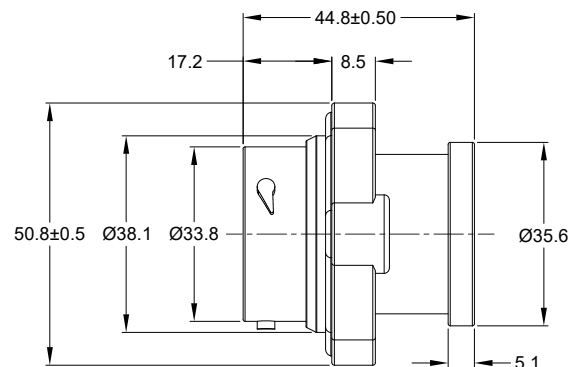
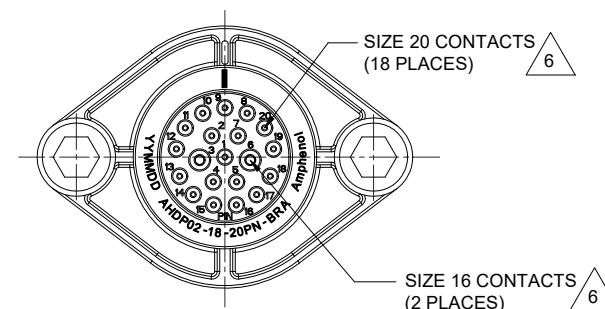
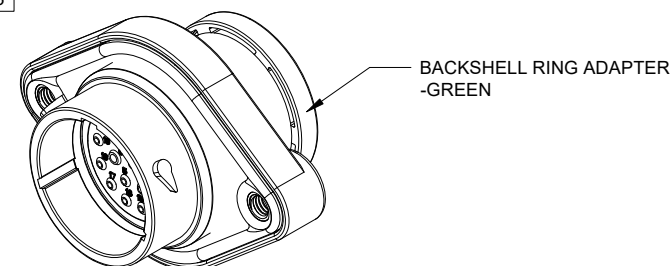




RECOMMENDED TORQUE
VALUES: 1.9-2.2 N.m



-
- INTERNAL SEALING SURFACE FINISH
TO BE $\frac{3.2}{\nabla}$ OR BETTER $\square$ 0.13
- $\varnothing 38.29^{+0.15}_{-0.05}$
- 2X $\varnothing 5.60$
- 57.60 ± 0.1
- | | |
|----------------------|----|
| | AM |
| QUANTITY | |
| UNL. ENG. ORIGINATOR | |



CONTACT SIZE	MIN. INSUL O.D.	MAX. INSUL O.D.	TYPICAL WIRE RANGE	CURRENT RATING
16	2.54 mm (.100 in)	3.40 mm (.134 in)	14-20 AWG (2.0-0.5mm ²)	13 AMPS
20	1.02 mm (.040 in)	2.41 mm (.095 in)	16-22 AWG (1.5-0.35mm ²)	7.5 AMPS

RECOMMENDED PANEL THICKNESS:1.6 TO 4.7MM

REVISIONS					
REV	ECO	DESCRIPTION	DATE	BY	APPR
A1	--	RELEASE NEW DRAWING	28MAR22	VITO	TOMM

AHPD2-18-20PN-SRA			
QUANTITY	PART NUMBER	DESCRIPTION	ITEM NO.
MATERIALS LIST			
UNLESS OTHERWISE SPECIFIED 1) All dimensions are in metric(mm). 2) Tolerances are as follows: 1 PL DEC ± 0.30 1 PL DEC ± 0.15 3 PL DEC ± 0.08 Fractions $\pm 1/64$ Angles $\pm 1'$ 3) Note reference = 		SIGNATURES DATE DRAWN: VITOJI 28MAR22 CHECKED: SULLENZHANG 29MAR22 ENGINEER: APPROVAL: TOMMY XIE 30MAR22 CUSTOMER:	 Sine Systems - www.amphenol-sine.com 44724 Morley Drive Clinton Township, MI 48036
MATERIAL SPECIFICATIONS: WEIGHT: 53.8g		20 POS, RECEPTACLE, PIN, PANELMATE AHPD SIZE 18, NORMAL SEAL, BRA	
PROCESS SPECIFICATIONS: NEXT ASSY:		THIS DRAWING IS SUPPLIED FOR INFORMATION ONLY. DESIGN FEATURES, SPECIFICATIONS AND PERFORMANCE DATA SHOWN HEREON ARE THE PROPERTY OF THE AMPHENOL CORPORATION. NO RIGHTS OF REPRODUCTION ARE IMPLIED. ALL DIMENSIONS ARE SUBJECT TO NORMAL MANUFACTURING VARIATIONS.	
		SIZE TYPE DWG NO: B C- AHPD02-18-20PN-BRA	REVISION SCALE: NONE DURAMATE SHEET 1 OF

