

EKI-2728-AE

## QA Test Report

8 10/100/1000T Industrial Switch

- Hardware Version: EASM007740R V1.0

### Abstract:

This document describes the testing environment; configurations; procedures and schedules that QA LAB uses to test EKI-2728-AE.

The document Provides an overview of the kind testing which will be performed against this product.

This document consists of the sections described below:

section 1 : Product Features

section 2 : Testing Environment

section 3 : Capability Testing Item & Result

section 4 : Reliability Testing Item & Result

Test Period	2007/11/01~2007/11/14
Tested by	Bill S.W. Lai
QA Lab	Jim Chou
Project Leader	Gene
Final Approval	Gary Tsai

# 1. Product Features

## Hardware Specification

Switch Architecture	Back-plane (Switching Fabric): 16Gbps Packet throughput ability (Full-Duplex): 23.8Mpps @64bytes
Transfer Rate	14,880pps for Ethernet port 148,800pps for Fast Ethernet port 1,488,000pps for Gigabit Fiber Ethernet port
Memory Buffer	136Kbits
MAC Address	8K MAC address table
Jumbo Frame	9Kbytes
Connector	10/100/1000T: 8 x RJ-45
Network Cable	10Base-T: 2-pair UTP/STP Cat. 3, 4, 5 cable EIA/TIA-568 100-ohm (100m) 100Base-TX: 2-pair UTP/STP Cat. 5 cable EIA/TIA-568 100-ohm (100m)
Protocol	CSMA/CD
LED	Per unit: Power 1 (Green), Power 2 (Green), Fault(Red) Per port: Link/Activity (Green), Speed (1000Mbps Green)
Reserve polarity protection	Present
Overload current protection	Present
Power Supply	12~48 VDC, Redundant power with polarity reverse protect function and removable terminal block
Power Consumption	7.79 Watts
Operating Humidity	5%~95% (Non-condensing)
Operating Temperature	Standard: -10°C~60°C ; Wide Operating Temperature (-40°C~75°C )
Storage Temperature	-40°C~85°C
Case Dimension	Metal case. IP-30, 30mm (W) x 95mm (D) x 140mm (H)
Installation	DIN Rail and Wall Mount Design
EMI	FCC Class A, CE EN61000-4-2 (ESD), CE EN61000-4-3 (RS), CE EN-61000-4-4 (EFT), CE EN61000-4-5 (Surge), CE EN61000-4-6 (CS), CE EN61000-4-8, CE EN61000-4-11, CE EN61000-4-12, CE EN61000-6-2, CE EN61000-6-4
Safety	UL, cUL, CE/EN60950-1
Stability Testing	IEC60068-2-32 (Free fall), IEC60068-2-27 (Shock), IEC60068-2-6 (Vibration)

V1.03 12-Oct-2007 Issued By Product Dept.

## 2. Testing Environment

### 2.1 H/W REQUIREMENT

- Server
  - Netware 3.12 :
    - CPU = Pentium MMX 166      DRAM = 32MB
  - Window NT4.0 :
    - CPU = Pentium MMX 166      DRAM = 48MB
- Client3A-3D :
  - CPU = Pentium - III 700 MHZ      DRAM = 64MB
- Client 3E -3H :
  - CPU = Pentium - III 700 MH      DRAM = 64MB
- Client 5A-5B :
  - CPU = PENTIUMIV 1.5GHz      DRAM = 256MB
- Client 5C – 5D :
  - CPU = PENTIUM III 933MHz      DRAM = 128MB
- Client 5E-5H :
  - CPU = AMD A462 1GHz      DRAM = 256MB
- Switch HUB :

<b>3Com Switch 3300</b>	<b>FE-1601FM</b>
<b>VIP Switch 2400</b>	<b>Cisco System Catalyst 2900XL</b>
<b>Max Switch II m</b>	<b>Base Switch 2401F</b>
<b>GFA2402M</b>	<b>Flex Switch Hub 2400</b>
<b>GF-24E2M</b>	<b>FE-B2401F</b>
<b>GF2402M</b>	<b>HS-312M</b>

