

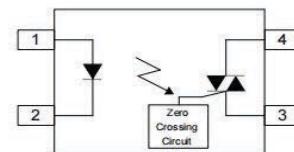


## Description

The HLM3063 series devices are optocouplers composed of a GaAs infrared light emitting diode and a single-crystal silicon chip Zerocross photoelectric bidirectional thyristor.

## Features

- Peak breakdown voltage  
ELM3063(TA): Min.600V
- 4pin zero-cross optoisolators triac driver outp
- High input-output isolation voltage(Viso = 3,750Vrms)
- Operating Temperature: -40℃~110℃
- Safety approval  
UL approved  
VDE approved  
CQC approved
- RoHS



Pin Configuration  
1 Anode  
2 Cathode  
3 Terminal  
4 Terminal

## Applications

- Lighting Control
- AC Motor Starter
- Static power switc
- Temperature Controls

## Maximum Rating

Parameter		Symbol	Values	Unit
Input	Forward Current	$I_F$	50	mA
	Reverse Voltage	$V_R$	6	V
	Power Dissipation	P	120	mW
	Junction Temperature	$T_J$	100	
Output	Off-State Output Terminal Voltage	$V_{DRM}$	600	V
	On state RMS current	$I_{T(RMS)}$	100	mA(RMS)
	Peak Repetitive Surge Current (PW=1ms 120 pps)	$I_{TSM}$	1	A
	Junction Temperature	$T_J$	125	
	Collector Power Dissipation	$P_C$	300	mW
Operating temperature range		$T_{op}$	40 ~ 110	°C
Storage temperature range		$T_{stg}$	55 ~ 125	°C
Total Power consumption		$P_{(W)}$	330	mW
Isolation Voltage <sup>(1)</sup>		$V_{ISO}$	5000	Vrms
Soldering Temperature <sup>(2)</sup>		$T_{SOL}$	260	°C

Notes:

(1). AC for 1 minute, R.H.= 40 ~ 60% R.H. In this test, pins 1, 2 are shorted together, and pins 3, 4 are shorted together.

(2).For 10 seconds



**Electronic Optical Characteristics**  
**(TA = 25°C)**

Parameter		Symbol	Min.	Typ.	Max.	Unit	Conditon
Input	Forward Voltage	$V_F$	-	1.2	1.6	V	$I_F=10\text{mA}$
	Reverse Current	$I_R$	-	-	5	$\mu\text{A}$	$V_R=6\text{V}$
Output	Peak Blocking Current, Either Directiot <sup>(1)</sup>	$I_{\text{DRM}}$	-	10	100	nA	$V_{\text{DRM}} = \text{Rated } V_{\text{DRM}}$
	Inhibit Voltage (MT1-MT2 voltage above which device will not trigger)	$V_{\text{INH}}$	-	-	20	-	$I_F = \text{Rated } I_F$
	Peak On-State Voltage, Either Dire	$V_{\text{TM}}$	-	-	3	V	$I_{\text{TM}}=100\text{mA}$ Peak
	Critical rate of Rise of Off-State Voltage <sup>(2)</sup>	dv/dt	1000	-	-	V/ $\mu\text{s}$	$V_{\text{in}}=240\text{Vrms}$
Transfer Characteristics	Led Trigger Current, Crrrent Required to Latch Output, Either Direction	$I_{\text{FT}}$	-	-	15	mA	Main Terminal Voltage = 3V
			-	-	10		
			-	-	5		
	Holding Current, Either Direction	$I_H$	-	280	-	$\mu\text{A}$	$I_F = \text{Rated}$
ZERO CROSSING	Leakage in Inhibited State	$I_{\text{DRM2}}$	-	-	500	$\mu\text{A}$	$I_{\text{FT}}, \text{Rated}$ $V_{\text{DRM}}, \text{Off State}$

(1)Test voltage must be applied within dv/dt rating.

(2)This is static dv/dt. Commutating dv/dt is a function of the load-driving thyristor(s) only.



