0.15 \pm 0.1\text{ mm.}$

			APPROVED BY	REVIEWED BY	CHECKED BY	DESIGNED BY	SPEC NO.
							SE-TC101N
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A	NEW RELEASE					Jane shen 2018.09.10	
SYM	DISCRIPTION	DATE					2/5

# SPECIFICATIONS FOR TACT SWITCH

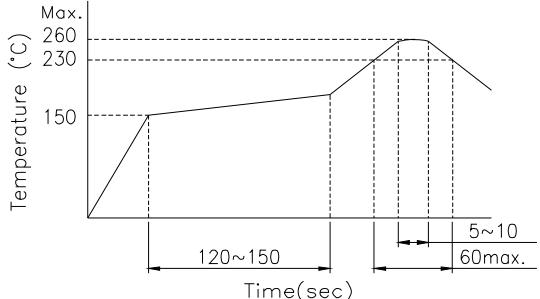
RoHS Compliant

No.	Items	Test conditions	Specifications										
6.3	Push Strength	<p>Placing the switch such that the direction of switch operation is vertical and then a below station load shall be applied in the direction of stem operation.</p> <p>3kgf for 15seconds</p> 	<p>No damage. (Electrical and mechanical)</p>										
6.4	Solderability	<p>Test Temperature : <math>235 \pm 5^\circ\text{C}</math>      Immersion Angle : <math>90^\circ</math>      Immersion Speed : 1 mm/sec.      Immersion Depth : 0.1mm      Dwell Time : 5 seconds</p> <p><b>Equilibrium Weting Force.</b></p>  <p><b>Criteria</b></p> <table border="1"> <thead> <tr> <th>Para.</th> <th>Criteria</th> </tr> </thead> <tbody> <tr> <td>Tb</td> <td><math>\leq 1</math> second</td> </tr> <tr> <td>F1</td> <td>50% of maximum theoretical wetting force at or before two seconds</td> </tr> <tr> <td>F2</td> <td>No less than 90% of the F1 Value</td> </tr> <tr> <td>AA</td> <td>Area calculated using sample buoyancy and 50% maximum theoretical force</td> </tr> </tbody> </table>	Para.	Criteria	Tb	$\leq 1$ second	F1	50% of maximum theoretical wetting force at or before two seconds	F2	No less than 90% of the F1 Value	AA	Area calculated using sample buoyancy and 50% maximum theoretical force	<p>Conform to the criteria in the left table.</p>
Para.	Criteria												
Tb	$\leq 1$ second												
F1	50% of maximum theoretical wetting force at or before two seconds												
F2	No less than 90% of the F1 Value												
AA	Area calculated using sample buoyancy and 50% maximum theoretical force												

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							SE-TC101N
							PAGINATE
A	NEW RELEASE		Qiu Yuan Chuang			Jane Shen 2018.09.10	
SYM	DISCRIPTION	DATE					3/5

# SPECIFICATIONS FOR TACT SWITCH

RoHS Compliant

No.	Items	Test conditions	Specifications
6.5	Solder Heat Resistance	<p>(1) Manual soldering temperature: Temperature: 350°C Max. Time: 3 Sec. Max.</p> <p>(2) Reflow Soldering: Number of reflow pass: 2 cycles.</p> 	<p>Shall be free from pronounced deforming in appearance.</p> <p>Item 5.1~5.4 shall be satisfied.</p> <p>Item 6.1~6.2 shall be satisfied.</p>

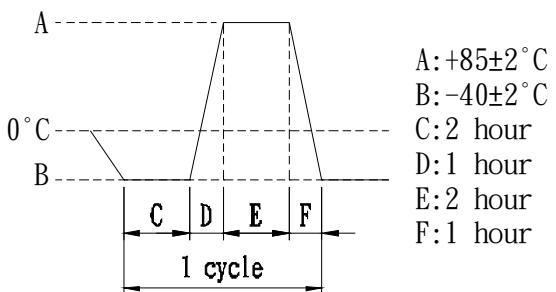
## 7. Weather Performance:

No.	Items	Test conditions	Specifications
7.1	Humidity Test	<p>(1) Temperature: <math>60 \pm 2^\circ\text{C}</math>.</p> <p>(2) Relative humidity: 90~95%</p> <p>(3) Duration of test: 500 Hour.</p> <p>(4) Take off drop water.</p> <p>(5) Standard conditions after test: 1 Hour.</p>	
7.2	Heat Test	<p>(1) Temperature: <math>85 \pm 2^\circ\text{C}</math>.</p> <p>(2) Duration of test: 500 Hour.</p> <p>(3) Standard conditions after test: 1 Hour.</p>	<p>Contact resistance: 500mΩ Max</p> <p>Item 5.2~5.4 shall be satisfied.</p> <p>Item 6.1~6.2 shall be satisfied.</p>
7.3	Cold Test	<p>(1) Temperature: <math>-40 \pm 2^\circ\text{C}</math>.</p> <p>(2) Duration of test: 500 Hour.</p> <p>(3) Take off drop water.</p> <p>(4) Standard conditions after test: 1 Hour.</p>	

			APPROVED BY	REVIEWED BY	CHECKED BY	DESIGNED BY	SPEC NO.
							SE-TC101N
							PAGINATE
A	NEW RELEASE						
SYM	DISCRIPTION	DATE	Qiyuan Chuang			Jane shen 2018.09.10	4/5

# SPECIFICATIONS FOR TACT SWITCH

RoHS Compliant

7.4	Waterproof test	Immersion tank water-lever on enclosure: 0.15 M above top. 1 M above bottom. Duration of test : 30 min.	Contact resistance: 500mΩ Max Item 5.2~5.4 shall be satisfied. Item 6.1~6.2 shall be satisfied.
7.5	Temperature cycle	(1) Test cycle: 20 cycles. (2) Standard conditions after test: 1 Hour.  	Contact resistance: 500mΩ Max Item 5.2~5.4 shall be satisfied. Item 6.1~6.2 shall be satisfied.

## 8. Durability:

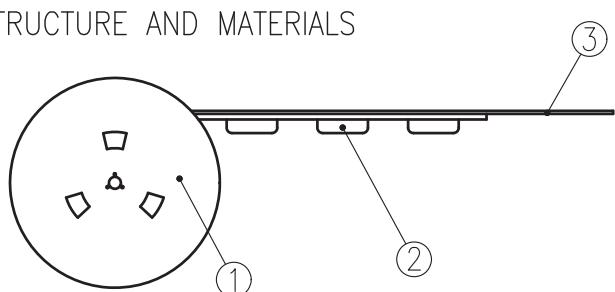
No.	Items	Test conditions	Specifications
8.1	Life Test	(1) 5V D.C. , 5mA Resistance load. (2) Operating speed:120 cycles/minute. (2) Push force: Maximum value of operation force. (3) Operation number: 160gf=50,000 times. 260gf=30,000 times.	Contact Resistance: 2Ω MAX.  Bounce: 20m sec Max.(ON,OFF)  Operating Force: Within ±30% of specifications. Item 5.2 shall be satisfied. Item 6.2 shall be satisfied.

			APPROVED BY	REVIEWED BY	CHECKED BY	DESIGNED BY	SPEC NO.
							SE-TC101N
A	NEW RELEASE		QIUYUAN CHUANG			JANE SHEN 2018.09.10	PAGINATE
SYM	DESCRIPTION	DATE					5/5

