Proximity Sensor Ideal for High Temperatures and Cleaning Processes



Proximity Sensor Ideal for the Food and Beverage Industry

CE

-SUS316L Body, IP69K Protection, Resistant to High Temperatures and Detergents-





Applicable to 120°C (with DC 3-wire connection) (Heat resistance verified to 1,000 hours.)



Resists typical detergents and disinfectants used in the food industry

Be sure to read Safety Precautions on page 9.

Water resistant under high-temperature, high-pressure cleaning based on DIN 40050-9. (Pressure: 8,000 to 10,000 kPa, Water temperature: 80°C, For 30 s at all angles)



For the most recent information on models that have been certified for safety standards, refer to your OMRON website.



Ordering Information

Sensors [Refer to *Dimensions* on page 10.] Pre-wired Models

Appear	rance	Sensing distance		Output configuration	Operation mode: NO	Operation mode: NC
				DC 2-wire (polarity)	E2EH-X3D1 2M	E2EH-X3D2 2M
	M12			DC 2-wire (no polarity) *	E2EH-X3D1-T 2M	
		3 mm		DC 3-wire (PNP)	E2EH-X3B1 2M	E2EH-X3B2 2M
				DC 3-wire (NPN)	E2EH-X3C1 2M	E2EH-X3C2 2M
	M18			DC 2-wire (polarity)	E2EH-X7D1 2M	E2EH-X7D2 2M
Shielded				DC 2-wire (no polarity) *	E2EH-X7D1-T 2M	
		/ n	nm	DC 3-wire (PNP)	E2EH-X7B1 2M	E2EH-X7B2 2M
				DC 3-wire (NPN)	E2EH-X7C1 2M	E2EH-X7C2 2M
				DC 2-wire (polarity)	E2EH-X12D1 2M	E2EH-X12D2 2M
	M30			DC 2-wire (no polarity) *	E2EH-X12D1-T 2M	
	10130		12 mm	DC 3-wire (PNP)	E2EH-X12B1 2M	E2EH-X12B2 2M
				DC 3-wire (NPN)	E2EH-X12C1 2M	E2EH-X12C2 2M

Connector Models (M12)

Appear	ance	Sensing dist	ance Output configuration	Operation mode: NO	Operation mode: NC
			DC 2-wire (polarity)	E2EH-X3D1-M1G	E2EH-X3D2-M1G
	M12	3 mm	DC 3-wire (PNP)	E2EH-X3B1-M1	E2EH-X3B2-M1
			DC 3-wire (NPN)	E2EH-X3C1-M1	E2EH-X3C2-M1
Shielded	M18		DC 2-wire (polarity)	E2EH-X7D1-M1G	E2EH-X7D2-M1G
		7 mm	DC 3-wire (PNP)	E2EH-X7B1-M1	E2EH-X7B2-M1
			DC 3-wire (NPN)	E2EH-X7C1-M1	E2EH-X7C2-M1
	M30		DC 2-wire (polarity)	E2EH-X12D1-M1G	E2EH-X12D2-M1G
		12 m	m DC 3-wire (PNP)	E2EH-X12B1-M1	E2EH-X12B2-M1
			DC 3-wire (NPN)	E2EH-X12C1-M1	E2EH-X12C2-M1

*When using a no-polarity model, there is no need to be concerned about whether to connect to the positive or negative side of the power supply. The load can be connected to either the +V side or 0 V side.

Accessories (Order Separately)

Sensor I/O Connectors (M12, Sockets on One Cable End) (Models for Connectors: A Connector is not provided with the Sensor. Be sure to order a Connector separately.) [Refer to XS2.]

(incacio ici ecimicoto			

Appearance	Cable length	Sensor I/O Connector model	Applicable Proximity Sensors
Straight	2 m	XS2F-E421-D80-E	
and a stand	5 m	XS2F-E421-G80-E	E2EH-X□D□-M1G E2EH-X□B□-M1
L-shape	2 m	XS2F-E422-D80-E	E2EH-XICI-M1
	5 m	XS2F-E422-G80-E	

Note: The above Connectors conform to DIN40050-9 standard, provide IP69K protection, have a maximum operating temperature of 105°C, and use SUS316L stainless steel.

