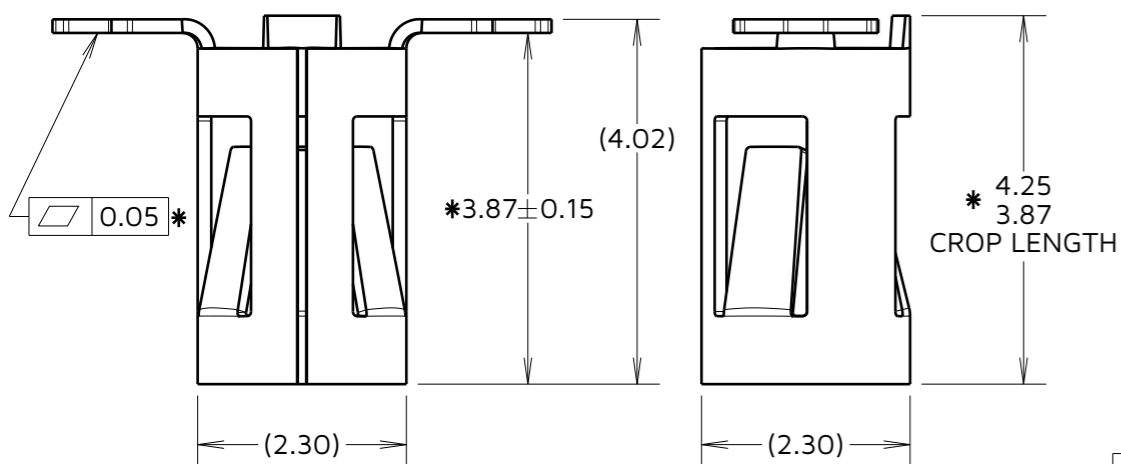


COMPONENT SPECIFICATION
MATERIAL = BERYLLIUM COPPER, 0.15mm
FINISH = 0.10µm - 0.17µm GOLD OVER
1.0µm MIN NICKEL



- NOTES:
- DIMENSIONS AND NOTES MARKED * ARE CRITICAL AND MUST BE CHECKED IN ACCORDANCE WITH WORK INSTRUCTION WI-64.
 - QUANTITY OF COMPONENTS PER REEL = 1400.
 - TAPE MUST HAVE A 400mm LEADER AND A 160mm TRAILER.
 - PRODUCT IS TO BE TAPE AND REELED IN GENERAL ACCORDANCE WITH EIA-481-2 (ELECTRONICS INDUSTRIES ASSOCIATION).
 - MAX PERMISSIBLE BURR AFTER CROP IS 0.05mm AND SHOULD BE ON NOTED EDGE.
 - EACH REEL MUST BE CLEARLY LABELLED WITH PART No. QUANTITY PER REEL AND BATCH No.
 - COMPONENTS MUST BE ORIENTATED WITH CROP TOWARDS THE SPROCKET HOLES OF THE TAPE.
 - CENTRE OF EACH WING TO BE MEASURED TO THE CENTRE OF Ø 2.00 INSCRIBED DIAMETER. DISTANCE IN Y = ±0.15mm MAX.

RTP	6	22.06.23	32401
RA	5	11.03.20	30020
RTP	4	22.03.19	21438
SB	3	30.08.18	21150
FM	2	09.04.18	21042
SB	1	14.06.17	20664
SB	A	14.03.17	20486

NAME	ISS.	DATE	CN/CO
APPROVED:		R.PORTLOCK	
CHECKED:		A.BOXALL	
DRAWN:		S.BENNETT	
ASSEMBLY DRG:			
PART WEIGHT:		MAT'L USAGE:	

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TOLERANCES
X. = ±1mm
X.X = ±0.50mm
X.XX = ±0.10mm
X.XXX = ±0.01mm
ANGLES = ±5°
UNLESS STATED

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MATERIAL:
SEE ABOVE
FINISH: SEE ABOVE
S/AREA: mm²

TITLE: SYCAMORE CONTACT
Ø 1.50mm BOTTOM ENTRY
SOCKET IN TAPE & REEL

DRAWING NUMBER:
S9121-45R

SHT
1 OF 2