

零件承认书



SPECIFICATION FOR APPROVAL

客户名称: 0001

规格描述: ZHD252010 合金大电流磁胶电感系列规格书日期: 2024/10/10

增益签核:

制订	审核	核准
夏琳	陈雨	李万

客户签核:

工程	审核	核准



东莞市增益实业有限公司

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传真: 0769-87891229

物料类型:	合金磁胶电感
日期:	2024/10/10
版本:	A

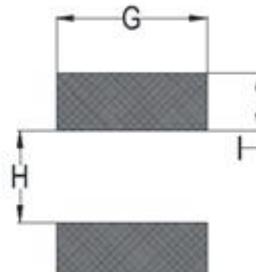
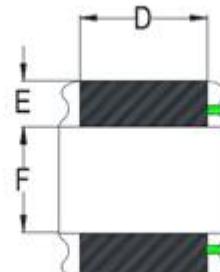
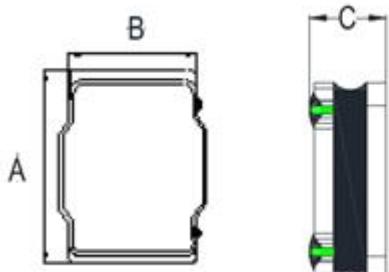
修改履历表

Modify Resume

文件编号 File Number		版本号 Version Number	A1	页码 page	1/8
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1、外形尺寸 Dimension :

单位Unit: mm



A	2.5±0.2
B	2.2±0.2
C	1.05Max
D	1.65Ref
E	0.80Ref
F	0.90Ref
G	2.00Ref
H	0.85Ref
I	0.80Ref

2、产品品名构成 Product Spec. Model

ZHD 252010 S -1R0 M T

1 2 3 4 5 6

1: 系列名称 Series name

2: 产品尺寸 Product dimensions (A x B x C)

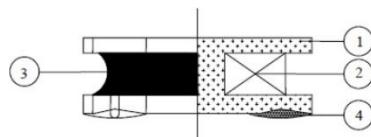
3: S:S Type

4: 电感值 Inductance Value (1R0:1.0uH; 100: 10uH; 101: 100uH)

5: 电感公差 Inductance Tolerance (K:10% ; M:20% ; N:30%)

6: 包装 Package T:磁带/卷轴 Tape/Reel

3、结构 Structure



4、材料清单 MATERIAL LIST

NO.	PARTS	MATERIAL	UL FILE NO.	TEMP. CLASS
1	CORE	ALLOY CORE OR EQUIVALENT	NA	NA
2	WIRE	POLYURETHANE ENAMELLED COPPER WIRE OR EQUIVALENT	E258243	180°C
3	ADHESIVE	EPOXY RESIN OR EQUIVALENT	NA	NA
4	SOLDER	Sn99.3-Cu0.7 OR EQUIVALENT	NA	NA

*NA:NOT APPLICABLE.

文件编号 File Number		版本号 Version Number	A1	页码 page	2/8
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5、电性能参数表 Electrical Characteristics List

※公差Tolerance: N: $\pm 30\%$ 、M: $\pm 20\%$ 、K: $\pm 10\%$.

※工作温度 Operating temperature rang: -40 °C to +125°C (Including Self-heating)

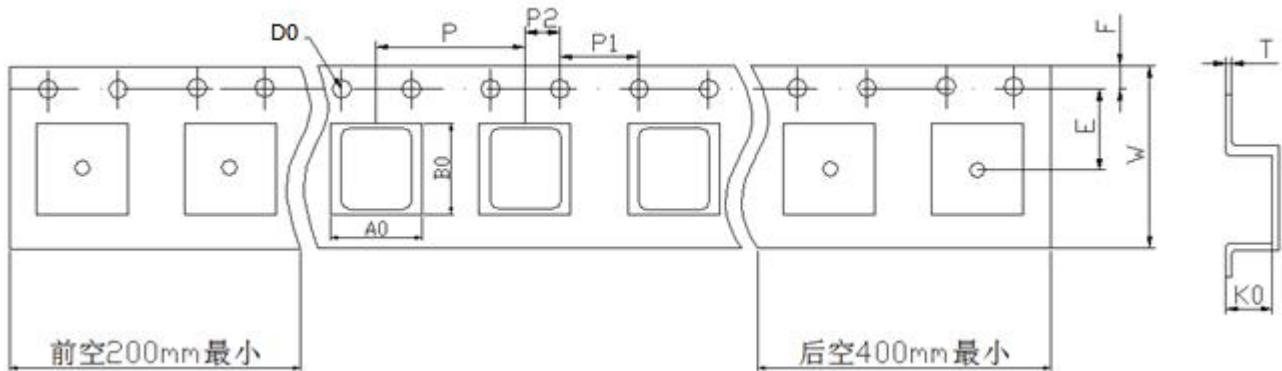
※储存温度Storage temperature rang: -40 °C to +125°C