2

Ratings and Specifications

E2EH-X D DC 2-Wire Models

	Size	M12	M18	M30		
Shielded		Shielded				
Item	Model	E2EH-X3D	E2EH-X7D	E2EH-X12D		
Sensing distan	се	3 mm	7 mm	12 mm		
Set distance *1		0 to 2.4 mm	0 to 5.6 mm	0 to 9.6 mm		
Differential trav	/el	15% max. of sensing distance	L			
Detectable obje	ect	Ferrous metal (The sensing dis Refer to <i>Engineering Data (Ref</i>	tance decreases with non-ferrou <i>erence Value)</i> on page 6.)	us metal.		
Standard sensi	ing object	Iron, $12 \times 12 \times 1$ mm	Iron $21 \times 21 \times 1$ mm	Iron $36 \times 36 \times 1 \text{ mm}$		
Response freq	uency *2	500 Hz	300 Hz	100 Hz		
Power supply v voltage range)	voltage (operating	12 to 24 VDC, ripple (p-p): 10% (10 to 32 VDC, however, 24 VI	o max. DC max. at temperatures over 1	00°C)		
Leakage currer	nt	0.8 mA max.				
Control out-	Load current	3 to 100 mA (however, 3 to 50	mA at 100 to 110°C)			
put	Residual voltage *3	Polarity Models: 3 V max. No polarity Models: E2EH-X⊡D	0⊡-T: (5 V max. *3 (Load curren	t: 100 mA, Cable length 2 m		
Indicators		D1 Models: Operation indicator (red), Setting indicator (yellow) D2 Models: Operation indicator (yellow)				
Operation mod ject approachir	e (with sensing ob- ng)	D1 Models: NO D2 Models: NC Refer to the timing charts under <i>I/O Circuit Diagrams</i> on page 7 for details.				
Protection circ	uits	Surge suppressor, Load short-circuit protection				
Ambient tempe	erature range	Operating: 0 to 100°C (0 to 110°C 1,000 h) *4 Storage: –25 to 70° (with no icing or condensation)				
Ambient humid	lity range	35% to 95%				
Temperature in	fluence	±10% max. of sensing distance at 23°C in the temperature range of 0 to 70°C. ±15% max. of sensing distance at 23°C in the temperature range of 70 to 100°C. –15% to +20% of sensing distance at 23°C in the temperature range of 100 to 110°C.				
Voltage influen	ce	$\pm 10\%$ max. of sensing distance at rated voltage in the 15% rated voltage range.				
Insulation resis	stance	50 M Ω min. (at 500 VDC) between current-carrying parts and case				
Dielectric stren	igth	1,000 VAC, 50/60 Hz for 1 min between current-carrying parts and case				
Vibration resist	tance	Destruction: 10 to 55 Hz 1.5-mm double amplitude for 2 hours each in X, Y and Z directions				
Shock resistan	ce	Destruction: 1,000 m/s ² , 10 time	es each in X, Y and Z directions			
Degree of prote	ection	IEC IP67, DIN 40050-9 IP69K *5				
Connection method		Pre-wired Models (Standard ca	ble length 2 m), Connector Mod	els		
Weight	Pre-wired Models	Approx. 80 g	Approx. 145 g	Approx. 220 g		
(packed state)	Connector Models	Approx. 30 g	Approx. 55 g	Approx. 125 g		
	Case, clamping nut	Stainless steel (SUS316L)	·			
Materials	Sensing surface	PBT				
	Cable	Heat-resistant PVC cable (Pre-	wired model)			
Accessories		Instruction manual				

*1. Use the yellow indicator on D1 Models as a guide.

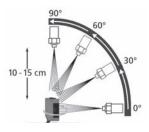
*2. The response frequency is an average value.

Measurement conditions are as follows: standard sensing object, a distance of twice the standard sensing object, and a set distance of half the sensing distance. *3. The residual voltage of each E2EH-X DD DC 2-Wire Model is 5 V. When connecting to a device, make sure that the device can withstand the residual voltage. (Refer to page 9.)

