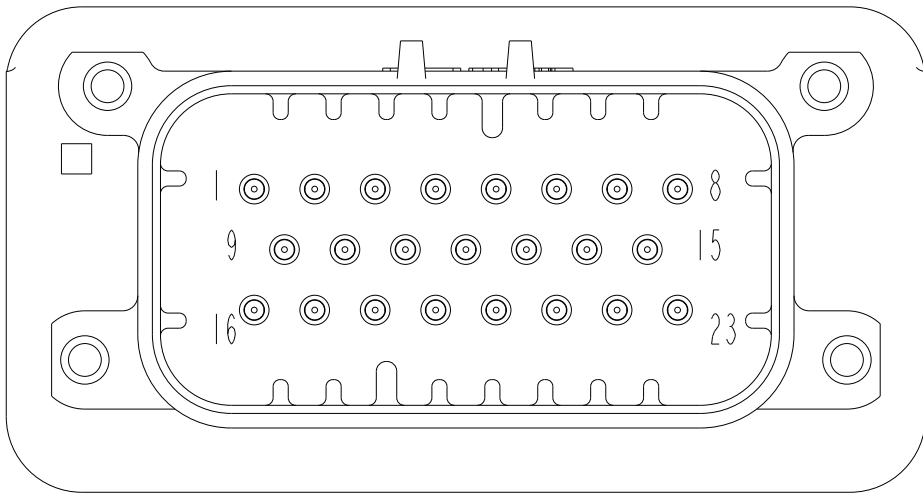
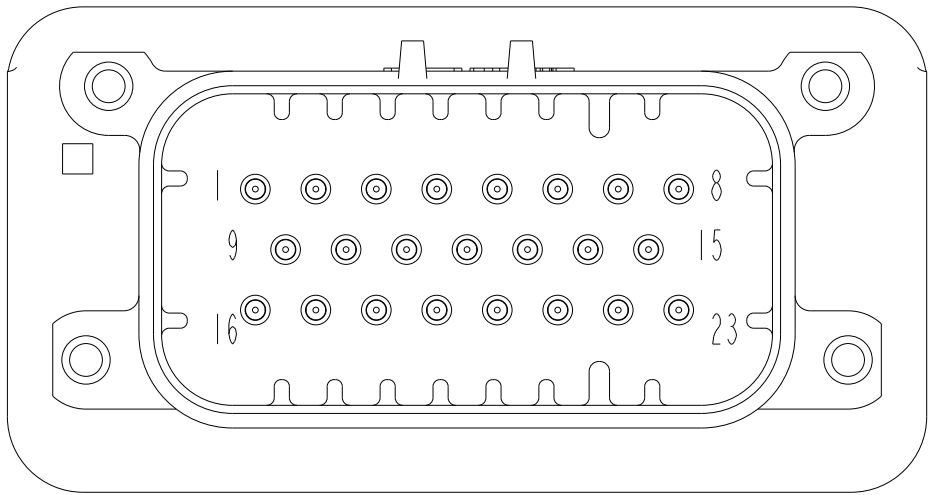


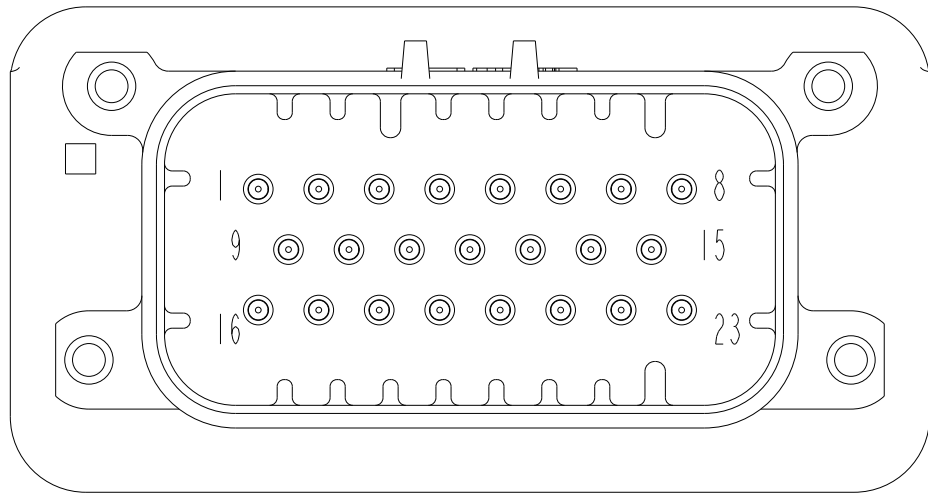
REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
K12		REVISED PER ECO-19-009419	20JUN2019	DS	DS
K13		REVISED PER ECO-20-004256	26MAR2020	JM	DS
K14		REVISED PER PCN E-20-016603	24NOV2020	PN	DS
L		REVISED PER ECN-21-123056	08NOV2021	DK	CB