- Converter :

<b>Fast Fiber Converter/SC</b>	<b>CM-A1000L</b>
<b>Module Fast Fiber Converter</b>	
<b>CM-B100L</b>	

- ZyXEL PRESTIGE 600 series ADSL ROUTER
- IXIA 1600T Traffic Generator/Performance Analyzer
- WebCom EZTester-II
- Cables: Unshielded twisted-pair cable (Cat. 5E: 3m, 100m, 120m)  
Fiber cable multi mode : 3m,10m and 15m

### 2.2 S/W REQUIREMENT

- Novell NetWare Version 3.12
- LANtest program Version 1.61
- IxExplorer 4.10.250 Build 29
- IxScriptMate 5.20.SP3

### 2.3 TOPOLOGY

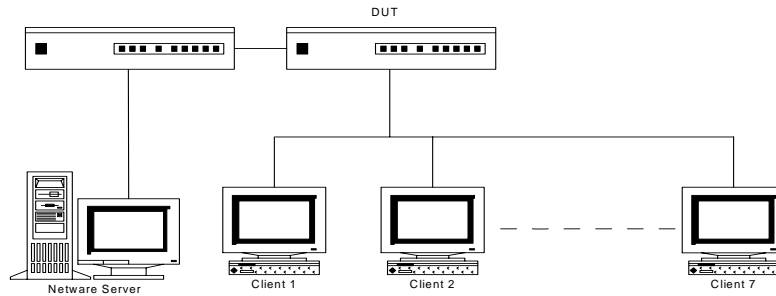


Fig 1. Compatibility and Uplink Test  
[Uplink Cable can use Normal cable or Crossover cable.]

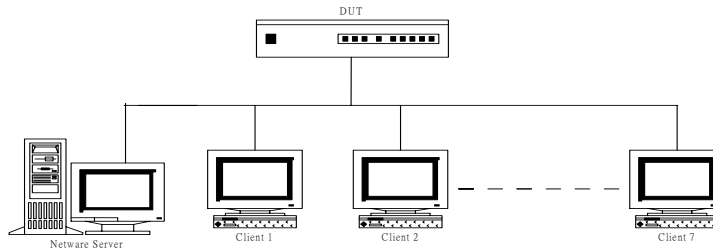


Fig 2. Performance Test

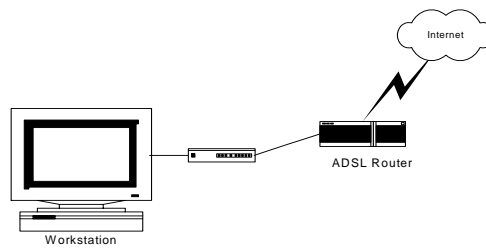


Fig 3. ADSL Test

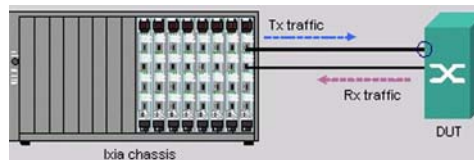


Fig 4. IXIA Test Environment

### 3. Capability Testing Item & Result

#### 3.1 Test Item

##### ◆ EKI-2728-AE Capability Test

- Basic Function Test
    - UTP PORT CONNECTION TEST
    - LED STATUS TEST
      - ◆ PWR1 ◆ PWR2 ◆ FAULT ◆ LNK/ACT
    - 10/100M/1000M with Full/Half Duplex Test
    - Uplink Test
    - Power Redundant Function and Polarity Reverse Protection Test
  
  - Throughput Test
  - Frame Loss Test
  - Per Port TX/RX Function Test
  - Architecture Verify
  - Package/Panel Verify
  - Manual Verify
  - Eye Pattern
  - Transmit Jitter
  - Rise and Fall time
  - Differential Output Voltage
  - Clock Frequency Counter
  - IC Input Voltage
  - Peak Differential Output Voltage
  - Maximum Output Droop
-