(Refer to page 9.) *4. Operation with power supplied for 1,000 h has been verified at 110°C. Do not bend the cable repeatedly at 100°C or higher. *5. IP69K Degree of Protection Specification

DEPGR Degree of Protection Specification IP69K is a protection standard against high temperature and high-pressure water defined in the German standard DIN 40050, Part 9. The test piece is sprayed with water at 80°C at a water pressure of 80 to 100 BAR using a specified nozzle shape at a rate of 14 to 16 liters/min.

The distance between the test piece and nozzle is 10 to 15 cm, and water is sprayed horizontally for 30 seconds each at 0° , 30° , 60° , and 90° while rotating the test piece on a horizontal plane.



E2EH-XC/BDC 3-Wire Models

	Size	M12	M18	M30		
	Shielded	Shielded				
ltem	Model	E2EH-X3C□/B□	E2EH-X7C□/B□	E2EH-X12C /B		
Sensing distan	ce	3 mm±10%	7 mm±10%	12 mm±10%		
Set distance *1		0 to 2.4 mm	0 to 5.6 mm	0 to 9.6 mm		
Differential trav	rel	15% max. of sensing distance				
Detectable obje	ect	Ferrous metal (The sensing dis Data (Reference Value) on page		rous metal. Refer to Engineering		
Standard sensi	ng object	Iron, $12 \times 12 \times 1$ mm	Iron $21 \times 21 \times 1$ mm	Iron $36 \times 36 \times 1 \text{ mm}$		
Response freq	uency *2	500 Hz	300 Hz	100 Hz		
Power supply v voltage range)	oltage (operating	12 to 24 VDC, ripple (p-p): 10% (10 to 32 VDC, however, 24 VI		r 100°C)		
Current consur	nption	10 mA max.				
Control out-	Load current	100 mA max. (however, 50 mA	max. at 100 to 120°C)			
out	Residual voltage	2 V max. (Load current: 100 m	A, Cable length 2 m)			
ndicators		Operation indicator (yellow)				
Operating mode (with sensing object approaching)		C1 Models: NO C2 Models: NC B1 Models: NO B2 Models: NC				
Protection circ	uits	Power supply reverse polarity protection, Surge suppressor, Load short-circuit protection, Reversed output polarity protection				
Ambient tempe	rature range	Operating: 0 to 100°C (0 to 120°C 1,000 h) *2 Storage: -25 to 70°C (with no icing or condensation)				
Ambient humid	lity range	35% to 95%				
Temperature in	fluence	\pm 10% max. of sensing distance at 23°C in the temperature range of 0 to 70°C. \pm 15% max. of sensing distance at 23°C in the temperature range of 70 to 100°C. -15% to 20% of sensing distance at 23°C in the temperature range of 100 to 120°C.				
Voltage influen	ce	10% max. of sensing distance at rated voltage in the 15% rated voltage range.				
Insulation resis	stance	50 M Ω min. (at 500 VDC) betw	een current-carrying parts an	d case		
Dielectric stren	gth	1,000 VAC, 50/60 Hz for 1 min between current-carrying parts and case				
Vibration resist	ance	Destruction: 10 to 55 Hz 1.5-mm double amplitude for 2 hours each in X, Y and Z directions				
Shock resistan	ce	Destruction: 1,000 m/s ² , 10 tim	es each in X, Y and Z direction	ons		
Degree of prote	ection	IEC IP67, DIN 40050-9 IP69K				
Connection method		Pre-wired Models (Standard ca	ble length 2 m), Connector N	lodels		
Neight	Pre-wired Models	Approx. 80 g	Approx. 145 g	Approx. 220 g		
(packed state)	Connector Models	Approx. 30 g	Approx. 55 g	Approx. 125 g		
	Case, clamping nut	Stainless steel (SUS316L)				
Materials	Sensing surface	PBT				
	Cable	Heat-resistant PVC cable (Pre-	wired Model)			
Accessories		Instruction manual				

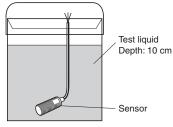
*1. The response frequency is an average value. Measurement conditions are as follows: standard sensing object, a distance of twice the standard sensing object, and a set distance of half the sensing distance. *2. Operation with power supplied for 1,000 h has been verified at 120°C. Do not bend the cable repeatedly at 100°C or higher.

