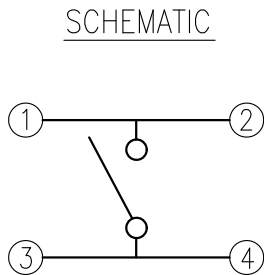
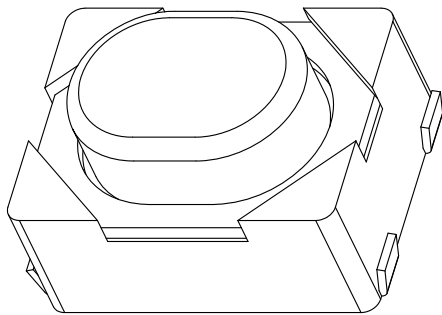
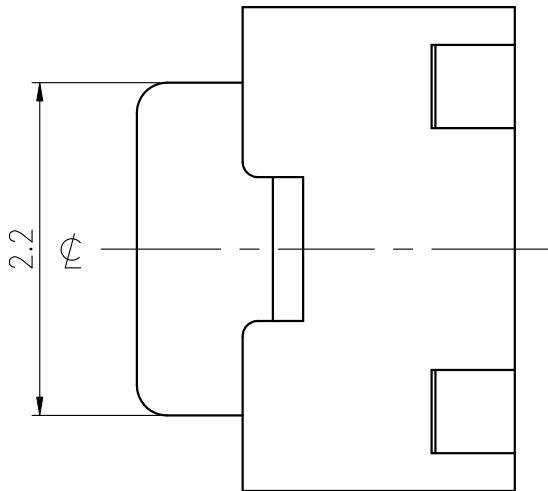
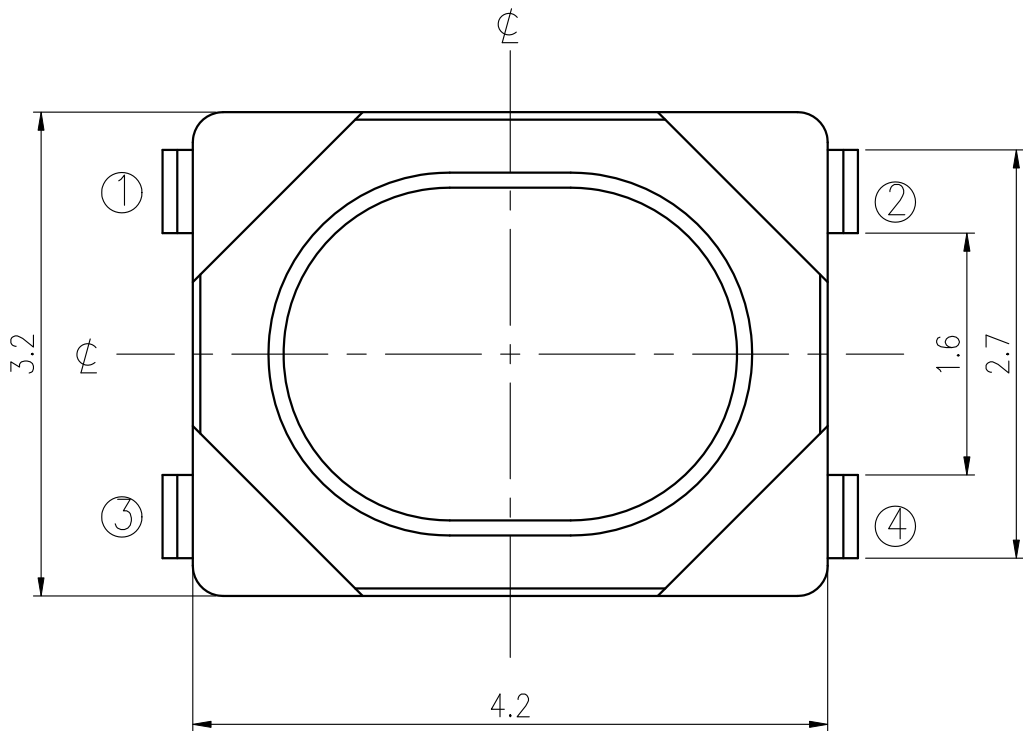


