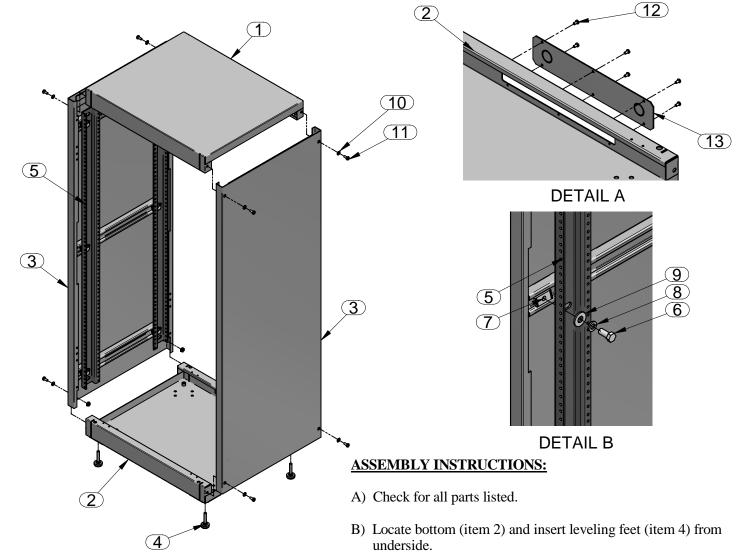
## **REFK - SERIES**

## ASSEMBLY INSTRUCTIONS FOR ECONOMY KNC\OCKDOWN RACK

BUL10092 REV. **A** 

PAGE 1 OF 1



PARTS LIST		
ITEM No.	DESCRIPTION	QTY
1	TOP	1
2	ВОТТОМ	1
3	SIDES	2
4	LEVELING FEET	4
5	COMBINATION RAILS (TAPPED)	4
6	3/8-16 HEX HD SCREWS	8, 12
7	3/8-16 SPRING NUTS	8, 12
8	3/8 LOCK WASHERS	8, 12
9	3/8 FLAT WASHERS	8, 12
10	1/4 NYLON WASHERS	8
11	1/4-20 BINDING HD SCREWS	8
12	#6 SELF TAPPING SCREWS	6
13	GLAND PLATE	1

- C) Position side panels (item 3) into interlocking corners of bottom.
- D) Position top (item 1) onto sides same as bottom.
- E) Secure side panels at top and bottom using 1/4-20 slotted binding head screws (item 11) and nylon washers (item 10).Note: Square inside corners and tighten screws.
- F) Position combination rails (item 5) in desired locations on "C" channels and secure using 3/8-16 screws, washers and spring nuts (items 6,7,8 & 9). See detail A.
- G) Secure gland plate ( item 13) with knockouts to bottom opening using # 6 self tapping screws (item 12) as shown in detail B.

