

浙江创都电子科技有限公司

CHUANGDU ELECTRIC TECHNOLOGY CO.,LTD ZHEJIANG

客户名称 CUSTOMER			
品 名 CUSTOMERPN	条 形 连 接 器		
规 格 TYPE/MODEL	CD2003-AWT		
日 期 APPROVAL DATE	2023 年 04 月 20 日		
拟 制 ORGANIZER	黄斌斌	批 准 APPROVAL	臧彬枫

承 認 書

SPECIFICATION FOR APPROVAL

贵 公 司 承 认 印 APPROVAL SLGNATURES	承 认 APPROVAL	日 期 DATE

厂址：中国 • 浙江省乐清市蒲岐镇特色工业区

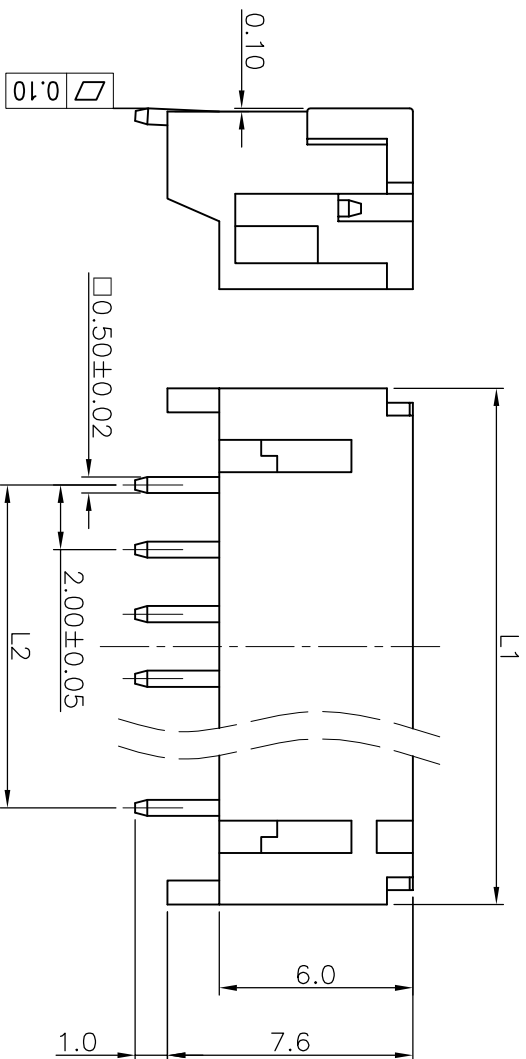
Add: Puqi Special Industrial Zone, Yueqing Zhejiang China

电话 /Tel: 62352274 62352686

传真 /Fax: 62352274

网址 /Http: www.cdkjele.com

邮编 /P.C: 325608



1. 额定电流: 2A AC/DC.
2. 额定电压: 200V AC/DC.
3. 工作温度: -20°C to 85°C.
4. 接触电阻: 30mΩ Max.
5. 绝缘电阻: 1000MΩ Min.
6. 耐电压: 1000V AC/minute.
7. 符合ROSH要求.

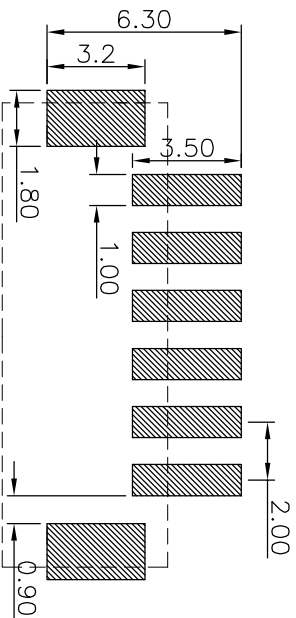
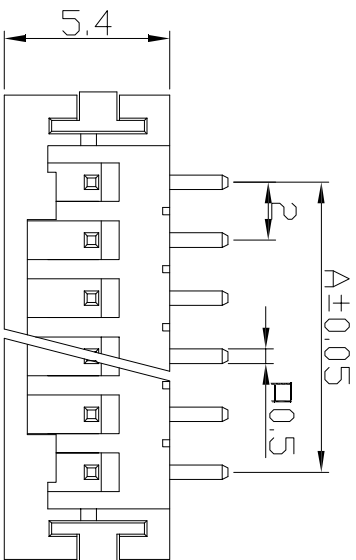
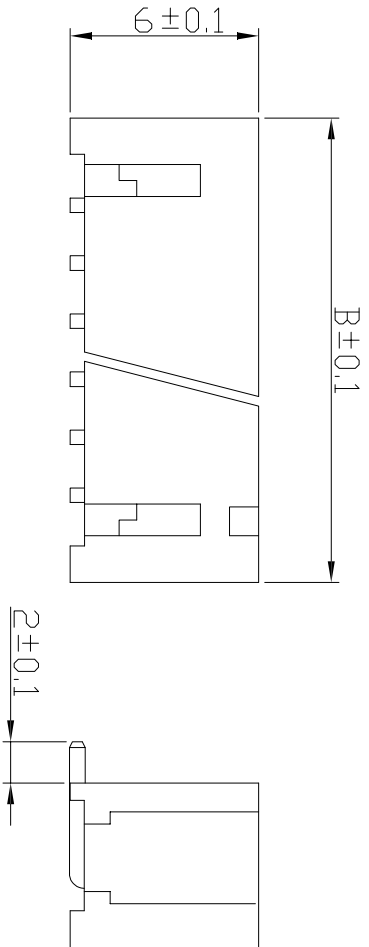
1. 基座:LCP.

2. 插针和焊片: 黄铜.
3. 电镀: 镍和锡.

PH-16A B	36.0	30.0
PH-15A B	34.0	28.0
PH-14A B	32.0	26.0
PH-13A B	30.0	24.0
PH-12A B	28.0	22.0
PH-11A B	26.0	20.0
PH-10A B	24.0	18.0
PH-9A B	22.0	16.0
PH-8A B	20.0	14.0
PH-7A B	18.0	12.0
PH-6A B	16.0	10.0
PH-5A B	14.0	8.0
PH-4A B	12.0	6.0
PH-3A B	10.0	4.0
PH-2A B	8.0	2.0
名称	L1	L2

CAX 浙江创都电子科技有限公司										
ZHEJIANG CHUANGDU ELECTRONICS AND TECHNOLOGY CO., LTD.										
X.	±0.50	设计	叶云龙	日期	2021.1.28	名称	WAFER-PH2.0-NPWB			
X.X	±0.25	审核	黄斌斌	日期	2021.1.28					
X.XX	±0.20			日期						
X°	±3°	批准	王红芳	日期	2021.1.28					
未注公差	比例	1:1	单位	mm	版本	A	页码	1 of 1	A4	

变更单号	版本	日期	内 容 描 述	变更者



技术参数:

1. 额定电流: 2A AC/DC.
2. 额定电压: 200V AC/DC.
3. 工作温度: -20°C to 85°C .
4. 接触电阻: $30\text{m}\Omega$ Max.
5. 绝缘电阻: $1000\text{M}\Omega$ Min.
6. 耐电压: 1000V AC/minute .
7. 符合ROSH要求.

材料

1. 基座: LCP.
2. 插针和焊片: 黄铜.
3. 电镀: 镍 和 锡.

2.0-16PLB	36.0	30.0
2.0-15PLB	34.0	28.0
2.0-14PLB	32.0	26.0
2.0-13PLB	30.0	24.0
2.0-12PLB	28.0	22.0
2.0-11PLB	26.0	20.0
2.0-10PLB	24.0	18.0
2.0-9PLB	22.0	16.0
2.0-8PLB	20.0	14.0
2.0-7PLB	18.0	12.0
2.0-6PLB	16.0	10.0
2.0-5PLB	14.0	8.0
2.0-4PLB	12.0	6.0
2.0-3PLB	10.0	4.0
2.0-2PLB	8.0	2.0
产品名称	B	A

CAX 浙江创都电子科技有限公司

ZHEJIANG CHUANGDU ELECTRONICS AND TECHNOLOGY CO., LTD.

X. ± 0.50	设计	叶云龙	日期	2021.1.18	名称	WAFER-PH2.0-2PLB
X.X ± 0.25	审核	黄斌斌	日期	2021.1.18	料号	
X.XX ± 0.20	批准	王红芳	日期	2021.1.18		
X° $\pm 3^{\circ}$						
未注公差	比例	1:1	单位	mm	版本	A
					页码	1 OF 1
						A4

浙江创都电子科技有限公司 CHUANGDU ELECTRIC TECHNOLOGY CO.,LTD ZHEJIANG	产品名称 Product Name	条形连接器
	产品型号 Product Model	2.0立卧贴
产品承认书 SPECIFICATION FOR APPROVAL	创都代号 CAX Model	CD2003-AWT
	页 码 Page Number	共 6 页 / 第 1 页
1. 构造成: Cons truction 形状、寸法依照附图规定 Shape and dimensions subject to attached chart regul atoin 2. 线数: Poles 2~15 3. 适用线规: Applicable Wires AWG28~22# 4. 适用温度范围: Ambient temperature Range -25 ℃ ~+85 ℃ 5. 适用基板厚度 : Applicable PC board thickness 1.6mm 6. 额定电压: Voltage rating 250V.AC/DC 7. 额定电流 : Current rating 3A 8. 环保: Environment protection 本产品符合 ROHS 环保要求 RoHS compliant and customer's environment protection request compliant 9. UL 认证 : UL Standards 连接器 ---E228500 端子 --- E344515 10. 材料: Material 孔座 (Housing): 尼龙 66(PA66) UL 94V- (2) 0 针座 (Wafer): LCP UL 94V- (2) 0 端子(Terminal): 磷青铜 Phos.bronze Tin/plated (QSn6.5-0.1Y) 11. 贮存: Store up 包装完毕的连接器应在环境温度为一 10 ℃ ~ + 35 ℃, 相对湿度不大于 80% , 周围空气中没有酸性、碱性及其它腐蚀性气体的仓库中贮存。 Connector after packing must keep in : ① environment temperature: - 10~+35 ℃ ② relative humidity : <80% ③ There are no acid air , no alkalescent , no other caustic air in room ! 12. 产品性能要求: Performance		

制 订 Edit	黄斌斌 2023. 04. 20	审 核 Check	臧彬枫 2023. 04. 20	批 准 Approval	臧彬枫 2023. 04. 20
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浙江创都电子科技有限公司 CHUANGDU ELECTRIC TECHNOLOGY CO.,LTD ZHEJIANG			产品名称 Product Name	条 形 连 接 器	
			产品型号 Product Model	2.0立卧贴	
			创都代号 CAX Model	CD2003-AWT	
			页 码 Page Number	共 6 页 / 第 2 页	
产 品 承 认 书 SPECIFICATION FOR APPROVAL					
序号	项目 Item	测试条件 Test Condition	规格要求 Requirement		
1	外 观 Appearance	目测 Visual by eye 视力： 1.0 以上 Light： >1.0 照明： (200~300) lx Lamp： (200~300) lx 目测距离： (0.3~0.5) m Space： : (0.3~0.5) m	1．塑料件表面应无明显疤痕、杂色、开裂、毛刺、飞边、缺料及影响使用的变形。 Plastic part:smooth and flat surface without discolor,broken,crack,distortion defects is acceptable. 2．金属件表面应光洁，无锈蚀、氧化、脱皮、发黑及明显的机械损伤等缺陷。 Metal part:bright and even surface without rust, oxide,fog and obvious physical damage defects is acceptable.		
2	接触电阻 Contact Resistance	插配阴阳连接器后，用小功率电阻测试仪进行测试 Mate connectors ,measure by dry circuit	≤ 0.02 Ω		
3	绝缘电阻 Insulation Resistance	插配阴阳连接器后，在相领接触件之间或地线之间，用 500V DC 电压进行测试。 Mate connectors, apply 500V DC between ad jacent terminal or ground.	≥ 1000M Ω		
4	耐 电 压 Dielectric Strength	相邻接触件之间或地线之间施加 50Hz 1500V AC(有效值)，漏电流 1mA 的电压作用，时间 1 分钟。 Mate connectors, apply 1500V AC for 1 min between ad jacent terminal or ground.	无击穿和飞弧现象 No Breakdown		
5	插入力与拔出力 Insertion and withdrawal Force	相配的连接器的以 1mm/s~5mm/s 的速度沿接插器轴线方向插入和拔出 Insertion and withdrawal connectors at the speed rate of 1mm/s~5mm/s	插入力（最大值） Insertion(MAX): <8N* 接触件数	拔出力（最小值） Withdrawal(MIN) >0.7N* 接触件数	

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浙江创都电子科技有限公司 CHUANGDU ELECTRIC TECHNOLOGY CO., LTD ZHEJIANG 产品承认书 SPECIFICATION FOR APPROVAL			产品名称 Product Name	条形连接器
			产品型号 Product Model	2.0立卧贴
			创都代号 CAX Model	CD2003-AWT
			页 码 Page Number	共 6 页 / 第 3 页
序号	项目 Item	测试条件 Test Condition	规格要求 Requirement	
6	端子在塑件中的保持力 Terminal/ Housing Retention Force	固定连接器端在测力计上，在连接器轴线方向施加规定的拉力，速度不大于 25mm/ 分钟 Apply axial pull out force at the speed rate of not more 25mm/min on the pin assemble in the housing	$\geq 15\text{N}$	
7	压着部位的抗张强度 Crimping Pull Out Force	在试验装置夹头中固定试验样品，在连接的轴线方向施加张力；速度不大于 25mm/ 分钟 Fix the crimped terminal, apply axial pull out force on the wire at the speed rate of not more 25mm/min	AWG28#----- 15N AWG26#-----20N AWG24#-----30N AWG22#-----45N	
8	针的固定力 Pin Retention Force	固定连接器或测力计，对铜针轴线方向施加规定的推力 Apply axial push force at the speed rate of 25mm/min on the terminal assembled in the base	Pin: 0.64*0.64	$\geq 18\text{N}$
9	可焊性 Solderability	将产品需要焊接的部位浸入焊锡炉中，锡炉温度 $(235 \pm 5)^\circ\text{C}$ ，时间 $(2 \pm 0.5)\text{s}$ Soldering Time: $(2 \pm 0.5)\text{s}$ Solder Temperature: $(235 \pm 5)^\circ\text{C}$	沾 敷 性 Solder Wetting	上锡率 $\geq 90\%$ 90% of immersed area must show no voids, pin holds
10	耐焊接热 Resistance to Soldering Heat	将产品需要焊接的部位浸入焊锡炉中，锡炉温度 $(260 \pm 5)^\circ\text{C}$ ，时间 $(5 \pm 1)\text{s}$ 后，在正常条件下恢复 1 小时。 Soldering Time: $(5 \pm 1)\text{s}$ Solder Temperature: $(260 \pm 5)^\circ\text{C}$	外 观 Appearance	无损伤 NO Damage

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浙江创都电子科技有限公司 CHUANGDU ELECTRIC TECHNOLOGY CO.,LTD ZHEJIANG 产品承认书 SPECIFICATION FOR APPROVAL			产品名称 Product Name	条形连接器
			产品型号 Product Model	2.0立卧贴
			创都代号 CAX Model	CD2003-AWT
			页 码 Page Number	共 6 页 / 第 4 页
序号	项目 Item	测试条件 Test Condition	规格要求 Requirement	
11	耐 热 性 Heat Resistance	把试件放入高温试验箱中，以 (0.7~1)℃ /min 的温度变化速度，将温度调到 (85 ± 2)℃。待平衡后保持 4h, 然后以同样的速度降到室温，恢复 2h 检查。 (85 ± 2)℃，4h	外观 Appearance	无损伤 NO Damage
			接触电阻 Contact Resistance	≤ 0.04 Ω
12	耐 寒 性 Cold Resistance	把试件放入低温试验箱中，以 (0.7~1)℃ /min 的温度变化速度，将温度调到 (-25 ± 2)℃。待平衡后保持 4h, 然后以同样的速度升到室温，恢复 2h 检查。 (-25 ± 2)℃，4h	外观 Appearance	无损伤 NO Damage
			接触电阻 Contact Resistance	≤ 0.04 Ω
13	温度循环 Temperature Cycling	把试验样品分别放入高、低温试验箱中，按下列步骤调试温度： a) 在 (-40 ± 2)℃ 的恒温条件下放置 2h; b) 在常温常湿条件下放置 1h; c) 在 (85 ± 2)℃ 的恒温条件下放置 2h; d) 在常温常湿条件下放置 1h; 从 a) 到 d) 为一个循环周期，共进行 5 个循环，恢复 2h 检查。 5 cycles of : a) (-40 ± 2)℃ 2h b) (85 ± 2)℃ 2h	外观 Appearance	无损伤 NO Damage
			接触电阻 Contact Resistance	≤ 0.04 Ω
14	温度上升 Temperature Rise	插入连接器，通以最大容许电流 Carrying rated current load	温度上升 Temperature Rise	≤ 30℃

