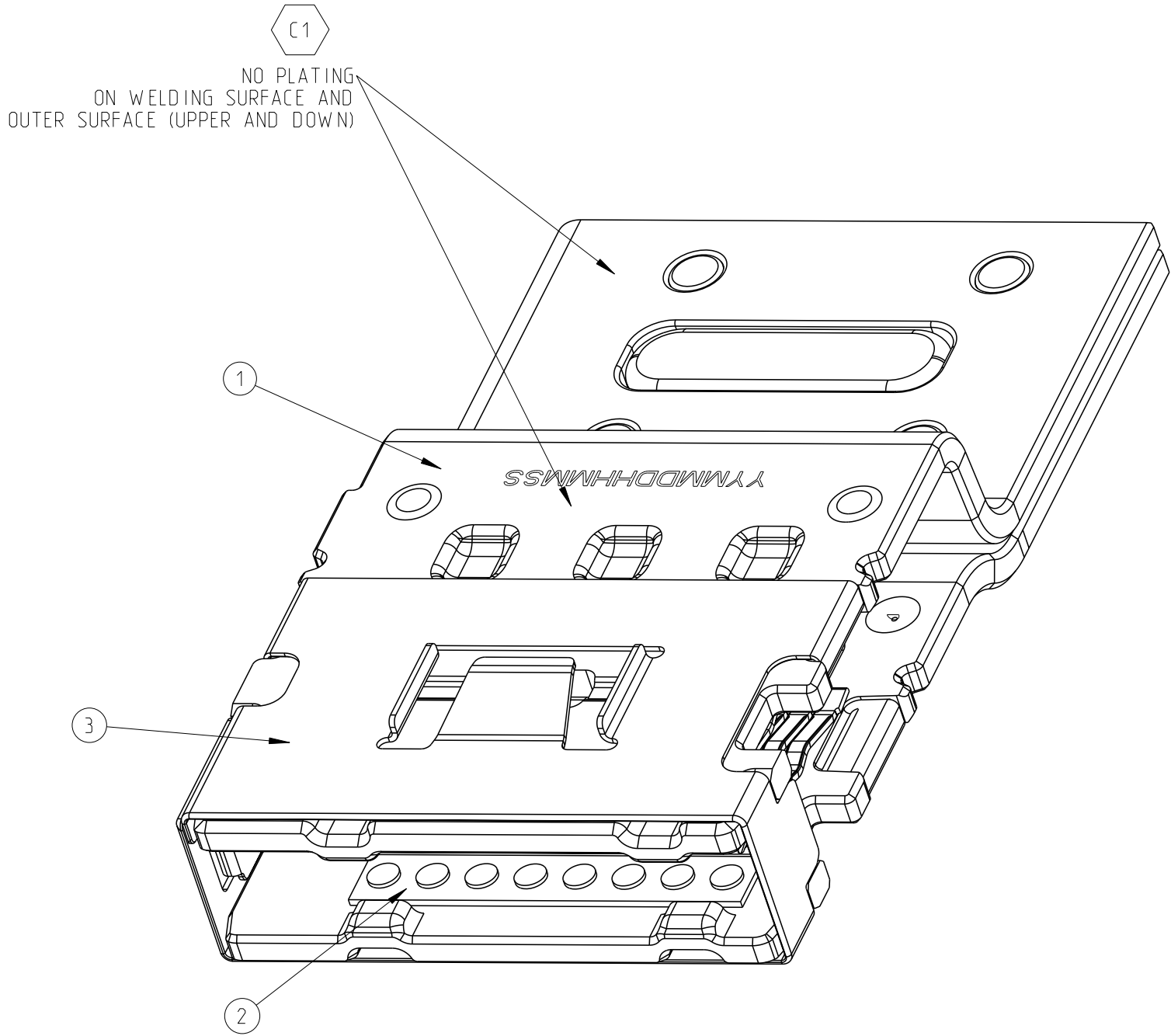
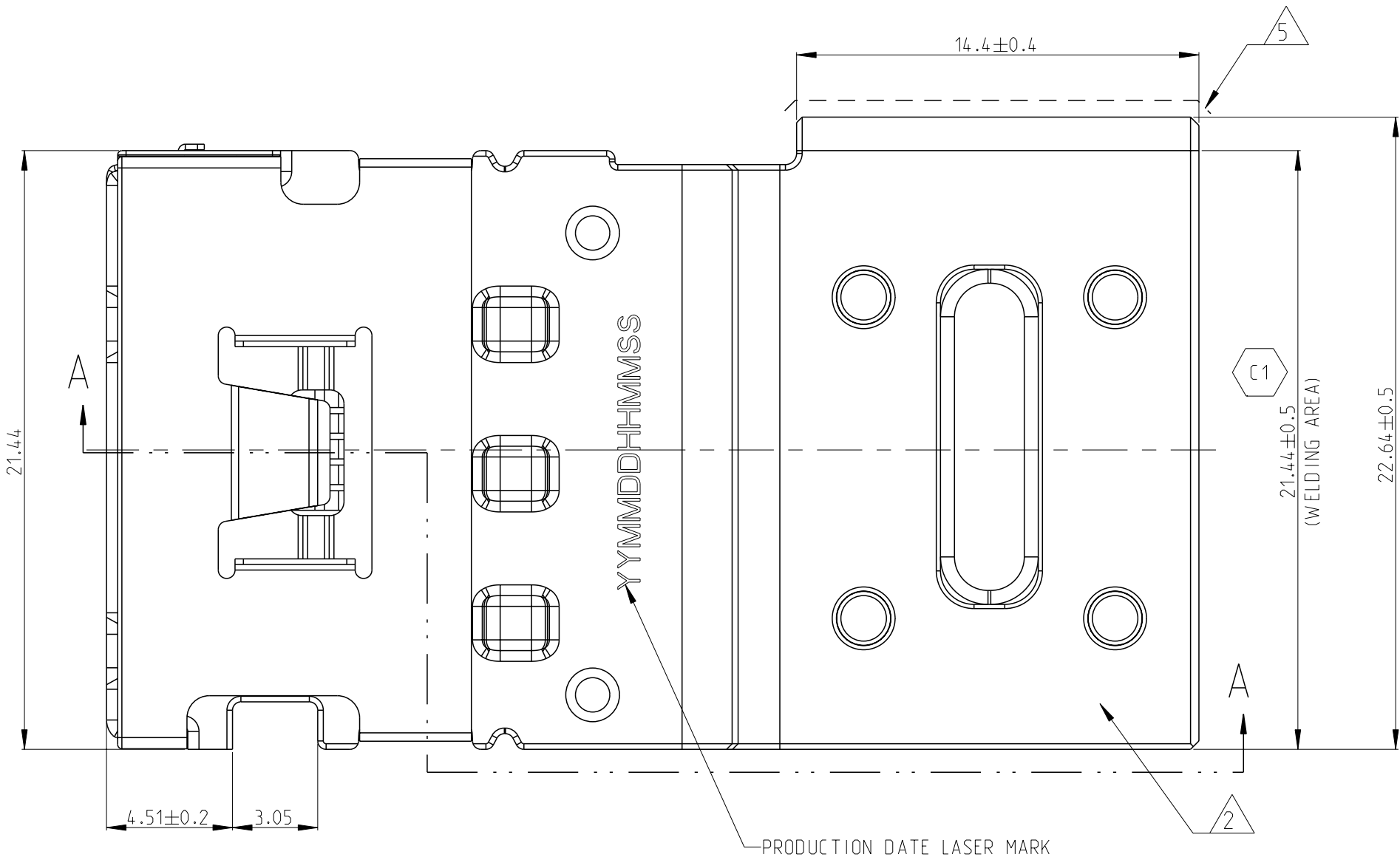
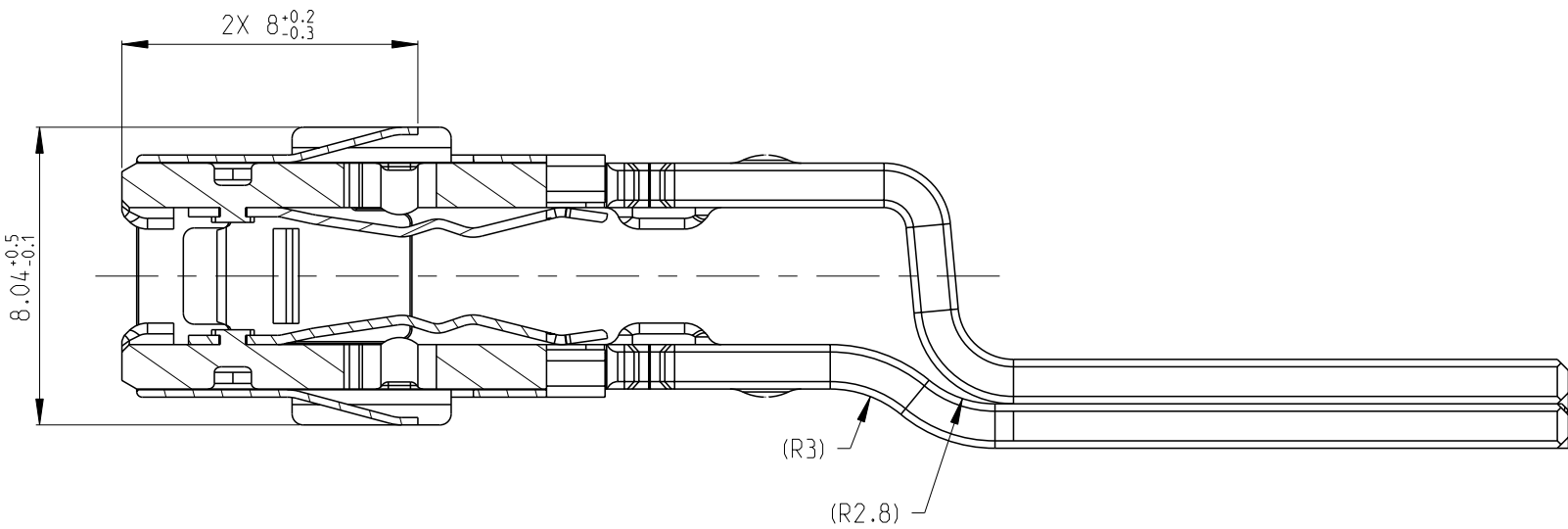
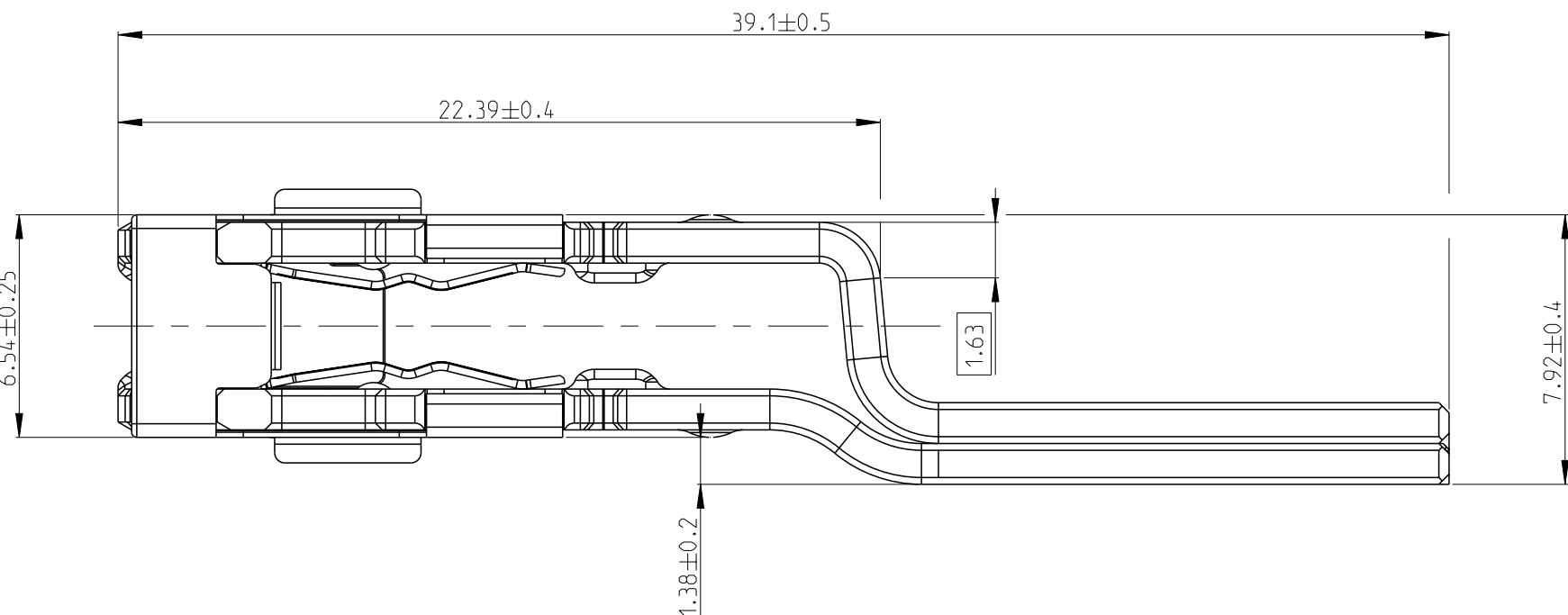
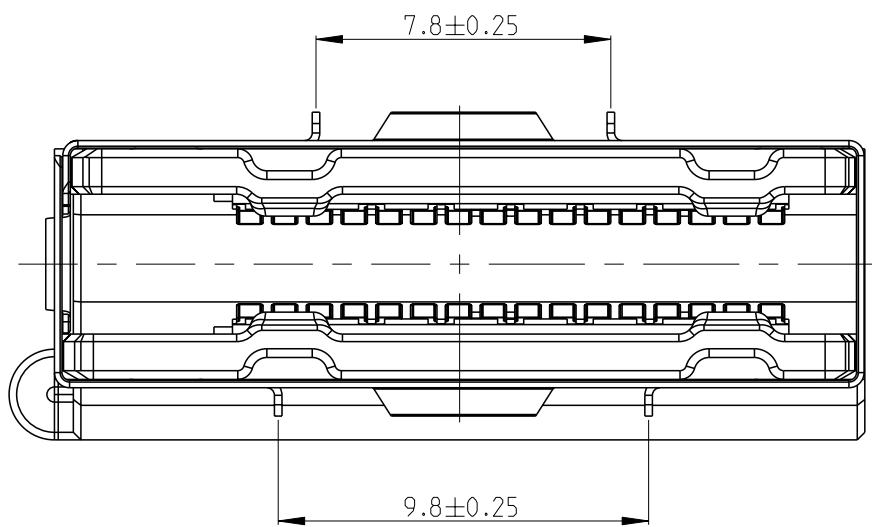


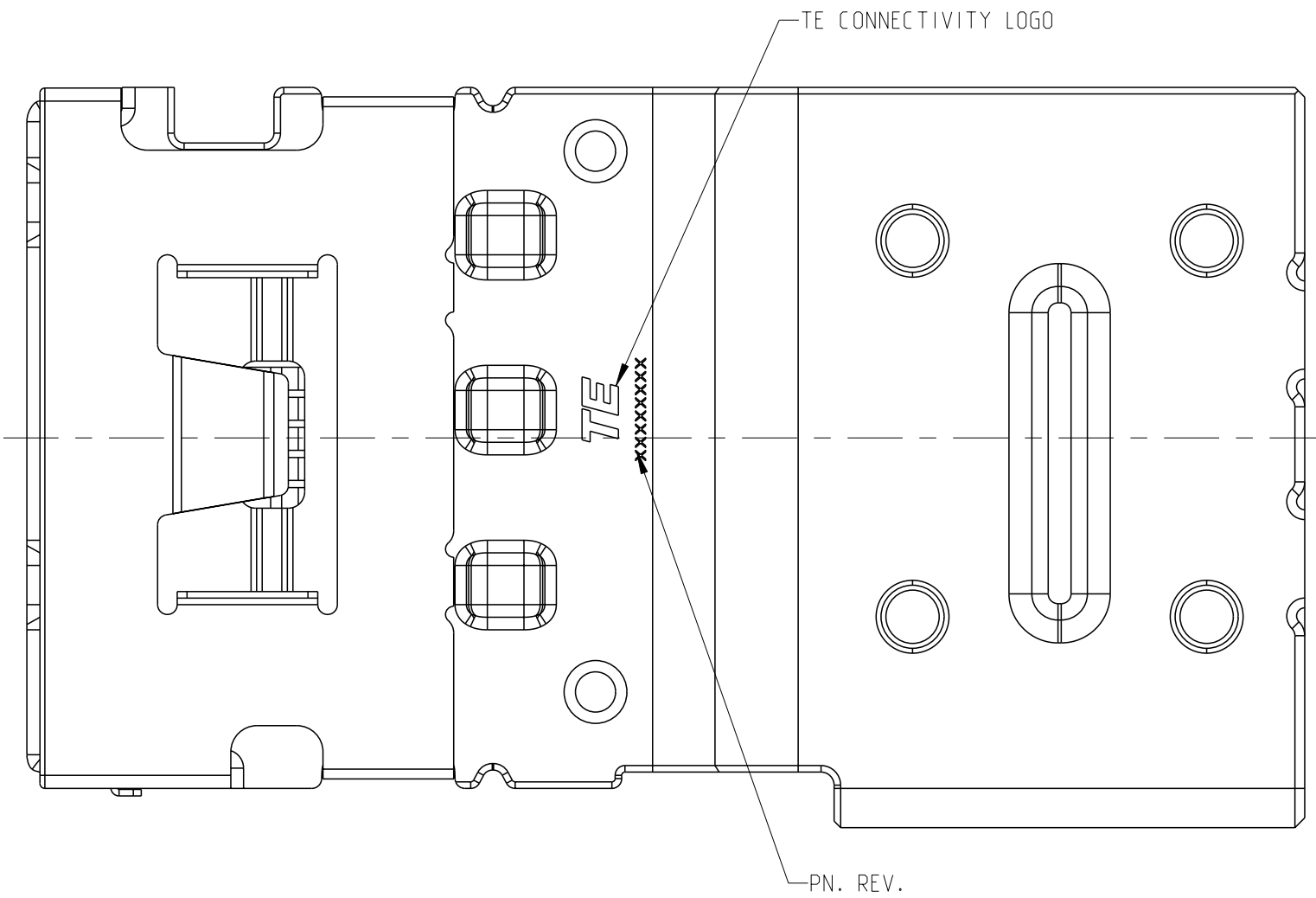
REVISIONS					
P	LYR	DESCRIPTION	DATE	DWN	APVD
	B	ECN-22-159893	21NOV2022	Z.B	W.Z
	B1	ECN-23-207505	11APR2023	J.Y	W.Z
