

深圳扬兴科技有限公司

产 品 规 格 书

SPECIFICATION

产品名称	石英晶体谐振器 QUARTZ CRYSTAL UNITS
产品型号	YSX321SL
料 号	XL2MI-111-27M
参数描述	SMD-3225-27MHZ-10PF- +/-10PPM
页 次	共5页

确 认 签 章

客 户		
客户物料号		
机种/型号		
批 准	审 核	检 验

扬 兴 签 核

制 定	审 核	批 准
朱 灿 维		

深圳扬兴科技有限公司

Shenzhen YangXing Technology Co., Ltd.

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[illegible]

MHz Range Crystal Unit

YSX321SL

Product Name 系列型号

YSX321SL 27.00000MHz 10PF +/-10PPM

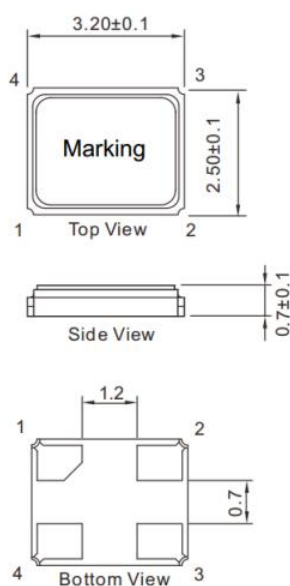
Product Number / Ordering Code 产品料号

XL2MI-111-27M

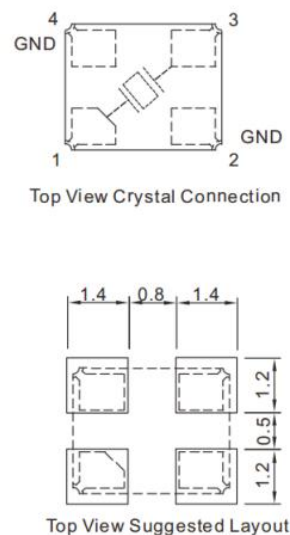
1. Specifications (characteristics) (规格参数)

Parameter (电气参数)	Symbol	Min. (最小值)	Typ. (典型值)	Max. (最大值)	Unit (单位)
Oscillation mode (振动模式)		☒ Fundamental		☐ 3rd	
Cutting mode (切割方式)		☒ AT		☐ BT	
				☐ X +2°	
Nominal frequency (标称频率)	f _{nom}	-	27	-	MHz
Frequency tolerance at 25°C (常温频差)	f _{tol}	-10	-	10	x 10 ⁻⁶
Stability over temperature (温度稳定性)	f _{tem}	-20	-	20	x 10 ⁻⁶
Load capacitance (负载电容)	CL	-	10	-	pF
Motional resistance(ESR) (等效谐振电阻)	R1	-	-	50	Ω
Shunt capacitance (静态电容)	C0	-	-	2	pF
Motional capacitance (动态电容)	C1	-	-	-	fF
Level of drive (激励功率)	DL	-	100	-	μW
Operating temperature (工作温度)	T _{use}	-40	-	85	°C
Storage temperature (储存温度)	T _{stg}	-55	-	125	°C
Frequency aging (老化)	f _{age}	-3	-	3	x10 ⁻⁶ /year

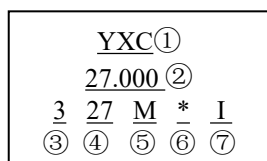
2. External dimensions (外观尺寸) (Unit: mm)