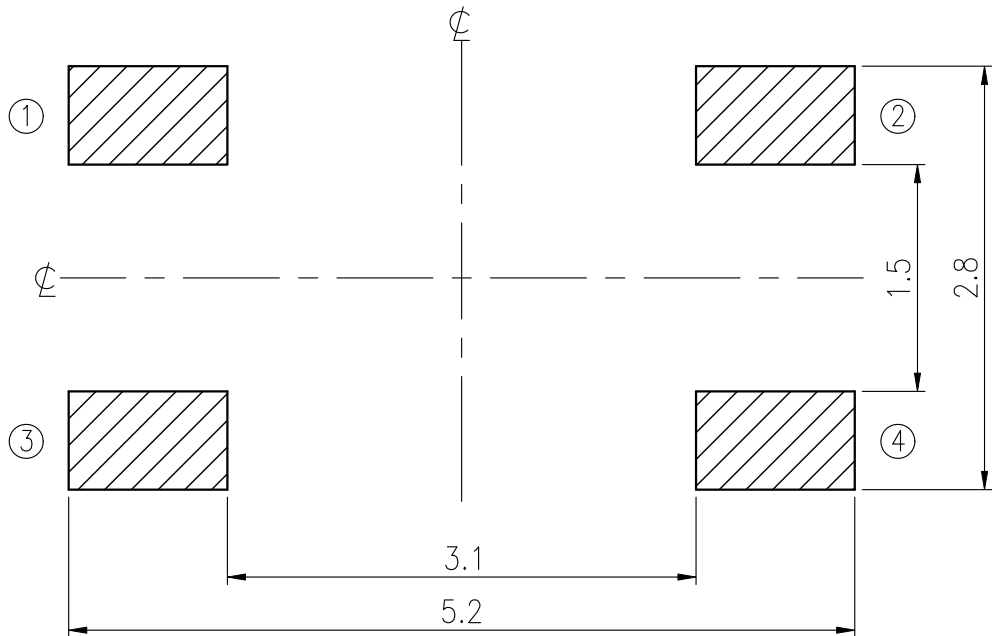
RoHS Compliant



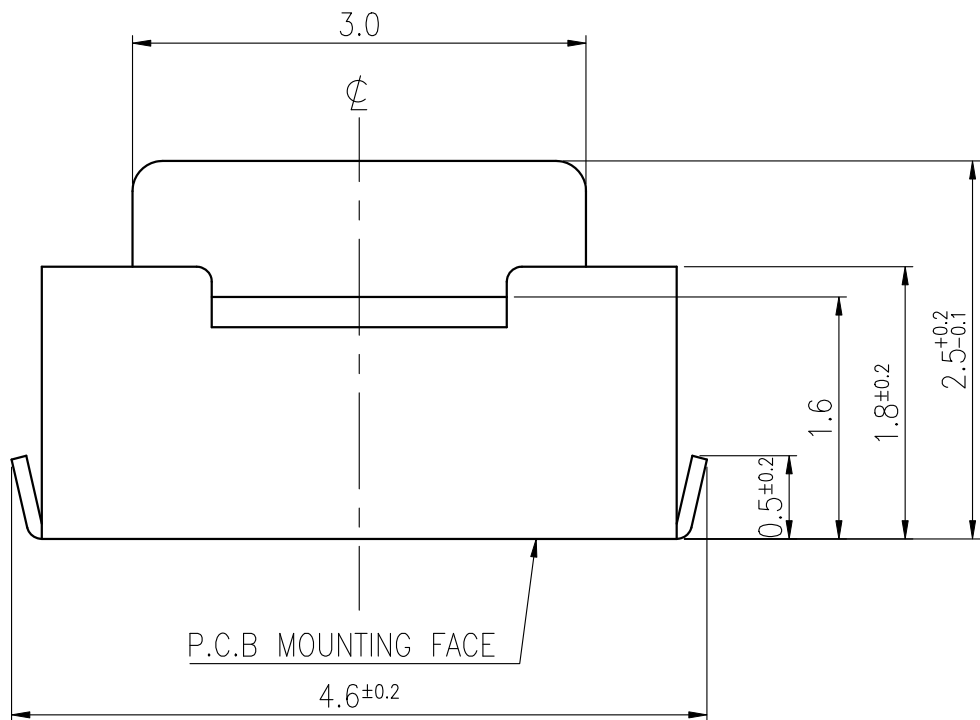
REVISIONS							
Rev	DESCRIPTION	DATE	DRAWER	Rev	DESCRIPTION	DATE	DRAWER
A	Initial Drawing	2017.06.02	W.M.C	C			
B				D			
SPECIFICATIONS							
RATING		DC16V 50mA		TIMING			
CONTACT RESISTANCE		500mΩ MAX.		OPERATION (TORQUE)		600±150gf	
INSULATION RESISTANCE		DC500V-100MΩ MIN.		STROKE (ANGLE)		0.2±0.1 mm	
WITHSTAND VOLTAGE		AC250V-1MINUTE		LIFE		150,000 CYCLES	
REMARKS:							



