



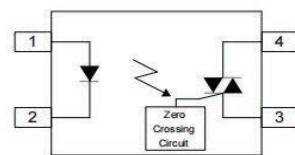
Description

The HLM3063 series devices are optocouplers composed of a GaAs infrared light emitting diode and a single-crystal silicon chip Zerocross photoelectric bidirectional thyristor.



Features

- Peak breakdown voltage
ELM3063(TA): Min.600V
- 4pin zero-cross optoisolators triac driver outp
- High input-output isolation voltage($V_{ISO} = 3,750\text{Vrms}$)
- Operating Temperature: $-40^{\circ}\text{C} \sim 110^{\circ}\text{C}$
- Safety approval
UL approved
VDE approved
CQC approved
- RoHS



Pin Configuration
1 Anode
2 Cathode
3 Terminal
4 Terminal

Applications

- Lighting Control
- AC Motor Starter
- Static power switc
- Temperature Controls

Maximum Rating

| Parameter | | Symbol | Values | Unit |
|--------------------------------------|---|--------------|---------------|---------|
| Input | Forward Current | I_F | 50 | mA |
| | Reverse Voltage | V_R | 6 | V |
| | Power Dissipation | P | 120 | mw |
| | Junction Temperature | T_J | 100 | |
| Output | Off-State Output Terminal Voltage | V_{DRM} | 600 | V |
| | On state RMS current | $I_{T(RMS)}$ | 100 | mA(RMS) |
| | Peak Repetitive Surge Current (PW=1ms 120 pps) | I_{TSM} | 1 | A |
| | Junction Temperature | T_J | 125 | |
| | Collector Power Dissipation | P_C | 300 | mw |
| Operating temperature range | | T_{op} | $40 \sim 110$ | C |
| Storage temperature range | | T_{stg} | $55 \sim 125$ | C |
| Total Power consumption | | $P_{(W)}$ | 330 | mw |
| Isolation Voltage ⁽¹⁾ | | V_{ISO} | 5000 | Vrms |
| Soldering Temperature ⁽²⁾ | | T_{SOL} | 260 | C |

Notes:

(1). AC for 1 minute, R.H.= 40 ~ 60% R.H. In this test, pins 1, 2 are shorted together, and pins 3, 4 are shorted together.

(2).For 10 seconds



Electronic Optical Characteristics
(TA = 25°C)

| Parameter | | Symbol | Min. | Typ. | Max. | Unit | Condition | |
|--------------------------|--|-------------------|------|------|------|--------|--|--|
| Input | Forward Voltage | V _F | - | 1.2 | 1.6 | V | I _F =10mA | |
| | Reverse Current | I _R | - | - | 5 | μA | V _R =6V | |
| Output | Peak Blocking Current, Either Directiot ⁽¹⁾ | I _{DRM} | - | 10 | 100 | nA | V _{DRM} = Rated V _{DRM} | |
| | Inhibit Voltage (MT1-MT2 voltage above which device will not trigger) | V _{INH} | - | - | 20 | - | I _F = Rated I _F | |
| | Peak On-State Voltage, Either Dire | V _{TM} | - | - | 3 | V | I _{TM} =100mA Peak | |
| | Critical rate of Rise of Off-State Voltage ⁽²⁾ | dv/dt | 1000 | - | - | V/ μ s | V _{in} =240Vrms | |
| Transfer Characteristics | Led Trigger Current, Crrent Required to Latch Output, Either Direction | I _{FT} | - | - | 15 | mA | Main Terminal Voltage = 3V | |
| | Holding Current, Either Direction | | - | - | 10 | | | |
| | | | - | - | 5 | | | |
| ZERO CROSSING | Leakage in Inhibited State | I _{DRM2} | - | - | 500 | uA | I _{FT} , Rated V _{DRM} , Off State | |

(1)Test voltage must be applied within dv/dt rating.

(2)This is static dv/dt. Commutating dv/dt is a function of the load-driving thyristor(s) only.



