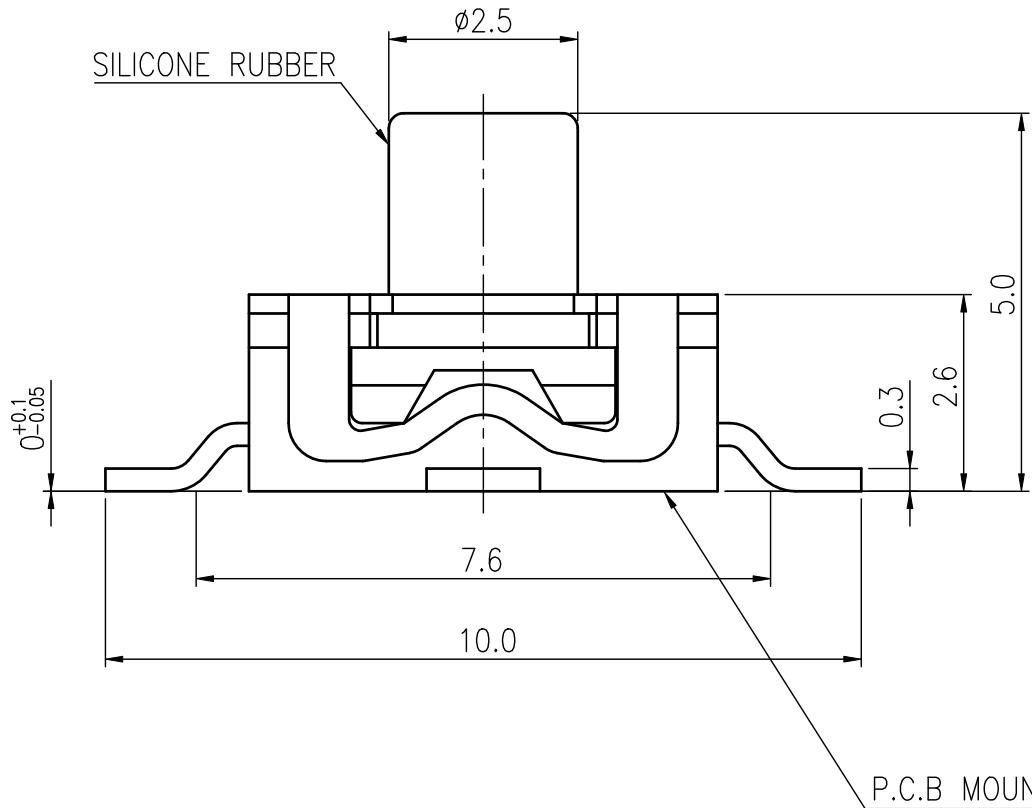
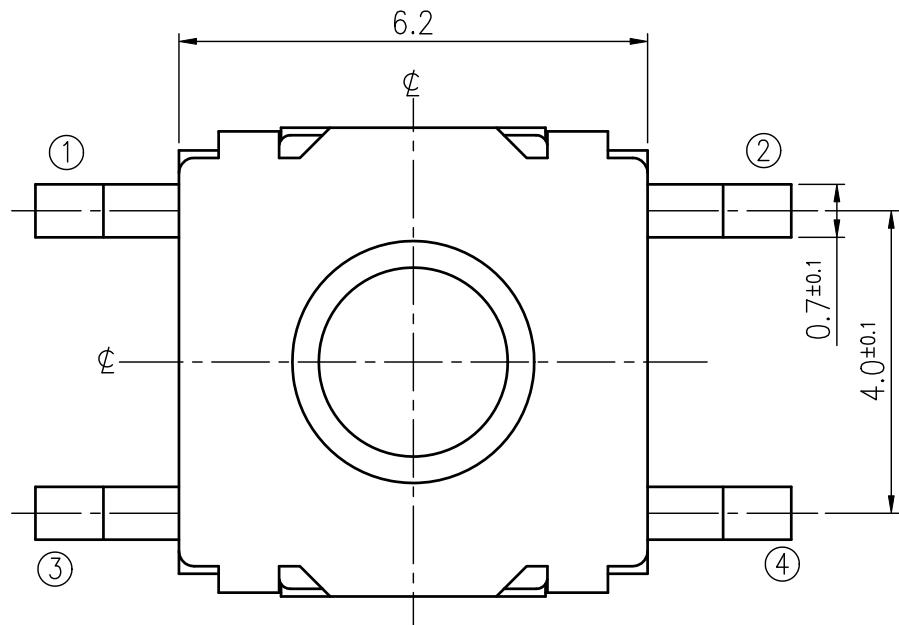