770669-2 & 1-770669-2
KEY LOCATION
SCALE 2:1



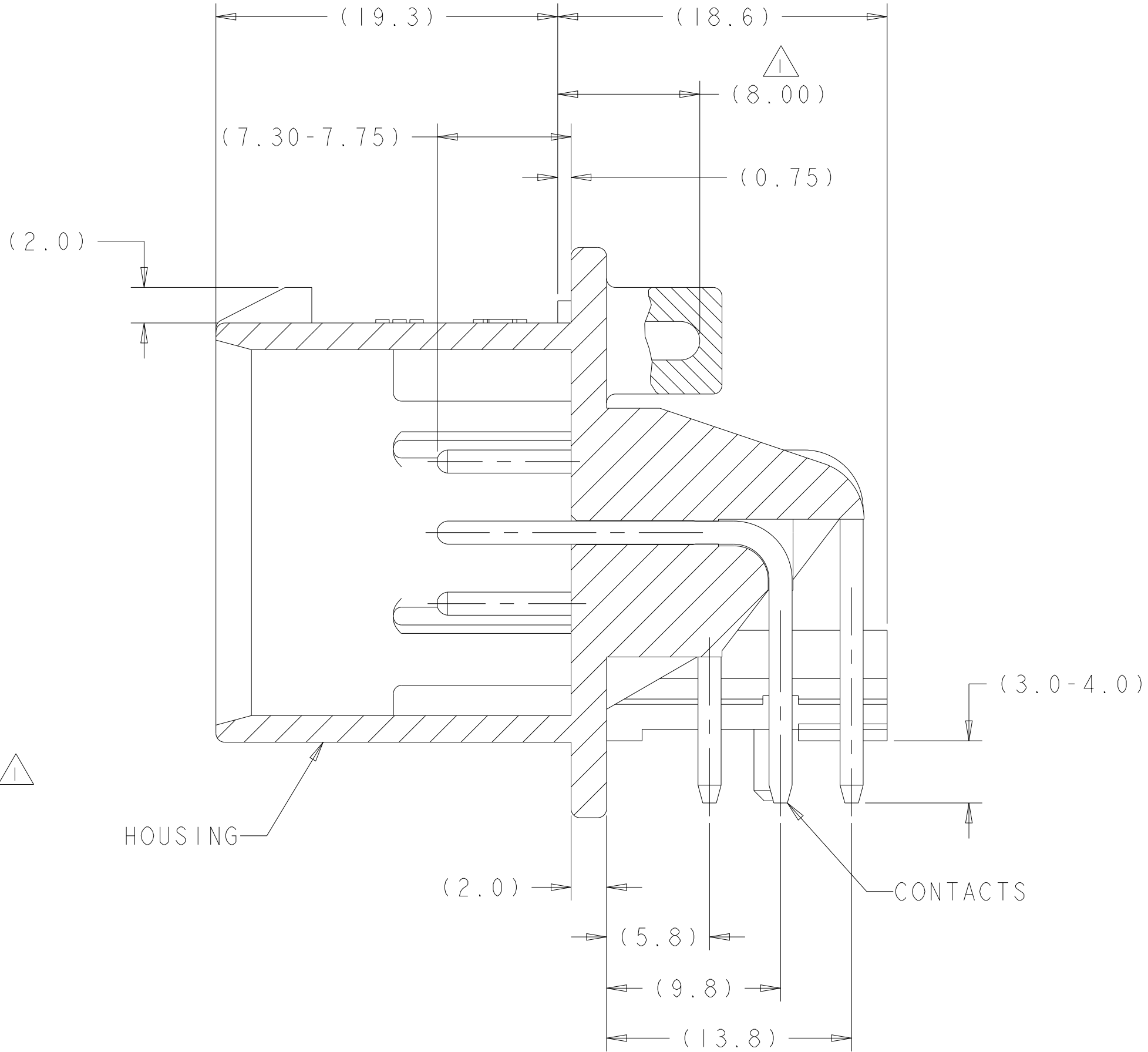