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浙江创都电子科技有限公司 CHUANGDU ELECTRIC TECHNOLOGY CO.,LTD ZHEJIANG 产品承认书 SPECIFICATION FOR APPROVAL			产品名称 Product Name	条形连接器
			产品型号 Product Model	2.0立卧贴
			创都代号 CAX Model	CD2003-AWT
			页 码 Page Number	共 6 页 / 第 5 页
序号	项目 Item	测试条件 Test Condition	规格要求 Requirement	
15	恒定湿热 Humidity	温度 (40 ± 2) °C， 相对湿度 (90~95)% 搁置时间 96h，取出恢复 2h 后 检查 . Temperature (40 ± 2) °C Relative Humidity:(90~95)% Duration 96h	外观 Appearance	无损伤 NO Damage
			耐电压 Dielectric Strength	500V,AC/min
			绝缘电阻 Insulation Resistance	≥ 500M Ω
16	耐振动性 Vibration	插入连接器，串联在直流电源 上，电流 1mA；并模拟正常工作 状态， 振频为 (10~55)Hz、振幅 0.35mm;(55~500)Hz、加速度 50m/s2 . 每一轴线扫频循环次数 10 次、历时 2 小时。 Frequency:(10~55)Hz, Amplitude: ± 0.35mm; Frequency:(>55~500)Hz, Acceleration: 50 m/s2; Duration: 2h in each X,Y, Z axe	外观 Appearance	无损伤 NO Damage
			接触电阻 Contact Resistance	≤ 0.04 Ω
			瞬 断 (当电阻大于 7 Ω) Discontinuity (when R>7 Ω)	≤ 1 μ S
17	耐冲击性 Shock	插入连接器，串联在直流电源 上，电流 1mA；嵌合轴沿相互垂 直的 6 个方向，以 490m/s2(50G) 冲击各 3 次。 490m/s2(50G)， 3 strokes in each X.Y.Z axes.	外观 Appearance	无损伤 NO Damage
			瞬 断 Discontinuity	≤ 1 μ S

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浙江创都电子科技有限公司 CHUANGDU ELECTRIC TECHNOLOGY CO.,LTD ZHEJIANG 产品承认书 SPECIFICATION FOR APPROVAL			产品名称 Product Name	条形连接器
			产品型号 Product Model	2.0立卧贴
			创都代号 CAX Model	CD2003-AWT
			页 码 Page Number	共 6 页 / 第 6 页
序号	项目 Item	测试条件 Test Condition	规格要求 Requirement	
18	机械寿命 Repeated Insertion/ withdrawal	无通电状态下，以每分钟插拔 10 次的速度插拔 50 次。 When mated up to 50 cycles repeatedly by the rate of 10 cycles per minute	接触电阻 Contact Resistance	$\leq 0.04 \Omega$
19	耐盐雾性 Salt Spray	把试验样品从试验箱顶悬挂下来，采用浓度为 $(5 \pm 1)\%$ (质量百分比)的氯化钠溶液，连续雾化 24h(先冲后镀)，试验后用流动的蒸馏水轻轻洗去表面沉积物。在常温湿条件下恢复 1~2 小时。 24h exposure to a saltspray from the $(5 \pm 1)\%$ solution	外观 Appearance	无损伤、腐蚀 (五金件应无露出底金属的严重锈蚀；使用预镀好的型材，其落料面允许有不影响其性能的轻微腐蚀。) NO Damage
20	耐亚硫酸 SO2 Gas	插合连接器，温度 $(40 \pm 2)^\circ\text{C}$ ，在 $50 \pm 5\text{ppm}$ 的亚硫酸中放置 24 小时。 24 hours exposure to $50 \pm 5\text{ppm}$. SO2 gas at $40 \pm 2^\circ\text{C}$.	接触电阻 Contact Resistance	$\leq 0.08 \Omega$
21	耐氨性 NH3 Gas	插合连接器，浓度为 28% 的氨水容器中放置 40 分钟。 40 minutes exposure to NH3 gas evaporating from 28% ammonia solution.	外观 Appearance	无损伤 NO Damage
			接触电阻 Contact Resistance	$\leq 0.08 \Omega$

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2.0-F型卧&立式WTB产品过程控制流程图

序号	生产 “◇”	搬运 “○”	储存 “△”	检验 “□”	过程描述	地点	设备	等级	产品特殊特性	等级	过程特殊特性
1				□	进料检验	IQC	显微镜/卡尺/钢尺	△	规格型号 胶料/铜材性能 外观状态/包装状态		
2			△		材料入/出库	仓库	——		材料储存		材料入库/搬运
3	◇				冲压端子/焊片	冲压车间	冲压机/显微镜/卡尺/立式投影仪	△ ▲	产品重点尺寸 端子方径、焊片卡点 外观/预断口状态/料带弯曲		设备保养 端子方径制程能力
4	◇				成型胶芯/吸盖	成型车间	注塑机/显微镜/卡尺/工具显微镜/卧式投影仪	△ ▲ ▲	产品尺寸 外观状态 胶芯Pin孔尺寸 吸盖卡槽尺寸		设备保养 成型条件管控 胶芯Pin孔制程能力 卡槽尺寸制程能力
5		○			委外电镀端子/焊片	仓库	——		材料发放		材料出库/搬运
6				□	电镀检验	IQC	盐雾测试机/卡尺/烤箱/显微镜/锡炉/回流焊	△ △ △	电镀规格/外观状态 电镀层附着性/防腐性 电镀层粘锡性/耐热性 电镀膜厚 包装状态		
7			△		材料入/出库	仓库	——		材料储存		材料入库/搬运
8	◇				胶芯插焊片	组装车间	排插机/显微镜/工具显微镜	△	焊片插入尺寸		设备保养
9	◇				自动压针	组装车间	排插机/显微镜/工具显微镜	△	端子插入尺寸		设备保养
10				□	自动检测	组装车间	自动检测机	▲	成品共面度尺寸与Pitch尺寸		设备保养
11	◇				组装吸盖	组装车间	自动机		外观状态		
12				□	首件	IPQC	显微镜/工具显微镜/拉力计/电性测试机/烤箱/回流焊/锡炉	△ ▲ △ △ ▲	端子插入尺寸 外观状态 端子保持力 耐焊热性/电性/沾锡性 成品焊脚平面度/接点正位度	▲ ▲	平面度制程能力 接点正位度制程能力 设备保养
13	◇				包装	组装车间	自动包装机	△	包装要求		设备保养
14				□	包装检验	FQC	剥离力测试机	△ △	外观状态 包装要求 上盖带剥离力		设备保养
15			△		成品入库	组装车间	——		成品储存		成品入库/搬运
16				□	出货检验	OQC	——	△ △	规格尺寸 端子保持力 耐焊热性/电性/沾锡性		
17		○			成品出货	仓库	——		成品发放		成品出库/搬运

制成/日期:黄斌斌/2017-12-16

审核: 臧彬枫

核准: 王集会

Vicryst R835

增强液晶聚合物 Reinforced Liquid Crystal Polymer

主要特征 FEATURES	主要应用 APPLICATIONS
• 高强度高刚性 High strength and stiffness • 高耐热性 High heat resistance • 高尺寸稳定性 Enhanced dimensional stability • 低翘曲 Low warpage • 表面优良 Good surface appearance	• 注塑成型 Injection molding • 连接器 Connectors • 其他电子部件 Other E&E articles

性 能 ^[1] Properties	测试标准 Test Standard	测试条件 Test Condition	国际单位 S.I. Unit	典型值 S.I. ^[1,2] Typical Value
力学性能 Mechanical				
拉伸强度 Tensile Strength	ISO 527-1/-2	10mm/min	MPa	120
断裂拉伸应变 Tensile Strain at Break	ISO 527-1/-2	10mm/min	%	3.5
弯曲强度 Flexural Strength	ISO 178	2mm/min	MPa	180
弯曲模量 Flexural Modulus	ISO 178	2mm/min	MPa	12000
悬臂梁缺口冲击强度 Izod Notched Impact Strength	ISO 180	23℃	kJ/m ²	10
热性能 Thermal				
熔点 Melting Temperature	ISO 11357-1/-3	--	℃	355
负荷变形温度 Temperature of Deflection Under Load	ISO 75-1/-2	1.80MPa	℃	285
电性能 Electrical				
体积电阻率 Volume Resistivity	IEC 60093	--	Ω·cm	10 ¹⁶
介电强度 Dielectric Strength	IEC 60243-1	--	kV/mm	40
介电常数 Dielectric Constant	IEC 62562	2.5GHz	--	4.1
介电损耗因子 Dissipation Factor	IEC 62562	2.5GHz	--	0.006
其他 Others				
密度 Density	ISO 1183-1	--	g/cm ³	1.67
增强物含量 Glass Fiber Content	--	--	%	35
模塑收缩率 Molding Shrinkage	ISO 294-4	--	%	0.02/0.4
阻燃等级 Flammability	UL 94	0.10-3.0 mm	--	V-0
灼热丝燃烧指数 GWFI	IEC 60695-2-12	0.10-3.0 mm	℃	960

[1] 数据为典型值，只作为客户使用的参考，不作为品质指标最低值或最高值的保证及其他任何用途的保证。

[2] 不同的颜色性能可能会不同。

注意: 本文本的数据与信息是基于我们现在的认识与经验。如果将来有了新的认识和经验，不排除对本文本的信息与数据进行修改而不预先通知的可能。由于使用条件和适用法律可能因地因时而异，客户有责任确定本文件里的产品和产品信息是否适合客户使用，并确保自己的工作场地和处理产品的方式符合可适用的法律和其它政府法规。金发科技对本文本信息不承担任何责任与义务，也未提供任何保证。在本文本中关于产品的可售性或某一特殊用途的可适用性的所有默示保证在此明确地予以排除。

Vicryst R835

典型加工条件 Typical Processing Conditions

		典型值 Start Point	范围 Range
熔体温度 Melt Temp.		350℃	320-360℃
料筒温度 Barrel Zone Temp.	后段, Rear	320℃	310-330℃
	中段, Center	340℃	330-350℃
	前段, Front	360℃	350-370℃
模具温度 Mold Temp.		100℃	90-140℃
加工温度上限 Processing Temp. Limit		400℃	
注塑速度 Injection Speed		低速到中速 Low to moderate	
预干燥 Pre-Dry Requirements		150~180℃, 6~8hr	

以上加工参数仅供参考，可根据不同机型、不同模具以及产品要求，对上述工艺做适当调整。

安全及处理注意事项

客户可向当地的金发科技办事处索取本产品的材料安全数据表（MSDS）。客户从 MSDS 中可得到材料处理、安全和弃置方面的资料以及当地健康和安全法规所需要的资料。下面所述只是一般注意事项，仅适用于本牌号的树脂。用于塑料成型的各类添加剂和加工助剂，以及用于二次加工工序的其它材料有其自身的安全要求，因此必须分别去了解。

本产品在日常条件下使用时，人体吸入、眼部及皮肤接触都没有特别问题。不过，在处理、储存、使用或弃置这些树脂时仍须谨慎小心。工作场所应保持整洁，以避免粉尘聚积。在加工操作中，应尽量避免接触熔融的树脂。

塑料树脂产品在制造过程可能会产生粉尘和气体。对注塑制件进行锯、锉、打磨等操作时产生的粉尘可能会刺激眼睛和上呼吸道。在多尘的生产环境中，建议操作工人使用经有关部门认可的呼吸器或面罩。

按正确操作规程要求，塑料加工区应有良好的通风。塑料在加工过程中超过熔融温度时会释放出或多或少的含有分解物质的烟雾，此类烟雾可能具刺激性。在大多数情况下，一般良好的通风设备便已足够。当有需要时，应使用局部抽气通风方法。

如在工作中接触到的飞扬微粒对眼睛造成伤害，应配戴防化护目镜。处理本树脂时，若有需要，可戴上隔热手套作保护。

一般来说，塑料树脂产品在紫外线作用下可能会有发黄现象，因此产品存储时应避免太阳光直接照射。

金发科技建议用户事先调查自己产品的最终用途，以保证能正确使用金发科技的产品。为保证金发公司的产品不被误用或错用，建议与金发科技业务代表联系。

KINGFA SCI & TECH CO LTD

33 KEFENG RD, SCIENCE CITY, GUANGZHOU HI-TECH, INDUSTRIAL DEVELOPMENT ZONE, GUANGZHOU GUANGDONG 510660 CN

Vicryst R8(gg) (ccc)(r5)

Liquid Crystal Polymer (LCP), furnished as pellets

	Min Thk	Flame			RTI	RTI	RTI
Color	(mm)	Class	HWI	HAI	Elec	Imp	Str
NC, BK, WT	0.10	V-0	5	0	130	130	130
	0.20	V-0	4	0	130	130	130
ALL	0.35	V-0	4	0	130	130	130
	3.00	V-0	0	0	130	130	130

Comparative Tracking Index (CTI): 3

Inclined Plane Tracking (IPT): -

Dielectric Strength (kV/mm): -

Volume Resistivity (10^x ohm-cm): -

High-Voltage Arc Tracking Rate (HVTR): -

High Volt, Low Current Arc Resis (D495): -

Dimensional Stability (%): -

- (ccc) - Any combinations of any letters excluding a letter "X" and/or any numerals for their special applicaiton may or may not follow
- (gg) - Replaced by two digital numbers (30 - 50) to represent 30-50% reinforcement content
- (r5) - Virgin and regrind material up to 50% by weight of Natural Color and Black Color have the same V-0 flammability characteristics, HWI, HAI and CTI ratings in the 0.10mm to 3.0mm thickness.

ANSI/UL 94 small-scale test data does not pertain to building materials, furnishings and related contents. ANSI/UL 94 small-scale test data is intended solely for determining the flammability of plastic materials used in the components and parts of end-product devices and appliances, where the acceptability of the combination is determined by UL.

IEC and ISO Test Methods

Test Name	Test Method	Units	Thk (mm)	Value
Flammability	IEC 60695-11-10	Class (color)	0.10	V-0 (NC, BK, WT)
			0.20	V-0 (NC, BK, WT)
			0.35	V-0 (ALL)
			3.00	V-0 (ALL)
Glow-Wire Flammability (GWFI)	IEC 60695-2-12	C	-	-
Glow-Wire Ignition (GWIT)	IEC 60695-2-13	C	-	-
IEC Comparative Tracking Index	IEC 60112	Volts (Max)	-	-
IEC Ball Pressure	IEC 60695-10-2	C	-	-
ISO Heat Deflection (1.80 MPa)	ISO 75-2	C	-	-
ISO Tensile Strength	ISO 527-2	MPa	-	-
ISO Flexural Strength	ISO 178	MPa	-	-
ISO Tensile Impact	ISO 8256	kJ/m ²	-	-
ISO Izod Impact	ISO 180	kJ/m ²	-	-
ISO Charpy Impact	ISO 179-2	kJ/m ²	-	-

MATERIAL SAFETY DATA SHEET

According to 91/155/EC

Product:
Version 4.0

Vicryst R835

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01-Chemical product and company identification

Product name	Vicryst R835
Supplier	Seller
Name	KINGFA SCI.&TECH.CO.,LTD
Address	33 Kefeng Road, Science Town, Guangzhou, China, 510663
Telephone/fax number	+86-20-66818888/+86-20-66814666
Emergency telephone number	+86-4001600143

02-Hazards identification

GHS label element	None
Hazards effect on human health and environment	Does not present any specific hazards if handled in the instruction of proposed use.
Physical and chemical hazards	Dust can form explosive mixture with air. At high temperature of thermal decomposition giving flammable and harmful products, formation of toxic products through combustion.
Specific hazards	None

03-Composition/information on ingredients

LIQUID CRYSTAL POLYMER	63-67%	CAS NO: 60088-52-0
REINFORCEMENT	33-37%	CAS NO: 65997-17-3&14807-96-6
HAZARDOUS INGREDIENTS	None	

04-First aid measure

Eye contact	Not specifically applicable In case of contact with molten product, cool eyes rapidly with plenty of cold water after contact with molten product and seek medical advice seek medical advice immediately.
Skin contact	Not specifically applicable In case of contact with molten product when processing or use, rinse rapidly with plenty of cold water and seek medical advice immediately, as molten product may cause thermal burn. Do not pull solidified product away from skin or do not remove clothing.
Ingestion	Not specifically applicable If vomiting occurs, lower the head to ease vomiting and seek medical advice immediately
Inhalation	Not specifically applicable

MATERIAL SAFETY DATA SHEET

According to 91/155/EC

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In case of contact with vapors due to over-heating and combustion, move to fresh air, oxygen or artificial respiration provided if needed.

05-Fire-fighting measures

Fire-fighting instructions	Keep people away, isolate fire area and deny unnecessary entry. Cool surroundings with water to localize fire zone. Hand held carbon dioxide or dry chemical water to cool and prevent re-ignition.
Protection of fire-fighter	Fire mask, self-contained breathing apparatus and wear protective clothing, etc.
Suitable distinguishing media	Extinguishing agents as water, dry powder, Carbon dioxide, etc.
Not suitable distinguishing media	None
Specific hazards	Extended inhalation of such above is hazardous, according to Section 10.

06-Accidental release measures

Personal precaution	Do not breathe vapors/dust. Sweep up to prevent hazard slipping.
Environmental protection	Do not release into the environment. Do not let the product enter into drains.
Clean-up methods	Recover the product. Recycle or incinerate at an approved waste disposal site.

07-Handling and storage

Handling	Follow instructions on label and processing guide. Prevent from fire around handling area. Avoid accumulation of static charges during transfers in metallic systems, and wear a mask to avoid dust formation. Provide adequate ventilation properly. Dust explosion when secondary processing.
Storage	Keep the product at a cool dry and ventilated place, heat and fire are inhibited around storage area. Protect from direct sunlight, rain and violent temperature fluctuation.