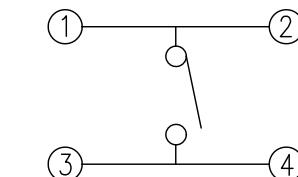
RoHS Compliant



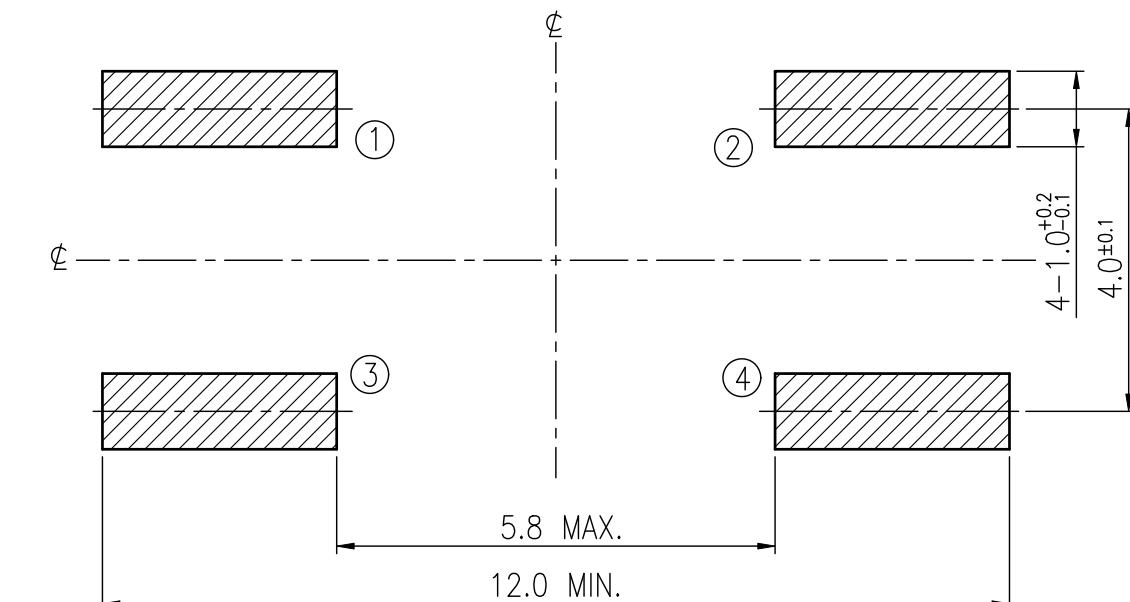
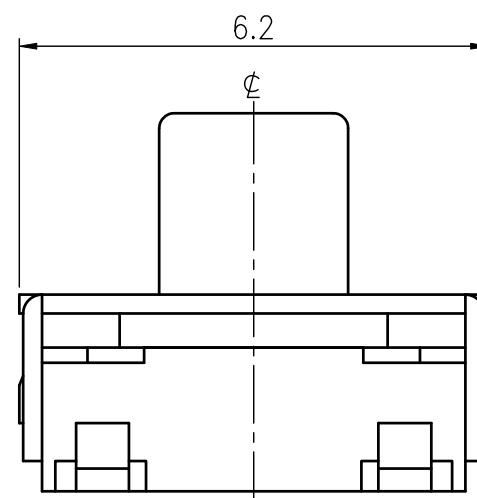
P.C.B MOUNTING FACE

REVISIONS							
Rev	DESCRIPTION	DATE	DRAWER	Rev	DESCRIPTION	DATE	DRAWER
A	Initial Drawing	2018.10.04	Jane Shen	C			
B				D			
SPECIFICATIONS							
RATING	DC24V 50mA	TIMING					
CONTACT RESISTANCE	100mΩ MAX.	OPERATION (TORQUE)	160±50 gf				
INSULATION RESISTANCE	DC500V – 100MΩ MIN.	STROKE (ANGLE)	0.35±0.2 mm				
WITHSTAND VOLTAGE	AC250V – 1 MINUTE.	LIFE	5,000,000 CYCLES				
REMARKS:	Waterproof Grade : IP67						