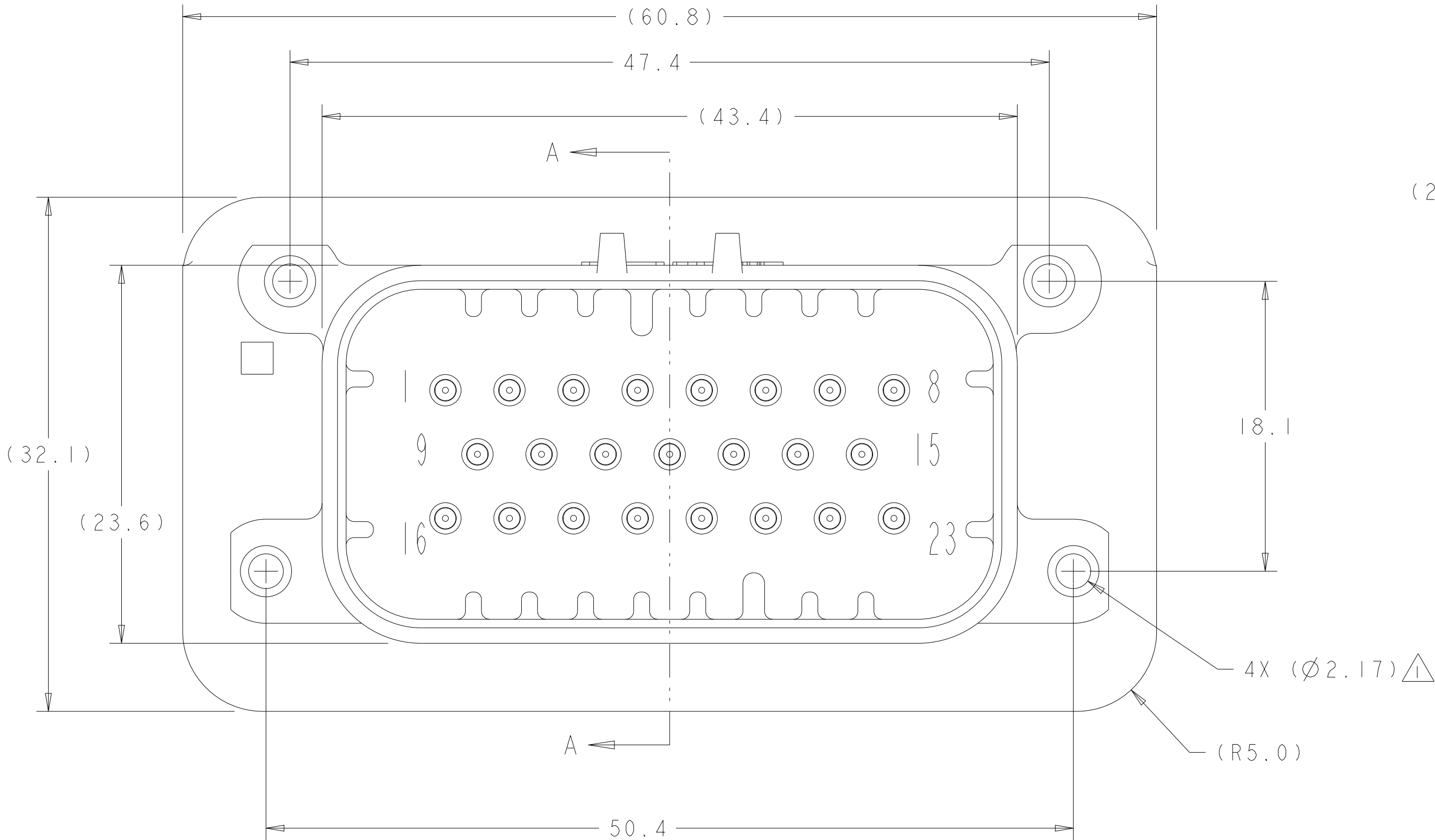
770669-4 & 1-770669-4
KEY LOCATION
SCALE 2:1