08-Exposure controls and personal protection

Engineering controls	When processing, general or local exhaust ventilation systems in the work place is recommended to control the concentration of
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MATERIAL SAFETY DATA SHEET*According to 91/155/EC***Product:
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	vapors and fumes below exposure limits. As condensed processing vapors and fume may cause inhalation hazards and a fire and toxic hazards. Ensure ventilation of work areas and extraction of dust or vapors likely to be given off during conversion operations.
Exposure limits	Not determined
Personal protection equipment	
Eye/face protection	Wear safety glasses for general purpose. Wear chemical goggles for cleaning molding machines.
Hand protection	Wear protective gloves when necessary.
Skin and body protection	Wear protective clothing (product handled in molten state).
Respiratory protection	In case of dust formation, wear a dust mask. In case of insufficient ventilation, wear suitable respiratory equipment.

09-Physical and chemical properties

Appearance	Solid
Form	Pellets
Colour	Opaque
Odour	None to very slightly
Melting point/range	355°C
Decomposition temperature	>400°C
Specific gravity	>1.0
Solubility in water	Insoluble

10-STABILITY AND REACTIVITY

Chemical stability	Stable at normal use and storage condition.
Conditions to avoid	None under the normal condition of handling, use and storage.
Hazardous decomposition products	Carbon monoxide, hydrocarbons and carbon dioxide, etc.

11-Toxicological information

Based on our experience and information available, no adverse health effects as expected of handled as recommended with suitable precautions for designed use.

If necessary, contact emergency number shown in Section 1.

12-Ecological information

Ecotoxicity	The product is water insoluble. No adverse hazardous effect on plants, animals or microorganisms. Do not allow to be released into the environment.
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MATERIAL SAFETY DATA SHEET*According to 91/155/EC***Product:**
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Persistence potential

To inhibit disposal of the waste to the ocean and water sources.
To avoid being taken by ocean species or birds.
Persisting

13-Disposal considerations

Recycle is better than disposal.

Disposal as controlled incineration or landfill is to be in accordance with local, state or national laws and regulations concerning health and pollution.

14-Transportation information

ADR/RID	Not regulated
AND/ADNR	Not regulated
IMDG	Not regulated
IATA	Not regulated

Consult KINGFA's safety department for any further information.

15-Regulatory information

Not subject to label regulation.

SAFETY DATA SHEETS ISO 11014:2009(E)

16-OTHER INFORMATION

Use

Recommended

Injection or extrusion

Prohibited

For special application as in medicine, surgery, or the food etc.
Obtain further information from the supplier.

The information contained in this MSDS is accurate and true based on our current knowledge at the time of publishing, and may be subject to revision without informing in advance as new knowledge become available, with the only purpose of providing as safe as possible during intended use, handling, transportation, and storage of the product. However this will not constitute a guarantee for any specific products features and should not establish a legally valid contractual relationship. The attention of the users is drawn to the possible risks incurred by using the product for any other purposes other than that for which it was intended. It is the sole responsibility of the users to take all precautions required in handling the product.

MSDS prepared by: KINGFA SCI.&TECH. CO., LTD

TEL: +86-20-66818888

检测报告
Test Report

报告编号 A2230592468101001E
Report No. A2230592468101001E

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结论 Conclusion

测试样品 Tested Sample	依据标准/指令 According to standard/directive	结果 Result
提交样品 Submitted Sample	欧盟RoHS指令2011/65/EU及其修订指令(EU) 2015/863 RoHS Directive 2011/65/EU with amendment (EU) 2015/863	符合 PASS

符合表示检测结果满足欧盟RoHS指令2011/65/EU及其修订指令(EU) 2015/863要求的限值。
PASS means that the results shown on the report comply with the limits set by RoHS Directive 2011/65/EU with amendment (EU) 2015/863.

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检测依据 Test Method

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测试项目 Test Item(s)	测试方法 Test Method	测试仪器 Measured Equipment(s)
铅 Lead (Pb)	IEC 62321-5:2013	ICP-OES
镉 Cadmium (Cd)	IEC 62321-5:2013	ICP-OES
汞 Mercury (Hg)	IEC 62321-4:2013+AMD1:2017 CSV	ICP-OES
六价铬 Hexavalent Chromium (Cr(VI))	IEC 62321-7-2:2017和/或IEC 62321-5:2013测试总铬含量 IEC 62321-7-2:2017 and/or determination of Total Chromium by IEC 62321-5:2013	UV-Vis/ICP-OES
多溴联苯 Polybrominated Biphenyls (PBBs)	IEC 62321-6:2015	GC-MS
多溴二苯醚 Polybrominated Diphenyl Ethers (PBDEs)	IEC 62321-6:2015	GC-MS
邻苯二甲酸酯 Phthalates (DBP, BBP, DEHP, DIBP)	IEC 62321-8:2017	GC-MS

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检测结果 Test Result(s)

测试项目 Tested Item(s)	结果 Result	方法检出限 MDL	限值 Limit
	001		
铅 Lead (Pb)	N.D.	2 mg/kg	1000 mg/kg
镉 Cadmium (Cd)	N.D.	2 mg/kg	100 mg/kg
汞 Mercury (Hg)	N.D.	2 mg/kg	1000 mg/kg
六价铬 Hexavalent Chromium (Cr(VI))	N.D.	8 mg/kg	1000 mg/kg

测试项目 Tested Item(s)	结果 Result	方法检出限 MDL	限值 Limit
	001		
多溴联苯 Polybrominated Biphenyls (PBBs)			
一溴联苯 Monobromobiphenyl	N.D.	5 mg/kg	1000 mg/kg
二溴联苯 Dibromobiphenyl	N.D.	5 mg/kg	
三溴联苯 Tribromobiphenyl	N.D.	5 mg/kg	
四溴联苯 Tetrabromobiphenyl	N.D.	5 mg/kg	
五溴联苯 Pentabromobiphenyl	N.D.	5 mg/kg	
六溴联苯 Hexabromobiphenyl	N.D.	5 mg/kg	
七溴联苯 Heptabromobiphenyl	N.D.	5 mg/kg	
八溴联苯 Octabromobiphenyl	N.D.	5 mg/kg	
九溴联苯 Nonabromobiphenyl	N.D.	5 mg/kg	
十溴联苯 Decabromobiphenyl	N.D.	5 mg/kg	

测试项目 Tested Item(s)	结果 Result	方法检出限 MDL	限值 Limit
	001		
多溴二苯醚 Polybrominated Diphenyl Ethers (PBDEs)			
一溴二苯醚 Monobromodiphenyl ether	N.D.	5 mg/kg	1000 mg/kg
二溴二苯醚 Dibromodiphenyl ether	N.D.	5 mg/kg	
三溴二苯醚 Tribromodiphenyl ether	N.D.	5 mg/kg	
四溴二苯醚 Tetrabromodiphenyl ether	N.D.	5 mg/kg	
五溴二苯醚 Pentabromodiphenyl ether	N.D.	5 mg/kg	
六溴二苯醚 Hexabromodiphenyl ether	N.D.	5 mg/kg	
七溴二苯醚 Heptabromodiphenyl ether	N.D.	5 mg/kg	
八溴二苯醚 Octabromodiphenyl ether	N.D.	5 mg/kg	
九溴二苯醚 Nonabromodiphenyl ether	N.D.	5 mg/kg	
十溴二苯醚 Decabromodiphenyl ether	N.D.	5 mg/kg	

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检测结果 Test Result(s)

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测试项目 Tested Item(s)	结果 Result	方法检出限 MDL	限值 Limit
	001		
邻苯二甲酸酯 Phthalates (DBP, BBP, DEHP, DIBP)			
邻苯二甲酸二异丁酯 Diisobutyl phthalate (DIBP) CAS#:84-69-5	N.D.	50 mg/kg	1000 mg/kg
邻苯二甲酸二丁酯 Dibutyl phthalate (DBP) CAS#:84-74-2	N.D.	50 mg/kg	1000 mg/kg
邻苯二甲酸丁基苄基酯 Butyl benzyl phthalate (BBP) CAS#:85-68-7	N.D.	50 mg/kg	1000 mg/kg
邻苯二甲酸二(2-乙基)己酯 Di-(2-ethylhexyl) phthalate (DEHP) CAS#:117-81-7	N.D.	50 mg/kg	1000 mg/kg

样品/部位描述 Sample/Part Description		
序号 No.	CTI样品ID CTI Sample ID	描述 Description
1	001	米黄色塑料颗粒 Beige yellow plastic grains

备注：对于检测铅，镉，汞之样品已消解完全。
-N.D. = 未检出（小于方法检出限）
-mg/kg = ppm = 百万分之一
-1000 mg/kg = 0.1%

Remark: The sample(s) had been dissolved totally tested for Lead, Cadmium, Mercury.
-MDL = Method Detection Limit
-N.D. = Not Detected (<MDL)
-mg/kg = ppm = parts per million
-1000 mg/kg = 0.1%

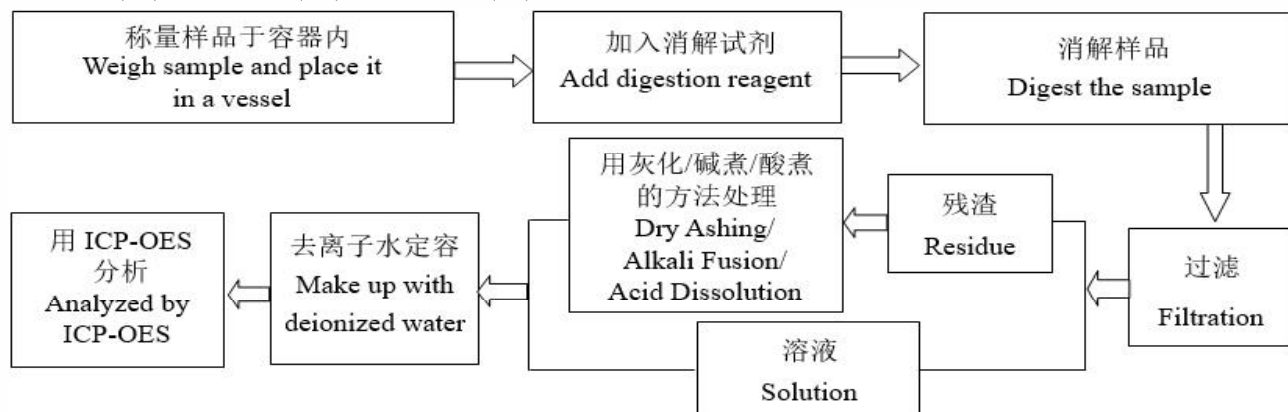
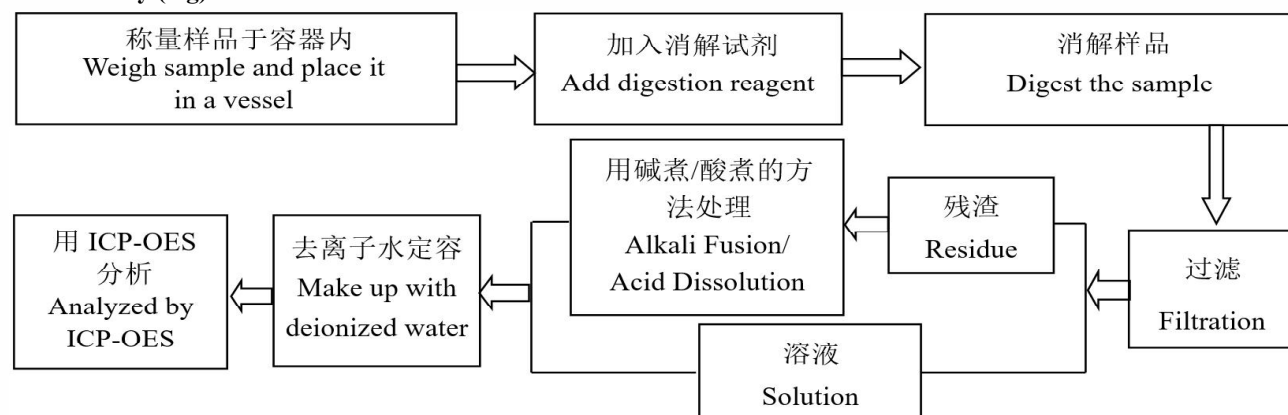
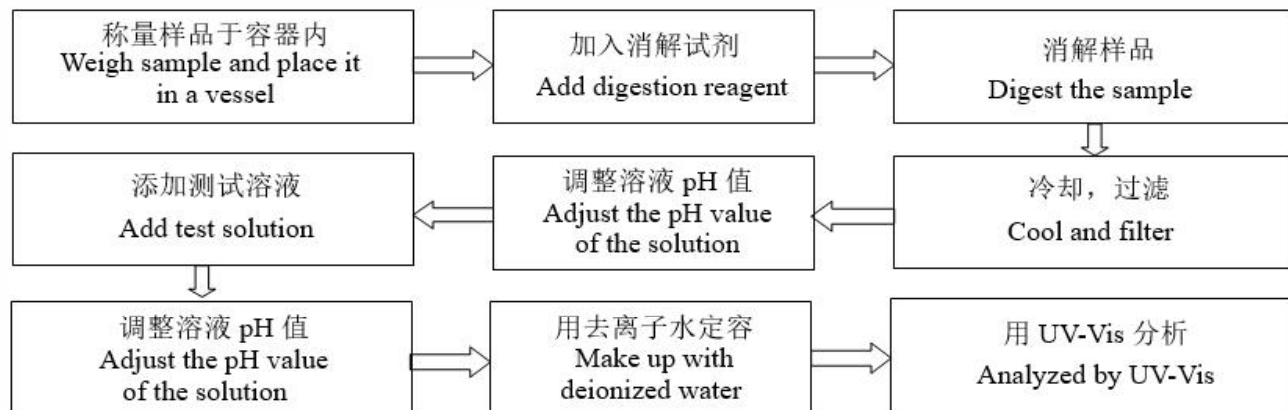
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检测流程 Test Process**1. 铅(Pb), 镉(Cd), 铬(Cr)****Lead (Pb), Cadmium (Cd), Chromium (Cr)****2. 汞(Hg)****Mercury (Hg)****3. 六价铬(Cr(VI))****Hexavalent Chromium (Cr(VI))**

检测报告 Test Report

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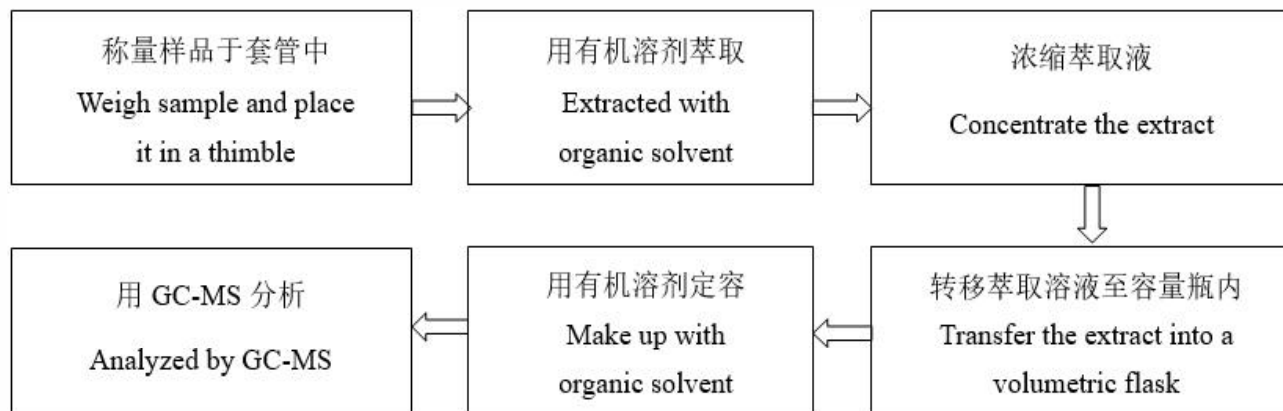
Report No. A2230592468101001E

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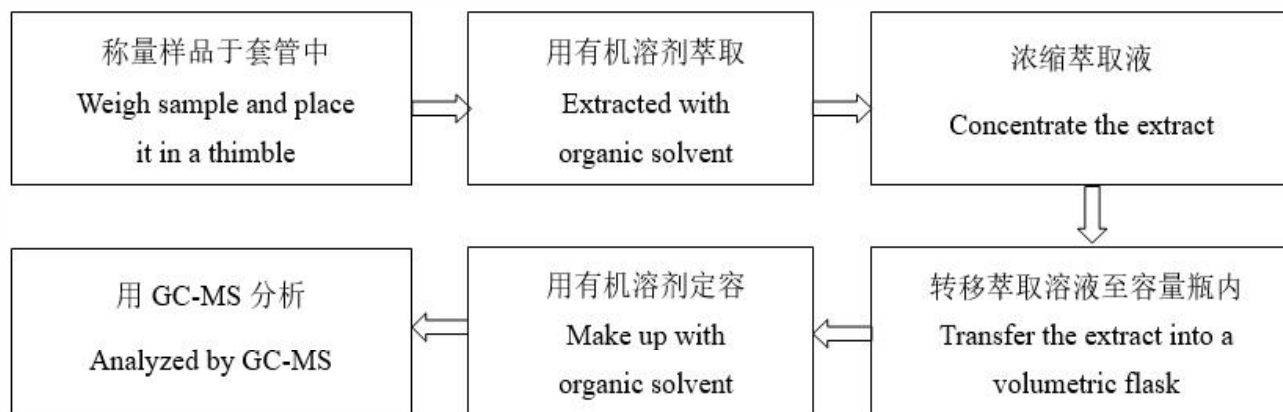
4. 多溴联苯 (PBBs), 多溴二苯醚 (PBDEs)

Polybrominated Biphenyls (PBBs), Polybrominated Diphenyl Ethers (PBDEs)



5. 邻苯二甲酸酯 (DBP, BBP, DEHP, DIBP)

Phthalates (DBP, BBP, DEHP, DIBP)



检测报告 Test Report

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样品图片 Photo(s) of the sample(s)



声明Statement:

1. 检测报告无批准人签字、“专用章”及报告骑缝章无效;
This report is considered invalid without approved signature, special seal and the seal on the perforation;
2. 报告抬头公司名称及地址、样品及样品信息由申请者提供, 申请者应对其真实性负责, CTI未核实其真实性;
The Company Name shown on Report and Address, the sample(s) and sample information was/were provided by the applicant who should be responsible for the authenticity which CTI hasn't verified;
3. 本报告检测结果仅对受测样品负责;
The result(s) shown in this report refer(s) only to the sample(s) tested;
4. 未经CTI书面同意, 不得部分复制本报告;
Without written approval of CTI, this report can't be reproduced except in full;
5. 如检测报告中的英文内容与中文内容有差异, 以中文为准。
In case of any discrepancy between the English version and Chinese version of the testing reports (if generated), the Chinese version shall prevail.