Resistance to Detergents, Disinfectants, and Chemicals

- Performance is assured for typical detergents and disinfectants, but performance may not be maintained for some detergents and disinfectants. Refer to the following table when using these agents.
- The E2EH passed testing for resistance to detergents and disinfectants performed using the items in the following table. Refer to this table when considering use of detergents and disinfectants.

Category	Product name	Concentration	Temperature	Time
	Sodium hydroxide (NaOH)	1.5%	70°C	240h
	Potassium hydroxide (KOH)	1.5%	70°C	240h
Chemical	Phosphoric acid (H ₃ PO ₄)	2.5%	70°C	240h
	Sodium hypochlorite (NaClO)	0.3%	25°C	240h
	Hydrogen peroxide (H2O2)	6.5%	25°C	240h
Alkaline foam detergent	P3-topax-66s (Manufactured by Ecolab)	3.0%	70°C	240h
Acidic foam detergent	P3-topax-56 (Manufactured by Ecolab)	5.0%	70°C	240h
Disinfectant	P3-oxonia active 90 (Manufactured by Ecolab)	1.0%	25°C	240h

Test Conditions



After the test is completed, check that no problems exist with the following product characteristics.

(1) Appearance (no damage that will affect the product characteristics)

(2) Operation Check (ON/OFF)

(3) Insulation resistance: 50 M Ω min. (at 500 VDC)

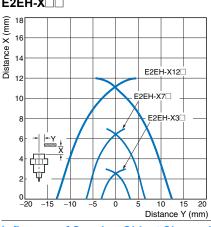
(4) Dielectric strength (1,000 VAC for 1 minute)

(5) Water resistance (IP67)

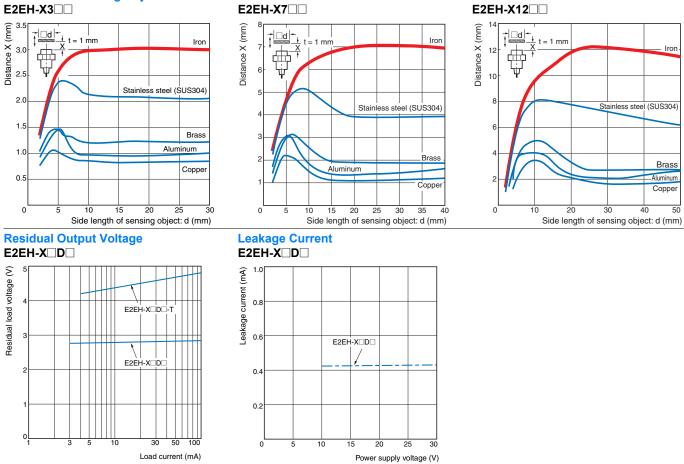
Engineering Data (Reference Value)