770669-5 & 1-770669-5
KEY LOCATION
SCALE 2:1

- 1 SUGGESTED MOUNTING SCREW SIZE IS Ø2.50-3.00mm [Ø0.099 - 0.118 INCH] SELF TAPPING THREAD FORMING SCREW, SUCH AS DELTA PT, TO BE DRIVEN AT 0.6-0.8 N-m THE CUSTOMER SHOULD TEST THE SCREW SIZE AND TYPE IN ORDER TO VERIFY THEIR SELECTION FOR THEIR APPLICATION
- 2 DATE CODE TO BE BRANDED IN THIS LOCATION PER TE SPEC 102-60 USE 5 DIGIT CODE: FIRST 2 DIGITS = YEAR, SECOND 2 DIGITS = WEEK LAST DIGIT = DAY
- 3 HOUSING COLORS ARE MECHANICALLY KEYED TO MATE ONLY WITH IDENTICALLY COLORED PLUG ASSEMBLIES
- 4 MATERIALS: HEADER HOUSING - GLASS FILLED PBT PINS: TIN OR GOLD PLATED BRASS

5. HEADER MATES TO PLUG ASSEMBLY 770680 WHICH USES REELED TERMINALS 770520 OR LOOSE PIECE TERMINALS 770854



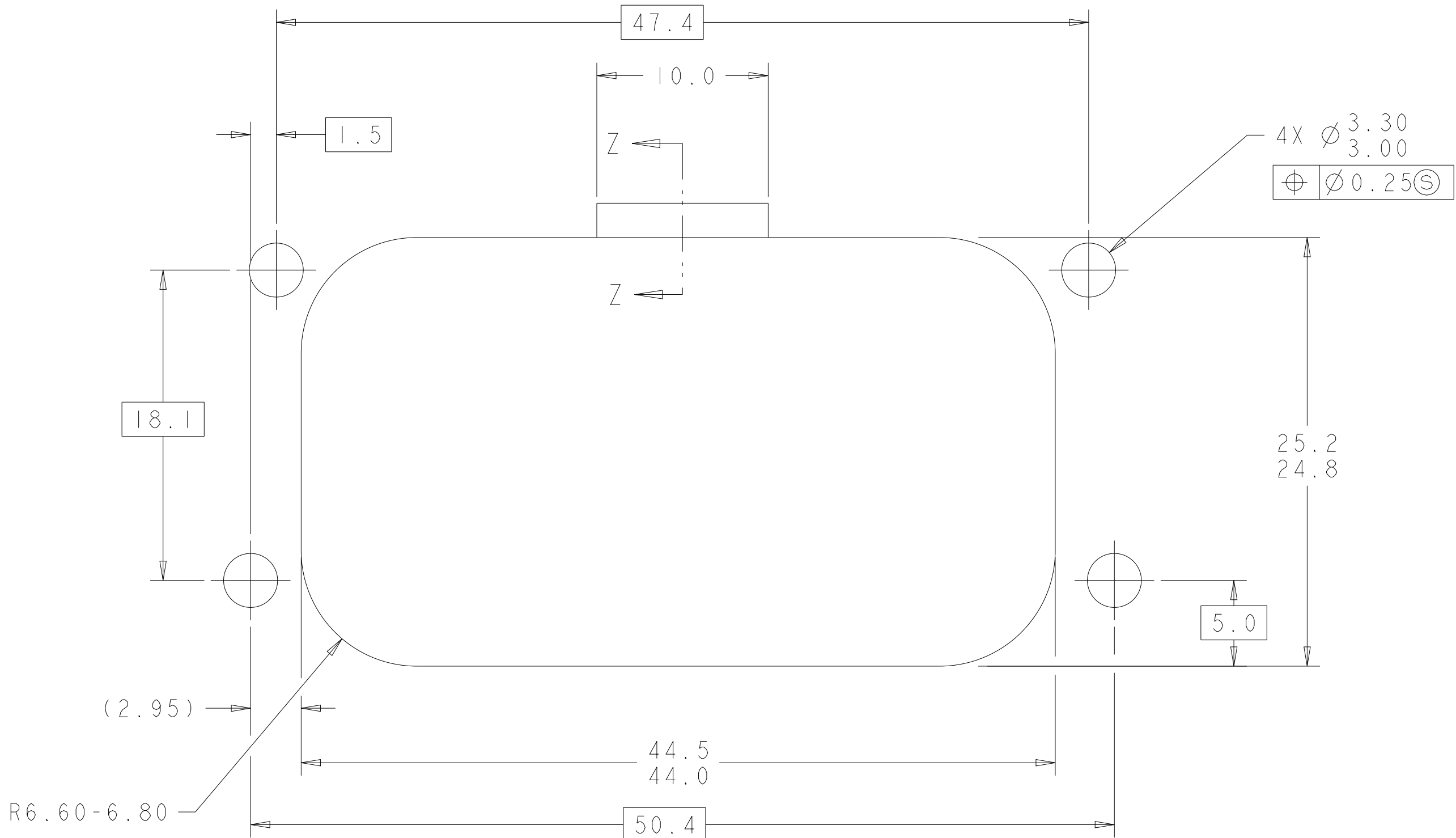
SECTION A-A

770669-1 & 1-770669-1