## Characteristics Curves

Fig.1 Forward current vs Ambient temperature

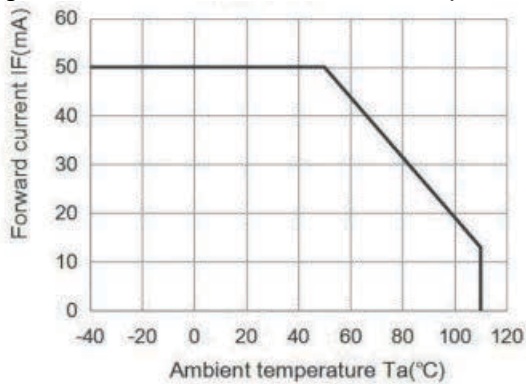


Fig.2 On-state current vs Ambient temperature

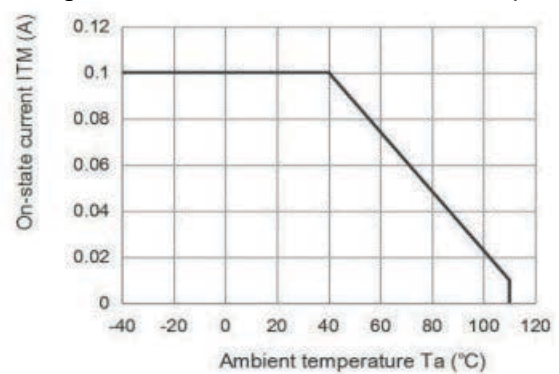


Fig.3 Minimum Trigger Current vs Ambient temperature

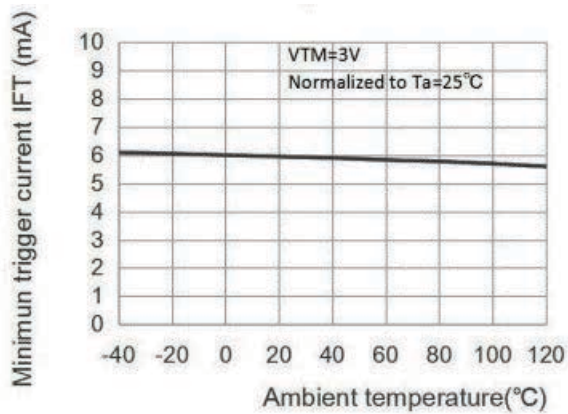


Fig.4 Forward current vs Forward Voltage