SCHEMATIC



RECOMMENDED P.C.B LAYOUT

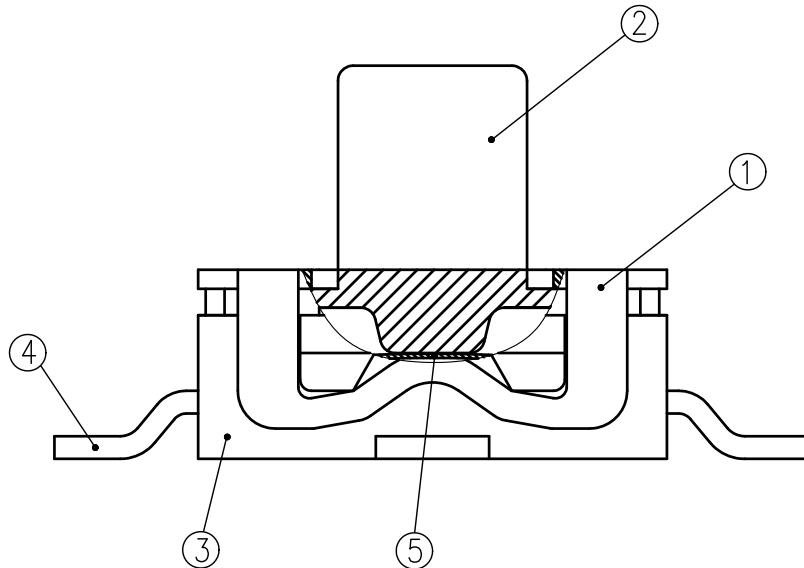


HATCHED AREA SHOWS SOLDERING LAND

TOLERANCES UNLESS OTHERWISE SPECIFIED ±0.2			SIGNATURES		DATE	MODEL		
			DRAWER	Jane Shen				
⊕	UNIT mm	SCALE 10/1	REVIEWED	<i>Landry Su</i>	2018.10.04	TITLE TACT SWITCH		
			APPROVALS	<i>Dennis Hung</i>	2018.10.04			

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NO.	PART NAME	Q'TY	MATERIAL		SPECIFICATION		
5	CONTACT PLATE	2	STAINLESS STEEL PLATE		Ag-PLATING		
4	TERMINAL	4	COPPER ALLOY		Ag PLATING OVER Ni PLATING		
3	FRAME	1	POLYAMIDE RESIN		BLACK COLOR		
2	STEM	1	SILICON RUBBER		WHITE COLOR		
1	COVER	1	STAINLESS STEEL PLATE				
SYM	DESCRIPTION	DATE	APPROVED	SIGNATURES	DATE	M O D E L	
				DRAWN <i>Jane Shen</i>	2018.10.04	TITLE	TACT SWITCH
				CHK'D			
				REV'D <i>Landry Su</i>	2018.08.04	NO.	NTC202-AA1G-50160TX
				APP'D <i>Dennis Hung</i>	2018.08.04		
						DWG NO.	TC202-18
TAIWAN MISAKI ELECTRONICS CO.,LTD.							

# SPECIFICATIONS FOR TACT SWITCH

RoHS Compliant

Model: NTC\_202-AA1(G,U)- Series

1. Test condition:

Standard test conditions shall be 5~35°C in temperature, 45~85%RH in humidity and 86~106Kpa in atmospheric pressure.

Should any doubt arise in judgment, tests shall be conducted at 20±2°C in temperature, 60~70% RH in Humidity and 86~106 kpa in atmospheric pressure.