Sensing Area Shielded Models



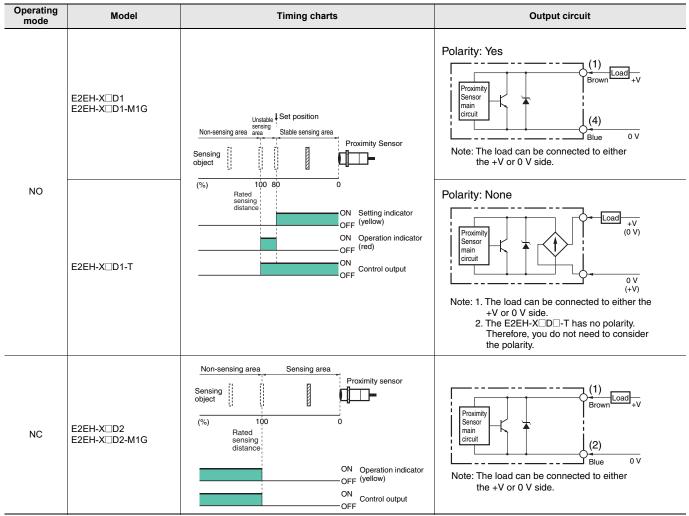


Influence of Sensing Object Size and Material



I/O Circuit Diagrams

E2EH-X D DC 2-Wire Models



DC 3-Wire Models

Operating mode	Output specifications	Model Timing charts		Output circuit
NO	NPN	E2EH-X□C1	Sensing object Present Not present Operation indicator ON (yellow) OFF Control output ON OFF	(1) Brown +V (4) (2) Black
NC	Open-collector output	E2EH-X□C2	Sensing object Not present Operation indicator (yellow) Control output OFF	Note: Use pin 1, 4, and 3 for NO. Use pin 1, 2, and 3 for NC.
NO	PNP	E2EH-X□B1	Sensing object Present Not present Operation indicator ON (yellow) OFF Control output ON OFF	(1) Brown +V (4) (2) Bensor Black
NC	Open-collector output	E2EH-X□B2	Sensing object Present Not present Operation indicator ON (yellow) OFF Control output ON OFF	Note: Use pin 1, 4, and 3 for NO. Use pin 1, 2, and 3 for NC.

E2EH

Connections for Sensor I/O Connectors

Con-		Proximity	Sensor		Connections		
nection diagram No.	Туре	Operating mode	Model	Sensor I/O Connector model			
1	DC 2-wire (IEC pin	NO	E2EH-X□D1-M1G		E2EH XS2F *		
2	wiring)	NC	E2EH-X□D2-M1G	1: Straight 2: L-shape	E2EH XS2F *		
3	DC 3-wire	NO	E2EH-X□B1-M1 E2EH-X□C1-M1	XS2F-E42 D: 2-m cable G: 5-m cable	E2EH XS2F *		
4	— DC 3-wire	NC	E2EH-X□B2-M1 E2EH-X□C2-M1		E2EH XS2F *		

*XS2F wire colors differ from Proximity Sensor wire colors.

Refer to Introduction to Sensor I/O Connectors/Sensor Controllers for details.

Refer to Warranty and Limitations of Liability for details.

<u> WARNING</u>

This product is not designed or rated for ensuring safety of persons either directly or indirectly. Do not use it for such purposes.



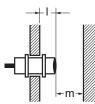
Precautions for Correct Use

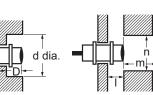
Do not use this product under ambient conditions that exceed the ratings.

Design

Influence of Surrounding Metal

When mounting the Sensor within a metal panel, ensure that the clearances given in the following table are maintained.





Influence of Surrounding Metal

(Unit: mm)

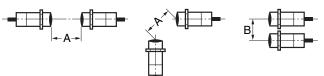
Туре	Item	M12	M18	M30	
		I	2.4	3.6	6
DC 2-wire E2EM-		d	18	27	50
	Shielded	D	2.4	3.6	6
		m	12	24	45
		n	18	27	50
	Shielded	I	2.4	3.6	6
DC 3-wire		d	18	27	50
E2EH-X□B□ E2EH-X□C□		D	2.4	3.6	6
		m	12	24	45
		n	18	27	50

AND/OR Connections

Error pulses and leakage current may prevent application in AND or OR circuits. Always confirm operation in advance to confirm if there are any problems in operation.

Mutual Interference

When installing Sensors face-to-face or side-by-side, ensure that the minimum distances given in the following table are maintained.



Mutual Interference

(Unit: mm)

Туре	Item	M12	M18	M30	
DC 2-wire	Shielded	А	30	60	110
E2EH-X D	Silleided	В	20	35	90
DC 3-wire		А	30	60	110
E2EH-X□B□ E2EH-X□C□			20	35	90

Connecting a DC 2-wire Proximity Sensor to a PLC (Programmable Controller)

Required Conditions

Connection to a PLC is possible if the specifications of the PLC and the Proximity Sensor satisfy the following conditions. (The meanings of the symbols are given at the right.)

- 1. The ON voltage of the PLC and the residual voltage of the Proximity Sensor must satisfy the following.
 - $V_{ON} \le V_{CC} V_{R}$
- 2. The OFF current of the PLC and the leakage current of the Proximity Sensor must satisfy the following.