## 3.2 Testing Result:

**Capability Test List (1)**

Case	Describe	Item	Result		Comment
			OK	NG	
1	Basic Function Test	1. UTP PORT CONNECTION TEST	✓		
		2. LED STATUS TEST			
		● PWR1	✓		
		● PWR2	✓		
		● FAULT	✓		
		● LNK/ACT	✓		
		3. 10/100M/1000M with Full/Half Duplex Test	✓		
		4. UPLINK TEST	✓		
	5. Power Redundant Function and Polarity Reverse Protection	✓			
2	Throughput Test	Find the maximum rate of the DUT's forwarding packet.	✓		Appendix 1A
3	Frame Loss Test	Find percentage of frames not forwarding during a constant load.	✓		Appendix 1B
4	Per Port Tx/Rx Function Test	Test different Media type, to check any CRC and ERROR packet or not.	✓		Appendix 1C I Appendix 1L

## Capability Test List (2)

Case	Describe	Item	Result		Comment
			OK	NG	
5	Architecture Verify	Check the assemblage of parts of the DUT.	✓		
6	Package/Panel Verify	Follow Manual's descriptions to check the DUT's attachments, package and panel.	✓		
7	Manual Verify	See manual to check it right or not.	✓		
8	Eye Pattern	The Red Line cannot locate on the hexagon zone more than 100 hits during 6500 waveform counts	✓		To measure the PHY' signal whether follow IEEE 802.3 standard
9	Transmit Jitter	The peak-to-peak transmit jitter shall not exceed 1.4 ns	✓		
10	Rise and Fall time	Rise and Fall Time Range: 3 ns ~ 5 ns, where peak-to-peak time $\leq 0.5$ ns	✓		
11	Differential Output Voltage	Vout+: 950 ~ 1050 mV ; Vout-: -1050 ~ -950 mV	✓		
12	Clock Frequency Counter	To measure the Clock Frequency in order to meet the standard of $\pm 50$ ppm	✓		
13	IC Input Voltage	To observe the ripple of IC Input Voltage	✓		
14	Peak Differential Output Voltage	To measure the Peak differential output voltage at the transmit pins of the RJ-45, on all four transmits channels.	✓		
15	Maximum Output Droop	To verify that the transmitter output level does not decay faster than the maximum specified rate	✓		

Appendix 1A

Tested by : IXIA - ixos 4.10.250.29 GA  
           IxRouter 4.10.10.3  
           IxScriptMate 5.20.SP3  
           Copyright ?1997 - 2005 IXIA  
 Product Name : EKI-2728-AE  
 Version Number : EASM007740 V1.0  
 Serial Number : 9626  
 User Name : BILL  
 Date & Time : 10/31/07 04:49:25 PM  
 Test Name/Type : RFC 2544 Throughput Test - Per Port Binary Search  
 Protocol : MAC(Ethernet Type 08 00)  
 Number of Trials : 1  
 Duration of each trial : 00:00:20 sec  
 Estimated Run Time : 00:00:44 sec  
 Chassis Chain : loopback  
 Chassis Id(s) : 1

Theoretical maximum Frame Rates (frames/second) for different frame sizes (bytes):

Speed	64	128	256	512	1024	1280	1518
10 Mbps	14881	8446	4529	2350	1198	962	813
100 Mbps	148810	84460	45290	23497	11973	9616	8128
1000 Mbps	1488096	844595	452899	234963	119732	96154	81275
10000 Mbps	14880952	8445946	4528986	2349625	1197318	961539	812744
155 Mbps (Oc-3)	288000	145116	72840	36491	18263	14614	12324
622 Mbps (Oc-12)	1152000	580465	291362	145965	73054	58454	49296
2488 Mbps (Oc-48)	4608000	2321860	1165447	583860	292215	233817	197182
9952 Mbps (Oc-192)	18432000	9287442	4661790	2335439	1168859	935270	788730