2. Operating temperature range: -40 ~ +85°C

Storage temperature range: -55 ~ +85°C

3. Construction:

3.1 Shape and dimension are subject to attached drawing regulation.

3.2 Appearance: Whole should be a good completion, no rust, no crack and good plating.

4. Rating: 24V D.C. , 50mA.

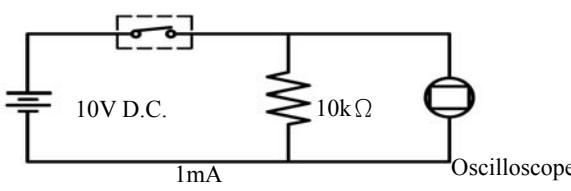
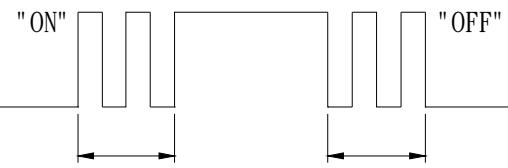
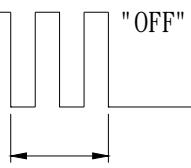
5. Electrical Performance:

No.	Items	Test conditions	Specifications
5.1	Contact Resistance	Shall be measure at 1kHz±200Hz (MAX. 20mV, MAX. 50mA.) or 1 A, 5V D.C. By voltage drop method.	100mΩ Max.
5.2	Insulation Resistance	Shall be measured by applying 500V D.C. Between all terminals and between the terminals and the frame for 1 minute ± 5 seconds.	100MΩ Min.
5.3	Withstand Voltage	250V A.C. (50~60Hz 2mA) shall be applied between all terminals and between the terminals and the frame for 1 minute.	No dielectric breakdown shall be occurred.

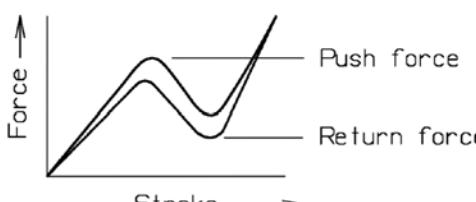
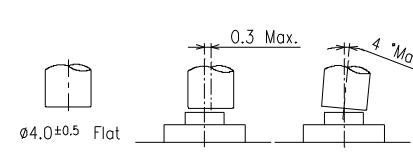
			APPROVED BY	REVIEWED BY	CHECKED BY	DESIGNED BY	SPEC NO.
							SE-TC47N
							PAGINATE
A	NEW RELEASE						
SYM	DISCRIPTION	DATE					1/5

# SPECIFICATIONS FOR TACT SWITCH

RoHS Compliant

No.	Items	Test conditions	Specifications
5.4	Bounce	<p>Lightly striking the center of the stem at a rate Encountered in normal use ( 3 to 4 operations per sec.)</p> <p>Switch</p>  <p>"ON"  "OFF" </p>	<p>ON: <math>\leq 1</math> m sec OFF: <math>\leq 1</math> m sec.</p>

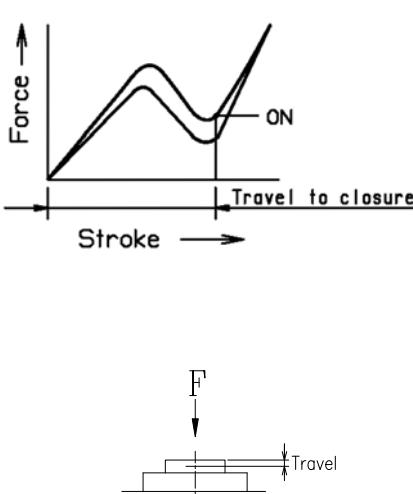
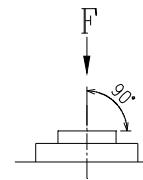
## 6. Mechanical Performance:

No.	Items	Test conditions	Specifications
6.1	Operating Force	<p>Placing the switch such that the direction of switch operation is vertical and then gradually increasing the load applied to the center of the stem the maximum load required for the switch to come to a stop shall be measured.</p>  	<p>Push force: <math>160 \pm 50</math> gf</p>

			APPROVED BY	REVIEWED BY	CHECKED BY	DESIGNED BY	SPEC NO.
							SE-TC47N
							PAGINATE
A	NEW RELEASE			Dennis Hung		Jane Shen 2017.10.13	
SYM	DISCRIPTION	DATE					2/5