3. Recommended land pattern (推荐焊盘) (Unit: mm)

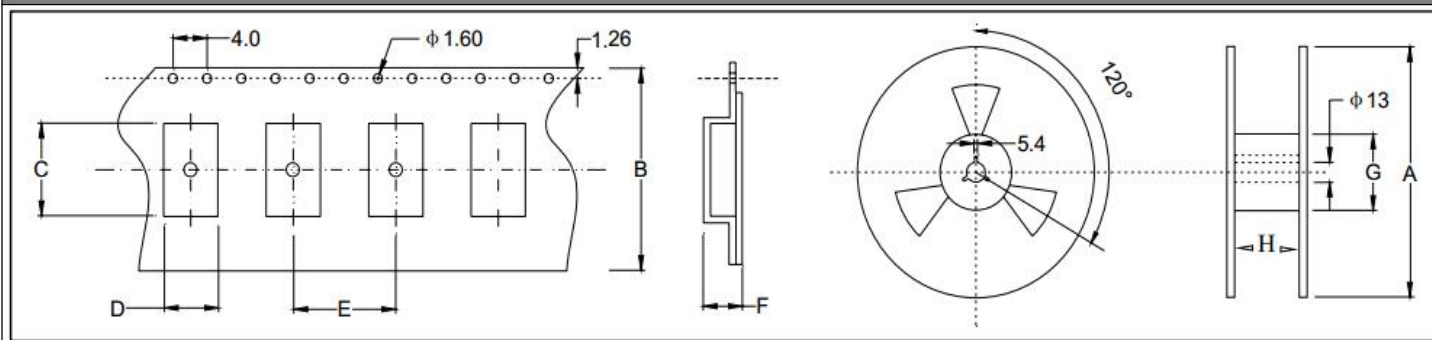


4. Marking information (丝印说明)



- ①YXC LOGO
- ②Frequency
- ③Year
- ④Production cycle
- ⑤Load capacitance
- ⑥Line
- ⑦Operating Temperature

5. Taping Specification (载带规格) (Unit: mm)



Size	A	B	C	D	E	F	G	H
SMD-3225	180±2.0	8.0±0.3	3.50±0.1	2.80±0.1	4.0±0.1	1.40±0.1	61.0±1.0	8.0±1.0

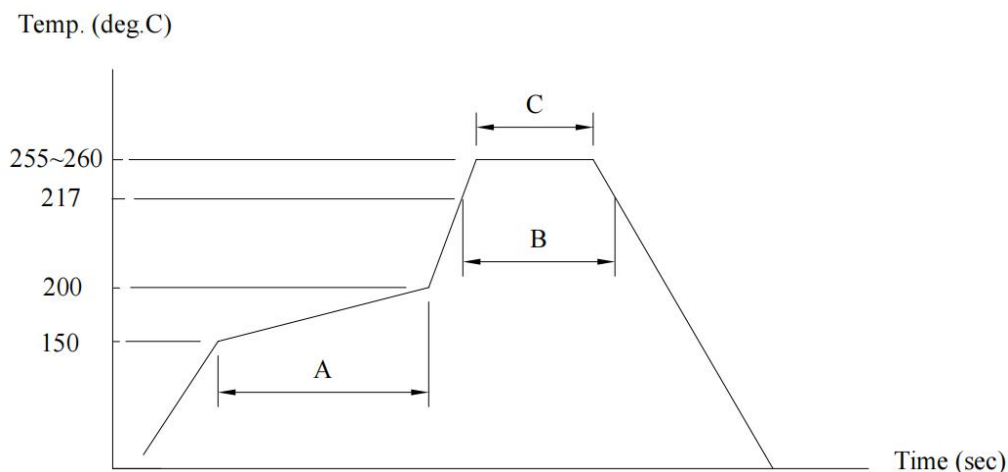
3000 pcs per reel

6. Reliability characteristic (可靠性)

NO (序号)	Item (项目)	Condition (环境条件)	Reference (参考标准)	Specifications (说明)
6.1	Solderability (可焊性)	Solder bath temperature:260°C,dwell time:5 seconds,Solder: 100% tin	IEC68-2-20:1979	A new uniform coating of solder shall cover a minimum of 95% of the surface being immersed.
6.2	Resistance to soldering heat (焊接耐热性)	Solder temperature 260+/-5°C,Immersion time:10 S Solder bath composition:100% tin	IEC68-2-58:1989	$\Delta F \leq \pm 5 \text{ ppm}$
6.3	Vibration (机械振动)	The entire frequency range: 10Hz to 55Hz ,Amplitude:1.5mm This motion shall be applied for a period of 2 h in each of 3 mutually perpendicular axes(a total of 6h)	IEC 68-2-21:1992	$\Delta F \leq \pm 5 \text{ ppm}$
6.4	Drop test (跌落测试)	Drop from 75cm height on 3cm hard wooden board for 6 times	IEC68-2-32:1990	$\Delta F \leq \pm 5 \text{ ppm}$
6.5	Cold storage (低温储存)	The quartz crystal unit shall be stored at a temperature of -40+/-3°C for 1000 h.then it shall be subjected to standard atmospheric conditions for 1h after which measurement shall be made.	IEC68-2-6:1982	$\Delta F \leq \pm 5 \text{ ppm}$
6.6	High temperature High humidity storage(steady state) (高温高湿度储存)	The quartz crystal unit shall be stored at a temperature of 40+/-2°C with relative humidity of 95% for 1000h, then it shall be subjected to standard atmospheric conditions for 2h after which measurement shall be made.	IEC60068-2-1:1990	$\Delta F \leq \pm 5 \text{ ppm}$