额定电流：电感量比初始值35%Max或电感器表面温度上升 $\leq 40^{\circ}\text{C}$ 的电流值，以较小者为准（参考周围环境温度 25°C ）。 The rated DC current is that which cause at 35%Max inductance reduction from the initial value or inductor surface temperature to rise by $\leq 40^{\circ}\text{C}$, whichever is smaller (Reference ambient temperature 25°C).

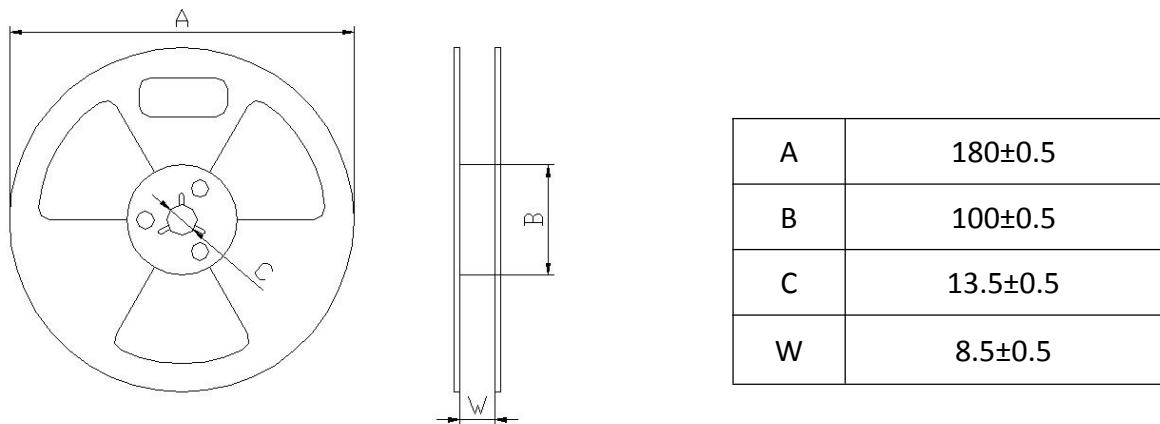
文件编号 File Number		版本号 Version Number	A1	页码 page	3/8
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6、产品包装 Packaging