# SPECIFICATIONS FOR TACT SWITCH

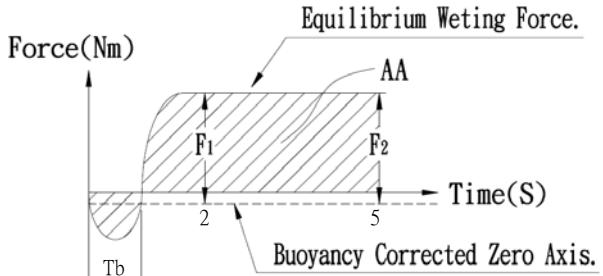
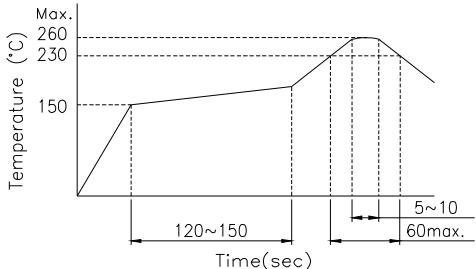
RoHS Compliant

No.	Items	Test conditions	Specifications
6.2	Travel	<p>Placing the switch such that the direction of switch operation is vertical and then applying a below static load to the center of the stem, the travel distance for the switch to come to a stop shall be measured.</p> 	0.35±0.2 mm
6.3	Push Strength	<p>Placing the switch such that the direction of switch operation is vertical and then a below station load shall be applied in the direction of stem operation.</p> <p>3kgf for 15 seconds.</p> 	<p>The terminals must not fall off and no structure is damaged .  Item 5.1~5.4 shall be satisfied.  Item 6.1~6.2 shall be satisfied.</p>

			APPROVED BY	REVIEWED BY	CHECKED BY	DESIGNED BY	SPEC NO.
							SE-TC47N
							PAGINATE
A	NEW RELEASE						
SYM	DISCRIPTION	DATE					3/5

# SPECIFICATIONS FOR TACT SWITCH

RoHS Compliant

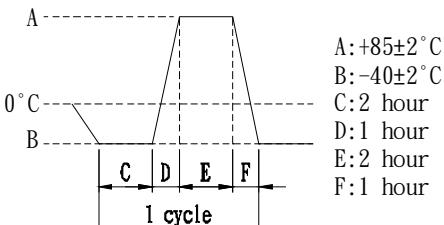
No.	Items	Test conditions	Specifications										
6.4	Solderability	<p>Test Temperature : <math>235 \pm 5^\circ\text{C}</math>      Immersion Angle : <math>90^\circ</math>      Immersion Speed : 1 mm/sec.      Immersion Depth : 0.1mm      Dwell Time : 5 seconds</p>  <table border="1" data-bbox="446 819 1060 1163"> <thead> <tr> <th>Para.</th><th>Criteria</th></tr> </thead> <tbody> <tr> <td>Tb</td><td><math>\leq 1</math> second</td></tr> <tr> <td>F1</td><td>50% of maximum theoretical wetting force at or before two seconds</td></tr> <tr> <td>F2</td><td>No less than 90% of the F1 Value</td></tr> <tr> <td>AA</td><td>Area calculated using sample buoyancy and 50% maximum theoretical force</td></tr> </tbody> </table>	Para.	Criteria	Tb	$\leq 1$ second	F1	50% of maximum theoretical wetting force at or before two seconds	F2	No less than 90% of the F1 Value	AA	Area calculated using sample buoyancy and 50% maximum theoretical force	Conform to the criteria in the left table.
Para.	Criteria												
Tb	$\leq 1$ second												
F1	50% of maximum theoretical wetting force at or before two seconds												
F2	No less than 90% of the F1 Value												
AA	Area calculated using sample buoyancy and 50% maximum theoretical force												
6.5	Solder Heat Resistance	<p>(1) Manual soldering temperature:      Temperature: <math>350^\circ\text{C}</math> Max.      Time: 3 Sec. Max.  (2) Reflow Soldering:      Number of reflow pass: 2 cycles.</p> 	Shall be free from pronounced deforming in appearance. Item 5.1~5.4 shall be satisfied. Item 6.1~6.2 shall be satisfied.										