A Series™ - Contact Size 16 Options (Works with: AT, ATV, AHD-9, ARC, DuraMate and PanelMate Series)

Machined Contacts, Sockets & Pins				
Part Number	Description	Size	AWG	Type
AT60-215-1631	Male Contact - Pin, Gold-plated	16	14	Machined
AT62-209-1631	Female Contact - Socket, Gold-plated	16	14	Machined
AT60-215-16141	Male Contact - Pin, Nickel-plated	16	14	Machined
AT62-209-16141	Female Contact - Socket, Nickel-plated	16	14	Machined
AT60-202-1631	Male Contact - Pin, Gold-plated	16	16-20	Machined
AT62-201-1631	Female Contact - Socket, Gold-plated	16	16-20	Machined
AT60-202-16141	Male Contact - Pin, Nickel-plated	16	16-20	Machined
AT62-201-16141	Female Contact - Socket, Nickel-plated	16	16-20	Machined
AT60-202-1631-22	Male Contact - Pin, Gold-plated	16	22-24	Machined
AT62-201-1631-22	Female Contact - Socket, Gold-plated	16	22-24	Machined
AT60-202-16141-22	Male Contact - Pin, Nickel-plated	16	22-24	Machined
AT62-201-16141-22	Female Contact - Socket, Nickel-plated	16	22-24	Machined

Tooling - Machined Contacts	
Part Number	Description
AUTK-16	Hand Crimp Tool, Size 16
AUTK-100	Universal Heavy Duty Contact Crimping Tool Kit, Size 12/16/20
CA-5D12	Universal Hand Crimp Tool, Size 12/16/20
CA-5E12	Pneumatic Crimp Tool, Size 12/16/20

Contact Removal Tools (For both Machined or Stamped & Formed Contacts)	
Part Number	Description
ATRT-100	Contact and Wedgelock Extraction Tool
AT11-310-1605	Contact Removal Tool, Plastic, Size 16

Sealing Plugs (For both Machined or Stamped & Formed Contacts)	
Part Number	Description
A114017	Sealing Plug, Size 16, White
A114017-SR	Sealing Plug, Size 16, SR01 Series, Black
AT13-217-1605	Locking Sealing Plug, Size 16, Grey
AT13-217-1605-SR	Locking Sealing Plug, Size 16, SR01 Series, Red

Stamped & Formed Contacts, Sockets & Pins				
Part Number	Description	Size	AWG	Type
AT60-14-0122	Male Contact - Pin, Nickel-plated	16	14-18	Stamped & Formed
AT62-14-0122	Female Contact - Socket, Nickel-plated	16	14-18	Stamped & Formed
AT60-14-0144	Male Contact - Pin, Gold-plated	16	14-18	Stamped & Formed
AT62-14-0144	Female Contact - Socket, Gold-plated	16	14-18	Stamped & Formed
AT60-16-0122	Male Contact - Pin, Nickel-plated	16	16-18	Stamped & Formed
AT62-16-0122	Female Contact - Socket, Nickel-plated	16	16-18	Stamped & Formed
AT60-16-0144	Male Contact - Pin, Gold-plated	16	16-18	Stamped & Formed
AT62-16-0144	Female Contact - Socket, Gold-plated	16	16-18	Stamped & Formed
AT60-16-0622	Male Contact - Pin, Nickel-plated	16	16-20	Stamped & Formed
AT62-16-0622	Female Contact - Socket, Nickel-plated	16	16-20	Stamped & Formed
AT60-16-0644	Male Contact - Pin, Gold-plated	16	16-20	Stamped & Formed
AT62-16-0644	Female Contact - Socket, Gold-plated	16	16-20	Stamped & Formed
AT60-16-0677	Male Contact - Pin, Tin-plated	16	16-20	Stamped & Formed
AT62-16-0677	Female Contact - Socket, Tin-plated	16	16-20	Stamped & Formed
AT60-16-0822	Male Contact - Pin, Nickel-plated	16	20-22	Stamped & Formed
AT62-16-0822	Female Contact - Socket, Nickel-plated	16	20-22	Stamped & Formed
AT60-16-0844	Male Contact - Pin, Gold-plated	16	20-22	Stamped & Formed
AT62-16-0844	Female Contact - Socket, Gold-plated	16	20-22	Stamped & Formed

