



# APPROVAL SHEET

Customer Name : \_\_\_\_\_

Customer P/N : \_\_\_\_\_

Frequency : 25.000000 MHz

AKER Approved P/N : 49MN-025000-F-AL-02

AKER MPN : 49MN-025000-F-AL-02

REVISION : A0

ISSUED DATE : 2022/9/29

APPROVED	CHECKED	PREPARED
<i>Ernest</i>		<i>PTY</i>
APPROVED BY CUSTOMER		

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**RoHS compliant**



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PREPARED	piy	REV.	A0

\*Please kindly be noted that AKER DO NOT guarantee parts quality which involves human security application.\*



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## HC-49US SMD CRYSTAL SPECIFICATION

### 1 . ELECTRICAL CHARACTERISTICS

#### (1) Standard atmospheric conditions

Unless otherwise specified , the standard range of atmospheric conditions for making measurement and tests are as follow :

Ambient temperature :  $25\pm 5^{\circ}\text{C}$

Relative humidity : 40%~70%

If there is any doubt about the results , measurement shall be made within the following limits :

Ambient temperature :  $25\pm 3^{\circ}\text{C}$

Relative humidity : 40%~70%

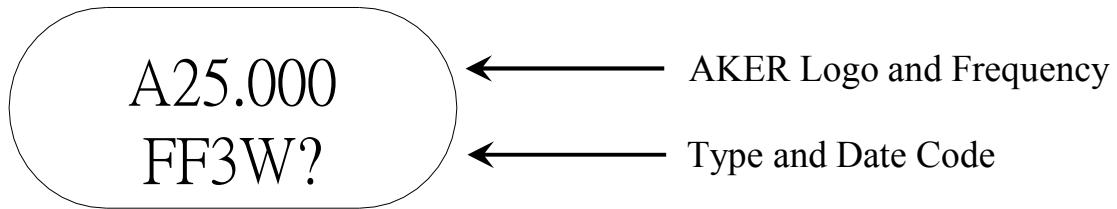
#### (2) Measurement Equipment : SAUNDERS 350A (Measured FL)

Parameters	Symbol	Electrical Specification				Notes
		Min.	Typ.	Max.	Unit	
Nominal Frequency	FL	25.000000			MHz	
Load Capacitance	CL	12			pF	
Frequency Tolerance		-30	~	30	ppm	At $25^{\circ}\text{C} \pm 3^{\circ}\text{C}$
Frequency Stability		-30	~	30	ppm	Related to $25^{\circ}\text{C}$
Drive Level	DL			100	uW	
Operating Temperature Range		-40	~	85	°C	
Storage Temperature Range		-55	~	125	°C	
Effective Series Resistance	RR			25	Ω	
Shunt Capacitance	C0			5	pF	
Motional Capacitance	C1		N/A		fF	
Ratio Of Capacitance	r		N/A			C0/C1
Aging Rate		-3	~	3	ppm	First Year
Insulation Resistance		500			MOhms	At DC 100V



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## 2 . MARKING



### Type and Date Code

F	F	3	W	?
Oscillation Mode Code	Load Capacitance Code	Frequency Tolerance Code	Date Code	Production Line Code

### Oscillation Mode Code

Code	Oscillation Mode
F	AT Cut / Fundamental
T	AT Cut / 3rd Overtone
B	BT Cut / Fundamental

### Frequency Tolerance Code

Code	Tolerance	Code	Tolerance
1	±20 ppm	6	±50 ppm
2	±25 ppm	9	±10 ppm
3	±30 ppm	0	±100 ppm
5	±15 ppm		

### Load Capacitance Code

Code	CL	Code	CL
S	Series	P	4
A	16	Q	39
B	20	R	12.5
C	30	T	8
D	18	U	33
E	32	V	7
F	12	W	6
G	22	X	17
H	27	Y	8.5
I	10	Z	19.5
J	14	a	21.5
K	15	b	24
L	25	c	35
M	9	d	37
N	13		