RECOMMENDED P.C.B LAYOUT



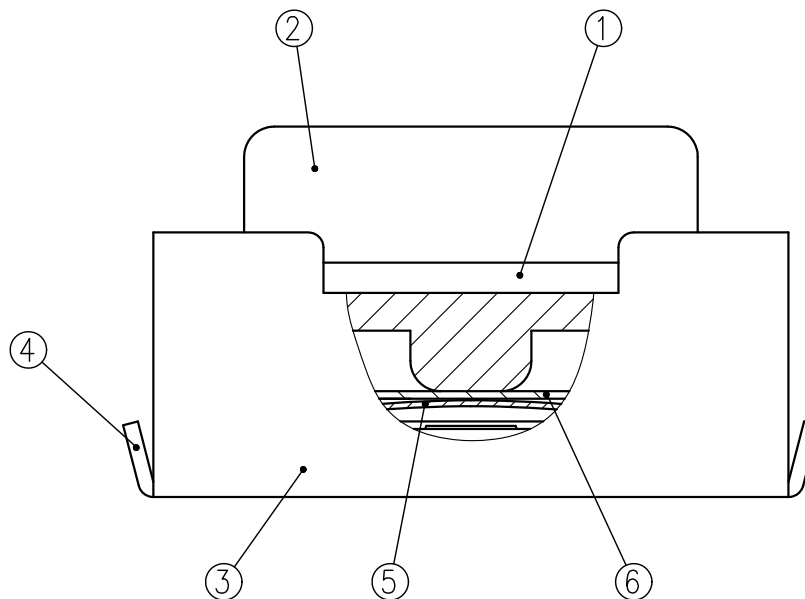
HATCHED AREA SHOWS SOLDERING LAND

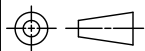


TOLERANCES UNLESS OTHERWISE SPECIFIED ±0.1			SIGNATURES		DATE	MODEL
			DRAWER	W.M.C	2017.06.02	TITLE TACT SWITCH
			CHECKED			
	UNIT mm	SCALE 20/1	REVIEWED	Landry Lu	2017.06.02	NO. NTC013-AA1J-A600T
			APPROVALS	Dennis Hung	2017.06.02	

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6	TAPE	1	POLYIMIDE			
5	CONTACT PLATE	2	STAINLESS STEEL PLATE	Ag PLATING		
4	TERMINAL	4	COPPER ALLOY	Ag PLATING OVER Ni PLATING		
3	FRAME	1	LIQUID CRYSTAL POLYMER	BLACK COLOR		
2	STEM	1	LIQUID CRYSTAL POLYMER	BLACK COLOR		
1	COVER	1	STAINLESS STEEL PLATE			
NO.	PART NAME	Q'TY	MATERIAL	SPECIFICATION		
				SIGNATURES	DATE	M O D E L
				DRAWN W.M.C	2017.04.27	TITLE TACT SWITCH
				CHK'D		
				REV'D Landry Su	2017.04.27	
				APP'D Dennis Hung	2017.04.27	NO. NTC013-AA1J-A600T
SYM	DESCRIPTION	DATE	APPROVED			
TAIWAN MISAKI ELECTRONICS CO.,LTD.						DWG NO. TC013-L-04

SPECIFICATIONS FOR TACT SWITCH

RoHS Compliance

Model:

1. Test condition:

Standard test conditions shall be 5~35°C in temperature, 45~85%RH in humidity and 86~106Kpa in atmospheric pressure. Should any doubt arise in judgment, tests shall be conducted at 20±2°C in temperature, 60~70% RH in Humidity and 86~106 kpa in atmospheric pressure.

2. Operating temperature range: -40 ~ +85°C

Preservative temperature range: Single condition: -40 ~ +85°C ; Taping condition: -20 ~ +60°C

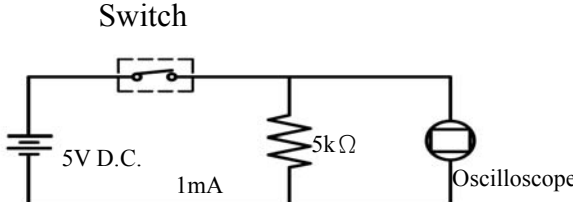
3. Construction:

3.1 Shape and dimension are subject to attached drawing regulation.

3.2 Appearance: Whole should be a good completion, no rust, no crack and good plating.

4. Rating: 16V D.C. , 50mA.

5. Electrical Performance:

No.	Items	Test conditions	Specifications
5.1	Contact Resistance	Shall be measure at 1kHz±200Hz (MAX. 20mV, MAX. 50mA.) or 1 A, 5V D.C. By voltage drop method.	500mΩ Max.
5.2	Insulation Resistance	Shall be measured by applying 500V D.C. Between all terminals and between the terminals and the frame for 1 minute ± 5 seconds.	100 MΩ Min.
5.3	Withstand Voltage	250V A.C. (50~60Hz 2mA) shall be applied between all terminals and between the terminals and the frame for 1 minute.	No dielectric breakdown shall be occurred.
5.4	Bounce	<p>Lightly striking the center of the stem at a rate encountered in normal use (3 to 4 operations per sec.)</p>  <p>Switch</p> <p>5V D.C. 1mA 5kΩ Oscilloscope</p>	<p>ON: 10m sec Max. OFF: 10m sec Max.</p>

APPROVED BY

REVIEWED BY

CHECKED BY

DESIGNED BY

SPEC NO.

Dennis Hung
2009.10.08

Max Chen
2009.10.08

SE-TC30N

PAGINATE

A NEW RELEASE

SYM DISRIPTION

DATE

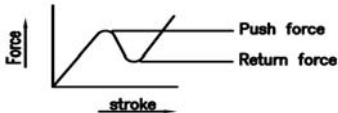
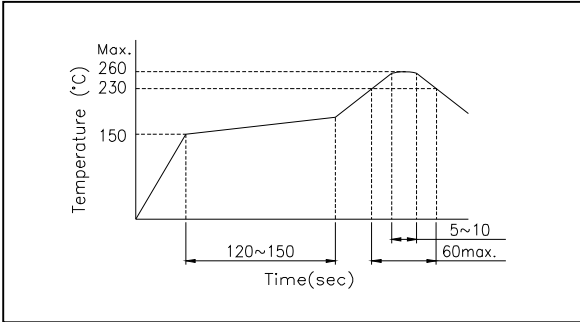
1/3

TAIWAN MISAKI ELECTRONICS CO., LTD.

SPECIFICATIONS FOR TACT SWITCH

RoHS Compliance

6. Mechanical Performance:

No.	Items	Test conditions	Specifications
6.1	Operating Force	Placing the switch such that the direction of switch operation is vertical and then gradually increasing the load applied to the center of the stem, the maximum load required for the switch to come to a stop shall be measured. 	600 ± 150 gf.
6.2	Travel	Placing the switch such that the direction of switch operation is vertical and then applying a below static load to the center of the stem, the travel distance for the switch to come to a stop shall be measured.	0.2 ± 0.1 mm.
6.3	Control Strength	The static load of 3kgf shall be applied on top of the terminal in every direction for 1 minute, in any direction on condition of once for one terminal.	Shall be free from extreme wobble, vent or electrical and mechanical abnormality. Not deformation of the appearance.
6.4	Solderability	Soldering temperature: $235 \pm 5^\circ\text{C}$. Soldering time: 2 ± 0.5 seconds.	75% or more of surface area of the portion immersed in solder shall be satisfied.
6.5	Solder Heat Resistance	(1) Manual soldering temperature: Temperature: 350°C Max. Time: 3 Sec. Max. (2) Reflow Soldering: Number of reflow pass: 2 cycles. 	Shall be free from pronounced deforming in appearance. Of item 5.1~5.4 shall be satisfied. Of item 6.1~6.2 shall be satisfied.

			APPROVED BY	REVIEWED BY	CHECKED BY	DESIGNED BY	SPEC NO.
			<i>Dennis Hung</i>			Max Chen	SE-TC30N
			2009.10.08			2009.10.08	PAGINATE
A	NEW RELEASE						
SYM	DISCRIPTION	DATE					2/3