报告结束

*** End of report ***

物资安全资料表

MSDS C27000/C2680

安徽品志合金新材料有限公司黄铜线物质安全资料表编号:	MCL003
版次:	1
编制日期:	2023-1-6

1、物品与厂商资料

物品名称:	黄铜线
物品牌号:	H65 (C27000) (C2680)
化学名称:	Cu-Zn金属合金
类别:	金属混合物
制造商或供应商名称:	安徽品志合金新材料有限公司
制造商或供应商地址:	宁国经济技术开发区河沥园区梅村路北侧
制造商或供应商电话:	0563-4023888
制造商或供应商网址:	www.daiyuew.com

2、成份辨订资料:

成分	化学式	含量 (%)	化学文摘社登记号码 (CAS. NO.)
铜	Cu	63-68.5	7440-50-8
铅	Pb	≤0.09	7439-92-1
铁	Fe	≤0.07	7439-89-6
锌	ZN	余量	7440-66-6
镍	Ni	/	7440-02-0

备注: 本产品 在固体时不具危险性, 其粉尘及烟雾时具有危险性。



3、危险辨认资料

警告:
长时间暴露与粉尘及烟雾的工作环境下, 对眼睛、呼吸系统、皮肤会造成刺激危害, 必须佩带保护器具, 包括护目镜、适当衣物、必要保护全身, 被接触之部位, 必须彻底清洗干净。

种类的名称:	铜、锡之混合物
危险标示类别:	金属粉尘或烟雾将对皮肤、眼睛造成刺激性且对肺具有毒性, 但金属成品本身不具有危险性。
危险级数 (粉尘及烟雾):	健康: 1 可燃: 0 (0为最低、4为最高)

4、急救措施

对于粉尘及烟雾危害:

眼睛接触:	以大量清净水冲洗上下眼皮内部 (至少15分钟), 若眼睛被刺激不适者, 立即送医检查。
食入时:	大量喝水并催吐, 迅速送医检查。
皮肤接触:	以清水清洗干净。
吸入时:	送至通风良好较阴凉处休息, 以毛布保暖, 严重者迅速送医院检查诊断。

5、火灾及爆炸危害资料:

可燃性资料:

爆炸性:	无
可燃性:	无
燃烧性:	无
闪火性:	不适用
自燃性:	不适用

灭火剂:

灭火方式: 使用灭火剂于材料表面即可

消防建议:

注意粉尘可能会导致爆炸或产生可燃燃烧气体



6、取用及储运方式

扎延产品之端面易扎伤皮肤应小心取用。
 需注意产品有翻倒时有造成压伤之危险。

储存条件

仓储最高允许温度：无
 避免放置于潮湿或酸/碱性物质或酸/碱性气体之场所。

7、人员暴露防护措施

Cu暴露标准:		OSHA (PEL)		ACGLH (TLV)	
			3		3
		ppm	mg/m	ppm	mg/m
	烟雾	无	无	无	无
P暴露标准:	粉尘	无	0.005	无	0.01
		OSHA (PEL)		ACGLH (TLV)	
			3		3
		ppm	mg/m	ppm	mg/m
	粉尘	无	0.005	无	0.005
呼吸防护:	长时间暴露于粉尘的工作环境下，需要呼吸防护器具。配戴NIOSH订证防尘口罩。				
通风防护:	工作场所中，若是会产生粉尘时，必须要有通风设备，且工作中不可饮食及抽烟。				
人员防护:	作业时应穿适当之工作服及安全鞋。				

8、物理及化学性质:

外观:	浅黄色光泽的固体金属
熔点:	1000-1075℃
沸点:	无资料
比重:	8.5
蒸气压:	不适用
溶解度:	不适用
PH值25℃:	不适用





安徽品志合金新材料有限公司

9安定性及反应性资料

非活性物质

10毒性资料

来源途径

粉尘：食入、皮肤接触、吸入、眼睛接触
本产品的成品不具毒性

动物毒性：本合金产品不具毒性

其单成份之毒性说明如下供参考

皮肤腐蚀性：无此资料

刺激性：（皮肤、眼睛）：铜产品会产生接触性皮肤炎

急性毒性：铜的粉末经口食入，会有急性中毒症状：呕吐、无力感及胃疼，粉尘吸多，会有胸痛，发烧等症状。

慢性毒性或长期毒性：粉尘会让原有气喘、肺气肿之病情加重

11生态资料

本产品的成品对生态不具毒性

分解性：无资料

蓄积性：无资料

突变性：本产品没有资料显示会造成突变性

鱼毒性：水中的铜浓度，在0.015-3.0mg/l,尤其在软水中，会有报告会对许多种类的鱼，甲壳类的动物及软体动物，浮游生物具有毒性

12废弃处理

本产品不属于危害性废弃物，须丢弃时可以委托回收商予以回收再生处理

13运输资料

运送时本产品不要直接与水接触，并且要注意会有滑落、翻落的危险发生

14法规资料

通常无特定法令规定，但是在会产生粉尘的场所必须遵守劳工安全卫生法劳工作业环境空气有害物质允许浓度标准

USA/OHSA: Occupational Safety & Health Administration

USA/ACCIH Guide to protective Clothing Cincinnati, OH; American Conference of Government Industrial Hygienists, 1987

USA/SARA313



扫描全能王 创建



安徽品志合金新材料有限公司

15. 消防措施

适用灭火剂，水，二氧化碳，干粉
灭火时可能遭遇之特殊危害：无
特殊灭火程序：无
消防人员之特殊防护设备：无

16. 其他资料

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有限公司



扫描全能王 创建

检测报告

编号: TAOEC23000540252

日期: 2024 年 01 月 05 日

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客户名称: 安徽楚江科技新材料股份有限公司

客户地址: 中国安徽芜湖自由贸易试验区芜湖片区九华北路 8 号

样品名称: H65(C2680)

以上样品及信息由客户提供。

SGS 工作编号: SHP23-023059

样品接收时间: 2023 年 12 月 27 日

检测周期: 2023 年 12 月 27 日 ~ 2024 年 01 月 05 日

检测要求: 根据客户要求检测。

检测方法: 见后续页。

检测结果: 见后续页。

检测要求	结论
欧盟 RoHS 指令 2011/65/EU 附录 II 的修正指令(EU) 2015/863-铅、汞、镉、六价铬、多溴联苯 (PBB)、多溴二苯醚 (PBDE)、邻苯二甲酸二(2-乙基己基)酯 (DEHP)、邻苯二甲酸丁苄酯 (BBP)、邻苯二甲酸二丁酯 (DBP)和邻苯二甲酸二异丁酯 (DIBP)	符合

通标标准技术服务(青岛)有限公司
授权签名Sapphire Wang
批准签署人

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411D36A4



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检测报告

编号: TAOEC23000540252

日期: 2024 年 01 月 05 日

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检测结果:

检测部件外观描述:

样品序号	样品编号	SGS 样品 ID	样品描述
SN1	A4	TAO23-0005402-0001.C004	黄色金属片

备注:

- (1) 1 mg/kg = 1 ppm = 0.0001%
- (2) MDL = 方法检测限
- (3) ND = 未检出 (< MDL)
- (4) "-" = 未规定

欧盟 RoHS 指令 2011/65/EU 附录 II 的修正指令(EU) 2015/863-铅、汞、镉、六价铬、多溴联苯 (PBB)、多溴二苯醚 (PBDE)、邻苯二甲酸二(2-乙基己基)酯 (DEHP)、邻苯二甲酸丁苄酯 (BBP)、邻苯二甲酸二丁酯 (DBP)和邻苯二甲酸二异丁酯 (DIBP)

检测方法: 参考 IEC 62321-4:2013+AMD1:2017, IEC 62321-5:2013, IEC 62321-7-1:2015, IEC 62321-6:2015 和 IEC 62321-8:2017, 采用 ICP-OES/AAS, UV-Vis 和 GC-MS 进行分析。

检测项目	限值	单位	MDL	A4
铅 (Pb)	1000	mg/kg	2	26
汞 (Hg)	1000	mg/kg	2	ND
镉 (Cd)	100	mg/kg	2	ND
六价铬 (Cr(VI))▼	-	µg/cm ²	0.10	ND
多溴联苯之和 (PBB)	1000	mg/kg	-	ND
一溴联苯 (MonoBB)	-	mg/kg	5	ND
二溴联苯 (DiBB)	-	mg/kg	5	ND
三溴联苯 (TriBB)	-	mg/kg	5	ND
四溴联苯 (TetraBB)	-	mg/kg	5	ND
五溴联苯 (PentaBB)	-	mg/kg	5	ND
六溴联苯 (HexaBB)	-	mg/kg	5	ND
七溴联苯 (HeptaBB)	-	mg/kg	5	ND
八溴联苯 (OctaBB)	-	mg/kg	5	ND
九溴联苯 (NonaBB)	-	mg/kg	5	ND
十溴联苯 (DecaBB)	-	mg/kg	5	ND
多溴二苯醚之和 (PBDE)	1000	mg/kg	-	ND
一溴二苯醚 (MonoBDE)	-	mg/kg	5	ND
二溴二苯醚 (DiBDE)	-	mg/kg	5	ND
三溴二苯醚 (TriBDE)	-	mg/kg	5	ND
四溴二苯醚 (TetraBDE)	-	mg/kg	5	ND
五溴二苯醚 (PentaBDE)	-	mg/kg	5	ND
六溴二苯醚 (HexaBDE)	-	mg/kg	5	ND
七溴二苯醚 (HeptaBDE)	-	mg/kg	5	ND
八溴二苯醚 (OctaBDE)	-	mg/kg	5	ND



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检测报告

编号: TAOEC23000540252

日期: 2024 年 01 月 05 日

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检测项目	限值	单位	MDL	A4
九溴二苯醚 (NonaBDE)	-	mg/kg	5	ND
十溴二苯醚 (DecaBDE)	-	mg/kg	5	ND
邻苯二甲酸二(2-乙基己基)酯 (DEHP)	1000	mg/kg	50	ND
邻苯二甲酸丁苄酯 (BBP)	1000	mg/kg	50	ND
邻苯二甲酸二丁酯 (DBP)	1000	mg/kg	50	ND
邻苯二甲酸二异丁酯 (DIBP)	1000	mg/kg	50	ND

备注:

(1) 最大允许极限值引用自 RoHS 指令 (EU) 2015/863。

(2) IEC 62321 系列等同于 EN 62321 系列。

(3) ▼ =

- 当六价铬的浓度高于 $0.13 \mu\text{g}/\text{cm}^2$ 时, 样品为阳性, 即含有六价铬;
- 当六价铬的浓度为 ND (低于 $0.10 \mu\text{g}/\text{cm}^2$) 时, 样品为阴性, 即未检测到六价铬;
- 当六价铬的浓度介于 $0.10 \mu\text{g}/\text{cm}^2$ 与 $0.13 \mu\text{g}/\text{cm}^2$ 之间时, 无法直接判定是否检测到六价铬, 因不同个体的样品表面差异可能会影响测定结果。

由于未获知样品的存储条件和生产日期, 样品的六价铬检测结果仅能代表检测时样品含六价铬的状态。

除非另有说明, 参照 ILAC-G8:09/2019, 使用简单接受 ($w=0$) 的二元判定规则进行符合性判定。

除非另有说明, 此报告结果仅对检测的样品负责。本报告未经本公司书面许可, 不可部分复制。

检测报告仅用于客户科研、教学、内部质量控制、产品研发等目的, 仅供内部参考。



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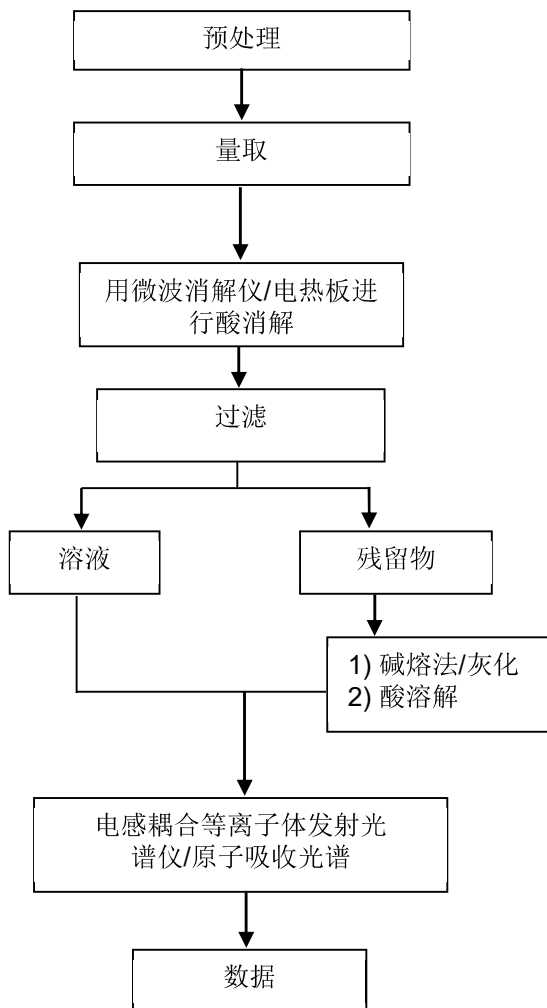
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元素检测流程图

样品按照下述流程被完全消解



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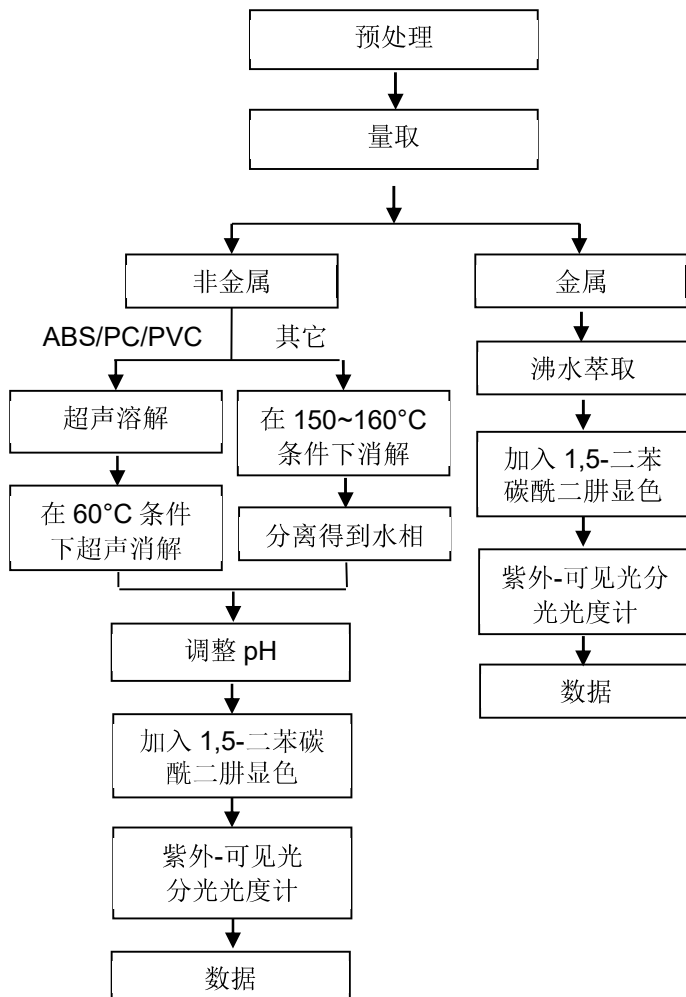
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六价铬检测流程图



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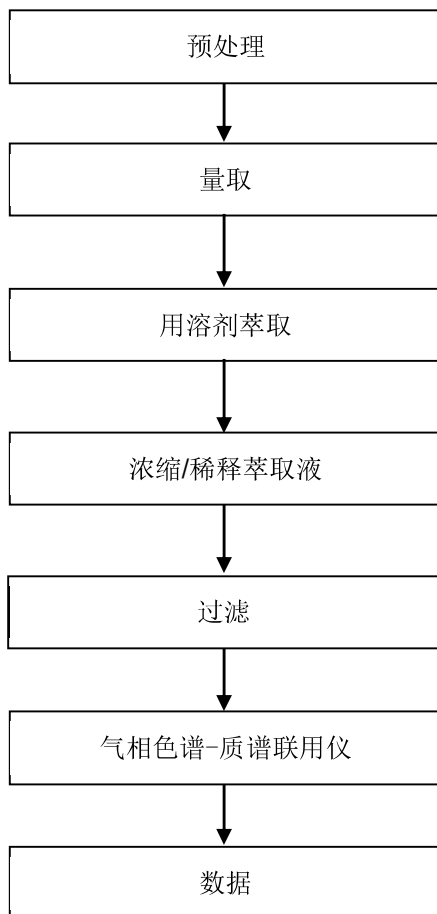
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PBBs/PBDEs 检测流程图



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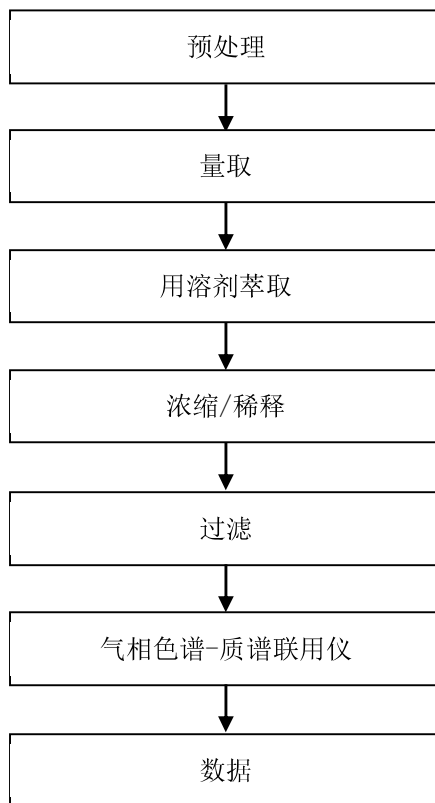
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Phthalates 检测流程图



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SGS-CSTC 检验检测技术服务(青岛)有限公司
SGS-CSTC Inspection & Testing Services (Qingdao) Co., Ltd.