### Date Code

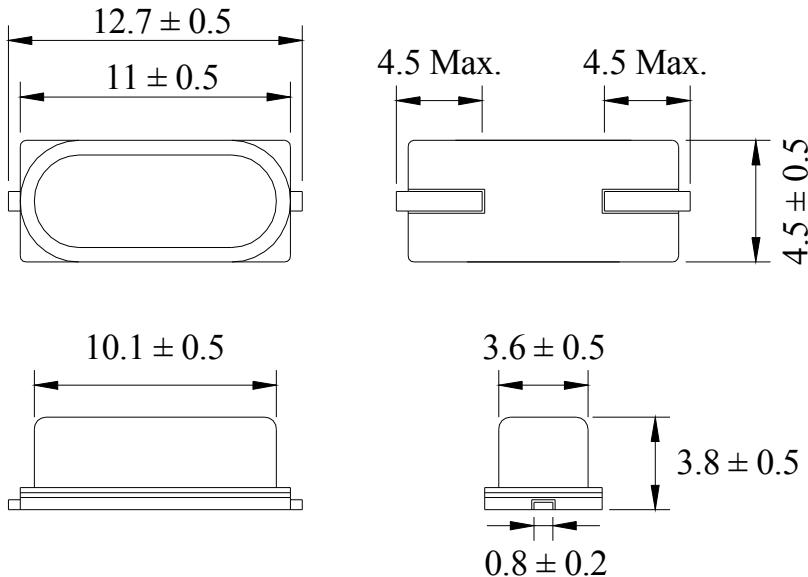
Year	2017	2018	2019	2020
	2021	2022	2023	2024
Month	2025	2026	2027	2028
JAN	2029	2030	2031	2032
FEB	A	N	a	n
MAR	B	P	b	p
APR	C	Q	c	q
MAY	D	R	d	r
JUN	E	S	e	s
JUL	F	T	f	t
AUG	G	U	g	u
SEP	H	V	h	v
OCT	J	W	j	w
NOV	K	X	k	x
DEC	L	Y	l	y
	M	Z	m	z

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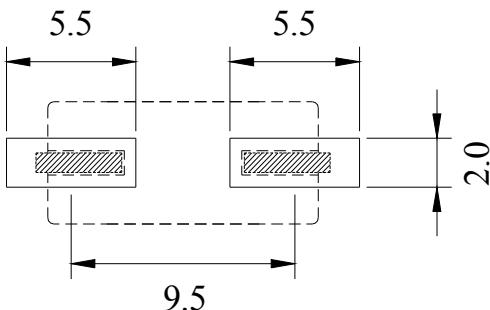


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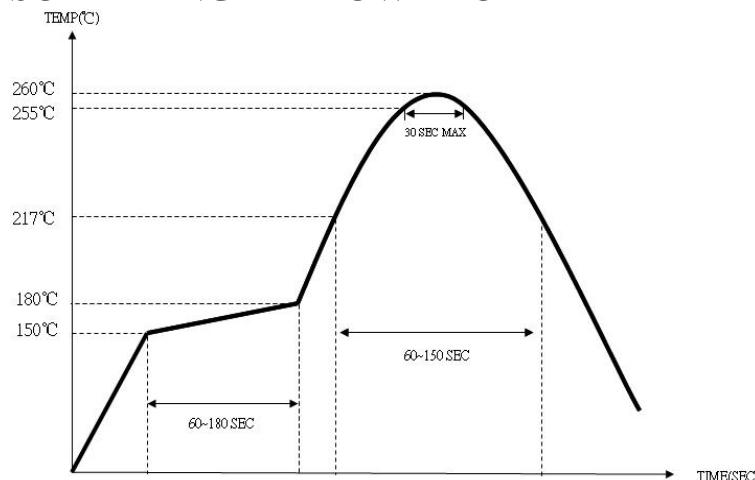
### 3 . DIMENSIONS : ( Unit : mm )