 $\mathsf{I}_{\mathsf{OFF}} \geq \mathsf{I}_{\mathsf{leak}}$

(If the OFF current is not listed in the PLC's input specifications, take it to be 1.3 mA.)

3. The ON current of the PLC and the control output of the Proximity Sensor must satisfy the following.

lout (min.) ≤ lon ≤ lout (max.)

The ON current will vary, however, with the power supply voltage and the input impedance, as shown in the following equation.

Ion = (Vcc - VR - VPc) / RIN

Example

In this example, the above conditions are checked when the Proximity Sensor is the E2EH-X7D1-T and the power supply voltage is 24 V.

- 1. V_{ON} (14.4 V) $\leq V_{CC}$ (20.4 V) V_{R} (5 V) = 15.4 V: OK
- 2. IOFF (1.3 mA) \ge Ileak (0.8 mA): OK
- 3. Ion = [Vcc (20.4 V) VR (5 V) $\underline{V_{PC} (4 V)}$] / RIN (3 k Ω) \cong Approx. 3.8 mA

Therefore, Iout (min.) (3 mA) \leq IoN (3.8 mA): OK Connection is thus possible.

Connection Example (Reference)

PLC	Von: ON voltage (14.4 V) Ion: ON current (typ. 7 mA) IoFF: OFF current (1.3 mA) Rin: Input impedance (3 kΩ) VPc: Internal residual voltage (4 V)
Proximity Sensor	VR: Output residual voltage (5 V) Ileak: Leakage current (3 to 100 mA) IouT: Control output (3 to 100 mA) Vcc: Power supply voltage (PLC: 20.4 to 26.4 V)

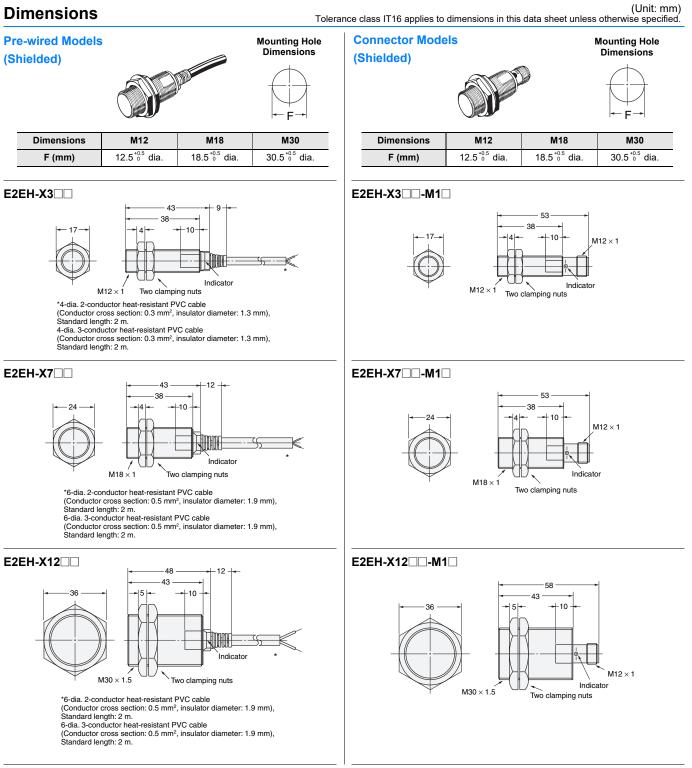
Mounting

Tightening Force

Do not tighten the nut with excessive force.

Model	Torque
M12	30 N∙m
M18	70 N·m
M30	180 N∙m

Dimensions



Terms and Conditions Agreement

Read and understand this catalog.

Please read and understand this catalog before purchasing the products. Please consult your OMRON representative if you have any questions or comments.

Warranties.

(a) Exclusive Warranty. Omron's exclusive warranty is that the Products will be free from defects in materials and workmanship for a period of twelve months from the date of sale by Omron (or such other period expressed in writing by Omron). Omron disclaims all other warranties, express or implied.