SPECIFICATIONS FOR TACT SWITCH

RoHS Compliant

7. Weather Performance:

No.	Items	Test conditions	Specifications											
7.1	Humidity Test	(1) Temperature: 60±2℃ . (2) Relative humidity: 90~95% (3) Duration of test: 500 Hour. (4) Take off a drop water. (5) Standard conditions after test: 1 Hour.	Contact resistance: 1Ω Max Of item 5.2~5.4 shall be satisfied. Of item 6.1~6.2 shall be satisfied.											
7.2	Heat Test	(1) Temperature: 85±2℃ . (2) Duration of test: 500 Hour. (3) Standard conditions after test: 1 Hour.												
7.3	Cold Test	(1) Temperature: -40±2℃ . (2) Duration of test: 500 Hour. (3) Take off a drop water. (4) Standard conditions after test: 1 Hour.												
7.4	Temperature cycle	(1) Test cycle: 20 cycles. (2) Standard conditions after test: 1 Hour. <table><tr><td></td><td>Temperature</td><td>Duration of test</td></tr><tr><td rowspan="4">1 cycles</td><td>20±5℃</td><td>1 Hour</td></tr><tr><td>-40±2℃</td><td>1 Hour</td></tr><tr><td>20±5℃</td><td>1 Hour</td></tr><tr><td>85±2℃</td><td>1 Hour</td></tr></table>			Temperature	Duration of test	1 cycles	20±5℃	1 Hour	-40±2℃	1 Hour	20±5℃	1 Hour	85±2℃
	Temperature	Duration of test												
1 cycles	20±5℃	1 Hour												
	-40±2℃	1 Hour												
	20±5℃	1 Hour												
	85±2℃	1 Hour												

8. Durability:

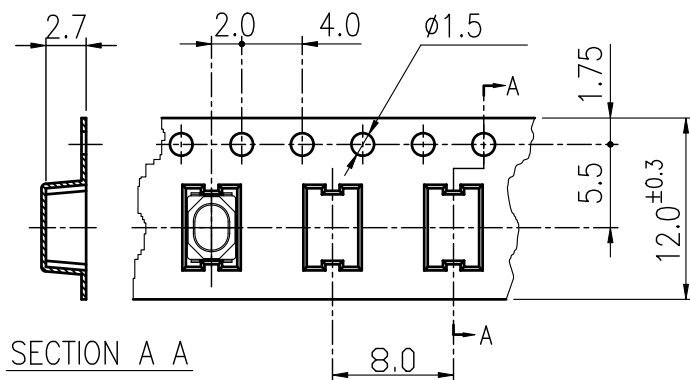
No.	Items	Test conditions	Specifications
8.1	Life Test (5V D.C. , 5mA.)	(1) Operating speed: 90 cycles/minute. (2) Push force: Maximum value of operation force. (3) Operation number: <u>150,000</u> times.	Contact Resistance: 1Ω MAX. Operating Force: Within $\pm 30\%$ of specifications. Of item 5.2 shall be satisfied. Of item 6.2 shall be satisfied.

			APPROVED BY	REVIEWED BY	CHECKED BY	DESIGNED BY	SPEC NO.
			Dennis Hung 2009.10.08			Max Chen 2009.10.08	SE-TC30N
							PAGINATE
A	NEW RELEASE						
SYM	DISCRIPTION	DATE					3/3

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③	COVER TAPE	POLYESTER
②	CARRIER TAPE	POLYSTYRENE
①	REEL	POLYSTYRENE
NO.	PARTS NAME	MATERIALS

- CARRIER TAPE

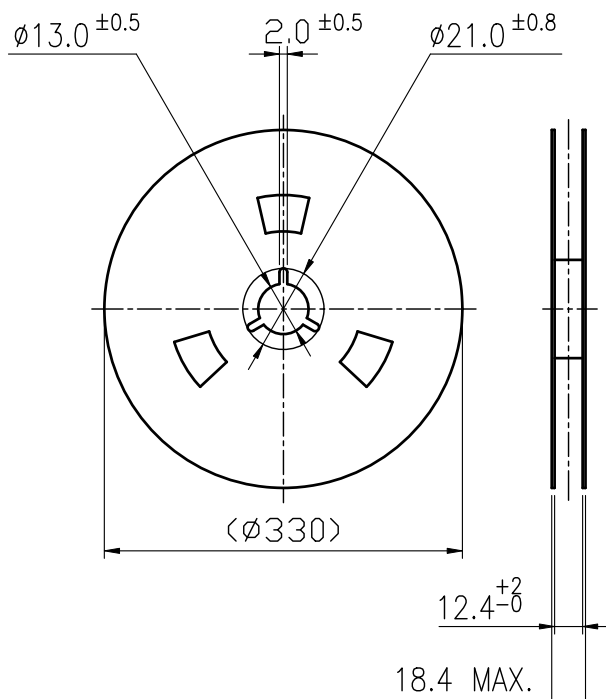


DRAWING DIRECTION

COVER TAPE



REEL



				APPROVED BY <i>Dennis Hung</i>	REVIEWED BY	CHECKED BY	DESIGNED BY	MODEL NO.	
							Jane Shen	NTC013-AA1J-A600T	
							2016.05.24	PAGINATE.	SPEC NO.
								1/1	P-433
SYM	DISCRPTION	DATE	APPROVED						