KEY LOCATION AS SHOWN

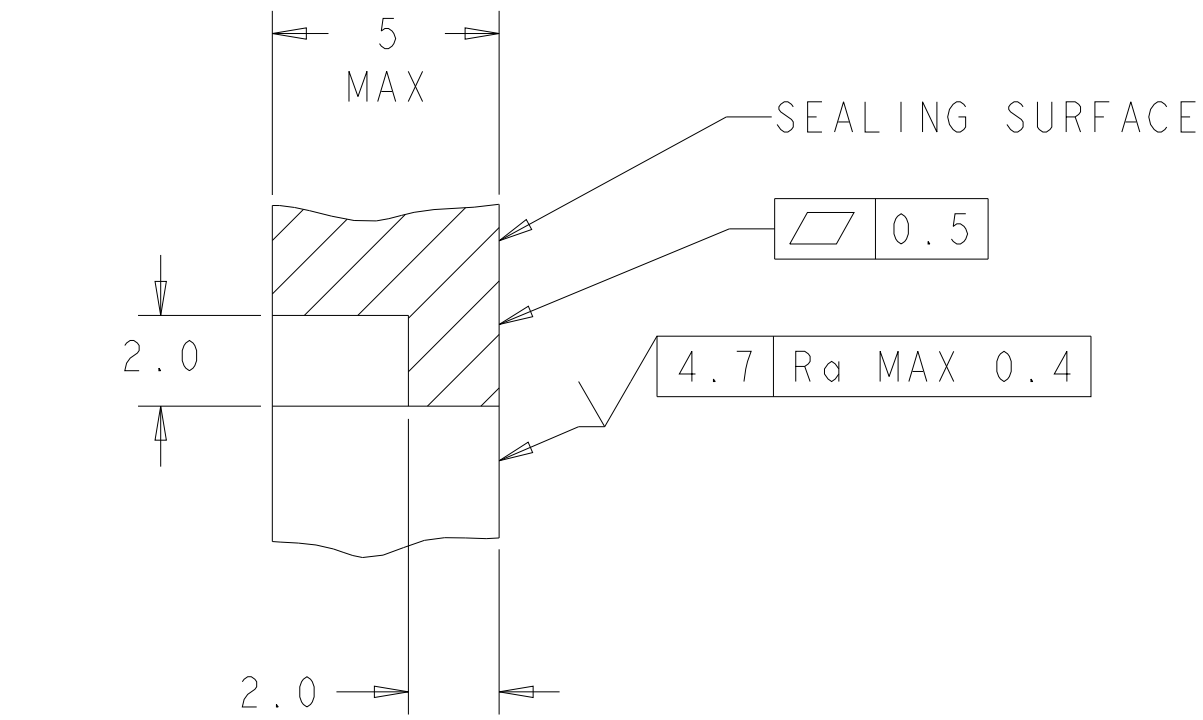
GOLD	BLUE	1-770669-5
GOLD	GRAY	1-770669-4
GOLD	NATURAL	1-770669-2
GOLD	BLACK	1-770669-1
TIN	BLUE	770669-5
TIN	GRAY	770669-4
TIN	NATURAL	770669-2
TIN	BLACK	770669-1
PLATING	HEADER COLOR/3	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.				DWN	R. VESTAL	31DEC2002	 TE Connectivity									
DIMENSIONS:				CHK	D. CROWE	31DEC2002										
mm				APVD	D. CROWE	31DEC2002										
				NAME												
				PRODUCT SPEC			HEADER ASSEMBLY, 23 POSITION, RIGHT ANGLE AMPSEAL									
				108-1329												
				APPLICATION SPEC												
				114-16016												
MATERIAL				WEIGHT			SIZE		CAGE CODE		DRAWING NO		RESTRICTED TO			
4				28.74g			A1		00779		C=770669		-			
CUSTOMER DRAWING							SCALE		2:1		SHEET		1 OF 2		REV L	