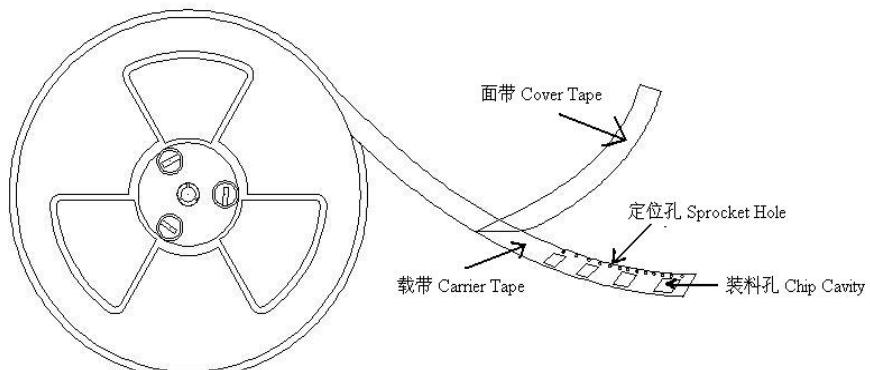
1) 载带包装示意图 Tape packing diagram



2) 卷盘包装示意图 Tape packing diagram



3) 卷盘包装示意图 Tape packing diagram

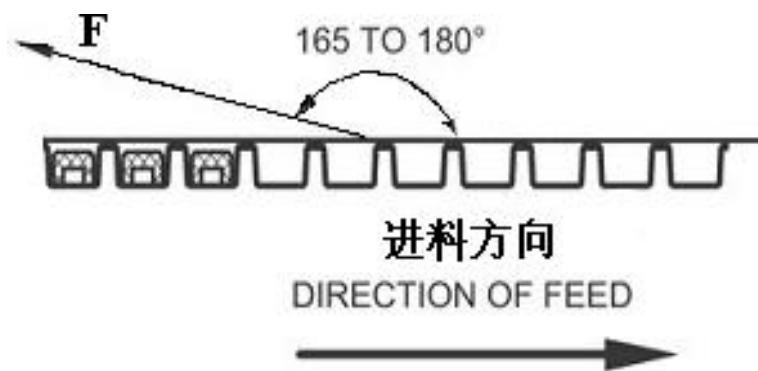


文件编号 File Number		版本号 Version Number	A1	页码 page	4/8
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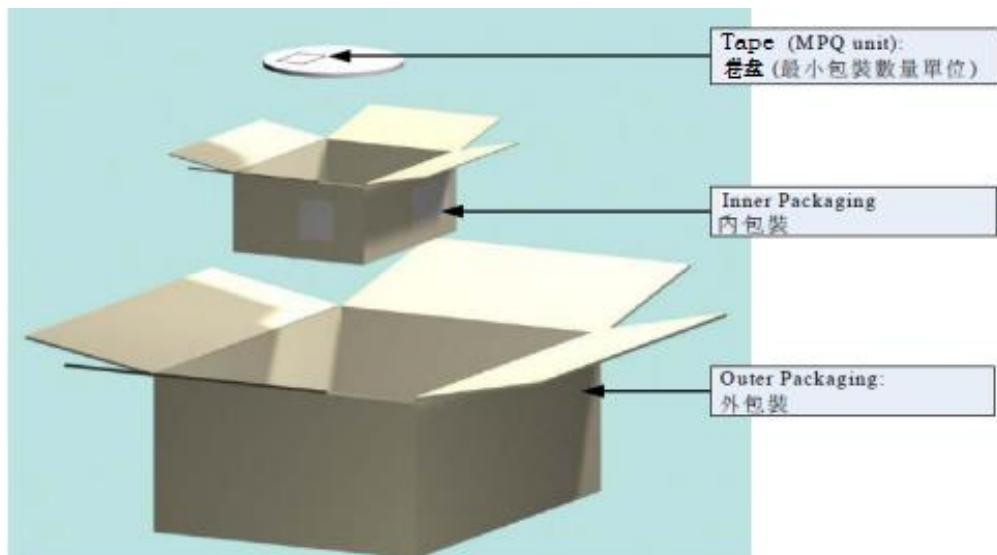
4) 剥离强度要求Peeling required

①F 力大小: 20~100g;