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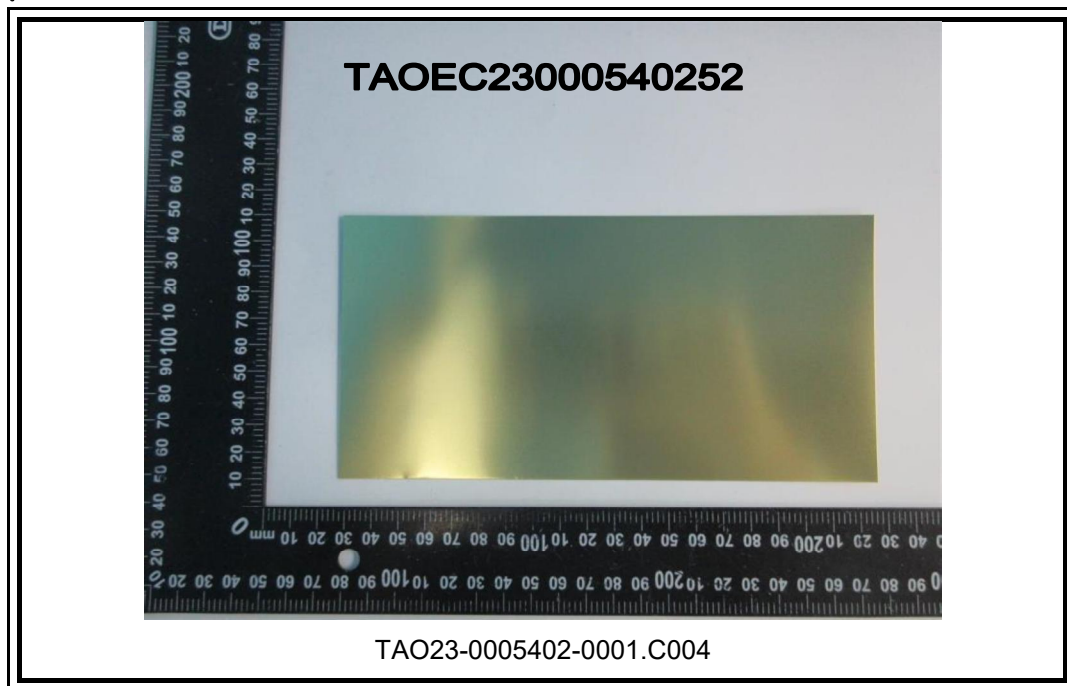
检测报告

编号: TAOEC23000540252

日期: 2024 年 01 月 05 日

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N 浙江新城南表面处理工程有限公司 ZHE JIANG NEW CHENG NAN SURFACE TREATMENT ENGINEERING CO., LTD		所属单位 Department	电镀 Plating	版本 Edition	03
				日期 Date	2019.09.01
主题 Subject	镀锡层SDS资料 Tin coating SDS data	制定部门 Formulating Department	工程部 Engineering Department	页次 Page No.	共3页
序号 No.	主要内容 content	详细内容 details			
1	物品与厂商资料 Item name and manufacturer's information	1、物品名称： 电镀锡 Item name:Tin 2、制造商名称地址： 乐清市盐盘环保工业园C区-C7 Manufacturer's address:Park C-C7 environmental protection industrialPark C-C7 .yueqing 3、联络电话/传真： 0577-57153333/0577-57157822 Tel:13706777378			
2	危险性描述 Description of danger	临床上均出现恶心、呕吐、腹泻等急性胃肠炎症状。锡尘肺发. 临床上少有咳嗽、咳痰、胸闷等症状，多数患者无肺功能改变。 Clinically, acute gastroenteritis symptoms such as nausea, vomiting and diarrhea were found. Tin pneumoconiosis. Clinical cough, sputum, chest tightness and other symptoms, most patients without pulmonary function changes.			
3	成分辨识资料 Component identification data	含有物质 Contain substance	CAS NO.	含有率%Rate of%	
		Sn	7440-31-5	99.99	
		As	7440-38-2	0.0005	
		Fe	7439-89-6	0.0025	
		Cu	7440-50-8	0.0015	
		Pb	7439-92-1	0.0003	
		Bi	7440-69-9	0.0002	
		Sb	7440-36-0	0.0025	
		Cd	7440-43-9	0.0003	
		Zn	7440-66-6	0.0017	
		Al	7429-90-5	0.0005	
4	急救措施 First aid measures	• 吸入：脱离现场至空气新鲜处。如呼吸困难，给输氧，就医。 Inhalation: out of the scene to the fresh air. If the breathing is difficult, give oxygen, go to the doctor. • 皮肤接触：脱去污染的衣着，用肥皂水和清水彻底的冲洗皮肤。 Skin contact: remove contaminated clothing and rinse skin thoroughly with soapy water and clear water. • 眼睛接触：提起眼睑，用流动清水或生理水冲洗，就医。 Eye contact: lift your eyes and rinse with flowing or physiological water for medical treatment. • 食入：饮足量温水，催吐，就医。 Feed in: drink a full amount of warm water, vomiting, medical treatment			

5	消防措施 Fire protection measures	适用灭火剂：不需要 Application of fire extinguishing agent: no need 灭火时可能遭遇之特殊危害：不易燃烧 Fire hazards may be encountered: not easy to burn. 特殊灭火程序：无 Special fire extinguishing procedures: no 消防人员之特殊防护设备：无 Special protective equipment for fire fighters: no	
6	泄漏的应急措施 Emergency measures for leakage	个人应注意事项：无The individual attention: no 环境注意事项：无Environmental precautions: no 清理方法：无Clean up methods: no	
7	操作处置与储存方法 Operation disposal and storage method	处置：常规处置办法Disposal: conventional treatment 储存：温度5-36℃，湿度<70%RH条件下储存 Storage: at temperature of 5-36℃, humidity below 70%RH	
8	接触控制与个体防护 Contact control and individual protection	个人防护设备：Personal protective equipment: • 呼吸防护：不需要Respiratory protection: no need • 手部防护：戴手套接触Hand protection: Wear gloves • 眼睛防护：不需要Eye protection: no need • 皮肤及身体防护：不需要Skin and body protection: no need 卫生措施：无Health measures: no	
9	物理与化学特性 Physical and chemical properties	物质状态：固态 State of substance: solid state 颜色：银白Color: silver white PH值：无PH: no 自燃温度：常温稳定 Spontaneous combustion temperature: constant temperature stability	形状：方形和半球形 Shape: square and hemispherical 气味：无Smell: no 沸点/沸点范围：无 Boiling point / boiling point range: no 爆炸界限：无 Limit of explosion: no
		熔点：232℃Melting point: 232℃ 分配系数(正辛醇/水)：无资料 Distribution coefficient (octanol / water): no data	易燃性：无 Flammability: no 挥发速率：无资料 Volatilization rate: no data
10	安全性与反应性 Safety and reactivity	安定性：十分安定Stability: very stable 特殊状况下可能之危害反应：不需要 Possible damage responses under special conditions: no 应避免之状况：不需要The situation should be avoided: no need 应避免之物质：不需要The substance that should be avoided: no need 危害分解物：无Harmful decomposer: no	

11	毒性资料 Toxicity data	急毒性：无Acute toxicity: no 局部效应：无Local effect: no 致敏感性：无Sensitivities: no 慢毒性或长期毒性：无Slow or long-term toxicity: no 特殊效应：无Special effects: no			
12	环境影响 environmental effect	可能之环境影响/环境流布：对水体可造成污染, 需进行处理排放. Possible environmental impacts / environmental spread: water pollution may be caused and disposal is needed.			
		生态毒性：无资料。Ecotoxicity: no data.			
		持久性及降解性：无资料。Persistence and degradability: unknown			
		生物蓄积性：无资料。Bioaccumulation: no data.			
		土壤中之流动性：无资料。Fluidity in the soil: no data.			
其他不良效应：无资料。Other adverse effects: no data.					
13	废弃处置方法 Discarded disposal method	废弃处置方法：废水处理. Waste disposal method: waste water treatment.			
14	装运要点 Main points of shipment	运输过程中要确保产品不倒塌、不坠落、不损坏，防止产品刮伤、碰伤等，严禁与氧化剂，酸类、食用化学品等混装混运，运输途中应防暴晒、雨淋。车辆运输完毕建议进行彻底清扫。 In the course of transportation, we should ensure that products do not collapse, fall, not damage, prevent products from scratching and bruising and so on. They are strictly prohibited from mixing and mixing with oxidizing agents, acids, food chemicals and so on. The proposal of vehicle transportation is thoroughly cleaned up.			
15	法规资料 Legal information	化学危险物品安全管理条例（1987年2月17日国务院发布），化学危险物品安全管理条例实施细则（化劳发「1992」677号），工作场所安全使用化学平规定（「1996」劳动部发423号）等法规，针对化学危险品的安全使用、生产、储存、运输、装卸等方面均作了相应规定。 Regulations for the safety management of chemical hazardous materials (issued by the State Council in February 17, 1987), detailed rules for the implementation of the regulations on the safety management of hazardous chemicals（「1996」No. 677), the safe use of chemical regulations in the workplace（「1996」, the Ministry of labour No.423), for the safe use, production and storage of chemical dangerous goods Transportation, loading and unloading are also stipulated.			
16	其它资料 Other information	无 No			
核准	叶岳建	审核	胡海平	制作	沈丹丹

检测报告
Test Report报告编号 A2240030436101001E
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Page 1 of 10报告抬头公司名称 乐清市新城南表面处理工程有限公司
Company Name YUEQING XINCHENG NAN SURFACE TREATMENT ENGINEERING CO., LTD
shown on Report
地 址 乐清市经济开发区环保园区C区-C7
Address ZONE C-C7, ENVIRONMENTAL PROTECTION PARK, YUEQING
ECONOMIC DEVELOPMENT ZONE

以下测试之样品及样品信息由申请者提供并确认

The following sample(s) and sample information was/were submitted and identified by/on the behalf of the applicant

样品名称	亮锡镀层
Sample Name	Bright tin coating
样品型号	LD-01
Part No.	LD-01
材料名称	CuSn
Material	CuSn
供应商	乐清市新城南表面处理工程有限公司
Supplier	YUEQING XINCHENG NAN SURFACE TREATMENT ENGINEERING CO., LTD
样品接收日期	2024.01.15
Sample Received Date	Jan. 15, 2024
样品检测日期	2024.01.15-2024.01.19
Testing Period	Jan. 15, 2024 to Jan. 19, 2024

检测要求 根据客户要求, 对所提交样品中的铅(Pb), 镉(Cd), 汞(Hg), 六价铬(Cr(VI)), 多溴联苯(PBBs), 多溴二苯醚(PBDEs), 邻苯二甲酸酯(DBP, BBP, DEHP, DIBP), 氟(F), 氯(Cl), 溴(Br), 碘(I), 全氟辛酸(PFOA), 全氟辛烷磺酸(PFOS)进行测试。

Test Requested As specified by client, to test Lead (Pb), Cadmium (Cd), Mercury (Hg), Hexavalent Chromium (Cr(VI)), Polybrominated Biphenyls (PBBs), Polybrominated Diphenyl Ethers (PBDEs), Phthalates (DBP, BBP, DEHP, DIBP), Fluorine (F), Chlorine (Cl), Bromine (Br), Iodine (I), Perfluorooctanoic Acid(PFOA), Perfluorooctane Sulfonates(PFOS) in the submitted sample(s).

检测依据/检测结果 请参见下页。
Test Method/Test Result(s) Please refer to the following page(s).

印 迟

印迟

授权签字人 Lab Authorized Signatory

日 期
Date

2024.01.19

No. R465029601

宁波市华测检测技术有限公司
Centre Testing International (Ningbo) Co., Ltd.宁波高新区菁华路76号厂区东首第一、二层
1-2F, Eastern Factory, No.76, Jinghua Road, High-Tech Zone, Ningbo, Zhejiang, China

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结论 Conclusion

测试样品 Tested Sample	依据标准/指令 According to standard/directive	结果 Result
提交样品 Submitted Sample	欧盟RoHS指令2011/65/EU及其修订指令 (EU) 2015/863 RoHS Directive 2011/65/EU with amendment (EU) 2015/863	符合 PASS

符合表示检测结果满足欧盟RoHS指令2011/65/EU及其修订指令 (EU) 2015/863要求的限值。
PASS means that the results shown on the report comply with the limits set by RoHS Directive 2011/65/EU with amendment (EU) 2015/863.

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检测依据 Test Method

测试项目 Test Item(s)	测试方法 Test Method	测试仪器 Measured Equipment(s)
铅 Lead (Pb)	参考IEC 62321-5:2013 Refer to IEC 62321-5:2013	ICP-OES
镉 Cadmium (Cd)	参考IEC 62321-5:2013 Refer to IEC 62321-5:2013	ICP-OES
汞 Mercury (Hg)	参考IEC 62321-4:2013+AMD1:2017 CSV Refer to IEC 62321-4:2013+AMD1:2017 CSV	ICP-OES
六价铬 Hexavalent Chromium (Cr(VI))	IEC 62321-7-1:2015	UV-Vis
多溴联苯 Polybrominated Biphenyls (PBBs)	IEC 62321-6:2015	GC-MS
多溴二苯醚 Polybrominated Diphenyl Ethers (PBDEs)	IEC 62321-6:2015	GC-MS
邻苯二甲酸酯 Phthalates (DBP, BBP, DEHP, DIBP)	IEC 62321-8:2017	GC-MS
氟 Fluorine (F)	参考EN 14582:2016* Refer to EN 14582:2016*	IC
氯 Chlorine (Cl)	参考EN 14582:2016* Refer to EN 14582:2016*	IC
溴 Bromine (Br)	参考EN 14582:2016* Refer to EN 14582:2016*	IC
碘 Iodine (I)	参考EN 14582:2016* Refer to EN 14582:2016*	IC
全氟辛酸 Perfluorooctanoic Acid(PFOA)	参考US EPA 3550C:2007 & US EPA 8321B:2007* Refer to US EPA 3550C:2007 & US EPA 8321B:2007*	LC-MS-MS
全氟辛烷磺酸 Perfluorooctane Sulfonates(PFOS)	参考US EPA 3550C:2007 & US EPA 8321B:2007* Refer to US EPA 3550C:2007 & US EPA 8321B:2007*	LC-MS-MS

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测试项目 Tested Item(s)	结果 Result	方法检出限 MDL	限值 Limit
	001		
铅 Lead (Pb)	38 mg/kg	2 mg/kg	1000 mg/kg
镉 Cadmium (Cd)	N.D.	2 mg/kg	100 mg/kg
汞 Mercury (Hg)	N.D.	2 mg/kg	1000 mg/kg
六价铬 Hexavalent Chromium (Cr(VI))	N.D. ▼	0.10 μg/cm² (LOQ)	1000 mg/kg

测试项目 Tested Item(s)	结果 Result	方法检出限 MDL	限值 Limit
	001		
多溴联苯 Polybrominated Biphenyls (PBBs)			
一溴联苯 Monobromobiphenyl	N.D.	5 mg/kg	1000 mg/kg
二溴联苯 Dibromobiphenyl	N.D.	5 mg/kg	
三溴联苯 Tribromobiphenyl	N.D.	5 mg/kg	
四溴联苯 Tetrabromobiphenyl	N.D.	5 mg/kg	
五溴联苯 Pentabromobiphenyl	N.D.	5 mg/kg	
六溴联苯 Hexabromobiphenyl	N.D.	5 mg/kg	
七溴联苯 Heptabromobiphenyl	N.D.	5 mg/kg	
八溴联苯 Octabromobiphenyl	N.D.	5 mg/kg	
九溴联苯 Nonabromobiphenyl	N.D.	5 mg/kg	
十溴联苯 Decabromobiphenyl	N.D.	5 mg/kg	

