



**ATTENTION**  
OBSERVE PRECAUTIONS  
FOR HANDLING  
ELECTROSTATIC  
DISCHARGE  
SENSITIVE  
DEVICES

Part Number: KPG1-1608PBC-TT-5MAV Blue

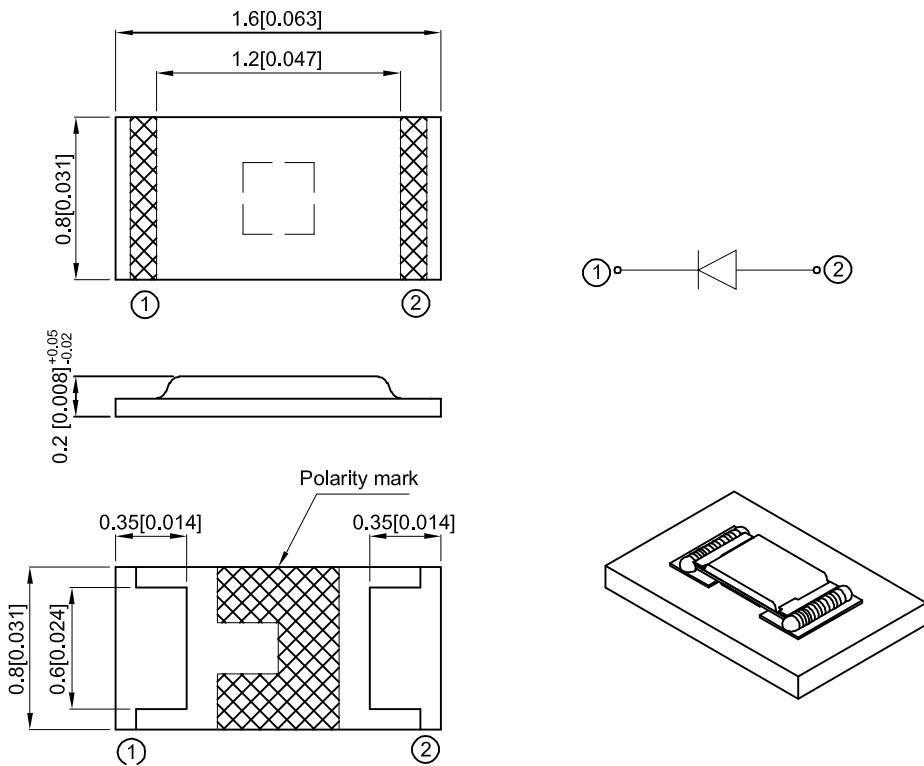
### Features

- 1.6mmX0.8mm SMD LED, 0.2mm thickness.
- Low power consumption.
- Wide viewing angle.
- Compatible with automatic placement equipment.
- Ideal for backlight and indicator.
- Package: 4000pcs / reel.
- Moisture sensitivity level : level 3.
- Low current IF=5mA operating.
- RoHS compliant.

### Descriptions

- The Blue source color devices are made with InGaN on SiC substrate Light Emitting Diode.
- Electrostatic discharge and power surge could damage the LEDs.
- It is recommended to use a wrist band or anti-electrostatic glove when handling the LEDs.
- All devices, equipments and machineries must be electrically grounded.

### Package Dimensions



#### Notes:

1. All dimensions are in millimeters (inches).
2. Tolerance is  $\pm 0.1(0.004")$  unless otherwise noted.
3. The specifications, characteristics and technical data described in the datasheet are subject to change without prior notice.
4. The device has a single mounting surface. The device must be mounted according to the specifications.



## Selection Guide

Part No.	Emitting Color (Material)	Lens Type	I <sub>v</sub> (mcd) [2] @ 5mA		Viewing Angle [1]
			Min.	Typ.	
KPG1-1608PBC-TT-5MAV	Blue (InGaN)	Water Clear	8	20	130°

Notes:

1. θ1/2 is the angle from optical centerline where the luminous intensity is 1/2 of the optical peak value.
2. Luminous intensity/ luminous Flux: +/-15%.
3. Luminous intensity value is traceable to the CIE127-2007 compliant national standards.