(b) Limitations. OMRON MAKES NO WARRANTY OR REPRESENTATION, EXPRESS OR IMPLIED, ABOUT NON-INFRINGEMENT, MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OF THE PRODUCTS. BUYER ACKNOWLEDGES THAT IT ALONE HAS DETERMINED THAT THE

PRODUCTS WILL SUITABLY MEET THE REQUIREMENTS OF THEIR INTENDED USE.

Omron further disclaims all warranties and responsibility of any type for claims or expenses based on infringement by the Products or otherwise of any intellectual property right. (c) Buyer Remedy. Omron's sole obligation hereunder shall be, at Omron's election, to (i) replace (in the form originally shipped with Buyer responsible for labor charges for removal or replacement thereof) the non-complying Product, (ii) repair the non-complying Product, or (iii) repay or credit Buyer an amount equal to the purchase price of the non-complying Product; provided that in no event shall Omron be responsible for warranty, repair, indemnity or any other claims or expenses regarding the Products unless Omron's analysis confirms that the Products were properly handled, stored, installed and maintained and not subject to contamination, abuse, misuse or inappropriate modification. Return of any Products by Buyer must be approved in writing by Omron before shipment. Omron Companies shall not be liable for the suitability or unsuitability or the results from the use of Products in combination with any electrical or electronic components, circuits, system assemblies or any other materials or substances or environments. Any advice, recommendations or information given orally or in writing, are not to be construed as an amendment or addition to the above warranty.

See http://www.omron.com/global/ or contact your Omron representative for published information.

Limitation on Liability; Etc.

OMRON COMPANIES SHALL NOT BE LIABLE FOR SPECIAL, INDIRECT, INCIDENTAL, OR CONSEQUENTIAL DAMAGES, LOSS OF PROFITS OR PRODUCTION OR COMMERCIAL LOSS IN ANY WAY CONNECTED WITH THE PRODUCTS, WHETHER SUCH CLAIM IS BASED IN CONTRACT, WARRANTY, NEGLIGENCE OR STRICT LIABILITY.

Further, in no event shall liability of Omron Companies exceed the individual price of the Product on which liability is asserted.

Suitability of Use.

Omron Companies shall not be responsible for conformity with any standards, codes or regulations which apply to the combination of the Product in the Buyer's application or use of the Product. At Buyer's request, Omron will provide applicable third party certification documents identifying ratings and limitations of use which apply to the Product. This information by itself is not sufficient for a complete determination of the suitability of the Product in combination with the end product, machine, system, or other application or use. Buyer shall be solely responsible for determining appropriateness of the particular Product with respect to Buyer's application, product or system. Buyer shall take application responsibility in all cases.

NEVER USE THE PRODUCT FOR AN APPLICATION INVOLVING SERIOUS RISK TO LIFE OR PROPERTY OR IN LARGE QUANTITIES WITHOUT ENSURING THAT THE SYSTEM AS A WHOLE HAS BEEN DESIGNED TO ADDRESS THE RISKS, AND THAT THE OMRON PRODUCT(S) IS PROPERLY RATED AND INSTALLED FOR THE INTENDED USE WITHIN THE OVERALL EQUIPMENT OR SYSTEM.

Programmable Products.

Omron Companies shall not be responsible for the user's programming of a programmable Product, or any consequence thereof.

Performance Data.

Data presented in Omron Company websites, catalogs and other materials is provided as a guide for the user in determining suitability and does not constitute a warranty. It may represent the result of Omron's test conditions, and the user must correlate it to actual application requirements. Actual performance is subject to the Omron's Warranty and Limitations of Liability.

Change in Specifications.

Product specifications and accessories may be changed at any time based on improvements and other reasons. It is our practice to change part numbers when published ratings or features are changed, or when significant construction changes are made. However, some specifications of the Product may be changed without any notice. When in doubt, special part numbers may be assigned to fix or establish key specifications for your application. Please consult with your Omron's representative at any time to confirm actual specifications of purchased Product.

Errors and Omissions. Information presented by Omron Companies has been checked and is believed to be accurate; however, no responsibility is assumed for clerical, typographical or proofreading errors or omissions.

In the interest of product improvement, specifications are subject to change without notice.

OMRON Corporation Industrial Automation Company