Characteristics Curves

Fig.1 Forward current vs Ambient temperature

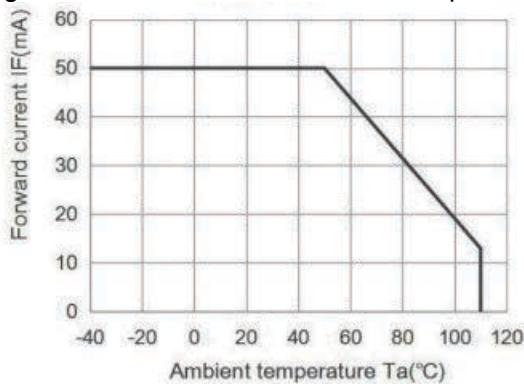


Fig.2 On-state current vs Ambient temperature

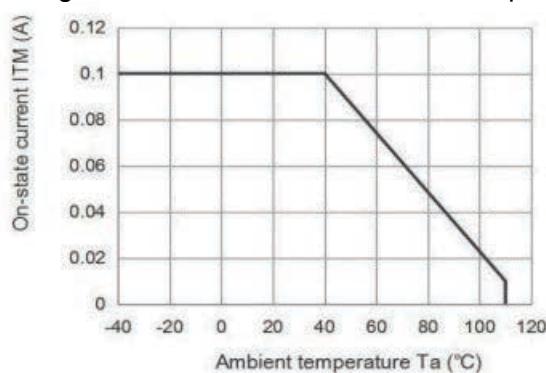


Fig.3 Minimum Trigger Current vs. Ambient temperature

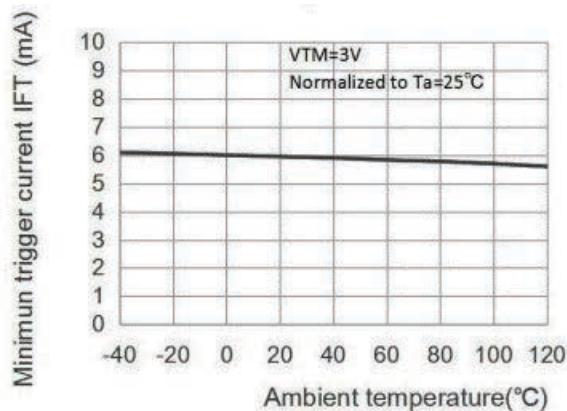


Fig.4 Forward current vs Forward Voltage