测试项目 Tested Item(s)	结果 Result	方法检出限 MDL	限值 Limit
	001		
多溴二苯醚 Polybrominated Diphenyl Ethers (PBDEs)			
一溴二苯醚 Monobromodiphenyl ether	N.D.	5 mg/kg	1000 mg/kg
二溴二苯醚 Dibromodiphenyl ether	N.D.	5 mg/kg	
三溴二苯醚 Tribromodiphenyl ether	N.D.	5 mg/kg	
四溴二苯醚 Tetrabromodiphenyl ether	N.D.	5 mg/kg	
五溴二苯醚 Pentabromodiphenyl ether	N.D.	5 mg/kg	
六溴二苯醚 Hexabromodiphenyl ether	N.D.	5 mg/kg	
七溴二苯醚 Heptabromodiphenyl ether	N.D.	5 mg/kg	
八溴二苯醚 Octabromodiphenyl ether	N.D.	5 mg/kg	
九溴二苯醚 Nonabromodiphenyl ether	N.D.	5 mg/kg	
十溴二苯醚 Decabromodiphenyl ether	N.D.	5 mg/kg	

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测试项目 Tested Item(s)	结果 Result	方法检出限 MDL	限值 Limit
	001		
邻苯二甲酸酯 Phthalates (DBP, BBP, DEHP, DIBP)			
邻苯二甲酸二异丁酯 Diisobutyl phthalate (DIBP) CAS#:84-69-5	N.D.	50 mg/kg	1000 mg/kg
邻苯二甲酸二丁酯 Dibutyl phthalate (DBP) CAS#:84-74-2	N.D.	50 mg/kg	1000 mg/kg
邻苯二甲酸丁基苄基酯 Butyl benzyl phthalate (BBP) CAS#:85-68-7	N.D.	50 mg/kg	1000 mg/kg
邻苯二甲酸二(2-乙基)己酯 Di-(2-ethylhexyl) phthalate (DEHP) CAS#:117-81-7	N.D.	50 mg/kg	1000 mg/kg
测试项目 Tested Item(s)	结果 Result	方法检出限 MDL	
	001		
氟 Fluorine (F)	N.D.		1 µg/cm²
氯 Chlorine (Cl)	N.D.		1 µg/cm²
溴 Bromine (Br)	N.D.		1 µg/cm²
碘 Iodine (I)	N.D.		1 µg/cm²
测试项目 Tested Item(s)	结果 Result	方法检出限 MDL	
	001		
全氟辛酸 Perfluorooctanoic Acid (PFOA)	N.D.		0.5 µg/m²
测试项目 Tested Item(s)	结果 Result	方法检出限 MDL	
	001		
全氟辛烷磺酸 Perfluorooctane Sulfonates (PFOS)	N.D.		0.5 µg/m²

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样品/部位描述 Sample/Part Description

序号 No.	CTI样品ID CTI Sample ID	描述 Description
1	001	银色镀层 Silvery plating

备注: 对于检测铅, 镉, 汞之样品已消解完全。

-N.D. = 未检出 (小于方法检出限或定量限)

-mg/kg = ppm = 百万分之一

-1000 mg/kg = 0.1%

-LOQ = 定量限, 六价铬的定量限为0.10 µg/cm²-▼六价铬浓度小于0.10 µg/cm², 样品未检出六价铬。由于未获知样品的存储条件和生产日期, 样品的六价铬测试结果仅能代表测试时样品含六价铬的状态。**Remark:** **The sample(s) had been dissolved totally tested for Lead, Cadmium, Mercury.**

-MDL = Method Detection Limit

-N.D. = Not Detected (<MDL or LOQ)

-mg/kg = ppm = parts per million

-1000 mg/kg = 0.1%

-LOQ = Limit of Quantification, The LOQ of Hexavalent chromium is 0.10 µg/cm²-▼The sample is negative for Cr(VI) – The Cr(VI) concentration is below 0.10 µg/cm². The coating is considered a non-Cr(VI) based coating. Information on storage conditions and production date of the tested sample is unavailable and thus Cr(VI) results represent status of the sample at the time of testing.**注释:** 本报告中的数据结果供科研、教学、企业内部质量控制、企业产品研发等目的用。

“*”表示该方法不在CNAS认可范围内。

Note: **The testing data and result(s) in this report is(are) just for scientific research, education, internal quality control and product development etc.**

“*” indicates the method(s) is (are) not in CNAS accreditation scope.

检测报告 Test Report

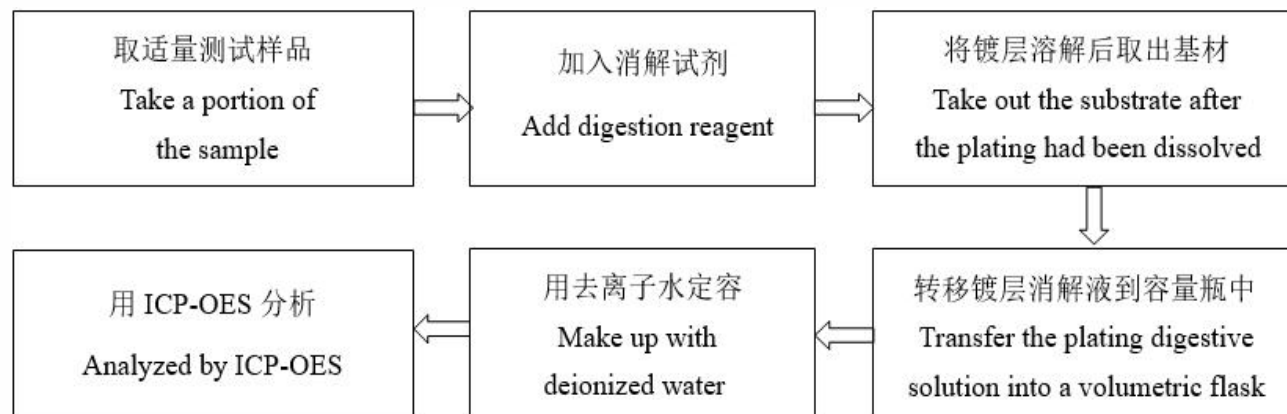
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检测流程 Test Process

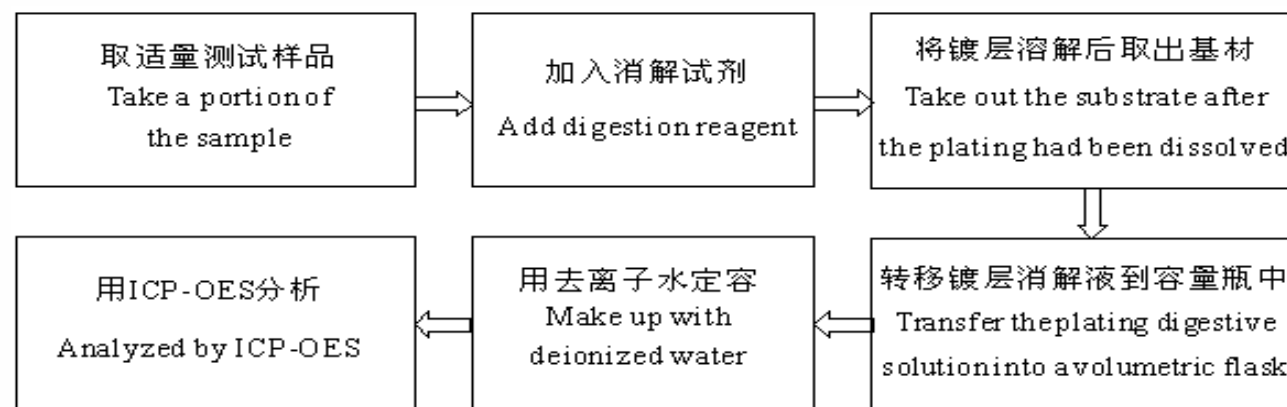
1. 铅(Pb), 镉(Cd)

Lead (Pb), Cadmium (Cd)



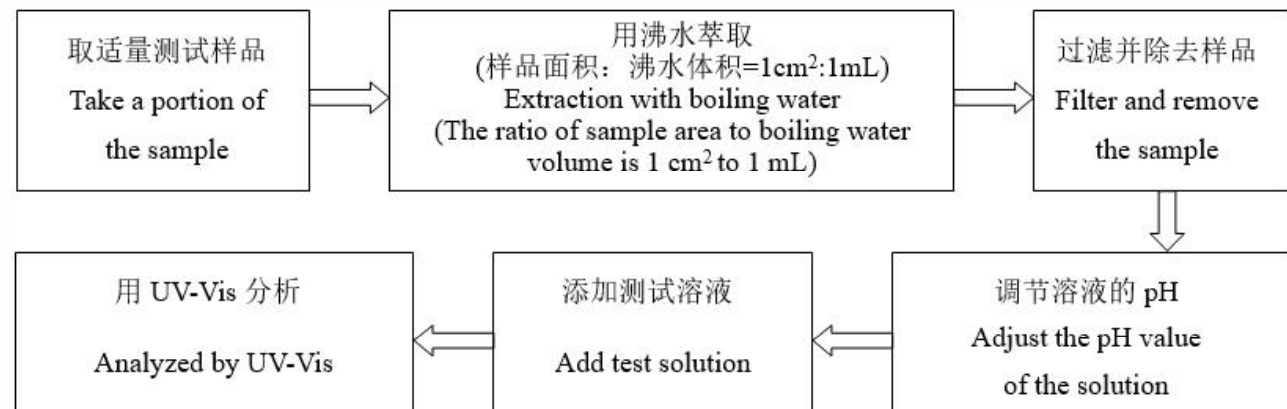
2. 汞(Hg)

Mercury (Hg)



3. 六价铬(Cr(VI))

Hexavalent Chromium (Cr(VI))



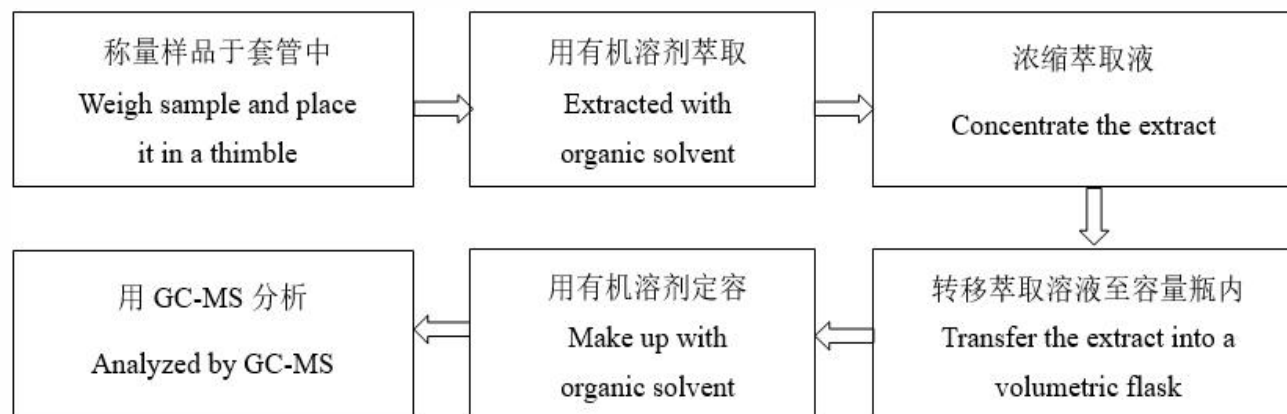
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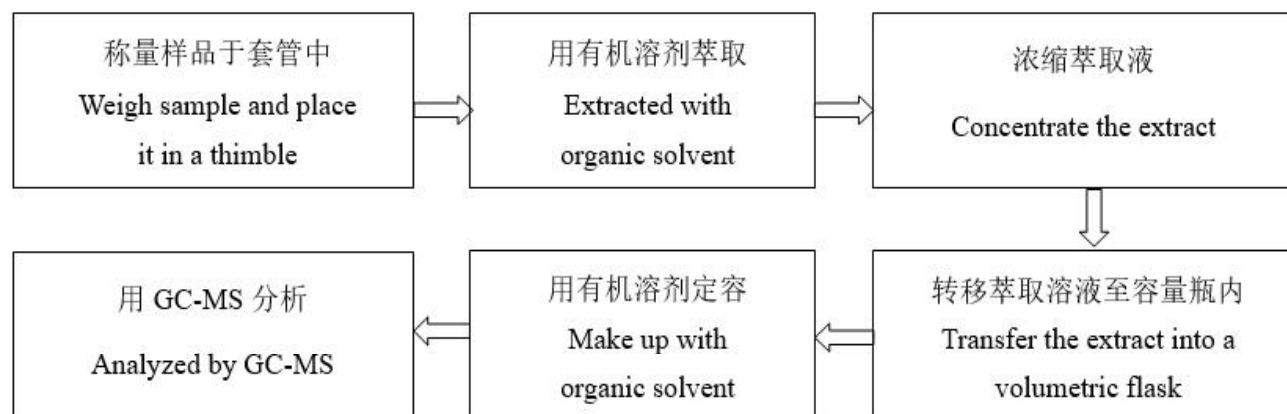
4. 多溴联苯(PBBs), 多溴二苯醚(PBDEs)

Polybrominated Biphenyls (PBBs), Polybrominated Diphenyl Ethers (PBDEs)



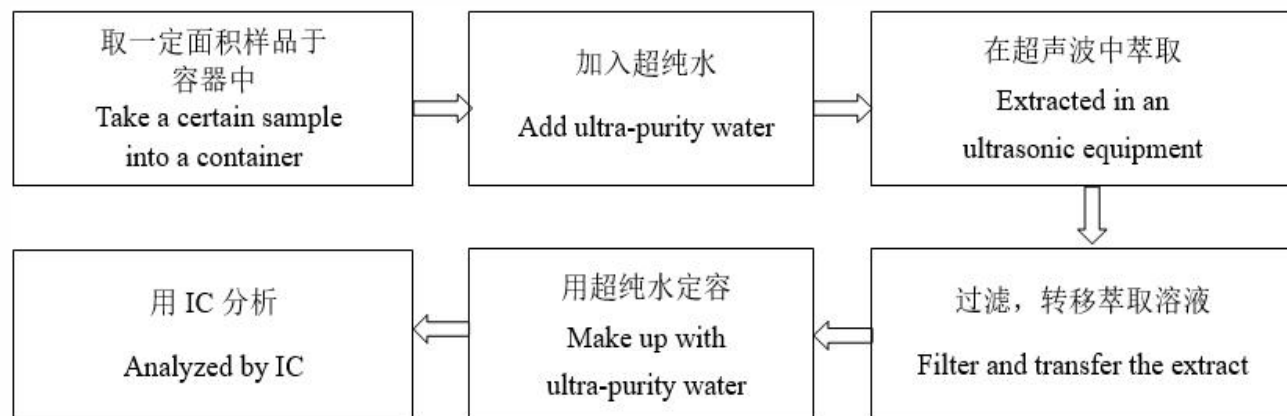
5. 邻苯二甲酸酯(DBP, BBP, DEHP, DIBP)

Phthalates (DBP, BBP, DEHP, DIBP)



6. 氟(F), 氯(Cl), 溴(Br), 碘(I)

Fluorine (F), Chlorine (Cl), Bromine (Br), Iodine (I)



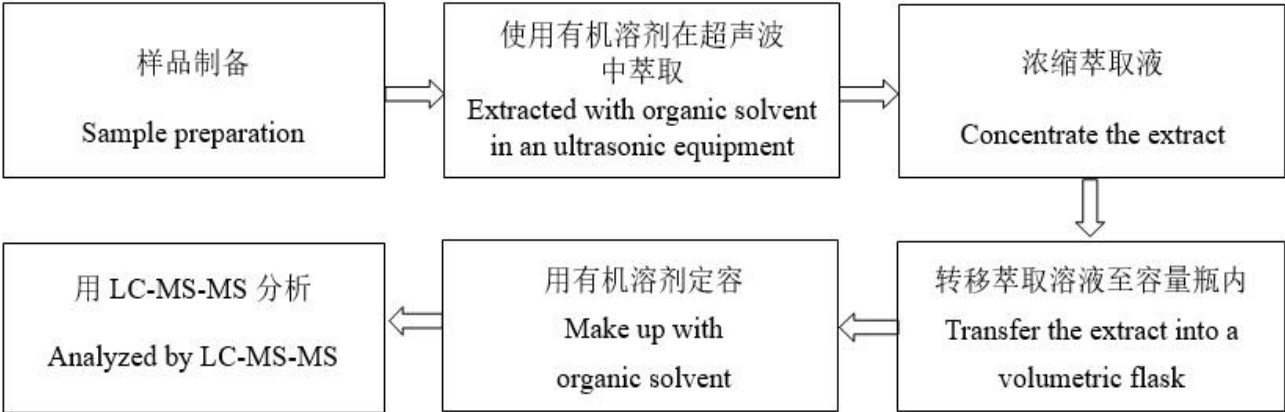
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7. 全氟辛酸 (PFOA), 全氟辛烷磺酸 (PFOS)

Perfluorooctanoic Acid(PFOA), Perfluorooctane Sulfonates(PFOS)

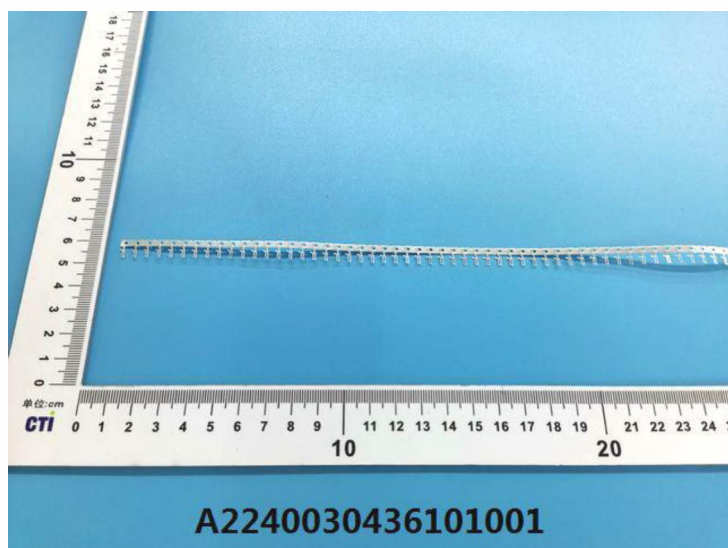


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样品图片 Photo(s) of the sample(s)



声明Statement:

1. 检测报告无批准人签字、“专用章”及报告骑缝章无效;
This report is considered invalid without approved signature, special seal and the seal on the perforation;
2. 报告抬头公司名称及地址、样品及样品信息由申请者提供, 申请者应对其真实性负责, CTI未核实其真实性;
The Company Name shown on Report and Address, the sample(s) and sample information was/were provided by the applicant who should be responsible for the authenticity which CTI hasn't verified;
3. 本报告检测结果仅对受测样品负责;
The result(s) shown in this report refer(s) only to the sample(s) tested;
4. 除非另有说明, 报告参照ILAC-G8:09/2019 / CNAS-GL015:2022使用简单接受(w=0)二元判定规则进行符合性判定;
Unless otherwise stated, the decision rule for conformity reporting is based on Binary Statement for Simple Acceptance Rule (w=0) stated in ILAC-G8:09/2019 / CNAS-GL015:2022;
5. 未经CTI书面同意, 不得部分复制本报告;
Without written approval of CTI, this report can't be reproduced except in full;
6. 如检测报告中的英文内容与中文内容有差异, 以中文为准。
In case of any discrepancy between the English version and Chinese version of the testing reports (if generated), the Chinese version shall prevail.