			APPROVED BY	REVIEWED BY	CHECKED BY	DESIGNED BY	SPEC NO.
							SE-TC47N
							PAGINATE
A	NEW RELEASE					Jane Shen 2017.10.13	
SYM	DISCRIPTION	DATE					4/5

# SPECIFICATIONS FOR TACT SWITCH

RoHS Compliant

## 7. Weather Performance:

No.	Items	Test conditions	Specifications
7.1	Humidity Test	(1) Temperature: $60\pm2^{\circ}\text{C}$ . (2) Relative humidity: 90~95% (3) Duration of test: 500 Hour. (4) Take off a drop water. (5) Standard conditions after test: 1 Hour.	Contact resistance: <u>500m<math>\Omega</math></u> Max Of item 5.2~5.4 shall be satisfied. Of item 6.1~6.2 shall be satisfied.
7.2	Heat Test	(1) Temperature: $85\pm2^{\circ}\text{C}$ . (2) Duration of test: 500 Hour. (3) Standard conditions after test: 1 Hour.	
7.3	Cold Test	(1) Temperature: $-40\pm2^{\circ}\text{C}$ . (2) Duration of test: 500 Hour. (3) Take off a drop water. (4) Standard conditions after test: 1 Hour.	
7.4	Waterproof test	Immersion tank water-lever on enclosure: 0.15 M above top. 1 M above bottom. Duration of test : 30 min.	
7.5	Temperature cycle	(1) Test cycle: <u>20</u> cycles. (2) Standard conditions after test: 1 Hour.	 <p>A: <math>+85\pm2^{\circ}\text{C}</math> B: <math>-40\pm2^{\circ}\text{C}</math> C: 2 hour D: 1 hour E: 2 hour F: 1 hour 1 cycle</p>

## 8. Durability:

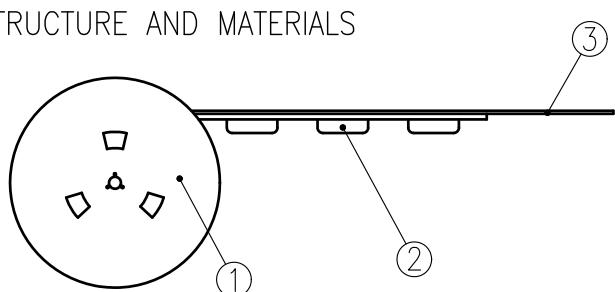
No.	Items	Test conditions	Specifications
8.1	Life Test	(1) 5V D.C. , 5mA Resistance load. (2) Operating speed: 90 cycles/minute. (3) Push force: Maximum value of operation force. (3) Operation number: 5,000,000 times.	Contact Resistance: 10 $\Omega$ MAX.  Bounce: 20m sec Max.(ON,OFF)  Operating Force: Within $\pm30\%$ of specifications. Item 5.2 shall be satisfied. Item 6.2 shall be satisfied.

			APPROVED BY	REVIEWED BY	CHECKED BY	DESIGNED BY	SPEC NO.
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SYM	DISCRIPTION	DATE					5/5