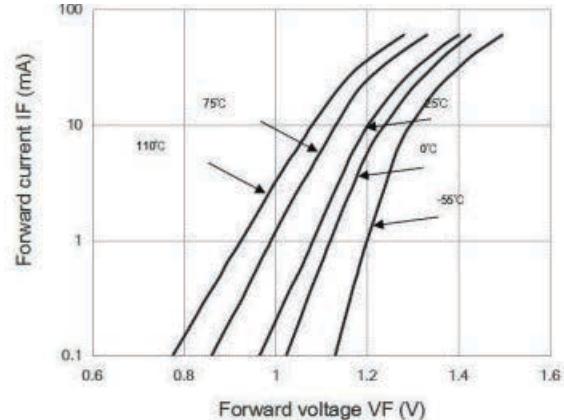


Fig.5 On-state voltage vs Ambient temperature

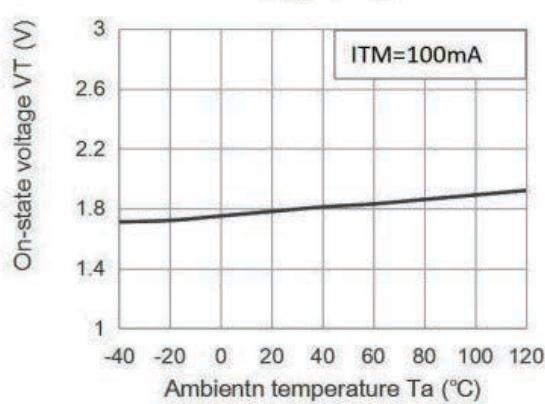


Fig.6 Holding current vs Ambient temperature

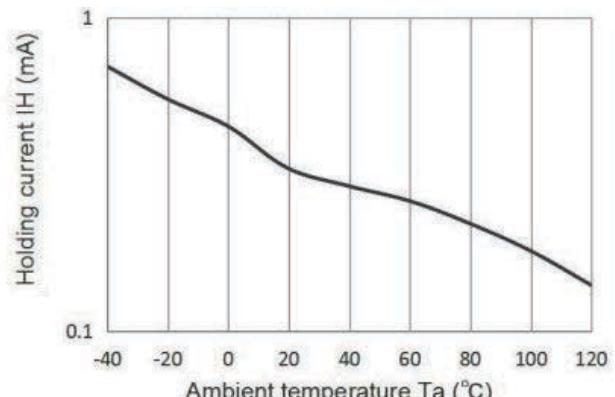




Fig.7 Repetitive peak off-state current vs Temperature

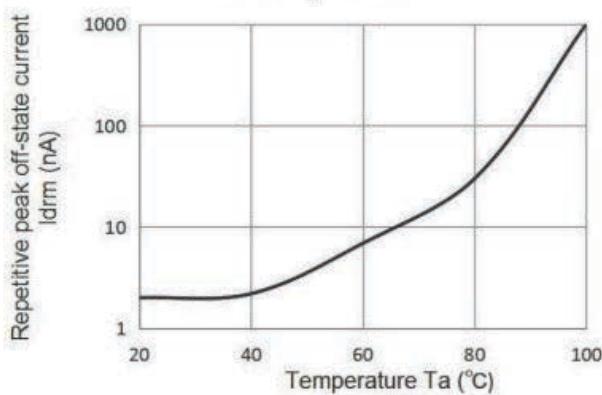


