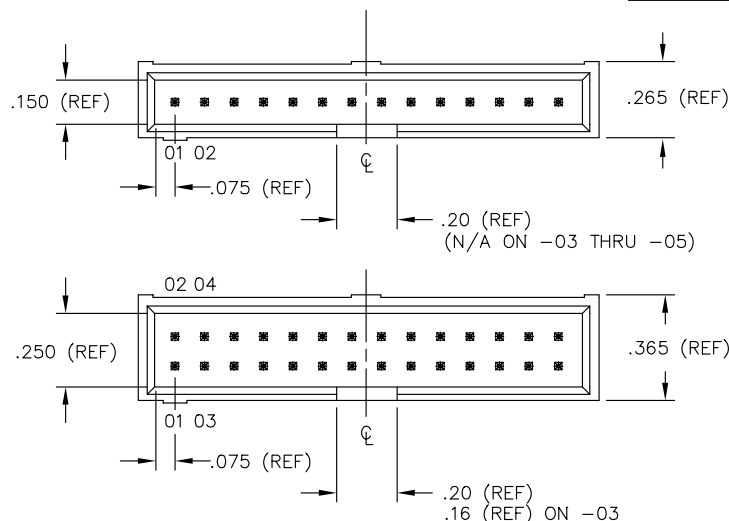


UNLESS OTHERWISE NOTED			TITLE:	DWG NO:
DIMENSIONS ARE IN INCHES			ZSS-ASSEMBLY	ZSS-1XX-XX-XXX-X-XXXX-XX-XX
TOLERANCES ARE:				
ONE PLACE DECIMALS $\pm .1$	THREE PLACE DECIMALS $\pm .005$	ANGLES $\pm 2^\circ$		
TWO PLACE DECIMALS $\pm .01$	FOUR PLACE DECIMALS $\pm .0020$			
				SHEET 1 OF 1



ZSS-1XX-XX-XXX-X-XXXX-XX-XX

NO. OF POSITIONS
(3 THRU 18,20,24, 25,28,30,32,36)

LEAD STYLE
SEE TABLE 1

PLATING OPTION
 -C: GOLD
 -T: TIN
 -S: SELECTIVE HEAVY GOLD
 -H: HEAVY GOLD
 -L: SELECTIVE LIGHT GOLD
 -F: FLASH SELECTIVE GOLD
 -P: GOLD FLASHED PALLADIUM NICKEL
 -STL: SELECTIVE TIN/LEAD (-06 LEAD STYLE ONLY)

POLARIZED OPTION
SPECIFY POSITION TO BE REMOVED (XX)

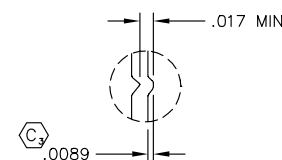
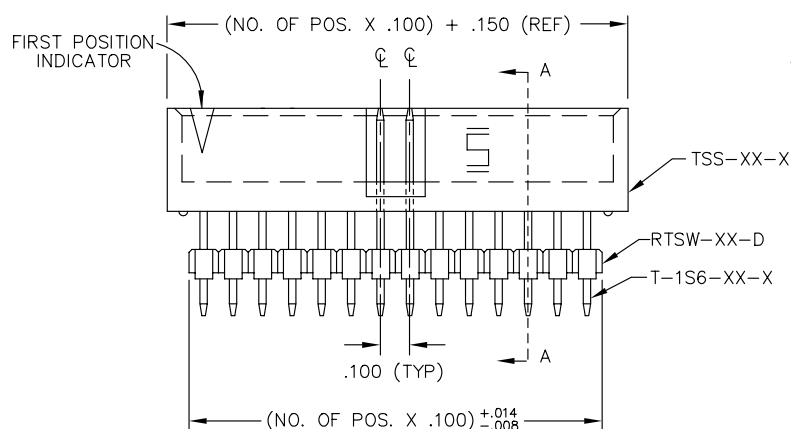
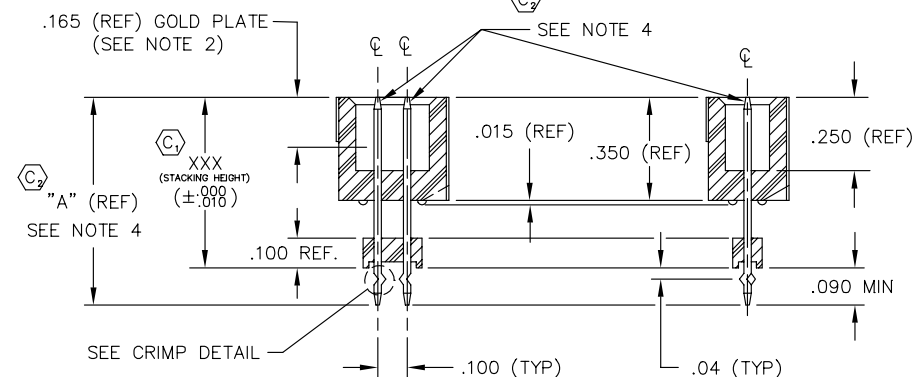
OPTION
-LL: LOCKING LEAD (SEE SECT. 'A-A' & FIG. 1)

STACKING HEIGHT
.450 MIN. STACKING HEIGHT
(.535 MIN. BOARD SPACING WHEN MATED WITH SAMTEC SSW)

ROW OPTION
-D DOUBLE
-S SINGLE

TABLE 1

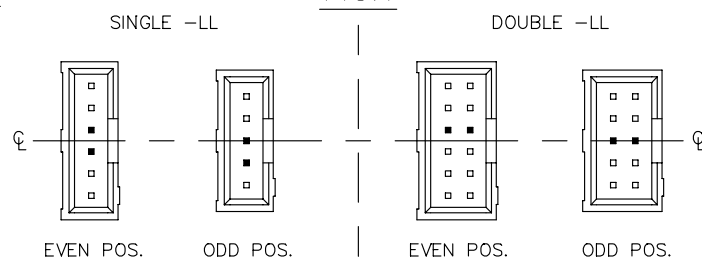
LEAD STYLE	TERMINAL	MAX. STACKING HEIGHT	"A"
-01	T-1S6-15-XX-2	.540	.630
-02	T-1S6-09-XX-2	.640	.730
-03	T-1S6-10-XX-2	.740	.830
-04	T-1S6-11-XX-2	.840	.930
-05	T-1S6-12-XX-2	.940	1.030
-06	T-1S6-20-XX-2	1.040	1.130
-07	T-1S6-13-XX-2	1.140	1.230
-08	T-1S6-19-XX-2	1.240	1.330
-09	T-1S6-14-XX-2	1.340	1.430

CRIMP DETAIL
SCALE: 2x
(TYP - ALL CRIMPS)

SECTION A-A

DO NOT SCALE
FROM THIS PRINT

FIG.1



■ = CRIMP LOCATION

NOTES:

1. TERMINAL PUSHOUT FORCE 3 LBS.
2. ASSEMBLE GOLD PLATE END AS SHOWN.
3. (C) REPRESENTS CRITICAL DIMENSION FOR STATISTICAL PROCESS CONTROL.
4. TERMINALS TO BE FLUSH TO .010 BELOW TOP OF SHROUD.

PROPRIETARY NOTE

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MADE BY:
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ZSS-1XX-XX-XXX-X-XXXX-XX-XX

SHEET 1 OF 1