- Port Configuration - One-to-One

Name	TXchassis.card.port	Speed	Duplex	RXchassis.card.port	Speed	Duplex
Pair1	1.1.1	1000	FULL	1.1.2	1000	FULL
Pair2	1.1.2	1000	FULL	1.1.1	1000	FULL
Pair3	1.1.3	1000	FULL	1.1.4	1000	FULL
Pair4	1.1.4	1000	FULL	1.1.3	1000	FULL
Pair5	1.2.1	1000	FULL	1.2.2	1000	FULL
Pair6	1.2.2	1000	FULL	1.2.1	1000	FULL
Pair7	1.2.3	1000	FULL	1.2.4	1000	FULL
Pair8	1.2.4	1000	FULL	1.2.3	1000	FULL





Appendix 1B

Tested by : IXIA - ixos 4.10.250.29 GA  
 IxRouter 4.10.10.3  
 IxScriptMate 5.20.SP3  
 Copyright ?1997 - 2005 IXIA

Product Name : EKI-2728-AE  
 Version Number : EASM007740 V1.0  
 Serial Number : 9626  
 User Name : BILL  
 Date & Time : 10/31/07 05:37:52 PM  
 Test Name/Type : RFC 2544 Frameloss Test with coarse granularity  
 Protocol : MAC(Ethernet Type 08 00)  
 Number of Trials : 1  
 Estimated Run Time : 00:00:32 sec  
 Chassis Chain : loopback  
 Chassis Id(s) : 1

Theoretical maximum Frame Rates (frames/second) for different frame sizes (bytes):

Speed	64	128	256	512	1024	1280	1518
10 Mbps	14881	8446	4529	2350	1198	962	813
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- Port Configuration - One-to-One

Name	TXchassis.card.port	Speed	Duplex	RXchassis.card.port	Speed	Duplex
Pair1	1.1.1	1000	FULL	1.1.2	1000	FULL
Pair2	1.1.2	1000	FULL	1.1.1	1000	FULL
Pair3	1.1.3	1000	FULL	1.1.4	1000	FULL
Pair4	1.1.4	1000	FULL	1.1.3	1000	FULL
Pair5	1.2.1	1000	FULL	1.2.2	1000	FULL
Pair6	1.2.2	1000	FULL	1.2.1	1000	FULL
Pair7	1.2.3	1000	FULL	1.2.4	1000	FULL
Pair8	1.2.4	1000	FULL	1.2.3	1000	FULL



























## **4 Reliability Testing Item & Result**

### **4.1 Test Item**

- Thermal/Humidity Cycle Test
  - Cold Start Test
  - Component Temperature Test
-

## Reliability Test List (1)

Case	Describe	Item	Result		Comment
			OK	NG	
1.	<b>Thermal/Humidity Test</b>	Temperature & humidity cycle testing (scope: Temperature -40 °C ~ 80 °C , humidity 0%~95%RH )	✓		Appendix 2A
2.	<b>Cold Start Test</b>	Test Condition: Power off Test temperature: -40°C Test Duration: 4 hours (after 3 hours then power on)	✓		Appendix 2B
3.	<b>Component Temperature Test</b>	Keep DUT with full loading in room temperature environment for 2Hrs, then measure the surface temperature of main components within DUT	✓		Appendix 2C