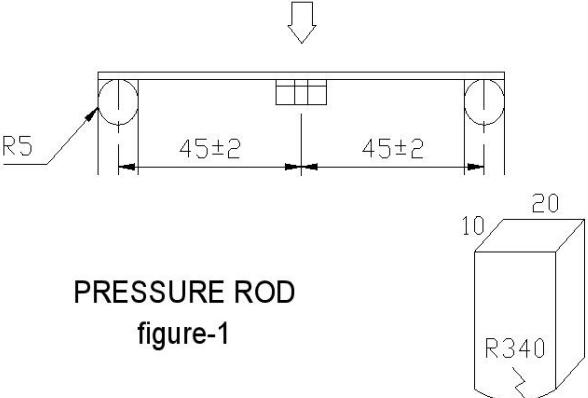
②面带剥离角度: 165°~180°。

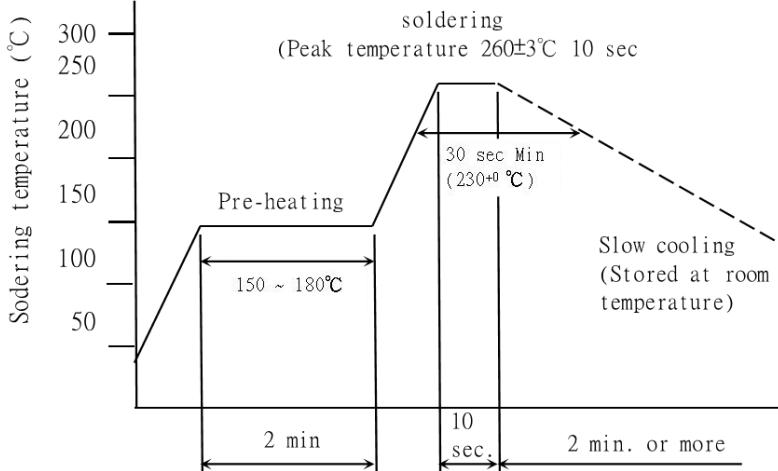


5) 包装数量 Packing quantity



项目 (Project)	数量 (PCS)	尺寸规格 (Size:mm)
盘(Reel)	2000	7"
内盒 (Inner box)	20K	185mm*185mm*120mm
外箱 (Out box)	120K	395mm*385mm*205mm

文件编号 File Number		版本号 Version Number	A1	页码 page	5/8
7.RELIABILITY TEST METHOD					
MECHANICAL					
TEST ITEM	SPECIFICATION	TEST DETAILS			
Substrate bendir	$\Delta L/L_0 \leq \pm 5\%$ There shall be no mechanical damage or electrical damage.	The sample shall be soldered onto the printed circuit board in figure 1 and a load applied until the figure in the arrow direction is made approximately 3mm.(keep time 30 seconds) PCB dimension shall the page 7/9 F(Pressurization)			
Vibration	$\Delta L/L_0 \leq \pm 5\%$ There shall be no mechanical damage.	The sample shall be soldered onto the printed circuit board and when a vibration having an amplitude of 1.52mm and a frequency of from 10 to 55Hz/1 minute repeated should be applied to the 3 directions (X,Y,Z) for 2 hours each. (A total of 6 hours)			
Solderability	New solder More than 90%	Flux (rosin, isopropyl alcohol{JIS-K-1522}) shall be coated over the whole of the sample before hard, the sample shall then be preheated for about 2 minutes in a temperature of 130~150°C and after it has been immersed to a depth 0.5mm below for 3±0.2 seconds fully in molten solder M705 with a temperature of 245±2°C. More than 90% of the electrode sections shall be covered with new solder smoothly when the sample is taken out of the solder bath.			

文件编号 File Number		版本号 Version Number	A1	页码 page	6/8			
MECHANICAL								
TEST ITEM	SPECIFICATION							
Resistance to Soldering heat (reflow soldering)	There shall be no damage or problems.	Temperature profile of reflow soldering  <p>The graph illustrates the temperature profile for reflow soldering. The y-axis represents Soldering temperature in degrees Celsius (°C), ranging from 0 to 300. The x-axis represents time. The profile starts with a 'Pre-heating' phase where the temperature rises from approximately 40°C to 120°C over 2 minutes. The temperature then rises sharply during 'soldering' to a peak of 260±3°C within 10 seconds, with a minimum of 230±0°C for 30 seconds. After soldering, the temperature drops during 'Slow cooling' back to room temperature over 2 minutes or more.</p>						
<p>The specimen shall be passed through the reflow oven with the condition shown in the above profile for 1 time.</p> <p>The specimen shall be stored at standard atmospheric conditions for 1 hour, after which the measurement shall be made.</p>								
ELECTRICAL								
TEST ITEM	SPECIFICATION	TEST DETAILS						
Insulation resistance	There shall be no other damage or problems.	<p>DC 100V voltage shall be applied across this sample of top surface and the terminal.</p> <p>The insulation resistance shall be more than $1 \times 10^8 \Omega$.</p>						
Dielectric withstand voltage	There shall be no other damage or problems.	<p>AC 100V voltage shall be applied for 1 minute across the top surface and the terminal of this sample</p>						
Temperature characteristics	$\Delta L/L20^\circ\text{C} \leq \pm 10\%$ 0~2000 ppm/°C	<p>The test shall be performed after the sample has stabilized in an ambient temperature of - 40 to + 125°C ,and the value calculated based on the value applicable in a normal temperature and normal humidity shall be $\Delta L/L 20^\circ\text{C} \leq \pm 10\%$.</p>						

文件编号 File Number		版本号 Version Number	A1	页码 page	7/8
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ENVIRONMENT CHARACTERISTICS