# THE PACKING SPECIFICATIONS

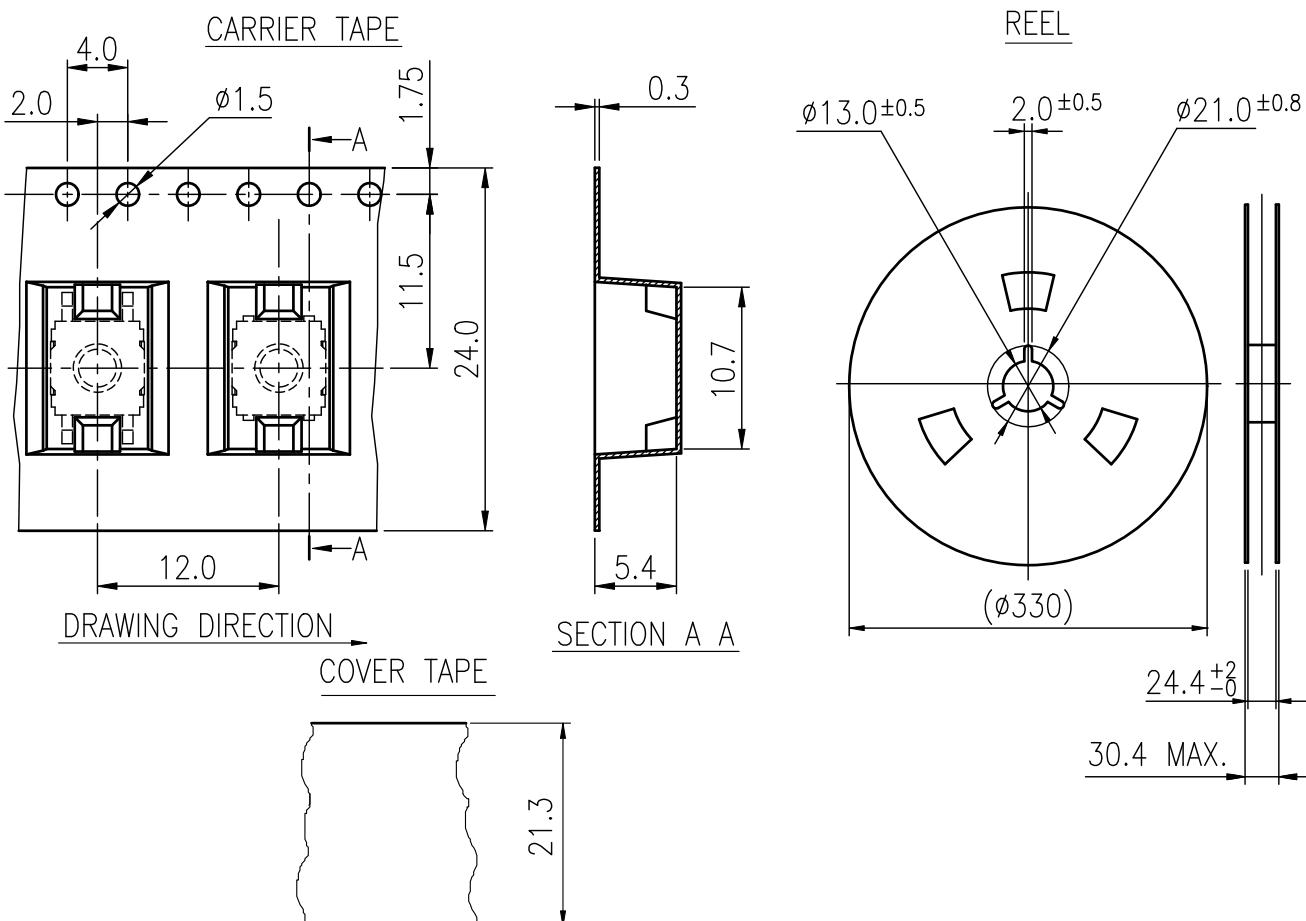
RoHS Compliant

## 1. STRUCTURE AND MATERIALS



NO.	PARTS NAME	MATERIALS
③	COVER TAPE	POLYESTER
②	CARRIER TAPE	POLYSTYRENE
①	REEL	POLYSTYRENE

- PACKAGING QUANTITY : 1000 PCS/REEL
- MORE THAN 10 EMPTY POCKETS SHOULD BE REMAINED AT BOTH ENDS OF THE CARRIER TAPE FOR EACH REEL.
- SHORTAGE LESS THAN 10 PCS A REEL IS ACCEPTABLE BUT MORE THAN 3 RUNNING POCKETS SHORTAGE IS NOT ALLOWED.
- STRIPPING STRENGTH OF COVER TAPE IS BETWEEN 10 gf TO 130 gf AND STRIPPING ANGLE SHOULD BE WITHIN 165° ~ 180°.
- THE PRODUCT IN THE POCKET OF CARRIER TAPE SHOULD BE PLACED IN A SPECIFIED CORRECT POSITION.
- TAPE AND REEL PER EIA-481.
- DIMENSIONS :



SYM	DESCRIPTION	DATE	APPROVED	APPROVED BY	REVIEWED BY	CHECKED BY	DESIGNED BY	MODEL NO.
				Dennis Hung			Jane Shen 2017.10.17	NTC 202-AA1 -5 160
								PAGINATE. 1/1
								SPEC NO. P-772