**● Thermal/Humidity Cycle Test**

**Test Equipment :**

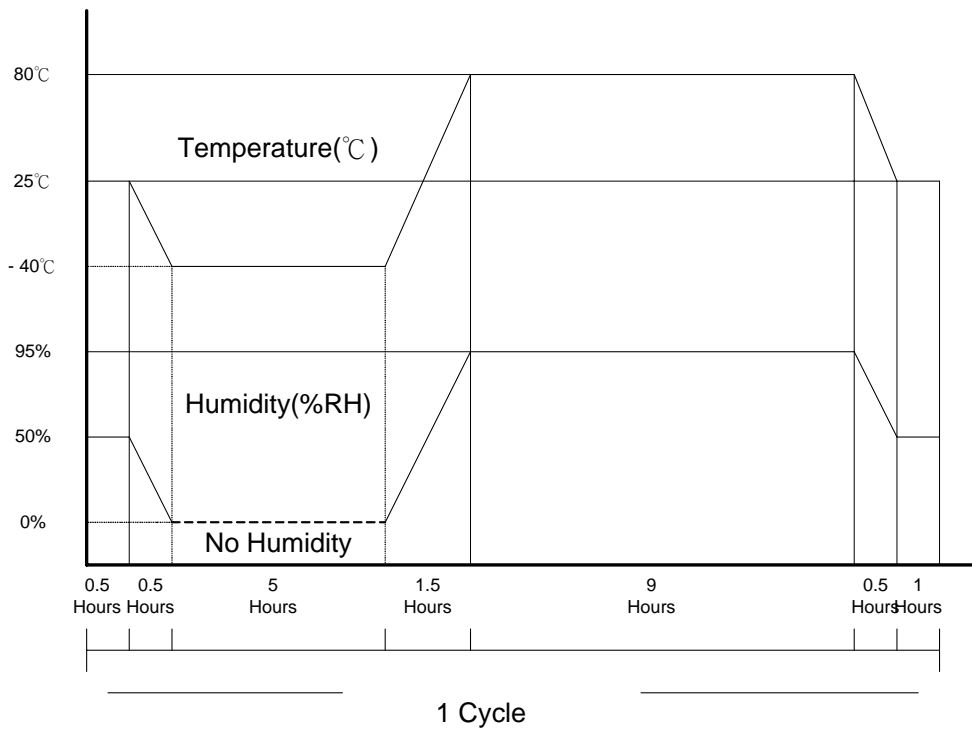
Client = IXIA 1600T

Switch: EKI-2728-AE

KSON Programmable Temperature & Humidity Chamber: THS-A4H+100

**Thermal/Humidity Test Curve :**

- Test Duration: 3 Cycles (Total of 52.5 hour).
- Operating temperature And humidity test range:
- temperature -40°C to 80°C
- Humidity 0%~95%RH



**Test Method :**

Run IXIA 1600T to inject packets for Thermal/Humidity 3 Cycles.

**Test Result: Passed**



**● Cold Start Test****Test Equipment:**

Client = IXIA 1600T

Switch: EKI-2728-AE

KSON Programmable Temperature & Humidity Chamber: THS-A4H+100

**Test Conditions:**

1. Test Condition: Power off
2. Test temperature: -40°C
3. Test Duration: 4 hours (after 3 hours then power on)

**Procedure:**

1. After 3 hours then power on.
2. Use IXIA 1600T to inject 500,000,000 packet into DUT.
3. To observe having or not error packet and packet loss.

**Expectation:**

After stress test, using IXIA 1600T to perform traffic test, there are no CRC errors, Alignment errors, Oversize and packets loss.

**Test Result:** Passed

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## ● Component Temperature Test

Location	Component Name	Radiator	Temperature ( 25℃ )		
			DC 48V	DC 24V	DC 12V
D3	KBL406G	No	47.0℃	48.1℃	53.0℃
D5	KBL406G	No	47.8℃	50.1℃	58.0℃
U5	E-L4973D	No	70.3℃	63.4℃	64.1℃
C20	E/C 100uF/63V	No	55.1℃	54.7℃	58.2℃
C25	E/C 100uF/63V	No	49.4℃	49.8℃	53.2℃
F1	PTC 60V	No	50.6℃	52.1℃	59.2℃
D1	FM560	No	65.1℃	63.1℃	63.2℃
L2	COIL	No	65.2℃	63.5℃	63.6℃
U6	VITESSE 7398	Yes	71.3℃	71.0℃	71.5℃
L1	COIL	No	65.2℃	65.2℃	65.6℃
U2	MVPG31	No	68.0℃	68.0℃	68.3℃
Y1	OSC 25M	No	59.9℃	60.2℃	60.4℃
Case top			37.4℃	38.0℃	38.6℃
Case bottom			48.7℃	48.8℃	49.7℃
Test Environment Temperature			24.4℃	24.8℃	25.2℃

Test Result: **Passed**