### 4 . SUGGESTED LAND PATTERN : ( Unit : mm )



### 5 . SOLDERING REFLOW PROFILE



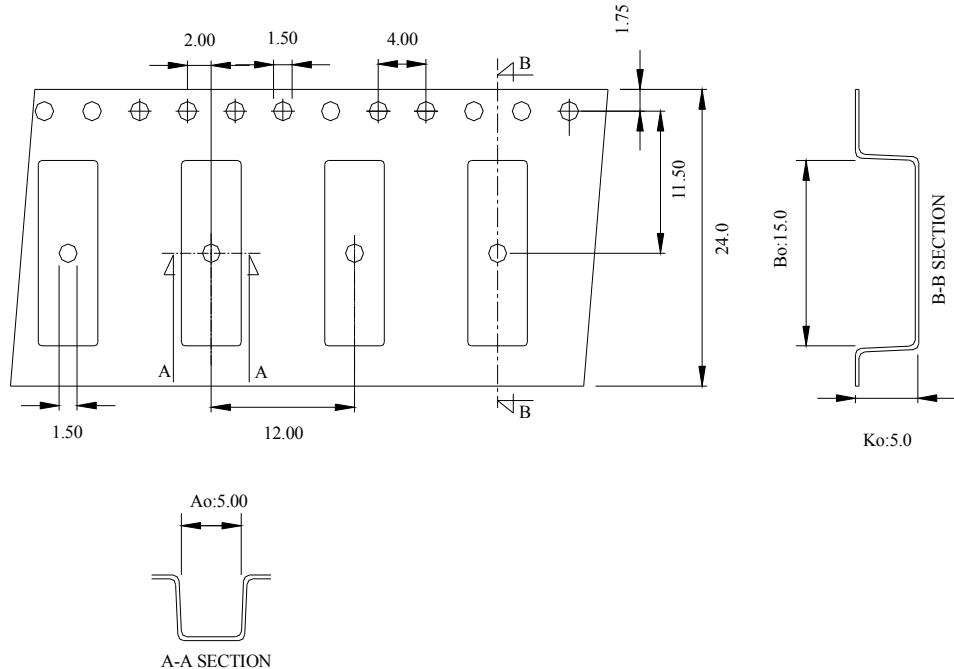
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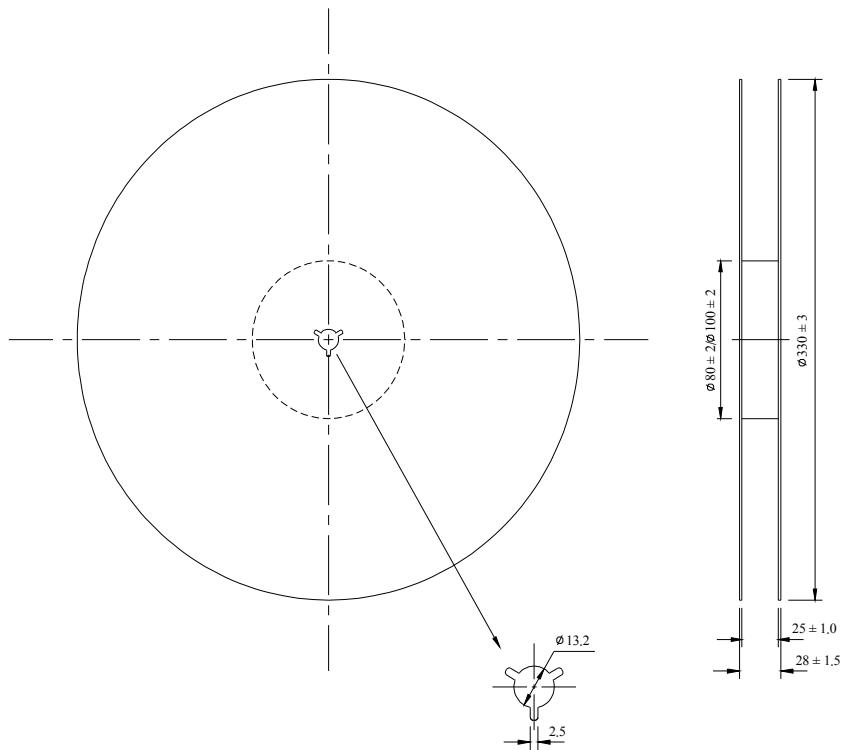
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## 6 . PACKING : ( Unit : mm ) 1000pcs/reel

### 6.1 TAPE SPECIFICATION



### 6.2 REEL SPECIFICATION

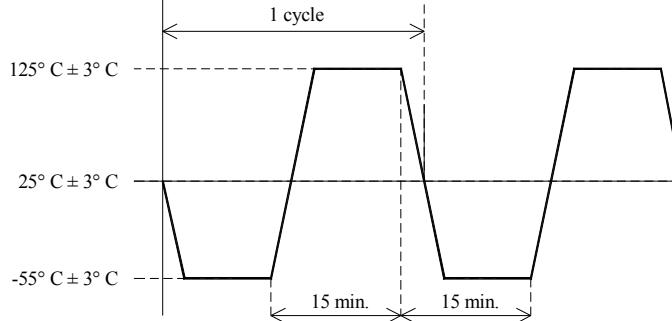


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## 7. RELIABILITY SPECIFICATION

No	Test Item	Test Methods	Performance
1	Drop Test	Free drop from 50 cm height onto a hard wooden board for 3 times	To satisfy the electrical characteristics
2	Mechanical Shock	1000 G, 0.5 msec, 3 times for each direction ( X, Y, Z )	
3	Vibration	Frequency range : 20 ~ 2000 Hz Amplitude : 1.52 mm / 20G Sweep time : 20 minutes Test time for each direction : 2 Hours ( Total 6 Hours )	
4	Gross Leak	Alcohol, Test Pressure : > -40cm-Hg	No bubbles stream
5	Fine Leak	5 kgf /cm <sup>2</sup> Helium bombing for 2 Hours	$\leq 10^{-8}$ atm.cc./sec
6	Solderability	Temperature : 260°C ± 5°C Immersion time : 5 ± 1 seconds	90% min. coverage of new solder
7	Resistance To Soldering Heat	Solder pot test Test temperature : 260°C ± 5°C Test time : 10 ± 1 seconds	To satisfy the electrical characteristics
8	High Temperature Storage	+ 125 °C ± 3 °C for 500 ± 12 Hours	
9	Low Temperature Storage	- 55 °C ± 3 °C for 500 ± 12 Hours	
10	Temperature Cycle	Total 100 cycles of the following temperature cycle 	To satisfy the electrical characteristics
11	High Temperature And Humidity	85°C ± 5°C, RH 85% ± 5%, 500 ± 12 Hours	

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