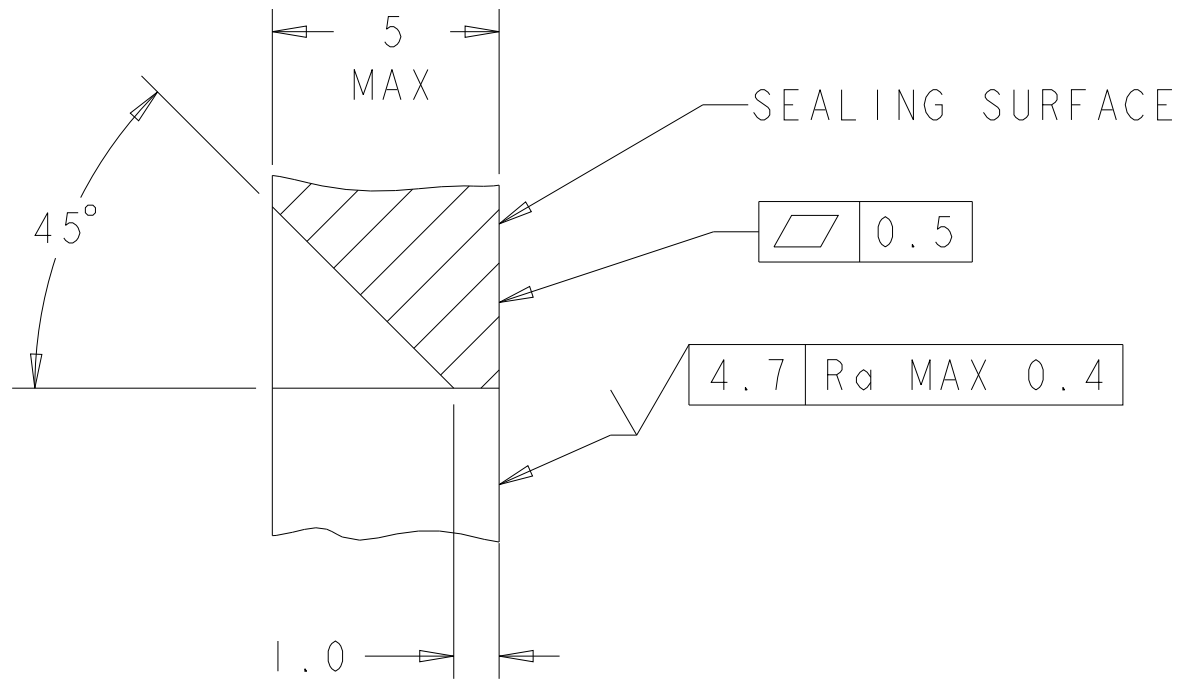
REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
-	-	SEE SHEET 1	-	-	-