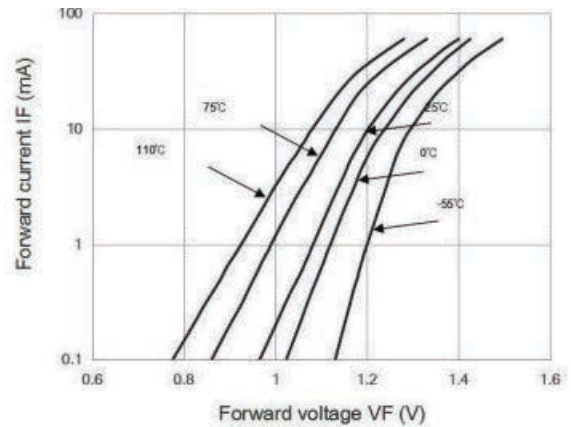


Fig.5 On-state voltage vs Ambient temperature

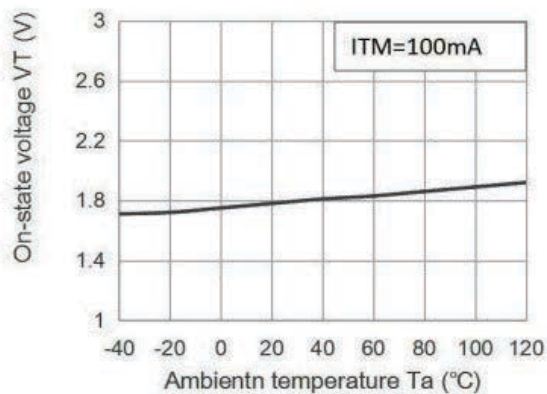


Fig.6 Holding current vs Ambient temperature

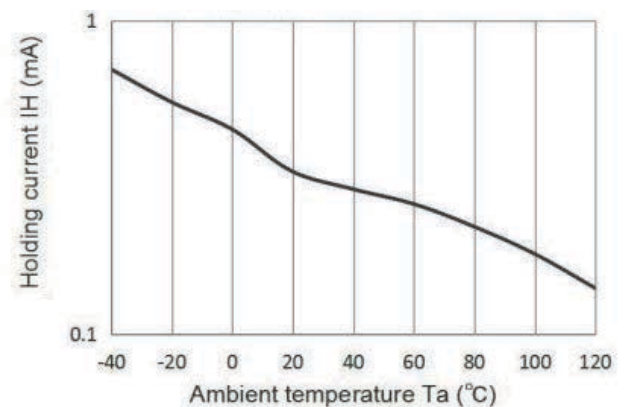




Fig.7 Repetitive peak off-state current vs Temperature

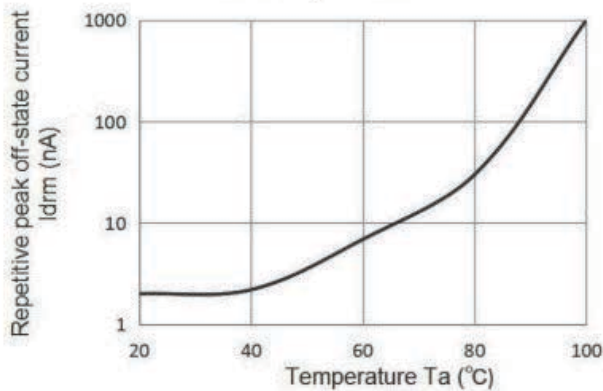