Tooling - Stamped & Formed Contacts	
MF3-3950	Crimp Die - Size 16, 18-20AWG
MF3-3953	Crimp Die - Size 16, 16-18AWG
MF3-3975	Crimp Die - Size 16, 14-16AWG
MF3-3990	Crimp Die - Size 16, 20-22AWG
ATT-16-00	Hand Crimp Tool - Size 16, 14-16AWG
ATT-16-01	Hand Crimp Tool - Size 16, 18-20AWG
ATT-1612-03	Hand Crimp Tool - Size 16, 20-22AWG

A Series™ - Contact Size 20 Options (Works with: ATM, DuraMate and PanelMate Series)

Machined Contacts, Sockets & Pins				
Part Number	Description	Size	AWG	Type
AT60-010-2031	Male Contact - Pin, Gold-plated	20	16-18	Machined
AT62-005-20141	Female Contact - Socket, Gold-plated	20	16-18	Machined
AT60-010-20141	Male Contact - Pin, Nickel-plated	20	16-18	Machined
AT62-005-2031	Female Contact - Socket, Nickel-plated	20	16-18	Machined
AT60-202-2031	Male Contact - Pin, Gold-plated	20	20-22	Machined
AT62-201-2031	Female Contact - Socket, Gold-plated	20	20-22	Machined
AT60-202-20141	Male Contact - Pin, Nickel-plated	20	20-22	Machined
AT62-201-20141	Female Contact - Socket, Nickel-plated	20	20-22	Machined

Tooling - Machined Contacts	
Part Number	Description
AUTK-20	Hand Crimp Tool, Size 20
AUTK-100	Universal Heavy Duty Contact Crimping Tool Kit, Size 12/16/20
CA-5D12	Universal Hand Crimp Tool, Size 12/16/20
CA-5E12	Pneumatic Crimp Tool, Size 12/16/20

Stamped & Formed Contacts, Sockets & Pins				
Part Number	Description	Size	AWG	Type
AT60-20-0144	Male Contact - Pin, Gold-plated	20	16-22	Stamped & Formed
AT62-20-0144	Female Contact - Socket, Gold-plated	20	16-22	Stamped & Formed
AT60-20-0244	Male Contact - Socket, Gold-plated	20	16-22	Stamped & Formed
AT62-20-0244	Female Contact - Socket, Gold-plated	20	16-22	Stamped & Formed
AT60-20-0122	Male Contact - Pin, Nickel-plated	20	16-22	Stamped & Formed
AT62-20-0122	Female Contact - Socket, Nickel-plated	20	16-22	Stamped & Formed
AT60-20-0222	Male Contact - Socket, Nickel-plated	20	16-22	Stamped & Formed
AT62-20-0222	Female Contact - Socket, Nickel-plated	20	16-22	Stamped & Formed
AT60-20-0277	Male Contact - Socket, Tin-plated	20	16-22	Stamped & Formed
AT62-20-0277	Female Contact - Socket, Tin-plated	20	16-22	Stamped & Formed
AT60-20-0422	Male Contact - Socket, Nickel-plated	20	20-22	Stamped & Formed
AT62-20-0444	Female Contact - Socket, Gold-plated	20	20-22	Stamped & Formed

Tooling - Stamped & Formed Contacts	
MF3-3974	Crimp Die - Size 20
MF3-3976	Crimp Die - Size 20 (20-22AWG -04XX Series)
MF3-3978	Crimp Die - Size 20 (20-22AWG -02XX Series)
ATT-20-00	Hand Crimp Tool - Size 20 (20AWG)

Contact Removal Tools (For both Machined or Stamped & Formed Contacts)	
Part Number	Description
ATRT-100	Contact and Wedgelock Extraction Tool
AT11-240-2005	Contact Removal Tool, Plastic, Size 20

Sealing Plugs (For both Machined or Stamped & Formed Contacts)	
Part Number	Description
AT13-204-2005	Sealing Plug, Size 20, White
AT13-204-2005-SR	Sealing Plug, Size 20, SR01 Series, Black
ATM13-217-2005	Locking Sealing Plug, Size 20, Grey
ATM13-217-2005-SR	Locking Sealing Plug, Size 20, SR01 Series, Blue