6.7	Thermal shock (温度冲击测试)	The quartz crystal unit shall be subjected to 50 successive Change of temperature cycles. Each as shown in table below ,then it shall be subjected to standard atmospheric conditions for 1h after which measurement shall be made. <table><tr><td>NO</td><td>Temperature</td><td>Duration</td></tr><tr><td>1</td><td>-40+/-3℃</td><td>15minutes</td></tr><tr><td>2</td><td>105+/-2℃</td><td>15minutes</td></tr><tr><td>3</td><td>Transition time</td><td>Within 10 seconds</td></tr></table>	NO	Temperature	Duration	1	-40+/-3℃	15minutes	2	105+/-2℃	15minutes	3	Transition time	Within 10 seconds	IEC68-2-14:1986	$\Delta F \leq \pm 5 \text{ppm}$
NO	Temperature	Duration														
1	-40+/-3℃	15minutes														
2	105+/-2℃	15minutes														
3	Transition time	Within 10 seconds														
6.8	Sealing (气密性)	Helium leakage detector shall used to measure the leakage rate of gas through any faulty seal. Pressure:500Kpa, duration:120 minutes.	IEC68-2-3:1984	Leakage rate$\leq 1 \times 10^{-9} \text{ Pa.m}^3/\text{S}$												
6.9	High temperature Life test (高温储存测试)	The quartz crystal unit shall be stored at a temperature of 105+/-3℃ for 168h ,then it shall be subjected to standard atmospheric condition for 1h after which measurement shall be made.	IEC60068-2-2:1974	$\Delta F \leq \pm 5 \text{ppm}$												

7. Reflow profile (回流焊)



(A)→Preheating area : 150~200°C, 60~120sec.

(B)→Heating area : 217°C, 60~150sec.

(C)→Peak temperature : 255~260°C, 30sec. Max.

Ramp-up rate (217→260°C) : 3°C/sec. Max.

Ramp-down rate (260→217°C) : 6°C/sec. Max.

Time 25°C→260°C : 480sec. Max.

Moisture Sensitivity Level : Level1

8. Notice (注意)

包装 PACKING

包装方式应符合运输和装卸要求，特殊包装须经双方认可。

Packing must prevent damage during transportation and handing. Specific method will be settled by mutual Agreement.

对环境影响 INFLUENCE TO ENVIRONMENT

本产品在生产过程中不使用 ODS I，对臭氧层无破坏。

This product doesn't use the class I ODS at any of production process.

生产厂家 MANUFACTURER

公司名称：深圳扬兴科技有限公司

Shenzhen YangXing Technology Co., Ltd.

其它 OTHERS

1.如果您对本公司产品规格书有疑问或书中未列出，请与我方联系，协商解决及改进。

If you have some doubt or unknowing about this specification, Please contact us for settlement or development.

2.我们按照产品规格书要求保证晶体品质，若客户要求具体数据，我们可提供。

We guarantee that quartz crystal unit satisfies this specification, If you need the data, we will provide it.

3.如需应用于超声波环境下，请与我们联系。

For application in ultrasonic environment, please contact us.

4.变更与联络 (MODIFY AND CONTACT)

本产品在设计、工艺、材料、生产厂所、关键设备、操作人员等影响产品质量的因素有变更时，应事先提供更改后的产品并经过质量认可后，方可大批量供货。

When the quality is changed due to the changes of the design, technology, material, manufacture place, main equipment and workers, we will first supply the modified products and obtain approval from you, then start to supply mass production.

5.售前售后服务 (AFTER SALE SERVICE)

若在生产过程中遇到不良品，本公司负责调换，并及时提交不良品的分析及改进措施报告经认可。

If the defection product was found in the production process, we will exchange and provide the improving measures in time.

9. Contact us (联系我们)

www.yxc.hk