Fig.8 On-state current vs On-state voltage

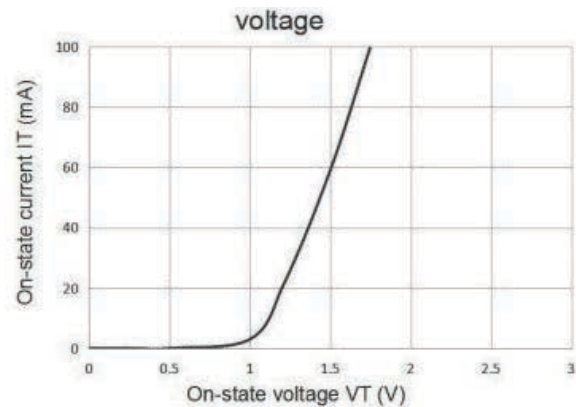


Fig.9 Basic Operation Circuit Medium/High Power Triac Drive Circuit

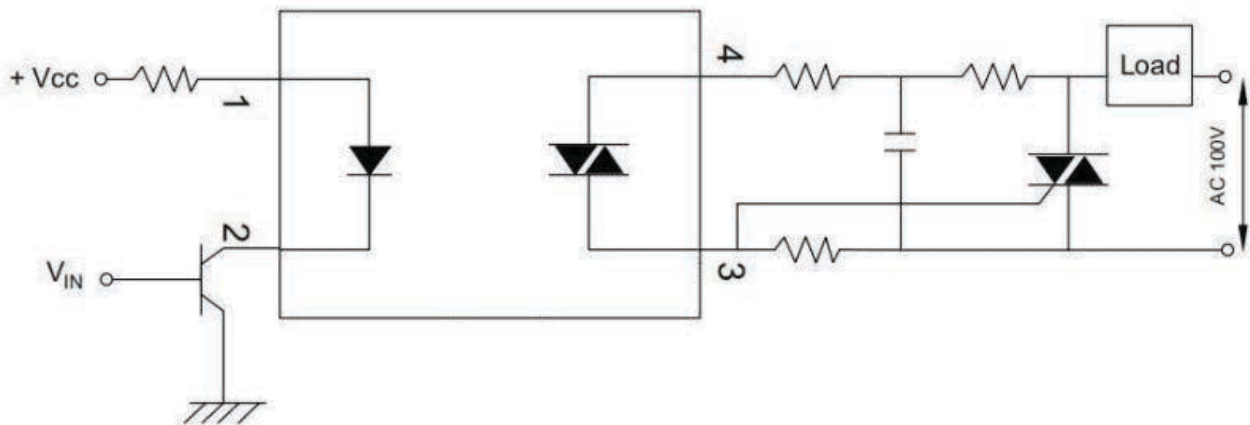
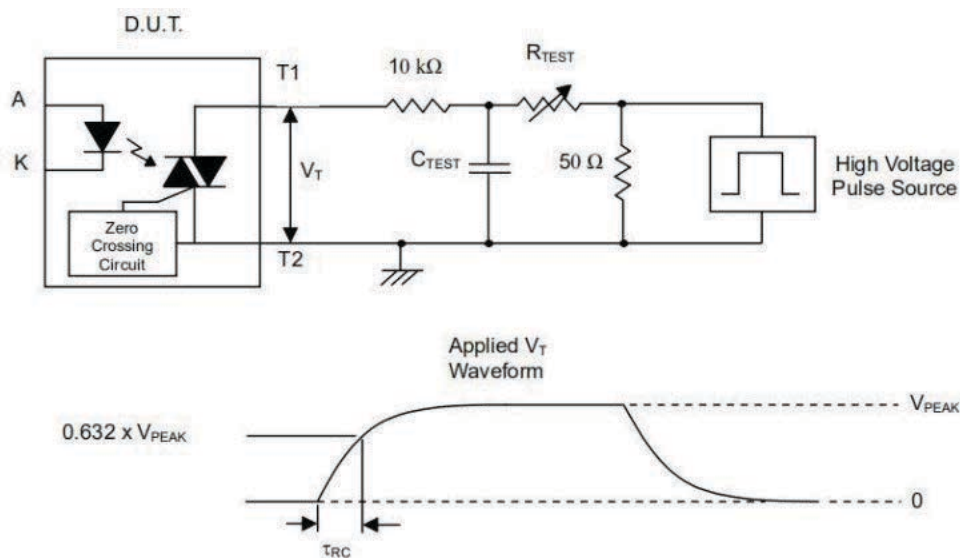
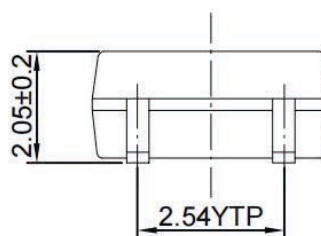
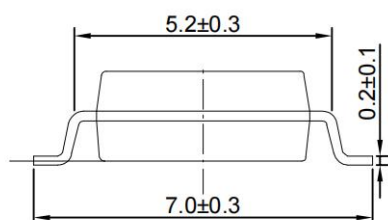
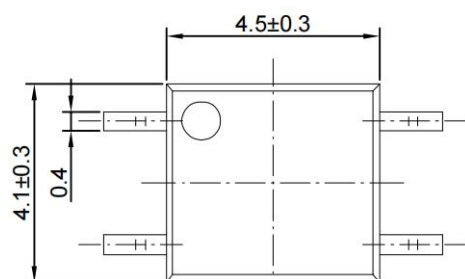