报告结束
*** End of report ***

 浙江新城南表面处理工程有限公司 ZHE JIANG NEW CHENG NAN SURFACE TREATMENT ENGINEERING CO., LTD		所属单位 Department	电镀部 Plating	版本 Edition	03
				日期 Date	2019.09.01
主题 Subject	镀镍层SDS资料 Nickel coating SDS data	制定部门 Formulating Department	工程部 Engineering Department	页次 Page No.	共3页
序号 No.	主要内容 content	详细内容 details			
1	物品与厂商资料 Item name and manufacturer's information	1、物品名称： 电镀镍 Item name:Nickel 2、制造商名称地址： 乐清市盐盘环保工业园C区-C7 Manufacturer's address:Park C-C7 environmental protection industrialPark C-C7 .yueqing 3、联络电话/传真： 0577-57153333/0577-57157822 Tel:13706777378			
2	危险性描述 Description of danger	可引起镍皮炎，又称镍“痒疹”。皮肤剧痒，后出现丘疹、苞疹及红斑，重者化脓，溃烂，长期吸入镍粉可致呼吸导刺激、慢性鼻炎，甚至发生鼻中隔穿穿孔。尚可引起变态反应性肺炎、支气管炎、哮喘等。本品具刺激性，接触可引起皮炎，奇痒。 Can cause nickel dermatitis, also known as nickel "prurigo". The skin play itching, after the papules, bracts and erythema, the heavy purulent, ulcerated, long-term inhalation of nickel powder can cause respiratory stimulation, chronic rhinitis, even nasal septum perforation. It can cause allergic pneumonia, bronchitis, asthma and so on. This product is irritating. Contact can cause dermatitis and itching.			
3	成分辨识资料 Component identification data	含有物质 Contain substance	CAS NO.	含有率% Rate of%	
		镍(Ni)	7440-02-0	100%	
4	急救措施 First aid measures	- 吸入：脱离现场至空气新鲜处。如呼吸困难，给输氧，就医。 Inhalation: out of the scene to the fresh air. If the breathing is difficult, give oxygen, go to the doctor. - 皮肤接触：脱去污染的衣着，用肥皂水和清水彻底的冲洗皮肤。 Skin contact: remove contaminated clothing and rinse skin thoroughly with soapy water and clear water. - 眼睛接触：提起眼睑，用流动清水或生理水冲洗，就医。 Eye contact: lift your eyes and rinse with flowing or physiological water for medical treatment. - 食入：饮足量温水，催吐，就医。 Feed in: drink a full amount of warm water, vomiting, medical treatment			
5	消防措施 Fire protection measures	适用灭火剂：不需要 Application of fire extinguishing agent: no need 灭火时可能遭遇之特殊危害：不易燃烧 Fire hazards may be encountered: not easy to burn. 特殊灭火程序：无 Special fire extinguishing procedures: no 消防人员之特殊防护设备：无 Special protective equipment for fire fighters: no			

6	泄漏的应急措施 Emergency measures for leakage	个人应注意事项：无The individual attention: no 环境注意事项：无Environmental precautions: no 清理方法：无Clean up methods: no
7	操作处置与储存方法 Operation disposal and storage method	处置：常规处置办法Disposal: conventional treatment 储存：温度5-36℃，湿度<70%RH条件下储存 Storage: at temperature of 5-36℃, humidity below 70%RH
8	接触控制与个体防护 Contact control and individual protection	个人防护设备：Personal protective equipment: •呼吸防护：不需要Respiratory protection: no need •手部防护：戴手套接触•Hand protection: Wear gloves •眼睛防护：不需要Eye protection: no need •皮肤及身体防护：不需要Skin and body protection: no need 卫生措施：无Health measures: no
9	物理与化学特性 Physical and chemical properties	物质状态：固态 State of substance: solid state 颜色：银白色Color: silver white PH值：无PH: no 自燃温度：常温稳定 Spontaneous combustion temperature: constant temperature stability 熔点/凝固点：1453℃ Melting/freezing point: 1453℃ 分配系数(正辛醇/水)：无资料 Distribution coefficient (octanol / water): no data 形状：圆形Shape:round 气味：无Smell: no 沸点/沸点范围：无 Boiling point / boiling point range: no 爆炸界限：无 Limit of explosion: no 易燃性：空气中不燃烧 Flammability: no combustion in the air 挥发速率：无资料 Volatilization rate: no data
10	安全性与反应性 Safety and reactivity	安定性：十分安定Stability: very stable 特殊状况下可能之危害反应：不需要 Possible damage responses under special conditions: no 应避免之状况：不需要The situation should be avoided: no need 应避免之物质：不需要The substance that should be avoided: no need 危害分解物：无Harmful decomposer: no
11	毒性资料 Toxicity data	急毒性：无Acute toxicity: no 局部效应：无Local effect: no 致敏感性：无Sensitivities: no 慢毒性或长期毒性：无Slow or long-term toxicity: no 特殊效应：无Special effects: no

12	环境影响 environmental effect	可能之环境影响/环境流布：对水体可造成污染, 需进行处理排放. Possible environmental impacts / environmental spread: water pollution may be caused and disposal is needed.			
		生态毒性: Ecotoxicity	短期毒性：鱼类：15.3mg/L；溞类：>200 μ g/L；藻类：1430 μ g/L Short term toxicity: fish: 15.3mg/L; Daphnia: > 200 g/L; algae: 1430 g/L		
			长期毒性：鱼类：未知；溞类：未知；藻类：未知 Long term toxicity: fish: unknown; Daphnia: unknown; algae: unknown		
		持久性及降解性：未知 Persistence and degradability: unknown			
		生物蓄积性：未知 Bioaccumulation: unknown			
		土壤中之流动性：未知 Fluidity in the soil: unknown			
		其他不良效应：未知 Other adverse effects: unknown			
13	废弃处置方法 Discarded disposal method	废弃处置方法：废水处理. Waste disposal method: waste water treatment.			
14	装运要点 Main points of shipment	运输过程中要确保产品不倒塌、不坠落、不损坏，防止产品刮伤、碰伤等，严禁与氧化剂，酸类、食用化学品等混装混运，运输途中应防暴晒、雨淋。车辆运输完毕建议进行彻底清扫。 In the course of transportation, we should ensure that products do not collapse, fall, not damage, prevent products from scratching and bruising and so on. They are strictly prohibited from mixing and mixing with oxidizing agents, acids, food chemicals and so on. The proposal of vehicle transportation is thoroughly cleaned up.			
15	法规资料 Legal information	化学危险物品安全管理条例（1987年2月17日国务院发布），化学危险物品安全管理条例实施细则（化劳发「1992」677号），工作场所安全使用化学平规定（「1996」劳动部发423号）等法规，针对化学危险品的安全使用、生产、储存、运输、装卸等方面均作了相应规定。 Regulations for the safety management of chemical hazardous materials (issued by the State Council in February 17, 1987), detailed rules for the implementation of the regulations on the safety management of hazardous chemicals (「1996」No. 677), the safe use of chemical regulations in the workplace (「1996」, the Ministry of labour No.423), for the safe use, production and storage of chemical dangerous goods Transportation, loading and unloading are also stipulated.			
16	其它资料 Other information	无 No			
核准	叶岳建	审核	胡海平	制作	沈丹丹

检测报告
Test Report报告编号 A2240030436101005E
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Page 1 of 10报告抬头公司名称 乐清市新城南表面处理工程有限公司
Company Name YUEQING XINCHENG NAN SURFACE TREATMENT ENGINEERING CO., LTD
shown on Report
地 址 乐清市经济开发区环保园区C区-C7
Address ZONE C-C7, ENVIRONMENTAL PROTECTION PARK, YUEQING
ECONOMIC DEVELOPMENT ZONE

以下测试之样品及样品信息由申请者提供并确认

The following sample(s) and sample information was/were submitted and identified by/on the behalf of the applicant

样品名称	镍镀层
Sample Name	Nickel coating
样品型号	LD-05
Part No.	LD-05
材料名称	CuSn
Material	CuSn
供应商	乐清市新城南表面处理工程有限公司
Supplier	YUEQING XINCHENG NAN SURFACE TREATMENT ENGINEERING CO., LTD
样品接收日期	2024.01.15
Sample Received Date	Jan. 15, 2024
样品检测日期	2024.01.15-2024.01.19
Testing Period	Jan. 15, 2024 to Jan. 19, 2024

检测要求 根据客户要求, 对所提交样品中的铅(Pb), 镉(Cd), 汞(Hg), 六价铬(Cr(VI)), 多溴联苯(PBBs), 多溴二苯醚(PBDEs), 邻苯二甲酸酯(DBP, BBP, DEHP, DIBP), 氟(F), 氯(Cl), 溴(Br), 碘(I), 全氟辛酸(PFOA), 全氟辛烷磺酸(PFOS)进行测试。

Test Requested As specified by client, to test Lead (Pb), Cadmium (Cd), Mercury (Hg), Hexavalent Chromium (Cr(VI)), Polybrominated Biphenyls (PBBs), Polybrominated Diphenyl Ethers (PBDEs), Phthalates (DBP, BBP, DEHP, DIBP), Fluorine (F), Chlorine (Cl), Bromine (Br), Iodine (I), Perfluorooctanoic Acid (PFOA), Perfluorooctane Sulfonates (PFOS) in the submitted sample(s).

检测依据/检测结果 请参见下页。
Test Method/Test Result(s) Please refer to the following page(s).

印 迟

印迟

授权签字人 Lab Authorized Signatory

日 期
Date

2024.01.19

No. R465029601

宁波市华测检测技术有限公司
Centre Testing International (Ningbo) Co., Ltd.宁波高新区菁华路76号厂区东首第一、二层
1-2F, Eastern Factory, No.76, Jinghua Road, High-Tech Zone, Ningbo, Zhejiang, China

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结论 Conclusion

测试样品 Tested Sample	依据标准/指令 According to standard/directive	结果 Result
提交样品 Submitted Sample	欧盟RoHS指令2011/65/EU及其修订指令 (EU) 2015/863 RoHS Directive 2011/65/EU with amendment (EU) 2015/863	符合 PASS

符合表示检测结果满足欧盟RoHS指令2011/65/EU及其修订指令 (EU) 2015/863要求的限值。
PASS means that the results shown on the report comply with the limits set by RoHS Directive 2011/65/EU with amendment (EU) 2015/863.

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检测依据 Test Method

测试项目 Test Item(s)	测试方法 Test Method	测试仪器 Measured Equipment(s)
铅 Lead (Pb)	参考IEC 62321-5:2013 Refer to IEC 62321-5:2013	ICP-OES
镉 Cadmium (Cd)	参考IEC 62321-5:2013 Refer to IEC 62321-5:2013	ICP-OES
汞 Mercury (Hg)	参考IEC 62321-4:2013+AMD1:2017 CSV Refer to IEC 62321-4:2013+AMD1:2017 CSV	ICP-OES
六价铬 Hexavalent Chromium (Cr(VI))	IEC 62321-7-1:2015	UV-Vis
多溴联苯 Polybrominated Biphenyls (PBBs)	IEC 62321-6:2015	GC-MS
多溴二苯醚 Polybrominated Diphenyl Ethers (PBDEs)	IEC 62321-6:2015	GC-MS
邻苯二甲酸酯 Phthalates (DBP, BBP, DEHP, DIBP)	IEC 62321-8:2017	GC-MS
氟 Fluorine (F)	参考EN 14582:2016* Refer to EN 14582:2016*	IC
氯 Chlorine (Cl)	参考EN 14582:2016* Refer to EN 14582:2016*	IC
溴 Bromine (Br)	参考EN 14582:2016* Refer to EN 14582:2016*	IC
碘 Iodine (I)	参考EN 14582:2016* Refer to EN 14582:2016*	IC
全氟辛酸 Perfluorooctanoic Acid(PFOA)	参考US EPA 3550C:2007 & US EPA 8321B:2007* Refer to US EPA 3550C:2007 & US EPA 8321B:2007*	LC-MS-MS
全氟辛烷磺酸 Perfluorooctane Sulfonates(PFOS)	参考US EPA 3550C:2007 & US EPA 8321B:2007* Refer to US EPA 3550C:2007 & US EPA 8321B:2007*	LC-MS-MS

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测试项目 Tested Item(s)	结果 Result	方法检出限 MDL	限值 Limit
	005		
铅 Lead (Pb)	N.D.	2 mg/kg	1000 mg/kg
镉 Cadmium (Cd)	N.D.	2 mg/kg	100 mg/kg
汞 Mercury (Hg)	N.D.	2 mg/kg	1000 mg/kg
六价铬 Hexavalent Chromium (Cr(VI))	N.D. ▼	0.10 μg/cm² (LOQ)	1000 mg/kg

测试项目 Tested Item(s)	结果 Result	方法检出限 MDL	限值 Limit
	005		
多溴联苯 Polybrominated Biphenyls (PBBs)			
一溴联苯 Monobromobiphenyl	N.D.	5 mg/kg	1000 mg/kg
二溴联苯 Dibromobiphenyl	N.D.	5 mg/kg	
三溴联苯 Tribromobiphenyl	N.D.	5 mg/kg	
四溴联苯 Tetrabromobiphenyl	N.D.	5 mg/kg	
五溴联苯 Pentabromobiphenyl	N.D.	5 mg/kg	
六溴联苯 Hexabromobiphenyl	N.D.	5 mg/kg	
七溴联苯 Heptabromobiphenyl	N.D.	5 mg/kg	
八溴联苯 Octabromobiphenyl	N.D.	5 mg/kg	
九溴联苯 Nonabromobiphenyl	N.D.	5 mg/kg	
十溴联苯 Decabromobiphenyl	N.D.	5 mg/kg	

测试项目 Tested Item(s)	结果 Result	方法检出限 MDL	限值 Limit
	005		
多溴二苯醚 Polybrominated Diphenyl Ethers (PBDEs)			
一溴二苯醚 Monobromodiphenyl ether	N.D.	5 mg/kg	1000 mg/kg
二溴二苯醚 Dibromodiphenyl ether	N.D.	5 mg/kg	
三溴二苯醚 Tribromodiphenyl ether	N.D.	5 mg/kg	
四溴二苯醚 Tetrabromodiphenyl ether	N.D.	5 mg/kg	
五溴二苯醚 Pentabromodiphenyl ether	N.D.	5 mg/kg	
六溴二苯醚 Hexabromodiphenyl ether	N.D.	5 mg/kg	
七溴二苯醚 Heptabromodiphenyl ether	N.D.	5 mg/kg	
八溴二苯醚 Octabromodiphenyl ether	N.D.	5 mg/kg	
九溴二苯醚 Nonabromodiphenyl ether	N.D.	5 mg/kg	
十溴二苯醚 Decabromodiphenyl ether	N.D.	5 mg/kg	

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测试项目 Tested Item(s)	结果 Result	方法检出限 MDL	限值 Limit
	005		
邻苯二甲酸酯 Phthalates (DBP, BBP, DEHP, DIBP)			
邻苯二甲酸二异丁酯 Diisobutyl phthalate (DIBP) CAS#:84-69-5	N.D.	50 mg/kg	1000 mg/kg
邻苯二甲酸二丁酯 Dibutyl phthalate (DBP) CAS#:84-74-2	N.D.	50 mg/kg	1000 mg/kg
邻苯二甲酸丁基苄基酯 Butyl benzyl phthalate (BBP) CAS#:85-68-7	N.D.	50 mg/kg	1000 mg/kg
邻苯二甲酸二(2-乙基)己酯 Di-(2-ethylhexyl) phthalate (DEHP) CAS#:117-81-7	N.D.	50 mg/kg	1000 mg/kg
测试项目 Tested Item(s)	结果 Result	方法检出限 MDL	
	005		
氟 Fluorine (F)	N.D.	1 µg/cm²	
氯 Chlorine (Cl)	N.D.	1 µg/cm²	
溴 Bromine (Br)	N.D.	1 µg/cm²	
碘 Iodine (I)	N.D.	1 µg/cm²	
测试项目 Tested Item(s)	结果 Result	方法检出限 MDL	
	005		
全氟辛酸 Perfluorooctanoic Acid (PFOA)	N.D.	0.5 µg/m²	
测试项目 Tested Item(s)	结果 Result	方法检出限 MDL	
	005		
全氟辛烷磺酸 Perfluorooctane Sulfonates (PFOS)	N.D.	0.5 µg/m²	

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样品/部位描述 Sample/Part Description

序号 No.	CTI样品ID CTI Sample ID	描述 Description
1	005	银色镀层 Silvery plating

备注: 对于检测铅, 镉, 汞之样品已消解完全。

-N.D. = 未检出 (小于方法检出限或定量限)

-mg/kg = ppm = 百万分之一

-1000 mg/kg = 0.1%

-LOQ = 定量限, 六价铬的定量限为0.10 µg/cm²-▼六价铬浓度小于0.10 µg/cm², 样品未检出六价铬。由于未获知样品的存储条件和生产日期, 样品的六价铬测试结果仅能代表测试时样品含六价铬的状态。**Remark:** **The sample(s) had been dissolved totally tested for Lead, Cadmium, Mercury.**

-MDL = Method Detection Limit

-N.D. = Not Detected (<MDL or LOQ)

-mg/kg = ppm = parts per million

-1000 mg/kg = 0.1%

-LOQ = Limit of Quantification, The LOQ of Hexavalent chromium is 0.10 µg/cm²-▼The sample is negative for Cr(VI) – The Cr(VI) concentration is below 0.10 µg/cm². The coating is considered a non-Cr(VI) based coating. Information on storage conditions and production date of the tested sample is unavailable and thus Cr(VI) results represent status of the sample at the time of testing.**注释:** 本报告中的数据结果供科研、教学、企业内部质量控制、企业产品研发等目的用。

“*”表示该方法不在CNAS认可范围内。

Note: **The testing data and result(s) in this report is(are) just for scientific research, education, internal quality control and product development etc.**

“*” indicates the method(s) is (are) not in CNAS accreditation scope.