## Electrical / Optical Characteristics at TA=25°C

Symbol	Parameter	Emitting Color	Typ.	Max.	Units	Test Conditions
λpeak	Peak Wavelength	Blue	461		nm	I <sub>f</sub> =5mA
λD [1]	Dominant Wavelength	Blue	467		nm	I <sub>f</sub> =5mA
Δλ1/2	Spectral Line Half-width	Blue	22		nm	I <sub>f</sub> =5mA
V <sub>F</sub> [2]	Forward Voltage	Blue	2.9	3.1	V	I <sub>f</sub> =5mA
I <sub>R</sub>	Reverse Current	Blue		50	uA	V <sub>R</sub> =5V

Notes:

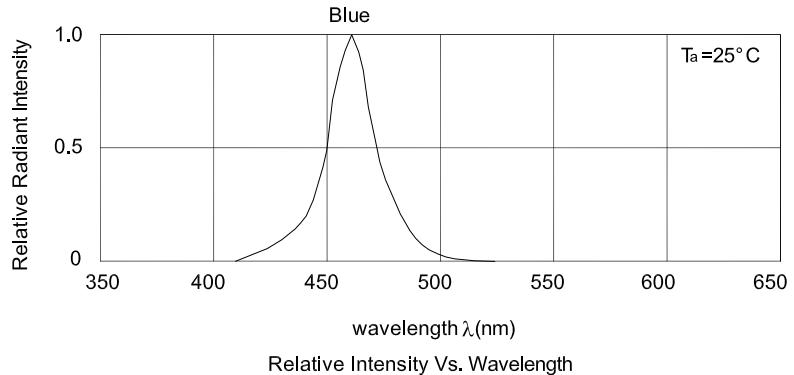
1. Wavelength: +/-1nm.
2. Forward Voltage: +/-0.1V.
3. Wavelength value is traceable to the CIE127-2007 compliant national standards.
4. Excess driving current and/or operating temperature higher than recommended conditions may result in severe light degradation or premature failure.

## Absolute Maximum Ratings at TA=25°C

Parameter	Values	Units
Power dissipation	32	mW
DC Forward Current	10	mA
Peak Forward Current [1]	50	mA
Reverse Voltage	5	V
Electrostatic Discharge Threshold (HBM)	1000	V
Operating Temperature	-40°C To +85°C	
Storage Temperature	-40°C To +85°C	

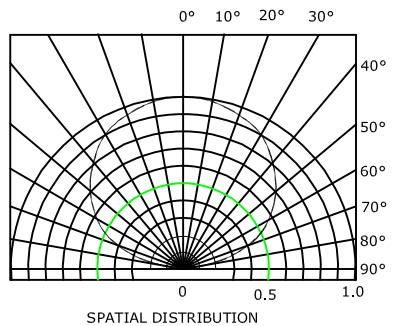
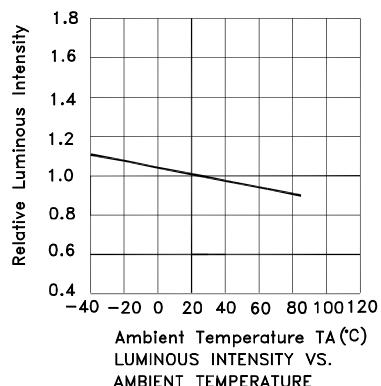
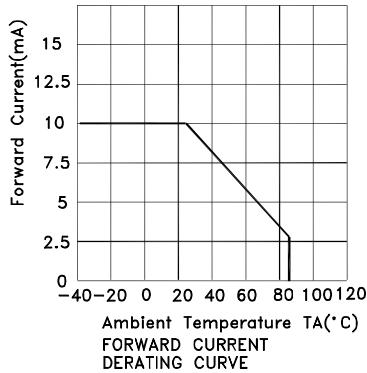
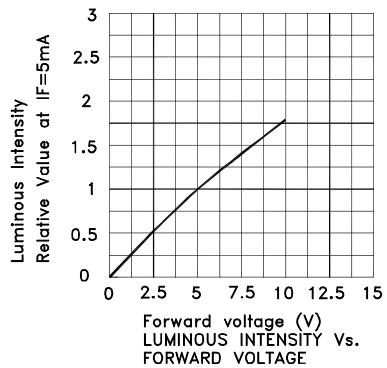
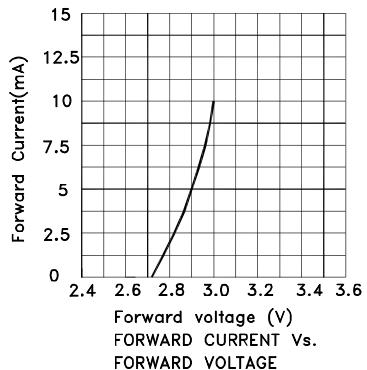
Note:

1. 1/10 Duty Cycle, 0.1ms Pulse Width.



Blue

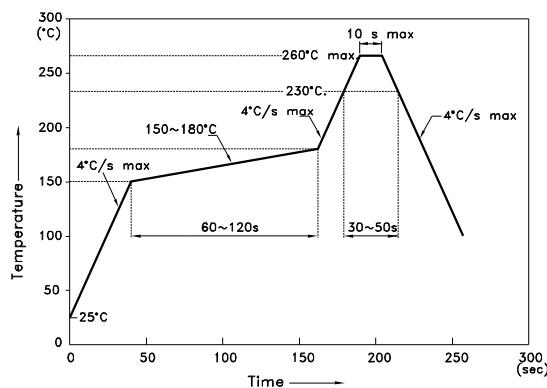
KPG1-1608PBC-TT-5MAV



## KPG1-1608PBC-TT-5MAV

Reflow soldering is recommended and the soldering profile is shown below.  
Other soldering methods are not recommended as they might cause damage to the product.

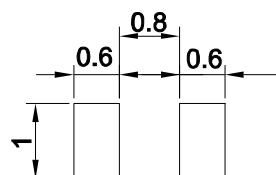
Reflow Soldering Profile For Lead-free SMT Process.



NOTES:

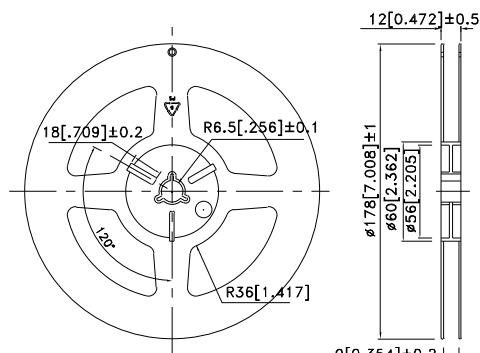
1. We recommend the reflow temperature 245°C (+/-5°C). The maximum soldering temperature should be limited to 260°C.
2. Don't cause stress to the epoxy resin while it is exposed to high temperature.
3. Number of reflow process shall be 2 times or less.