Fig10.Static dv/dt Test Circuit & Wave form





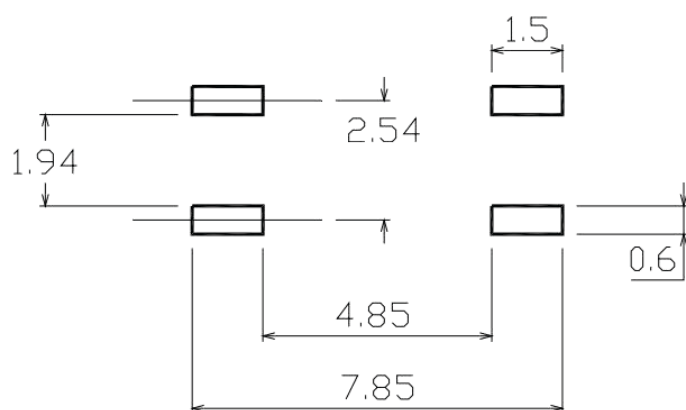
## Outline Dimension



Unit: mm

Tolerance:  $\pm 0.1$ mm

## Recommended solder pad Design



Unit: mm

Tolerance:  $\pm 0.1$ mm

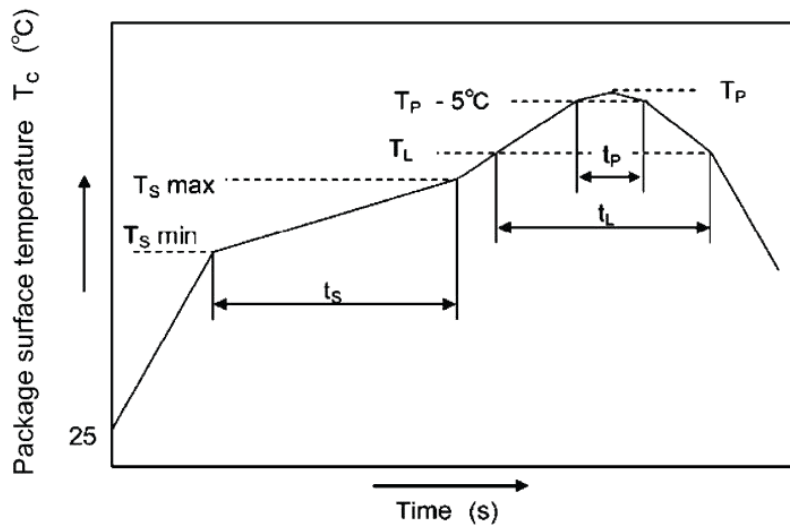


## Temperature Profile Of Soldering

### 1. IR Reflow soldering

**(JEDEC-STD-020D compliant)**

Profile item	Conditon
Preheat -Temperature Min (TSmin) -Temperature Max (TSmax) -Time (min to max) (ts)	150°C 200°C 90±30 sec
Soldering zone -Temperature (TL) -Time (tL)	217°C 60-150 sec
Peak Temperature (TP) -Time (TP-5°C to TP) (ts)	260°C 30 sec
Ramp-up rate	3°C / sec max
Ramp-down rate	3~6°C/ sec



#### Notes:

One time soldering reflow is recommended within the condition of temperature and time profile shown below. Do not solder more than three times.



## 2. Wave soldering (JEDEC22A111 compliant)

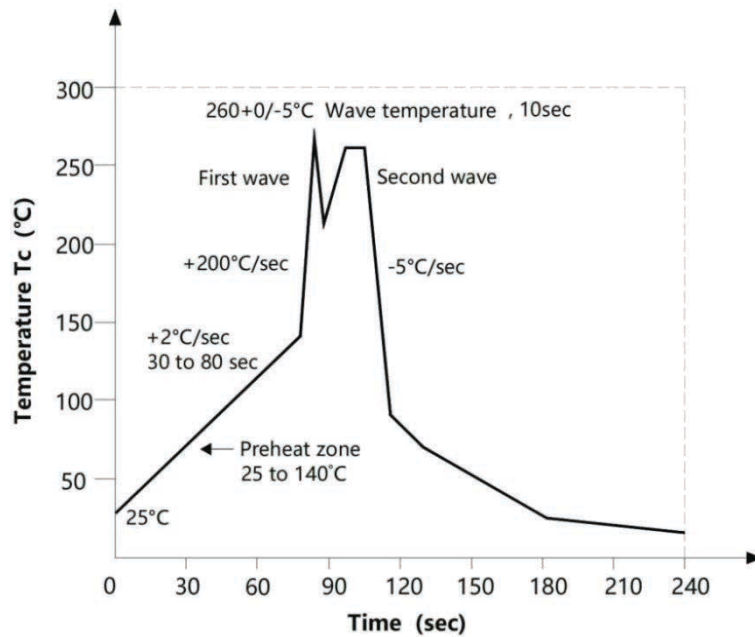
One time soldering is recommended within the condition.

Temperature:  $260 \pm 0/-5^{\circ}\text{C}$ .

Time: 10 sec.

Preheat temperature:  $25$  to  $140^{\circ}\text{C}$ .

Preheat time: 30 to 80 sec.



## 3. Hand soldering by soldering iron

Allow single lead soldering in every single process. One time soldering is recommended.

Temperature:  $380 \pm 0/-5^{\circ}\text{C}$

Time: 3 sec max.



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