TEST ITEM	SPECIFICATION																	
High temperature storage	$\Delta L/Lo \leq \pm 5\%$ There shall be no mechanical damage.	<p>The sample shall be left for 500 hours in an atmosphere with a temperature of $125 \pm 2^\circ\text{C}$ and a normal humidity.</p> <p>Upon completion of the measurement shall be made after the sample has been left in a normal temperature and normal humidity for 1 hour.</p>																
Low temperature storage	$\Delta L/Lo \leq \pm 5\%$ There shall be no mechanical damage.	<p>The sample shall be left for 500 hours in an atmosphere with a temperature of $-40 \pm 3^\circ\text{C}$.</p> <p>Upon completion of the test, the measurement shall be made after the sample has been left in a normal temperature and normal humidity for 1 hour.</p>																
Change of temperature	$\Delta L/Lo \leq \pm 5\%$ There shall be no other damage of problems	<p>The sample shall be subject to 5 continuous cycles, such as shown in the table 2 below and then it shall be subjected to standard atmospheric conditions for 1 hour, after which measurement shall be made.</p>																
table 2		<table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th></th> <th>Temperature</th> <th>Duration</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>$-40 \pm 3^\circ\text{C}$ (Thermostat No.1)</td> <td>10 min.</td> </tr> <tr> <td>2</td> <td>Standard atmospheric</td> <td>5 sec. or less No.1 → No.2</td> </tr> <tr> <td>3</td> <td>$125 \pm 2^\circ\text{C}$ (Thermostat No.2)</td> <td>30 min.</td> </tr> <tr> <td>4</td> <td>Standard atmospheric</td> <td>5 sec. or less No.2 → No.1</td> </tr> </tbody> </table>			Temperature	Duration	1	$-40 \pm 3^\circ\text{C}$ (Thermostat No.1)	10 min.	2	Standard atmospheric	5 sec. or less No.1 → No.2	3	$125 \pm 2^\circ\text{C}$ (Thermostat No.2)	30 min.	4	Standard atmospheric	5 sec. or less No.2 → No.1
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Moisture storage	$\Delta L/Lo \leq \pm 5\%$ There shall be no mechanical damage.	<p>The sample shall be left for 500 hours in a temperature of $40 \pm 2^\circ\text{C}$ and a humidity (RH) of 90~95%.</p> <p>Upon completion of the test, the measurement shall be made after the sample has been left in a normal temperature and normal humidity more than 1 hour.</p>																
<p>Test conditions :</p> <p>The sample shall be reflow soldered onto the printed circuit board in every test.</p>																		

文件编号 File Number		版本号 Version Number	A1	页码 page	8/8
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8、注意事项 Note

①本承认书保证我司产品作为一个单体时的质量情况。当我司产品被安装到贵司产品上时, 请保证贵司的产品已根据贵司的规范进行了有效评估和确认。

This product specification guarantees the quality of our product as a single unit. Please make sure that your product is evaluated and confirmed against your specifications when our product is mounted to your product.

②如果贵司对我司产品的使用已超过了本承认书所界定的产品功能, 那么对于由此引发的失效, 我司将不予保证。

We cannot warrant against failure caused by any use of our product that deviates from the intended use as described in this product specification.

③为了保持终端电极的焊接性, 并使包装材料保持良好状态, 必须控制储存区的温度和湿度。

To maintain the solderability of terminal electrodes and to keep the packing material in good condition, temperature and humidity in the storage area should be controlled.

※建议的条件: -10 ~ +40°C, 30~70%RH。

Recommended conditions: -10 ~ +40°C, 30~70%RH.

※储存超过六个月的, 应在实际使用前进行焊接检验。

In case of storage over 6 months, solderability shall be checked before actual usage.

※即使在理想的储存条件下, 产品的可焊性也随着时间的推移而降低。因此, 产品应从交货时算起, 建议8个月之内使用完。

Even under ideal storage conditions, the weldability of the product decreases over time. therefore, the product should be from the time of delivery, it is recommended that it be used within 8 months.

④本承认书在客户收到30天之内, 必须签章返回, 逾期视为默认。

The Specification Approval should be sent back to the supplier with customer's stamp on it within 30 days after receiving it, or we will take it as approved by customer's automatically.

⑤如有特殊规格要求, 请事前联络我司技术部人员。

In case of special specifications please contact our technical department prior staff.