Fig.8 On-state current vs On-state voltage

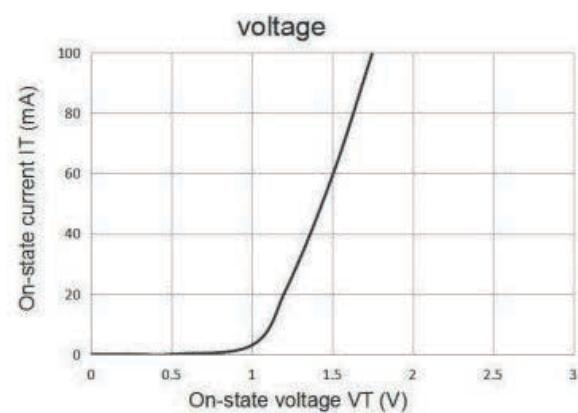


Fig.9 Basic Operation Circuit Medium/High Power Triac Drive Circuit

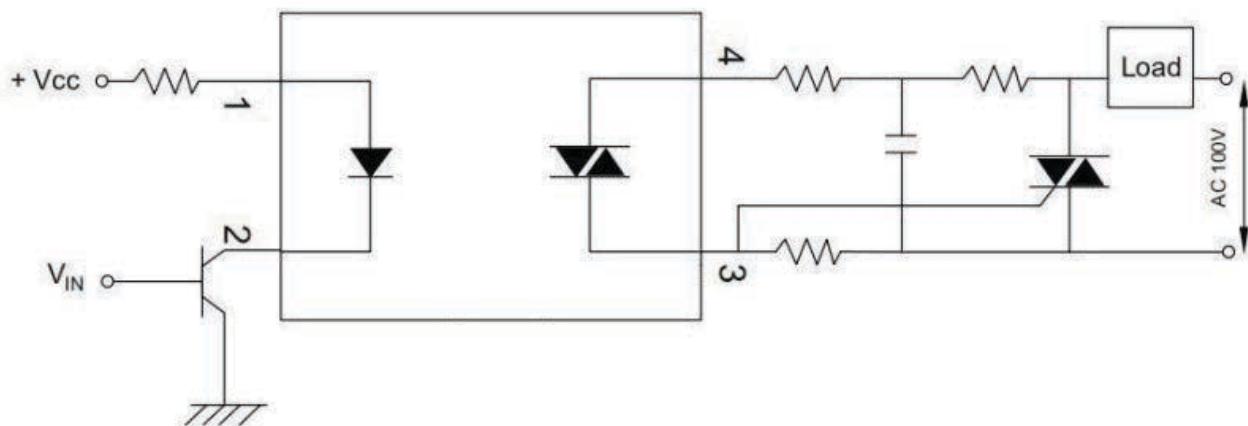
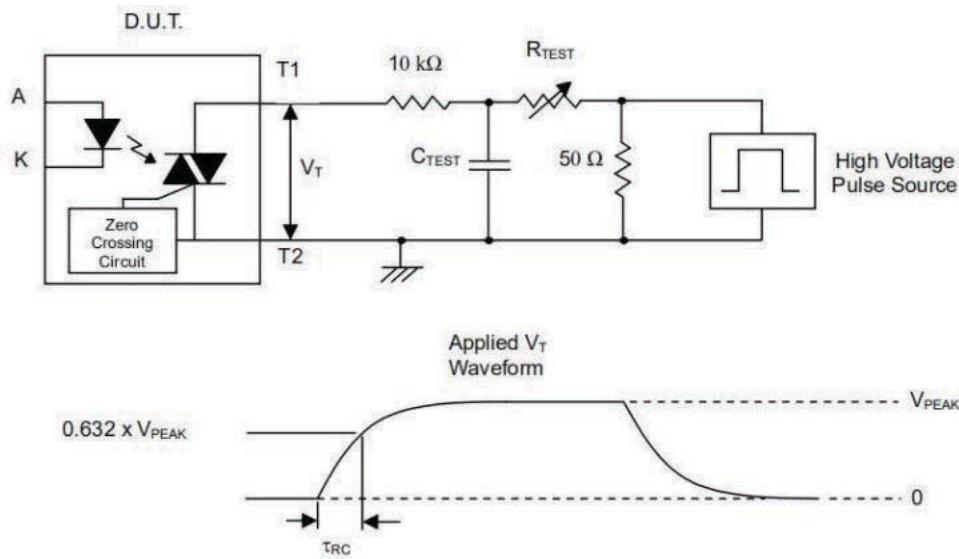
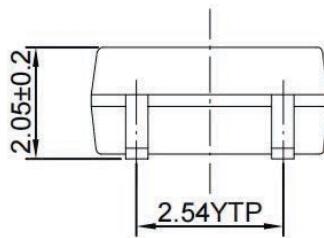
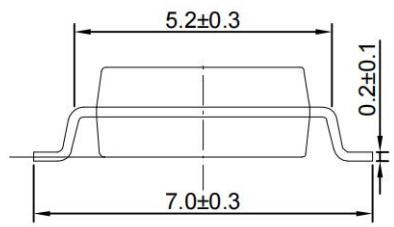
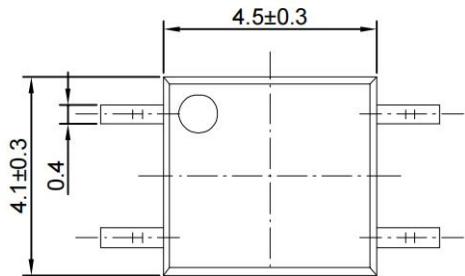