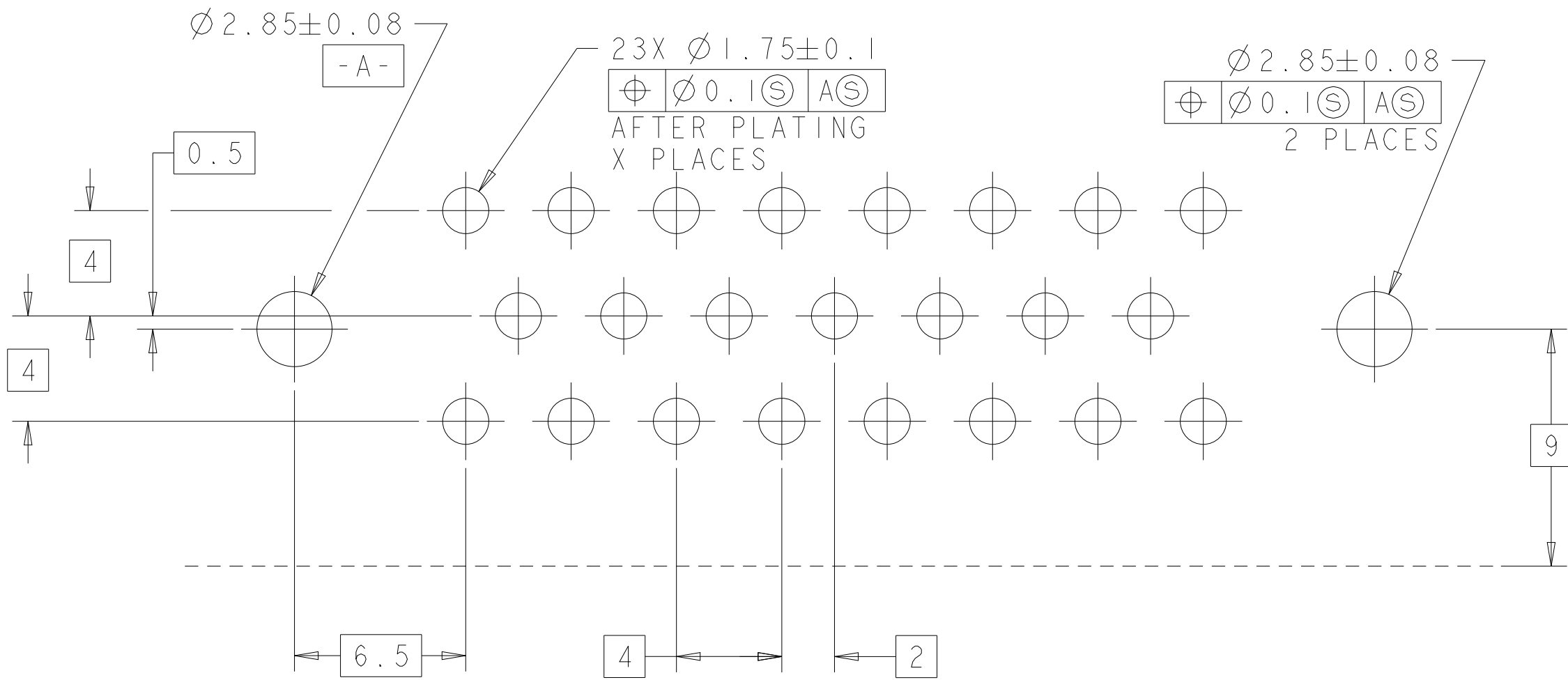
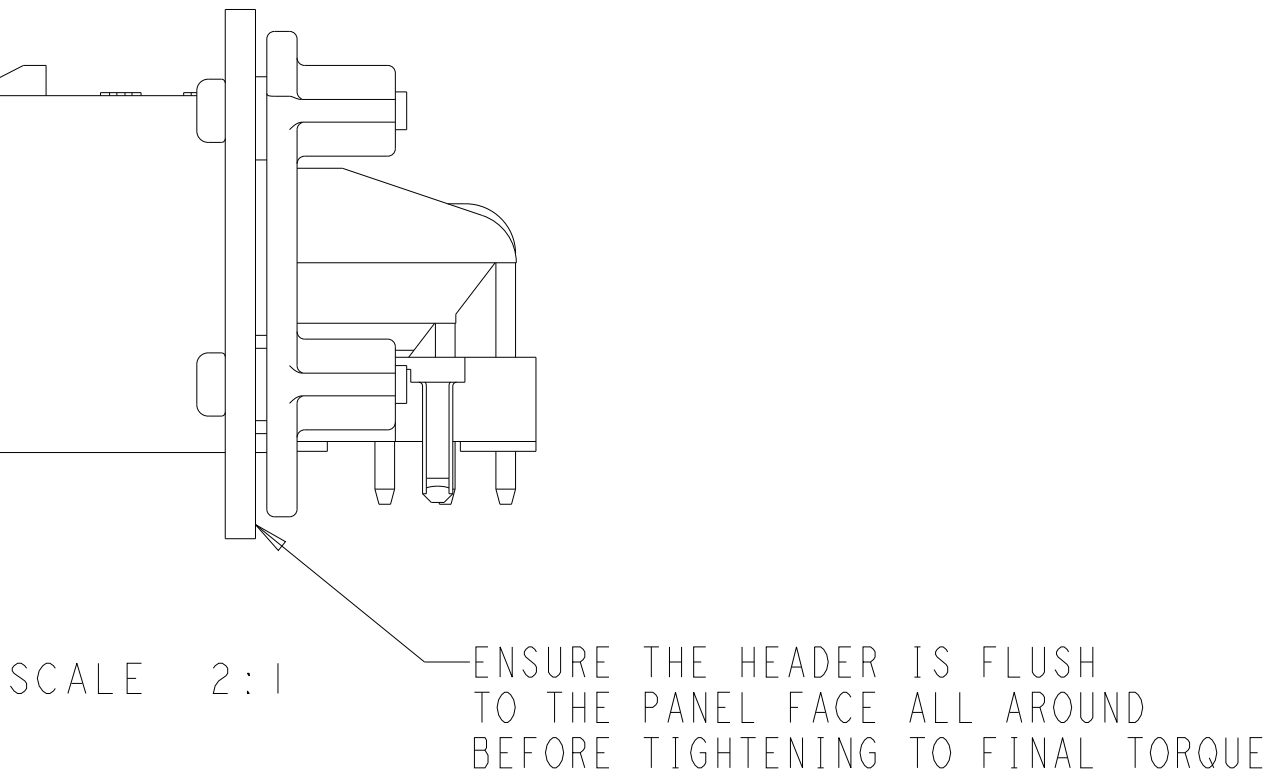
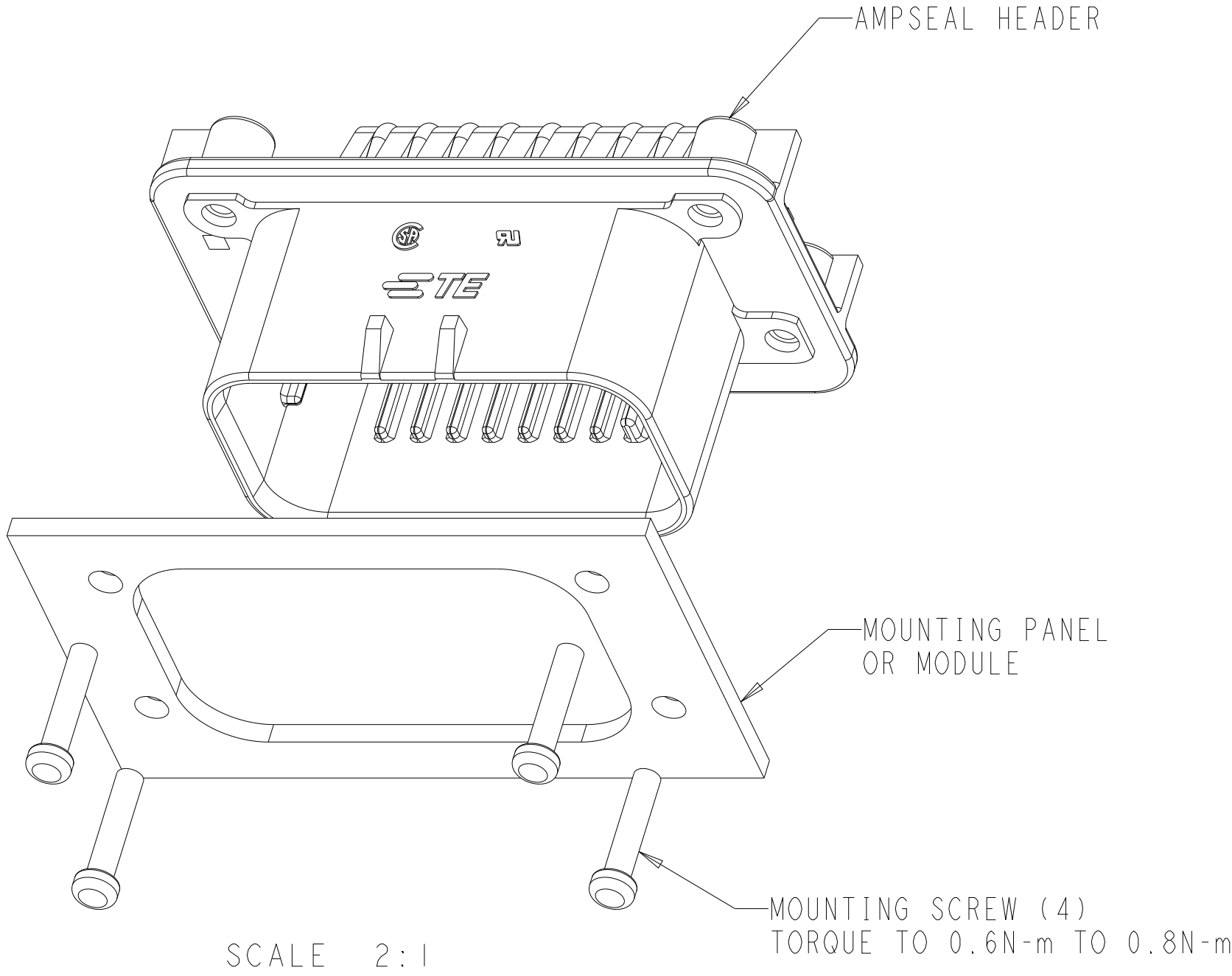
RECOMMENDED MOUNTING HOLE LAYOUT
FOR 5.0 MAX THICK PANEL



SECTION Z-Z
OPTIONAL CONSTRUCTION IF
THICKNESS IS GREATER THAN 2.0
SCALE 6:1



SECTION Z-Z
OPTIONAL CONSTRUCTION IF
THICKNESS IS GREATER THAN 2.0
SCALE 6:1



RECOMMENDED P.C. BOARD LAYOUT
FOR 1.57 THICK P.C.BOARD

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R. VESTAL CHK D. CROWE APVD D. CROWE	31DEC2002 31DEC2002 31DEC2002	TE Connectivity	
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME	
mm		0 PLC ±0.2 1 PLC ±0.2 2 PLC ±0.2 3 PLC ±0.2 4 PLC ±0.2 ANGLES ±0.2 FINISH		PRODUCT SPEC 108-1329 APPLICATION SPEC 114-16016	
MATERIAL		WEIGHT 28.74g		SIZE A100779C=770669	
CUSTOMER DRAWING		SCALE 2:1		SHEET 2 OF 2	
				REV L	