# THE PACKING SPECIFICATIONS

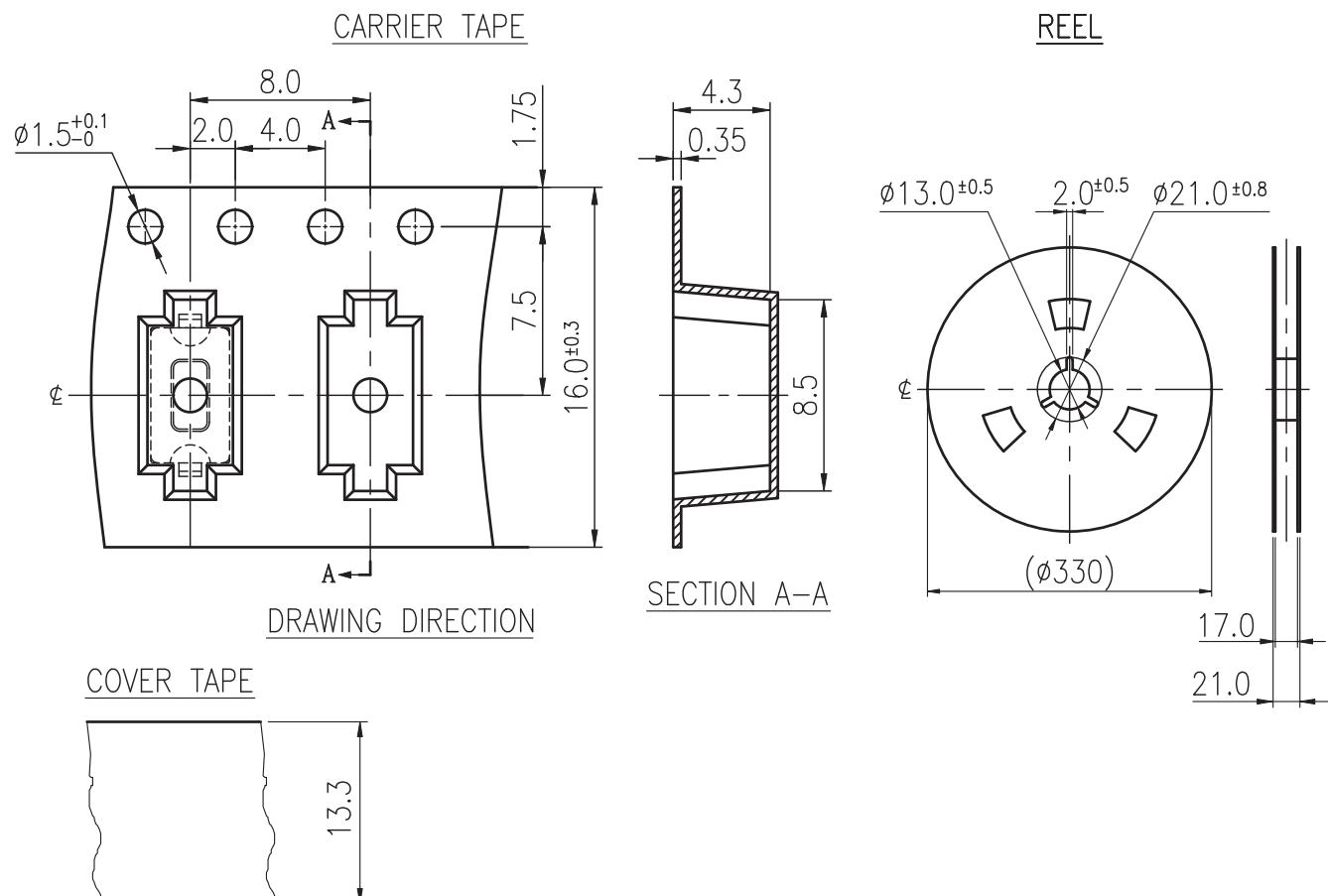
RoHS Compliant

## 1. STRUCTURE AND MATERIALS



NO.	PARTS NAME	MATERIALS
③	COVER TAPE	POLYESTER
②	CARRIER TAPE	POLYSTYRENE
①	REEL	POLYSTYRENE

- PACKAGING QUANTITY : 1,800 PCS/REEL
- MORE THAN 10 EMPTY POCKETS SHOULD BE REMAINED AT BOTH ENDS OF THE CARRIER TAPE FOR EACH REEL.
- SHORTAGE LESS THAN 10 PCS A REEL IS ACCEPTABLE BUT MORE THAN 3 RUNNING POCKETS SHORTAGE IS NOT ALLOWED.
- STRIPPING STRENGTH OF COVER TAPE IS BETWEEN 10 gf TO 130 gf AND STRIPPING ANGLE SHOULD BE WITHIN  $165^\circ \sim 180^\circ$ .
- THE PRODUCT IN THE POCKET OF CARRIER TAPE SHOULD BE PLACED IN A SPECIFIED CORRECT POSITION.
- TAPE AND REEL PER EIA-481.
- DIMENSIONS :



SYM	DESCRIPTION	DATE	APPROVED	APPROVED BY	REVIEWED BY	CHECKED BY	DESIGNED BY	MODEL NO.
				Dennis Hung			Jane Shen	NTC203-AT1J-A
								PAGINATE: 1/1 SPEC NO. P-113