Fig10.Static dv/dt Test Circuit & Wave form





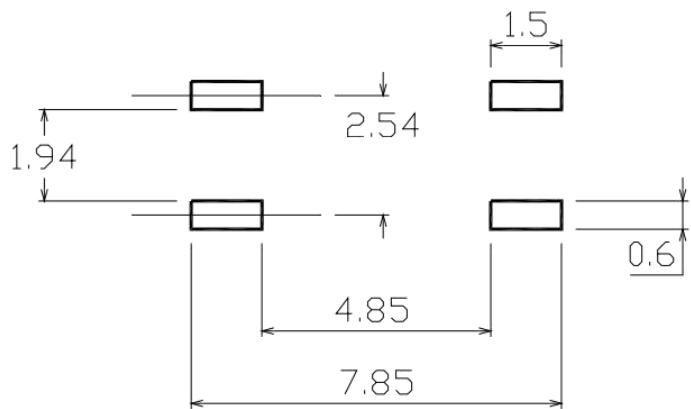
Outline Dimension



Unit: mm

Tolerance: ± 0.1 mm

Recommended solder pad Design



Unit: mm

Tolerance: ± 0.1 mm

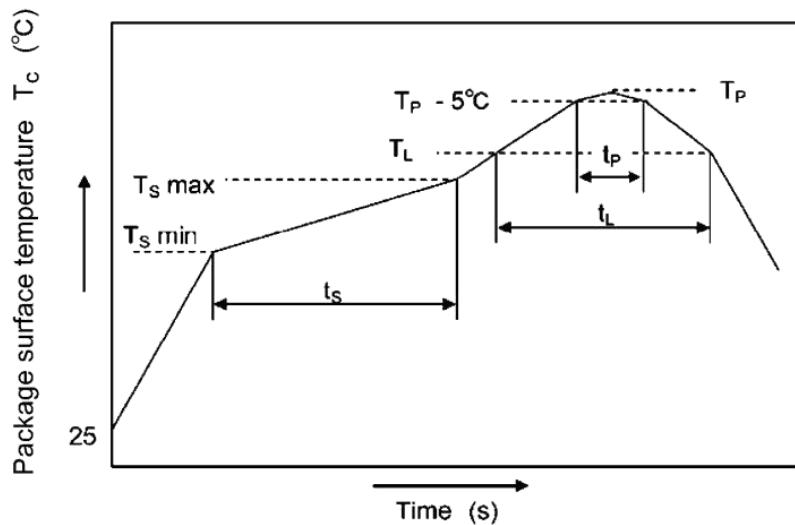


Temperature Profile Of Soldering

1. IR Reflow soldering

(JEDEC-STD-020D compliant)

| Profile item | Conditon |
|---------------------------|---------------|
| Preheat | |
| -Temperature Min (TSmin) | 150°C |
| -Temperature Max (TSmax) | 200°C |
| -Time (min to max) (ts) | 90±30 sec |
| Soldering zone | |
| -Temperature (TL) | 217°C |
| -Time (tL) | 60-150 sec |
| Peak Temperature (TP) | 260°C |
| -Time (TP-5°C to TP) (ts) | 30 sec |
| Ramp-up rate | 3°C / sec max |
| Ramp-down rate | 3~6°C/ sec |



Notes:

One time soldering reflow is recommended within the condition of temperature and time profile shown below. Do not solder more than three times.



2. Wave soldering (JEDEC22A111 compliant)

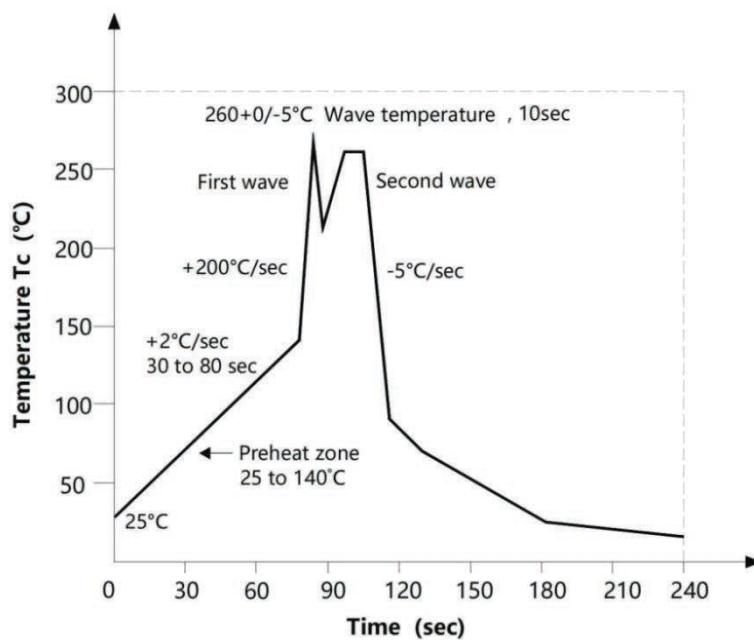
One time soldering is recommended within the condition.

Temperature: 260+0/-5°C.

Time: 10 sec.

Preheat temperature: 25 to 140°C.

Preheat time: 30 to 80 sec.



3. Hand soldering by soldering iron

Allow single lead soldering in every single process. One time soldering is recommended.

Temperature: 380+0/-5°C

Time: 3 sec max.



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