### Recommended Soldering Pattern (Units : mm; Tolerance: $\pm 0.1$ )

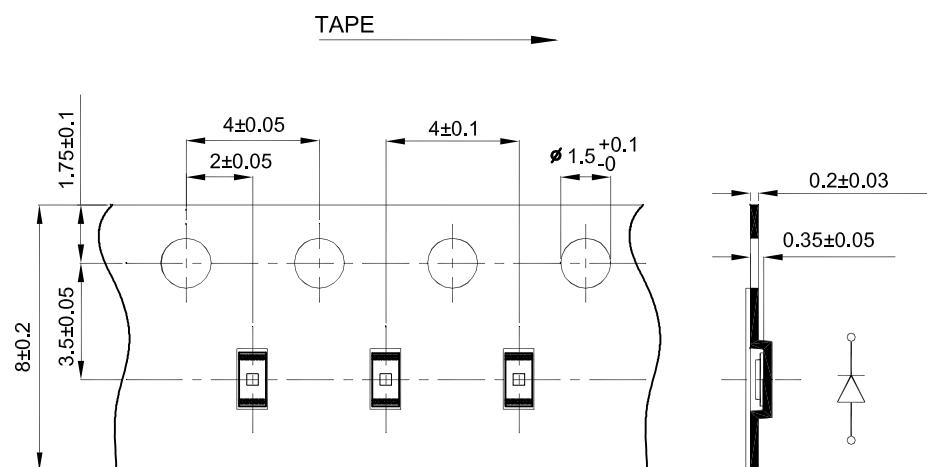


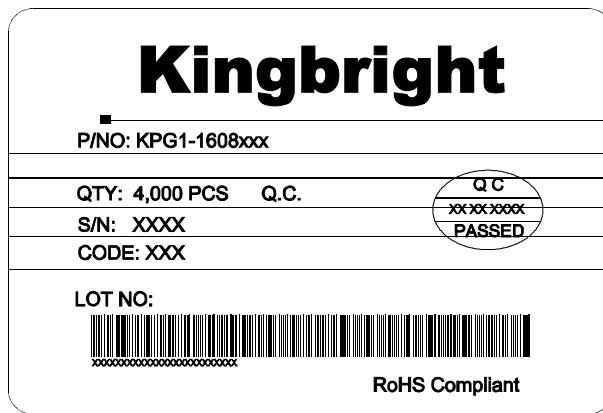
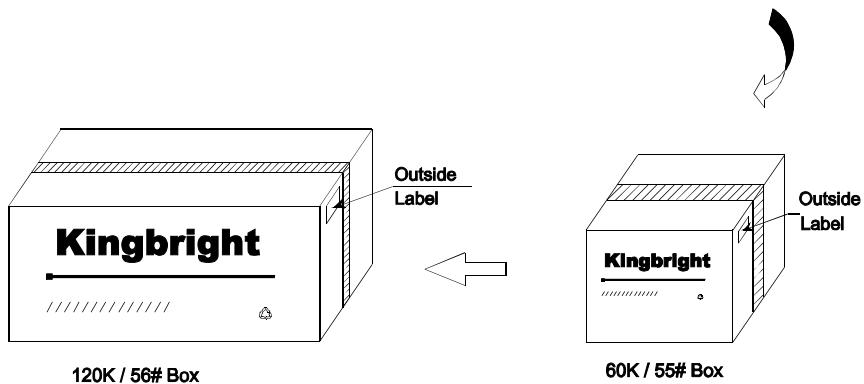
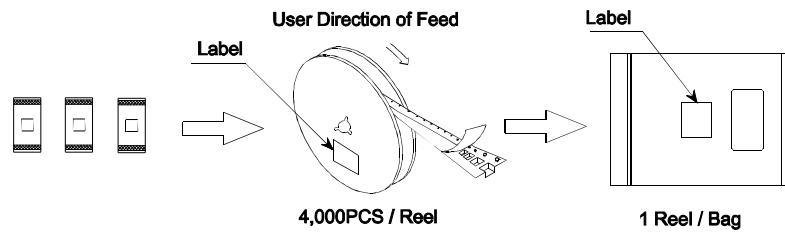
Mask open area ratio:80%;  
Mask thickness:80~100um;

### Reel Dimension



### Tape Dimensions (Units : mm)





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2. The part number, type, and specifications mentioned in this document are subject to future change and improvement without notice. Before production usage customer should refer to the latest datasheet for the updated specifications.
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