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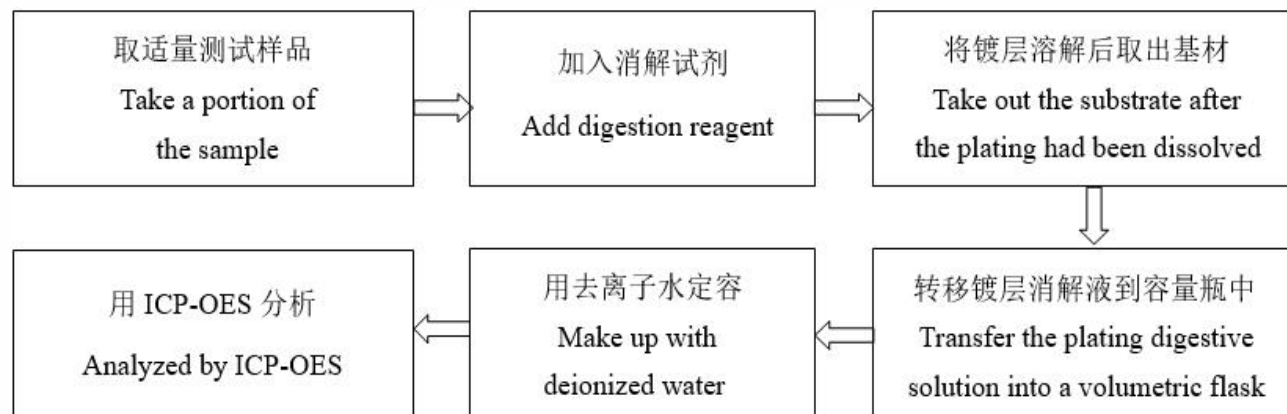
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检测流程 Test Process

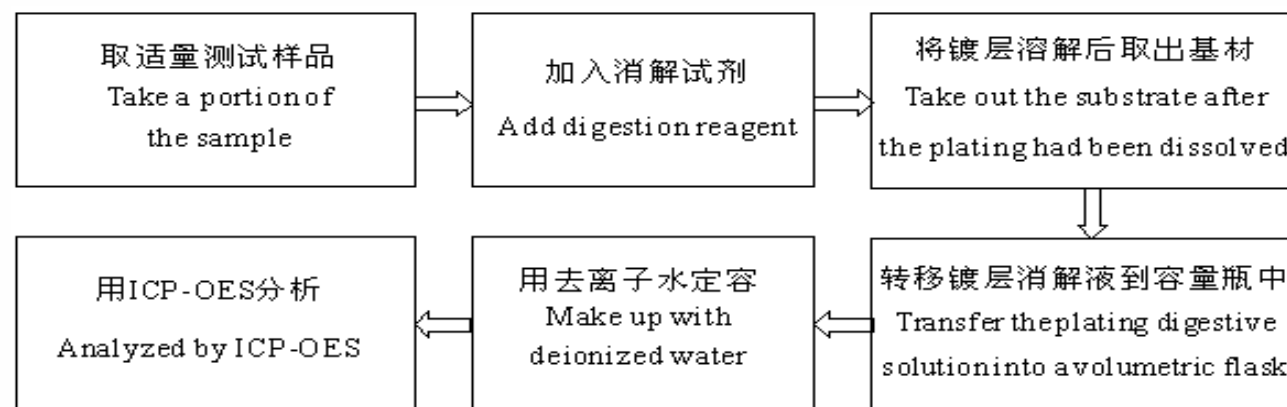
1. 铅(Pb), 镉(Cd)

Lead (Pb), Cadmium (Cd)



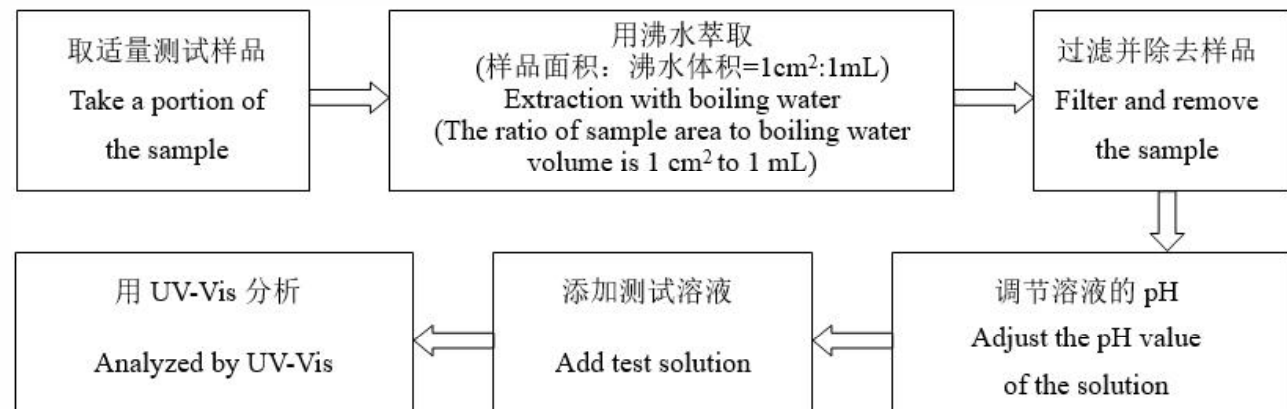
2. 汞(Hg)

Mercury (Hg)



3. 六价铬(Cr(VI))

Hexavalent Chromium (Cr(VI))



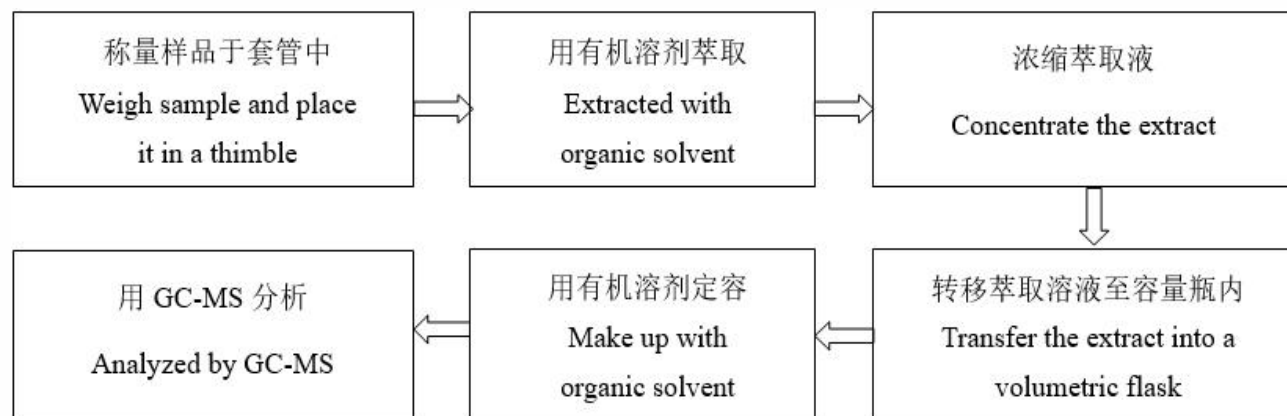
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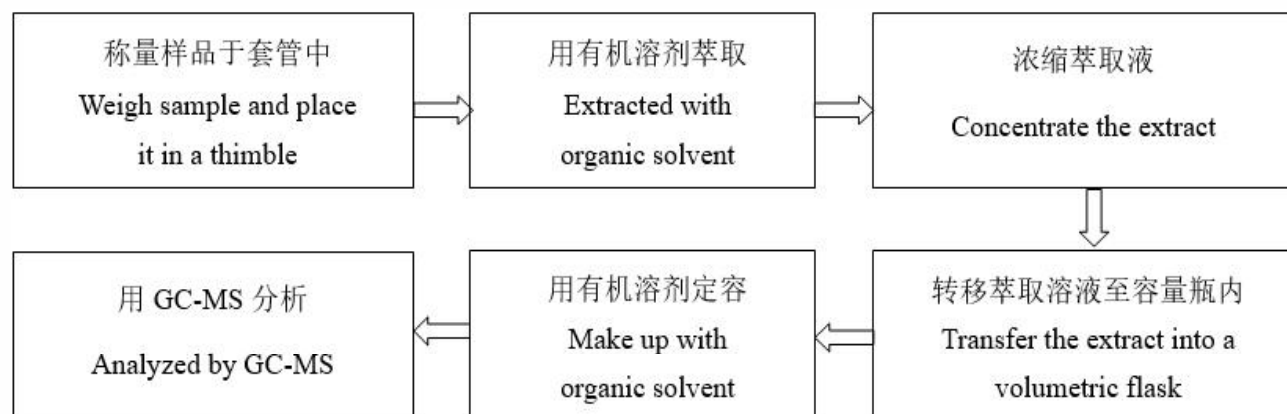
4. 多溴联苯(PBBs), 多溴二苯醚(PBDEs)

Polybrominated Biphenyls (PBBs), Polybrominated Diphenyl Ethers (PBDEs)



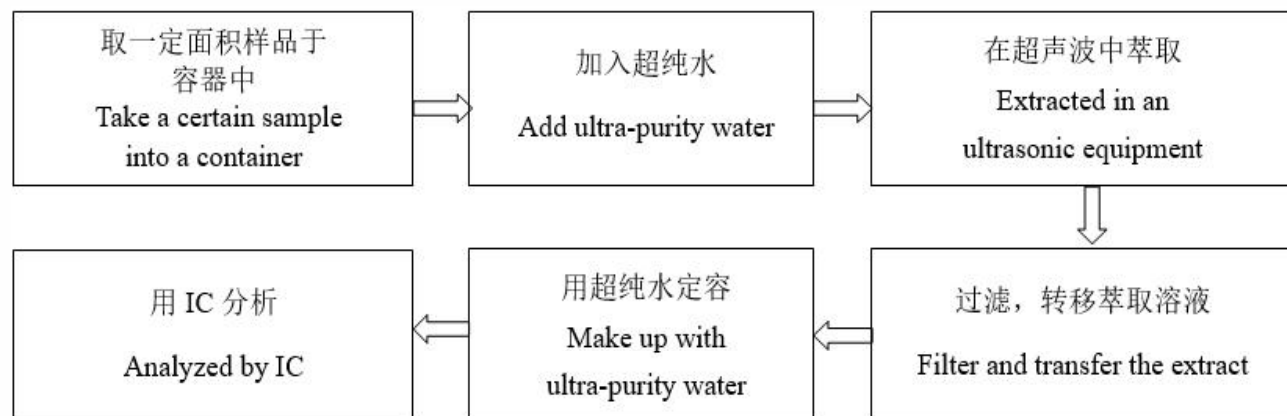
5. 邻苯二甲酸酯(DBP, BBP, DEHP, DIBP)

Phthalates (DBP, BBP, DEHP, DIBP)



6. 氟(F), 氯(Cl), 溴(Br), 碘(I)

Fluorine (F), Chlorine (Cl), Bromine (Br), Iodine (I)



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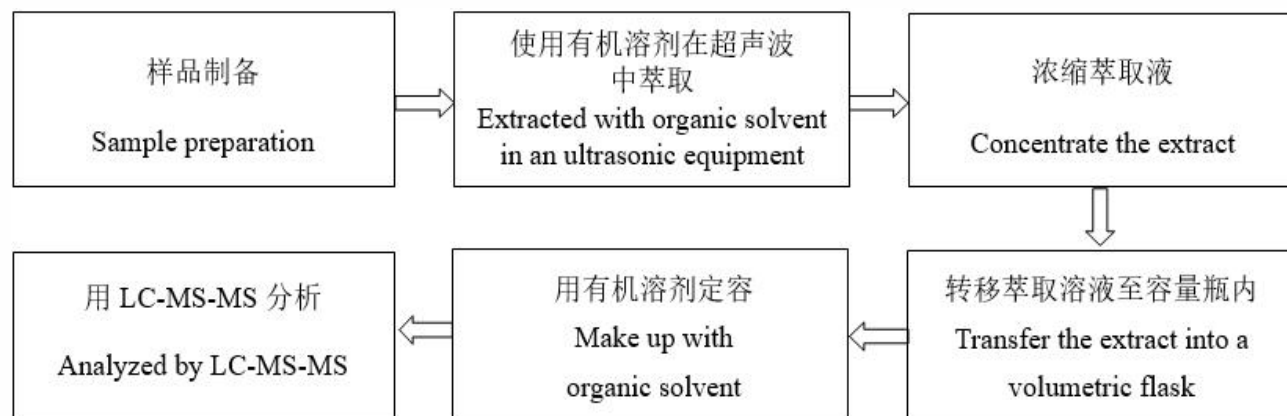
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7. 全氟辛酸 (PFOA), 全氟辛烷磺酸 (PFOS)

Perfluorooctanoic Acid(PFOA), Perfluorooctane Sulfonates(PFOS)

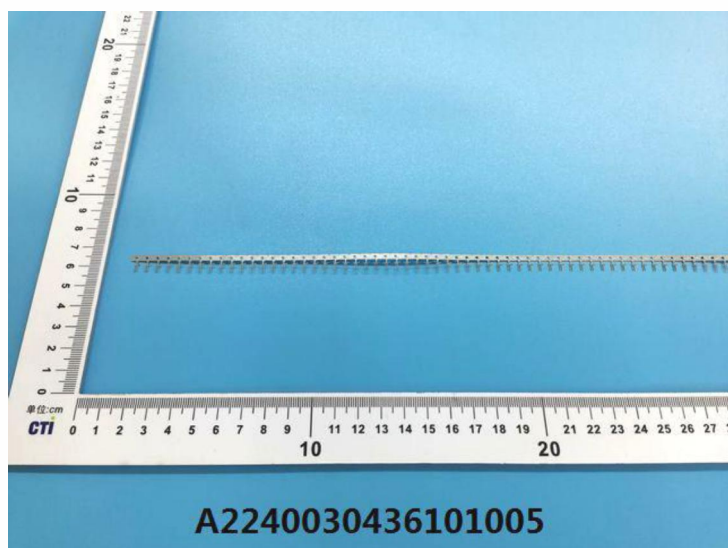


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样品图片 Photo(s) of the sample(s)



声明Statement:

1. 检测报告无批准人签字、“专用章”及报告骑缝章无效;
This report is considered invalid without approved signature, special seal and the seal on the perforation;
2. 报告抬头公司名称及地址、样品及样品信息由申请者提供, 申请者应对其真实性负责, CTI未核实其真实性;
The Company Name shown on Report and Address, the sample(s) and sample information was/were provided by the applicant who should be responsible for the authenticity which CTI hasn't verified;
3. 本报告检测结果仅对受测样品负责;
The result(s) shown in this report refer(s) only to the sample(s) tested;
4. 除非另有说明, 报告参照ILAC-G8:09/2019 / CNAS-GL015:2022使用简单接受(w=0)二元判定规则进行符合性判定;
Unless otherwise stated, the decision rule for conformity reporting is based on Binary Statement for Simple Acceptance Rule (w=0) stated in ILAC-G8:09/2019 / CNAS-GL015:2022;
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In case of any discrepancy between the English version and Chinese version of the testing reports (if generated), the Chinese version shall prevail.

报告结束
*** End of report ***