	C	ECN-23-235443	17OCT2023	J.Y	W.Z
	C1	ECN-24-282420	26AUG2024	J.Y	W.Z



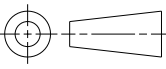
2400242-1 AS SHOWN
SCALE 5:1



SECTION A-A
SCALE 5:1



- 1 DISCOLORATIONS OF AG SURFACES OUTSIDE OF CONTACT AREA DUE TO CLEANING OF WELD AREA ARE PERMITTED AND DO NOT REPRESENT REASON FOR REJECTION.
- 2 WELDING AREA NOT TO BE TOUCHED OIL AND DIRTY.
- 3 PACKAGING: TRAY (LOOSE PIECE) AND VACUUMIZED.
- 4 RECOMANDED TAB PIN SIZE FOR 2400242-1 15±0.1 X 2.5±0.03
- 5 ORANGE SKIN & CRACKS ON THIS 180° BENDING AREA IS PERMITTED AND DO NOT AFFECT TERMINAL PERFORMANCE.
- 6 WELDING AL CABLE : 114-160625; WELDING CU CABLE : 114-160269

C1	2400242-1	25~70mm ²	③	LOCK LANCE	STAINLESS STEEL	BLANK	BLANK	Cu & Al	
			②	SPRING	Cu-ALLOY	Ag			
			①	BODY	Cu-ALLOY	SELECTIVE Ag			
PART NO.		WIRE RANGE	ITEM	DESCRIPTION	MATERIAL	FINISH	WELD SURFACE	RECOMMENDED WIRE MATERIAL	
THIS DRAWING IS A CONTROLLED DOCUMENT.				DWN J.YAN 24MAR2022	 TE Connectivity				
DIMENSIONS: mm 		CHK W.MA 24MAR2022		NAME CSJ18.180DEG USW VERSION TERMINAL					
		APVD W.ZHANG 24MAR2022							
		PRODUCT SPEC 108-160469							
MATERIAL SEE TABLE		TOLERANCES UNLESS OTHERWISE SPECIFIED: ±0.3		APPLY SPEC 108-160469		RESTRICTED TO -			
		FINISH SEE TABLE		APPLY SPEC 108-160469		RESTRICTED TO -			
		ANGLES ±0.3°		WEIGHT -		RESTRICTED TO -			
CUSTOMER DRAWING				SIZE A		CAGE CODE 00779		DRAWING NO C=2400242	
				SCALE 3:1		SHEET 1 OF 1		REV C1	